# STORAGE AND ELECTRONIC MOLD ODOR <br> DETECTION OF WINTER CANOLA SEED WITH <br> SAFETY IMPLICATIONS FOR QUALITY LOSS 

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# STORAGE AND ELECTRONIC MOLD ODOR <br> DETECTION OF WINTER CANOLA SEED WITH SAFETY IMPLICATIONS FOR QUALITY LOSS 

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## ACKNOWLEDGEMENTS


#### Abstract

For Suzanne. Every Frodo needs a Sam. The heart of man plans his way, but the Lord establishes his steps. Proverbs 16:9 (ESV)


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#### Abstract

Winter canola has seen increasing adoption as a rotational crop with small cereal grains in the southern United States. Considerable effort has been devoted to the development of new canola varieties suited to this region, but less effort has been placed on understanding issues related to post-harvest storage and handling of the crop. This study investigates three such issues. First, lining the inside of unaerated grain bins with polyethylene material in an attempt to improve storage quality in secondary storage facilities. There was not a significant difference between canola seed stored with and without the liner. If low quality grain bins must be used for short-term storage, the bottom of the bin can be lined with grain bag material for the purpose of sealing and moisture exclusion. Second, the development of a low-cost electronic nose capable of detecting mold in stored canola seed. This device was able to classify canola seed as moldy or clean with a $3 \%$ error rate. Third, measurement of the pressure on the torso of a grain entrapment victim in canola, corn, soybeans, and wheat to provide information to first responders and health professionals in the event of a grain storage accident. This pressure was found to range from 1.6 to $4.0 \mathrm{kPa}(0.23$ to 0.57 psi$)$. This does not appear sufficient to limit respiration in an otherwise healthy adult male.


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## CHAPTER I

## INTRODUCTION

### 1.1 Overview of Canola

Canola is a member of the mustard (Brassicaceae) family. Canola (Brassica napus) was originally developed in Canada through traditional breeding of the rapeseed plant. Production of vegetable oil is the main use of the seed, with the leftover meal used as a protein supplement for livestock. (Boyles, Bushong, Sanders, \& Stamm, 2012) According to the Foreign Agricultural Service (2016), canola (including edible rapeseed) is the second largest global oilseed crop after soybeans, with production of 70.2 million metric tons in 2015/16. In addition to its use as an edible oil, canola can be used in the production of biodiesel, lubricants, surfactants, paints, and polymers (Walker, 2004).

Hundreds of varieties of canola have been developed during the past 40 years through a combination of traditional breeding and genetic modification. Canola can be broadly divided into spring and winter varieties. Winter varieties are typically planted in September and harvested in June. These can produce a higher yield than spring varieties, but must be grown in regions that will not produce excessive winter kill. Spring varieties are planted in spring and harvested in late summer or early fall. Spring varieties are typical for Canada and the northern United States, while winter varieties are common in the southern United States (Canola Council of Canada, 2014). North Dakota dominates production in the U.S. with $87 \%$ of the canola crop in 2015. But canola acreage has also been growing in the southern United States. For example, Oklahoma has been
the number two producer of canola in the U.S. since 2009 (figure 1.1) (USDA, 2015). Canola has performed well as a rotational crop for wheat in the southern Great Plains. It provides a significant increase in wheat yields following canola and herbicide tolerant varieties help combat problematic weeds such as Italian ryegrass and feral rye (Bushong, Griffith, Peeper, \& Epplin, 2012). The southeastern United States faces similar challenges with weeds due to wheat monocropping and could also benefit from canola rotation. (Bishnoi, Zurres, Cebert, \& Mentreddy, 2007; Kumar, Bishnoi, \& Cebert, 2007).


Figure 1.1. Production of canola in the United States is dominated by North Dakota. Oklahoma has led the expansion of canola production in the south and has been the number two producer of canola since 2009.

Canola has potential throughout the southern U.S. as a rotational crop for small grains. However, there is limited information available concerning the long-term storage of winter canola in the southern U.S.

Controlling moisture is the most critical factor for storage of canola. Most storage guidelines for canola recommend moisture content (MC) between 7 and $10 \%$. Storage fungi are adapted to grow in grains with an equilibrium relative humidity (ERH) of $65-90 \%$. Most grow best at a temperature of about $30^{\circ} \mathrm{C}$. (Christensen \& Meronuck, 1986) For canola stored at $20-30^{\circ} \mathrm{C}$, an ERH of $65 \%$ equates to a moisture content of $8.5-9.0 \%$. As the MC increases, fungal growth will begin to deteriorate the seed. Common storage fungi for canola are Aspergillus glaucus, Aspergillus candidus, Penicillium spp., and Eurotium spp. (Pronyk, Abramson, Muir, \& White, 2006; Pronyk, Muir, White, \& Abramson, 2004).

Fungal damage to canola seed is accompanied by degradation of lipids in the seed. This causes a loss in germination potential, the formation of free fatty acids (FFA), and the onset of rancidity and associated odors. Storage fungi attack the seed embryo, causing a loss in germination ability (Farrell, Hodges, Wareing, Meyer, \& Belmain, 2002). Brassica plants like canola store large amounts of oil in the embryo. For Brassica napus, $90 \%$ of fatty acid storage is in the cotyledons. The embryo makes up the majority of the canola seed, as seen in figure 1.2 (Baud \& Lepiniec, 2010).


Figure 1.2. The embryo dominates the interior of a canola seed and the cotyledons contain 90\% of total fatty acids in the seed (Baud \& Lepiniec, 2010).

FFAs are formed by the breakdown of triglycerides due to oxidation or hydrolysis. Triglycerides are the main component of fats and oils. $95-99 \%$ of the fatty acids in canola are present as triglycerides. A triglyceride molecule is formed by three fatty acids joined to a glycerol molecule (figure 1.3). Canola oil contains a high concentration of unsaturated fatty acids. Unsaturated fatty acids contain at least one double bond in the carbon chain. While this is considered a "healthy fat", it is more susceptible to oxidation at the double bond locations (Ratnayake \& Daun, 2004). Hydrolysis (enzymatic oxidation) of the triglyceride can also occur due to the presence of fungal lipases. A lipase is an enzyme that promotes the reaction between water and triglycerides, progressively cutting the glycerol/fatty acid bonds. Di- and mono-glycerides are formed as intermediate products until finally three fatty acids and glycerol remain (Swetman et al., 2002). Fatty acids are broken down further by oxidation to form alcohols, aldehydes, ketones, acids, hydrocarbons, and esters. These compounds lead to numerous odors and flavors, both pleasant and unpleasant (Barnes \& Galliard, 1982; Rousseau, 2004). Excessive off-odors will cause a reduction in grade and commercial value.


Figure 1.3 A triglyceride molecule is formed by three fatty acid chains attached to a glycerol backbone.

In addition to losses in product value, the formation of mold and associated degradation of stored grain can lead to health and safety issues for grain workers. Moldy grain does not flow easily out of storage structures and this often requires a worker to enter the storage structure to break up the moldy chunks of grain so it can be removed. This is a dangerous situation, as workers run the risk of becoming trapped in the grain when proper safety measures are not followed. This can be especially problematic for on-farm grain storage structures. Over two-thirds of grain storage capacity in the United States is on farms that are exempt from the Occupational Safety and Health Administration's
grain handling regulation 29 CFR 1910.272 (Issa, Cheng, \& Field, 2016). Historically about $70 \%$ of reported grain entrapments have occurred in these exempt facilities (Issa, Roberts, \& Field, 2013).

### 1.2 Research Objectives

The objectives of this study are: 1) Investigate the impact on storage quality of winter canola seed of lining unaerated grain bins with polyethylene grain bag material, 2) develop an inexpensive electronic nose to detect mold odors in stored canola seed, and 3) measure the pressure applied to the torso of a simulated grain entrapment victim and determine if this is likely to limit respiration.

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## CHAPTER II

## IMPACT OF A POLYETHYLENE LINER ON THE STORAGE OF WINTER CANOLA SEED IN UNAERATED STEEL BINS

### 2.1 Abstract

Winter canola has potential as a rotational crop for small cereal grains throughout the southern United States. However, canola is typically harvested just before wheat and is not yet considered a primary crop in the south. This combined with already tight storage capacity has led producers and facility managers to look for ways to press older, low-quality storage bins into service. One idea has been the use of grain bag material as a liner for older bins that lack functional aeration systems. This project compared the storage quality of canola in lined and unlined steel grain bins without aeration during two harvest periods. There was not a significant difference in storage quality between the lined and unlined bins in either year. High moisture content canola seed (9.1\%) was stored without loss in grade for six weeks, while low moisture content canola seed (5.4\%) was stored without loss in grade for eleven months. However, the liner material was effective in preventing moisture intrusion at the bottom of the grain storage bins. The use of polyethylene grain bag material to prevent moisture intrusion in the bottom of older grain storage bins shows potential and may provide another option for the temporary storage of dry winter canola seed. Canola storage guidelines published in Australia recommend a lower moisture content than those published in Canada and also recommend adjustments based on the seed oil content. Australian guidelines should be utilized for canola storage in the southern United States.

### 2.2 Introduction

Canola has potential throughout the southern United States as a rotational crop for small grains. However, there is limited information available concerning the long-term storage of winter canola seed in the southern U.S. Most research concerning the storage of canola seed has been performed in cooler climates and with spring varieties that are harvested in early fall. Storage guidelines from the Canola Council of Canada recommend that canola be cooled to at least $15^{\circ} \mathrm{C}$ $\left(59^{\circ} \mathrm{F}\right)$ if it is to be stored for 5 months or longer (Mills, 1996). This agrees with the recommendation of Foster and Tuite (1992) that grains should be cooled with aeration as quickly as possible to $15-20^{\circ} \mathrm{C}$ to prevent mold and insect growth. However, this can be difficult to achieve during the summer in southern states. Bin temperatures increase quickly during the summer in this region, especially without aeration. Canola is not a primary crop in the southern U.S. and is harvested just a few weeks before wheat. This has led producers and grain facility managers to look for alternative storage options for canola so that their primary storage capacity is ready for wheat harvest. Grain bags are a possible alternative, but space considerations and the specialized loading and unloading equipment they require can be a deterrent. Many facilities have older, leaky bins that lack functional aeration systems. While these bins are not ideally suited for canola storage, producers and managers have looked for ways to press these bins into temporary storage for canola seed. Placing grain storage bags inside existing grain storage structures has been considered by facility managers in the southern Great Plains. There are numerous technical challenges involved in making this a practical storage solution, such as keeping the liner in place during loading and properly sealing and unsealing the bag for unloading. However, there is no point in addressing these issues if storage quality is not maintained. The goal of this project was to determine if there is a difference in storage quality for winter canola seed placed in unaerated steel bins with and without the use of a polyethylene grain bag liner.

### 2.3 Materials and Methods

Testing was completed at Oklahoma State University's Stored Product and Research Education Center (SPREC) (figure 2.1). Six 170 bushel bins were utilized during testing. These are steel bins without aeration and they show signs of deterioration due to rust at the base of the bins. Access to the bins was possible through a manway hatch located at the top of each bin (figure 2.2). This hatch was used for the periodic collection of seed samples with a grain trier. A single StorMax temperature cable was located in the center of each bin (OPIsystems Inc., Calgary, Canada), which allowed temperature readings to be collected at six elevations. Three of the bins received the treatment of a 9.3 mil thick polyethylene liner made from grain bag material provided by Delta Grain Bag Systems, Inc. (Monette, AR). The liner was closed with a heat sealer and duct tape. A silage bag vent (Ag-Bag, St. Nazianz, WI) was installed at the top of each liner to allow for periodic sample collection (figure 2.3).


Figure 2.1. The Stored Products Research and Education Center (SPREC) at Oklahoma State University.


Figure 2.2. One of the 170 bushel bins used during the project.


Figure 2.3. View of the top of a sealed grain bin liner. The silage bag vent that was used for sample collection can be seen at the top of the image. The temperature cable can be seen entering the bag on the lower right.

Canola seed was purchased directly from a local farmer and delivered to SPREC during harvest.
In year one, bins 1,2 , and 5 received the liner treatment and bins 3,4 , and 6 were unlined. In year
two, bins 2, 4, and 6 received the liner and bins 1,3 , and 5 were unlined. Figure 2.4 shows the orientation of the bins and the numbering sequence. The seed was graded by Enid Grain Inspection (Enid, OK) at delivery and the initial conditions are indicated in table 2.1. During year two, excessive rain delayed the loading of canola into the 170 bu bins for $21 / 2$ weeks. It was stored in two 500bu bins at SPREC until it could be transferred. Before the seed was loaded in year two, repairs were made to address excessive water infiltration at the base of the bins. This involved recoating the base of the bins with elastomeric roof paint. A layer of plastic grain bag material was also added to the bottom of the unlined bins and extended up the sidewall approximately 200 mm . A single 60 mm vent cap was also added to the top of each bin to prevent condensation in the head space of the bins during storage.


Figure 2.4. 170 bushel bins used during year one and year two testing. Bins are numbered 1-6 from west to east.

Table 2.1. Canola properties at the time of loading.

|  | Variety | Moisture <br> Content | Oil Content | Dockage | Grade |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Year 1 <br> $(2014-15)$ | Croplan 115W | $9.1 \%$ | $35.1 \%$ | $3.7 \%$ | U.S. No. 1 |
| Year 2 <br> $(2015-16)$ | DeKalb DKW <br> $44-10$ | $5.4 \%$ | $38.4 \%$ | $2.03 \%$ | U.S. No. 1 |

Temperatures were collected two to three times per week for ten months in year one and twelve months in year two. Seed samples were collected prior to storage and at intervals throughout the storage period. Samples were collected from near the center of the bins with a five-foot-long
grain trier. During year one, samples were graded at binning and then at approximately six weeks, six months, and ten months. During year two, samples were graded at binning and then approximately monthly. Analysis of free fatty acid (FFA) was completed by North Dakota State University by titration (AOCS Ca 5a-40). During year one this was completed weekly for eight weeks, bimonthly for two months, and then monthly for six months. In year two, this was completed monthly for the duration of the project. Seed germinations were evaluated monthly during year two. Several post-hoc germinations of year one seed samples that had been stored at $5^{\circ} \mathrm{C}$ were also completed. Germination tests were performed by adding 5 ml of distilled water to a 90 mm petri dish containing a filter paper disk. Fifty seeds were added and counts of germinated seeds were made after three days and five days. Additional water was added at day three as needed. At the end of each storage period, a visual inspection of the stored canola was conducted during unloading. Data were analyzed with SAS software version 9.3 (SAS Institute Inc., Cary, NC, USA), using analysis of variance to test mean differences and the MIXED procedure to evaluate trends based on time in storage. All measures of significance were evaluated for $\alpha=0.05$.

### 2.4 Results

### 2.4.1 Year one results

Year one temperatures increased during the first 90 days of storage, with the unlined bins showing the highest average temperatures. The mean grain temperature in the unlined bins was significantly higher during the first six months of storage $(\mathfrak{p}=0.0038)$. Once temperatures dropped and the grain was quiescent, there was not a significant difference in temperature between the lined and unlined bins ( $\mathrm{p}=0.2506$ ) (figure 2.5). The average grain temperatures appeared to follow the general trend of ambient daily maximum air temperatures from Oklahoma Mesonet data (Brock et al., 1995; McPherson et al., 2007). The unlined bins show evidence of self-heating based on the higher mean bin temperature compared to the lined bins and the departure from the
ambient air temperature. This is especially evident between 60 and 120 days of storage as shown in figure 2.5.


Figure 2.5. The average temperature in lined and unlined grain bins followed trends in the air temperature, with slightly higher temperatures recorded for the unlined bins in year one. The maximum temperatures occurred in late August and early September.

Upon emptying the bins at the end of the project, heavy mold infestation was evident in four of the six bins. This was found in two of the unlined bins and two of the lined bins. All of the unlined bins had mold at the bottom perimeter of the bin due to water infiltration. Bin 6 had three to six inches of moldy grain on the south and east walls. Bin 4 was in the worst condition, with six to twelve inches of mold on the south side and six to eight inches of wet, moldy grain at the bottom. This bin also experienced a soldier fly infestation. Soldier flies are known to lay eggs in damp grain and other decaying organic material (Bondari \& Sheppard, 1981). A previous repair to the base of this bin failed and allowed excessive moisture to enter the bottom of the bin. Bin 3 was in good condition, with the exception of some light surface mold and mold along the bottom perimeter as discussed previously. The surface mold was likely caused by condensation at the top of the bin. For the lined bins, Bin 1 and Bin 5 had four to six inches of mold at the top of the bag. This appears to be caused by moisture migration to the top of the bag. This is in agreement with
other studies of grain bags which found spoiled grain and/or increased moisture content at the perimeter of the grain bag due to moisture migration (Darby \& Caddick, 2007; Gaston, Abalone, Bartosik, \& Rodriguez, 2009; Jian, Chelladurai, Jayas, \& White, 2015; Ward \& Davis, 2012). Bin 2 was generally in good condition and did not have the thick mold layer associated with the other two lined bins. All samples were graded as U.S. No. 1 after six weeks of storage. After six months of storage, only Bin 2 and 3 were still U.S. No. 1 grade. After ten months of storage, all six bins were sample grade (Table 2.2).

Table 2.2. Year 1 overview of seed quality during final visual inspection and grade progression.

|  | Visual Inspection Upon Unloading | Grade at <br> 6 weeks | Grade at <br> $\mathbf{6}$ months | Grade at <br> 10 months |
| :--- | :--- | :---: | :---: | :---: |
| Bin 1 (lined) | Heavy mold at top of bag, 4-6 inches <br> thick. After this, some light clumping <br> but generally in good condition. | U.S. No. 1 | Sample | Sample |
| Bin 2 (lined) | Some very light clumping but no heavy <br> mold. No mold at bottom of the bag. | U.S. No. 1 | U.S. No. 1 | Sample |
| Bin 3 (unlined) | Good condition. Light surface mold at <br> the top. Bottom had mold at 45 degree <br> angle around the perimeter. | U.S. No. 1 | U.S. No. 1 | Sample |
| Bin 4 (unlined) | Very poor condition. 6-12 inches mold <br> on south side. Bottom was 6-8 inches of <br> wet, moldy grain. Soldier fly infestation. | U.S. No. 1 | Sample | Sample |
| Bin 5 (lined) | Heavy mold at top of bag, 4-6 inches. <br> Sides and bottom did not appear moldy. | U.S. No. 1 | Sample | Sample |
| Bin 6 (unlined) | Light surface mold at top. 3-6 inch mold <br> south and east walls. | U.S. No. 1 | Sample | Sample |

Post-hoc germination tests were completed on samples that had been stored at $5^{\circ} \mathrm{C}$. Prior to storage, a germination rate of $94 \%$ was measured. Germination rates dropped quickly and were below $10 \%$ for all samples except Bin 3 after three months of storage (table 2.3).

Table 2.3. Post-hoc germination rates for canola seeds in year 1.

|  | Initial | 9 weeks | 11 weeks | 13 weeks |
| :---: | :---: | :---: | :---: | :---: |
| Bin 1 (lined) | 94\% | 44\% | 16\% | 2\% |
| Bin 2 (lined) |  | 66\% | 38\% | 4\% |
| Bin 3 (unlined) |  | 66\% | 56\% | 34\% |
| Bin 4 (unlined) |  | 10\% | 2\% | 0\% |
| Bin 5 (lined) |  | 32\% | 14\% | 8\% |
| Bin 6 (unlined) |  | 20\% | 0\% | 0\% |

The free fatty acid content of the canola seed samples rose throughout the storage period, but stayed below $1 \%$ for all six bins. This is generally considered the upper limit for high quality seed
due to the additional processing required for removal of excess free fatty acids (Barthet \& Daun, 2005). There was no significant difference in the FFA between the lined and unlined bins ( $\mathrm{p}=0.6826$ ) so the values were pooled for trend analysis. There was a significant linear ( $\mathrm{p}<0.0001$ ) and quadratic ( $\mathrm{p}<0.0001$ ) trend in the FFA value with respect to the time in storage (figure 2.6).


Figure 2.6. Free fatty acid content increased rapidly in year one during the first four months of storage. After this the FFA value stabilized and did not exceed 1\% during the study.

### 2.4.2 Year two results

Year two temperatures began to drop immediately after being placed in storage. There was not a significant difference in mean temperature between the lined and unlined bins ( $\mathrm{p}=0.9921$ ), and the bin temperatures appeared to track the ambient daily maximum air temperature from Oklahoma Mesonet data (Brock et al., 1995; McPherson et al., 2007) throughout the storage period (figure 2.7). This is in direct contrast with the year one temperature profiles, which appeared to show self-heating of the unlined bins in the first 120 days of storage. This difference
may be attributed to the higher moisture content of the seed in year one (9.1\%) versus year two (5.4\%) and improved sealing at the bottom of the bins. Lower moisture content will suppress the growth of mold in the seed during storage (Christensen \& Meronuck, 1986).


Figure 2.7. Average bin temperatures in year two continued to follow ambient temperature trends as seen in year one. However, there was no evidence of a temperature increase after binning.

As the bins were emptied, only a minor amount of mold was found in any of the bins. For the unlined bins, the surface mold that was present in year one was not found in year two. This was likely due to the addition of a small vent in the top of the bin to allow any moisture in the head space to evaporate instead of condensing on the surface of the grain. The mold that formed at the bottom perimeter of the bin in year one was not present in year two. The plastic material placed at the bottom of the bin was effective in preventing moisture intrusion at the bottom of the bin. A very thin layer of moldy grain was located at the bottom of Bin 1 and Bin 3 in the center. Bin 5 had some light clumping on the south side of the bin. For the lined bins, the grain was in good condition with no evidence of mold present in any of the bins. When the liner was completely removed, standing water could be seen at the bottom of the bins. During installation of the liner, a plastic box was placed underneath the liner in Bins 2, 4, and 6 to protect the liner from a metal bracket at the bottom of the bin. The air space created by this box may have promoted
condensation under the liner. The water did not appear to have come in contact with the seed.
Bins 1 and 3 (unlined) were also damp at the bottom, but did not have standing water. Seed samples were graded on a monthly basis. All six bins remained U.S. No. 1 during the first eleven months of storage. During the final month of sampling, Bin 3 was reduced to U.S. No. 2 due to heat damage (table 2.4).

Table 2.4. Year 2 overview of seed quality during final visual inspection and grade progression.

|  | Visual Inspection Upon Unloading | Grade at <br> $\mathbf{6}$ months | Grade at <br> $\mathbf{1 1}$ months | Grade at <br> $\mathbf{1 2}$ months |
| :--- | :--- | :--- | :--- | :--- |
| Bin 1 (unlined) | Good condition. Small patch of moldy <br> canola at the bottom center. | U.S. No. 1 | U.S. No. 1 | U.S. No. 1 |
| Bin 2 (lined) | Good condition. No evidence of mold. | U.S. No. 1 | U.S. No. 1 | U.S. No. 1 |
| Bin 3 (unlined) | Good condition. Small patch of moldy <br> canola at the bottom center. | U.S. No. 1 | U.S. No. 1 | U.S. No. 2 |
| Bin 4 (lined) | Good condition. No evidence of mold. | U.S. No. 1 | U.S. No. 1 | U.S. No. 1 |
| Bin 5 (unlined) | Good condition. Slight clumping on the <br> south side approximately halfway down. | U.S. No. 1 | U.S. No. 1 | U.S. No. 1 |
| Bin 6 (lined) | Good condition. No evidence of mold. | U.S. No. 1 | U.S. No. 1 | U.S. No. 1 |

Germination testing was completed on a monthly basis. A control was stored at $5^{\circ} \mathrm{C}$ and tested monthly as well. Germination rates maintained above $70 \%$ for all samples with the exception of Bin 6, which dropped to $66 \%$ in month 11 (not shown.) Quarterly data is presented in table 2.5.

Table 2.5. Germination rates for canola seeds in year 2.

|  | Initial | 3 months | 6 months | 9 months | 12 months |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Control | $100 \%$ | $96 \%$ | $98 \%$ | $98 \%$ | $99 \%$ |
| Bin 1 (unlined) | $92 \%$ | $94 \%$ | $96 \%$ | $94 \%$ | $82 \%$ |
| Bin 2 (lined) | $82 \%$ | $92 \%$ | $90 \%$ | $90 \%$ | $85 \%$ |
| Bin 3 (unlined) | $80 \%$ | $90 \%$ | $84 \%$ | $100 \%$ | $90 \%$ |
| Bin 4 (lined) | $94 \%$ | $88 \%$ | $86 \%$ | $94 \%$ | $85 \%$ |
| Bin 5 (unlined) | $92 \%$ | $84 \%$ | $84 \%$ | $92 \%$ | $72 \%$ |
| Bin 6 (lined) | $84 \%$ | $84 \%$ | $82 \%$ | $94 \%$ | $72 \%$ |

The free fatty acid content of the canola seed samples rose throughout the storage period, but stayed below $0.4 \%$ for all six bins. There was no significant difference in the FFA between the lined and unlined bins ( $\mathrm{p}=0.8057$ ) so the values were pooled for trend analysis. There was a significant linear ( $\mathrm{p}<0.0001$ ) trend in the FFA value with respect to the time in storage (figure 2.8).


Figure 2.8. Free fatty acid increased moderately during year two and was lower than observed in year one.

### 2.5 Discussion

Comparing the results in year one and year two of the study, the polyethylene liner did not appear to impact the storage quality. There was not a significant difference in the free fatty acid levels between the lined and unlined bags in year one ( $\mathrm{p}=0.6826$ ) or year two ( $\mathrm{p}=0.8057$ ) (figure 2.9). Additionally, the deterioration in grade during year one was spread evenly between the lined and unlined bins. In each case, two were sample grade and one was U.S. No. 1 at the end of six months and all were sample grade at the end of ten months. However, there was a significant difference in the mean temperature between the lined and unlined bins during the first six months of storage ( $\mathrm{p}=0.0038$ ). This is likely due to biological activity within the bins. An increase in temperature is generally indicative of fungal growth and/or insect activity (Tipples, 1995). The difference in moisture content between year one (9.1\%) and year two (5.4\%) is the most likely cause of this biological activity.


Figure 2.9. Comparison of free fatty acid values for lined versus unlined bins in year 1 and year 2.

The difference in FFA between year one and two is indicative of the poor storage quality experienced in year one. FFA is commonly used as a measure of grain deterioration and generally increases with moisture content and storage time (Sathya, Jayas, \& White, 2009). FFAs are formed by the breakdown of triglycerides due to oxidation or hydrolysis. Triglycerides are the main component of fats and oils. $95-99 \%$ of the fatty acids in canola are present as triglycerides.

A triglyceride molecule is formed by three fatty acids joined to a glycerol molecule (figure 2.10).


Figure 2.10. A triglyceride molecule.

Canola oil contains a high concentration of unsaturated fatty acids. Unsaturated fatty acids contain at least one double bond in the carbon chain. While this is considered a "healthy fat", it is
more susceptible to oxidation at the double bond locations (Ratnayake \& Daun, 2004). Hydrolysis (enzymatic oxidation) of the triglyceride can also occur due to the presence of fungal lipases. A lipase is an enzyme that promotes the reaction between water and triglycerides, progressively cutting the glycerol/fatty acid bonds. Di- and mono-glycerides are formed as intermediate products until finally three fatty acids and glycerol remain (Swetman et al., 2002). Fatty acids are broken down further by oxidation to form alcohols, aldehydes, ketones, acids, hydrocarbons, and esters. These compounds lead to numerous odors and flavors, both pleasant and unpleasant (Barnes \& Galliard, 1982; Rousseau, 2004). Excessive off-odors will cause a reduction in grade and commercial value. Odors and free fatty acids must be removed from the oil during refining and this increases processing costs. Aspergillus spp. and Penicillium spp. are common storage fungi associated with cereal grains and oilseeds (Sauer, Meronuck, \& Christensen, 1992). These fungi are highly lipolytic and are responsible for the breakdown of fatty acid molecules during storage. In year one the rapid increase in FFA, decrease in germination, decrease in grade, evidence of self-heating, and visible mold formation were all indicative of a reduction in seed quality. These were not present in year two, which exhibited only a moderate increase in FFA, a moderate decrease in germination, a decrease in grade for only one bin after twelve months of storage, and minimal evidence of visible mold formation.

There was a considerable difference in moisture content between year one (9.1\%) and year two $(5.4 \%)$. Moisture content and temperature are the most critical factors contributing to the degradation of stored seeds (Jayas \& White, 2003). Most storage guidelines for canola are based on the work of Mills and Sinha (1980) in Manitoba, Canada. They developed a safe storage region based on the seed temperature and relative humidity at the time of binning (figure 2.11 ). Mills and Sinha considered a maximum equilibrium relative humidity (ERH) of 70\% to limit mold growth in storage bins, but allowed higher ERH values at lower temperatures due to suppression of mold growth. While the Canadian Grain Commission (2016) allows canola seed to
be sold as straight grade (not tough or damp) at moisture contents up to $10 \%$, best management practice in Canada for long term storage calls for a moisture content below $8 \%$ and temperature below $15^{\circ} \mathrm{C}$ (Canola Council of Canada, 2014).


Figure 2.11. Canola seed storage guidelines published by the Canola Council of Canada (2014) based on the work of Mills and Sinha (1980).

In southern climates where winter canola is typically grown, harvest temperatures are often 30 or even $35^{\circ} \mathrm{C}$. Under these conditions, the Canadian guidelines recommend a moisture content of approximately $7.5-8 \%$. This reflects an equilibrium relative humidity (ERH) of 70\%. Storage fungi are adapted to grow in grains with an ERH of $65-90 \%$ and most grow best at temperature of about $30^{\circ} \mathrm{C}$ (Christensen \& Meronuck, 1986). Australian producers must also deal with high temperatures during harvest. Storage guidelines for Australia typically recommend a lower moisture content than Canada. Cassells, Caddick, Green, and Reuss (2003) recommend a maximum ERH of $60 \%$ for canola seed in Australia. Caddick (2002) stressed the importance of considering the oil content of canola seed when determining safe storage conditions. For example, at $30^{\circ} \mathrm{C}$, canola at $35 \%$ oil content can be safely stored at $7.5 \%$ moisture content while
canola at $45 \%$ oil content should be stored at $6.5 \%$ moisture content (figure 2.12). This is because less dry matter is available to absorb water. Based on the Australian study, the year one canola


Figure 2.12. Canola seed storage recommendations for Australia based on $60 \%$ equilibrium relative humidity and oil content. - Adapted from Cassells, Caddick, Green, and Reuss (2003).
seed at $35.1 \%$ oil content and $30^{\circ} \mathrm{C}$ temperature should have been stored at a moisture content of no more than $7.5 \%$. Since the measured bin temperatures were as high as $41^{\circ} \mathrm{C}$, the moisture content should have been closer to $6.5-7 \%$ for safe storage. This is based on an extrapolation of the Cassells et al. data. The canola seed was at $9.1 \%$ during year one and four of the six bins did not maintain good storage quality after six months of storage. During year two, the canola seed was $38.4 \%$ oil content and bin temperatures began at nearly $40^{\circ} \mathrm{C}$. Similar to year one, a safe moisture content would have also been approximately $6.5-7 \%$. The canola seed moisture content was $5.4 \%$ in year two and suffered no loss in quality after 11 months of storage.

Based on this information, the moisture content of our canola seed was clearly too high in year one for safe storage without aeration to help reduce the temperature and moisture content of the seed. The seed quality was still acceptable at six weeks, but by six months four of the six bins
were reduced to sample grade. This is in agreement with the storage guidelines of Cassells et al. (2003), Mills and Sinha (1980), and Sathya et al. (2009). Water infiltration at the bottom of the bins exacerbated this problem in the unlined bins, where mold was present at the bottom and along the south facing wall. For the lined bins, moisture migration led to mold formation at the top of the bags while the rest of the canola appeared to be in good condition. It is possible that in a larger storage bin without aeration the liner would provide some benefit in maintaining the quality of the bulk of the canola seed, especially if steps were taken to manage moisture migration to the top of the bag. One possibility would be the installation of liner material only near the bottom of the bin to prevent moisture infiltration at the base of older, leaky bins. This, combined with vents in the headspace, could allow older bins to be pressed into service when needed for short-term storage of canola or other grains. Of course it would be important to leave an opening at the discharge so that grain can be removed. Also the grain should be clean and dry since aeration would not be possible with the liner in place. Additional research is needed to determine how long grain could be safely stored in this manner and what the maximum moisture content should be. Until this data can be obtained, grain should be stored drier than what would normally be considered a safe moisture content with aeration.

### 2.6 Conclusions

A two-year study to investigate the impact of a polyethylene grain bag liner in small, low-quality grain bins without aeration for the storage of canola seed was completed. There was not a significant difference in storage quality between the lined and unlined bins. A moisture content of $9.1 \%$ is too high for long term storage of winter canola seed in the southern United States. However, low moisture content (5.4\%) canola seed can be stored without aeration for 11 months without losing grade and with minimal loss in germination. Guidelines developed for the storage of canola seed in Australia appear to be more appropriate for the southern United States than Canadian storage guidelines. Grain storage facilities should target a maximum equilibrium
relative humidity of $60 \%$ and should consider adjusting the target moisture content based on the oil content of the seed. The acceptable moisture content of canola seed should be reduced by $0.1 \%$ for every $1 \%$ increase in oil content. The moisture content of canola seed in unaerated grain bins in the southern United States should be 6-7\% for long term storage. If the temperature can be quickly reduced below $20^{\circ} \mathrm{C}$ with aeration then moisture contents up to $8 \%$ may be possible if the oil content is less than $40 \%$. In circumstances where low quality grain bins must be used for short-term storage, the bottom of the bin can be lined with grain bag material for the purpose of sealing and moisture exclusion. Canola seed should be monitored closely for temperature increases or mold formation. Further study concerning the use of grain bag material to line the bottom of low quality storage bins for other oilseed crops and cereal grains would be beneficial.

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## CHAPTER III

# DEVELOPMENT OF A LOW-COST ELECTRONIC NOSE FOR THE DETECTION OF MOLD IN STORED WINTER CANOLA SEED 

### 3.1 Abstract

Mold development is a key cause of grain deterioration during storage and reduces the commercial value of the product. The characteristic earthy, musty odor of mold is caused by numerous volatile organic compounds produced as the mold grows. Electronic nose technology has been broadly utilized to detect odors in food, medical, and industrial applications. Expanding canola production in the United States has led to interest in improved monitoring of stored canola seed. The goal of this project was to develop a low-cost electronic nose to detect the presence of mold in canola seed. An electronic nose utilizing an array of metal oxide semiconductors was developed that is capable of identifying moldy canola with an error rate of less than $3 \%$. The electronic nose could clearly distinguish between moldy and not moldy samples but could not distinguish between three different levels of mold inoculation. Additional development of the electronic nose for commercial testing and application is warranted.

### 3.2 Introduction

Objectionable odors have a significant negative effect on the commercial grade of canola seed. According to 7 CFR $\S 810.304$ canola seed is discounted to "U.S. Sample Grade" if it has a "musty, sour, or commercially objectionable foreign odor." Because of this, the odor of stored canola seed is an important quality characteristic. The off-odor characteristic of canola seed
indicates past or ongoing microbial deterioration. It also makes canola less palatable. Rapid characterization of canola seed odor is a potential way to quickly and cheaply determine whether it should be accepted (or rejected) for human consumption (Borjesson, Eklov, Jonsson, Sundgren, \& Schnurer, 1996). Previous studies have attempted to develop an "electronic nose" to detect and classify mold in grain. These projects have utilized metal oxide semiconductors (MOS) (Falasconi et al., 2005), MOS sensors coupled with metal oxide semiconductor field effect transistors (MOSFET) (Borjesson et al., 1996; Jonsson, Winquist, Schnurer, Sundgren, \& Lundstrom, 1997), and several commercially available electronic noses utilizing MOS (Gobbi, Falasconi, Torelli, \& Sberveglieri, 2011), surface acoustic wave (Keshri \& Magan, 2000), and quartz crystal microbalance sensors (Paolesse et al., 2006). The basic operating principle of all these devices is the same. The response of a sensor array varies in a predictable way with exposure to different volatile compounds. Then neural network pattern recognition or multivariate statistical techniques such as principle component analysis, discriminant analysis, and partial least squares regression are used to classify the samples.

Numerous studies have investigated the volatile organic compounds (VOCs) that are produced by molds in stored grains and other food products. Early work by Kaminski, Stawicki, and Wasowicz (1974) identified 1-octen-3-ol (mushroom alcohol) as the main VOC present in a study of 12 mold strains. This alcohol is formed by the degradation of lipids, specifically, linoleic and linolenic acids (Bennett \& Inamdar, 2015). Ketones, terpenes, pyrazines, and esters are other chemical groups associated with Aspergillus and Penicillium molds (Jelen \& Wasowicz, 1998). These fungal VOCs can be detected before visual signs of mold are present (Borjesson, Stollman, Adamek, \& Kaspersson, 1989). However, VOC production can be influenced by the fungal species, growth media, moisture content, temperature, and growth time (Pasanen, Lappalainen, \& Pasanen, 1996). This information is useful in selecting potential sensors for mold detection, but
the inherent variability of biological processes presents challenges in the use of VOCs for monitoring stored grain.

The goal of this project is to develop an inexpensive electronic nose that can accurately detect the presence of mold in stored canola seed.

### 3.3 Materials and Methods

### 3.3.1 Development of electronic nose

An electronic nose was constructed using metal oxide semiconductor gas sensors. This type of sensor was initially developed in the 1960's and exhibits a change in the resistance of the semiconductor material (often $\mathrm{SnO}_{2}$ ) when exposed to reducing or oxidizing gases. As the semiconducting metal oxide is exposed to the air, free electrons on the surface of the metal oxide bind to oxygen molecules, leaving an electron-depleted region at the surface of the metal oxide. This loss of free electrons increases the electrical resistance of the metal oxide material. When exposed to a reducing gas, oxygen molecules are released from the metal oxide and free electrons are made available again. This causes a reduction in the electrical resistance of the material. Measurement of this change in resistance is utilized to detect the presence of certain gases. These sensors are simple, inexpensive, and robust and have been widely applied in carbon monoxide detectors and other residential and industrial gas detectors (Miller, Bakrania, Perez, \& Wooldridge, 2006).

Four metal oxide sensors were selected and purchased from Figaro Engineering, Inc. Since the exact nature of the volatile gases produced by the moldy canola was unknown, sensors were selected that would respond to a variety of VOCs associated with mold. The selected sensors are sensitive to alcohols, organic solvents, and light hydrocarbons as shown in Table 3.1.

Table 3.1. Metal oxide sensors and gas sensitivity.

| Sensor Type | Sensor I.D. | Gases detected |
| :--- | :--- | :--- |
| TGS 2620 | Sensor 1 (S1) | sensitive to alcohol and organic solvent vapors |
| TGS 2602 | Sensor 2 (S2) | sensitive to VOCs and odorous gases |
| TGS 822 | Sensor 3 (S3) | sensitive to organic solvent vapors |
| TGS 813 | Sensor 4 (S4) | sensitive to combustible gases |

The manufacturer recommends the use of a voltage divider to measure the change in resistance of the sensor when exposed to the target gases. The basic measurement circuit is shown in Figure 3.1. Four voltage divider circuits were constructed for development and testing of the electronic nose.


Figure 3.1. Basic measurement circuit for Figaro gas sensors. $V_{C}$ is the voltage supplied to the sensor, $V_{H}$ is the voltage supplied to the heater, $V_{R L}$ is the voltage measured across the load resistor $R_{L}$.

A suitable load resistor was selected for each circuit $\left(R_{L}\right)$ to provide a similar voltage output for each sensor in clean air. The resistance of each sensor was determined by equation 1 :

$$
R_{S}=\left(\frac{V_{C}}{V_{R L}}-1\right) \times R_{L} \quad \text { (Eq. 1) }
$$

MOS sensors are sensitive to changes in temperature and relative humidity, so relative humidity and temperature sensors were added to the sensor array. A HIH-4030 (Honeywell, Morris Plains,

NJ) humidity sensor was selected for the project. The sensor comes calibrated by the manufacturer and the temperature compensated relative humidity is calculated based on equation 2 :

$$
R H=\frac{V_{\text {out }}-0.16}{0.0326926-0.00006696 \times T} \quad \text { (Eq. 2) }
$$

Temperature is obtained from a TMP-36 temperature sensor (Analog Devices, Norwood, MA).

A USB-6008 data logger (National Instruments, Austin, TX) was selected for data acquisition. A regulated 5V power supply and breadboard power supply strip (Sparkfun, Niwot, CO) provided a consistent voltage to the sensors. Data collection was controlled with a LabVIEW (National Instruments, Austin, TX) program which also provided an interface during test runs. The completed sensor array is pictured in figure 3.2.


Figure 3.2. Sensor array for electronic nose.

### 3.3.2 Preparation of mold spore suspension

Mold spores were harvested from Croplan 115W winter canola seed that was heavily infested with mold. Mold spores were cultured and isolated for DNA identification. The culture was started by inserting a sterilized loop into a moldy seed sample and streaking a 90 mm Petri dish
containing a yeast-peptone-salt (YPS) media with chloramphenicol-rifampicin-ampicillin added to control bacterial growth and danitol to control mites (CRAD). This was incubated at $28^{\circ} \mathrm{C}$ overnight and then a single spore was identified under magnification and transferred to a fresh YPS-CRAD plate and placed back in the incubator. After five days the plates were inspected to confirm that they contained a single mold species. Spores were collected from the margin of a colony using a sterilized loop and transferred to potato dextrose broth (PDB) and incubated at $28^{\circ} \mathrm{C}$ for seven days to provide mycelia for DNA identification. Liquid broth was utilized to suppress sporulation. Additional spores were transferred to Czapek-yeast-agar (CYA-CRAD) media to produce a working culture for development of a spore suspension. After seven days the mycelia from the PDB was harvested, lyophilized, and stored at $-20^{\circ} \mathrm{C}$ until needed for DNA analysis.

DNA was isolated from the mycelium using ZR Fungal/Bacterial DNA MiniPrep ${ }^{\text {TM }}$ kit (Zymo Research Corporation, Irvine, CA, USA). DNA identification was performed using the method outlined by Samson et al. (2014). Briefly, sequencing of the internal transcribed spacer (ITS) region with primers ITS1 and ITS4 as developed by White, Bruns, Lee, and Taylor (1990) with secondary sequencing of calmodulin (CaM) with primers CMD5 and CMD6 as developed by Hong, Go, Shin, Frisvad, and Samson (2005). Comparing these two sequences to reference databases RefSeq and GenBank using BLAST allows identification of Aspergillus samples to the species level. The mold obtained from the Croplan 115W canola was identified as Aspergillus chevalieri (L. Mangin) Thom \& Church. A. chevalieri is a xerophilic mold typically found in grain and animal feed. It is mycotoxigenic, producing sterigmatocystin and echinulin (Greco, Kemppainen, Pose, \& Pardo, 2015; Meurant, 2012). Sterigmatocystin is closely related to aflatoxin B1 and is considered carcinogenic (Dickens, Jones, \& Waynforth, 1966; Meurant, 2012; Schroeder \& Kelton, 1975). Echinulin has been demonstrated as toxic in rabbits (Ali,

Mohammed, Alnaqeeb, Hassan, \& Ahmad, 1989) and feed containing echinulin was refused by swine and resulted in decreased milk production (Vesonder, Lambert, Wicklow, \& Biehl, 1988).

Following positive identification of the mold species a standard spore suspension was prepared by flooding the agar plates containing mold cultures with $3-4 \mathrm{ml}$ of autoclaved water and scraping the cultures gently with a sterilized spreader to dislodge the spores. The liquid was filtered through sterilized cheesecloth into a 50 ml centrifuge tube. This process was repeated five times. The spore suspension concentration was quantified with a hemocytometer and adjusted to $1 \times 10^{7}$ spores $/ \mathrm{ml}$. This suspension was stored at $5^{\circ} \mathrm{C}$ and used for inoculations within one week.

### 3.3.3 Inoculation of seeds with mold spore suspension

Seed lots from two different years were collected for testing. The first lot was harvested in Oklahoma during the summer of 2016 and the second was harvested during the summer of 2015. Both lots were Dekalb DKW 44-10 winter canola seed. Samples were cleaned to remove foreign matter and the moisture content was adjusted to a final value of $9.2 \%$ for the 2016 lot and $9.1 \%$ for the 2015 lot. Samples weighing 10.00 g were placed into sterilized 50 ml plastic centrifuge tubes. The seeds were inoculated with 0.75 ml of liquid spore suspension diluted to $10^{0}$ (water only), $10^{5}, 10^{6}$, and $10^{7}$ concentrations, capped, and vortexed until the liquid was absorbed by the seeds. This brought the final moisture content of the samples to approximately $15 \%$. While this moisture content is high for storage of canola seed, it was selected to promote rapid mold growth in the samples. An untreated sample was also prepared for each seed variety. Five seed replications were prepared for each treatment (table 3.2). The samples were then placed in an environmental chamber at $30^{\circ} \mathrm{C}$ to promote mold growth. Samples were tested with the electronic nose after six, twelve, and eighteen days in storage.

Table 3.2. Treatment levels for seed inoculations.

|  | No treatment | Water only | $0.75 \mathrm{ml} \mathrm{10}{ }^{\mathbf{5}}$ | 0.75ml $10^{6}$ | 0.75ml $10{ }^{7}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 4410-2016 | 5 replications | 5 replications | 5 replications | 5 replications | 5 replications |
| 4410-2015 | 5 replications | 5 replications | 5 replications | 5 replications | 5 replications |

### 3.3.4 Testing procedure with electronic nose

The electronic nose consisted of the sensor array and the sampling unit (figure 3.3). Laboratory air was regulated to approximately 100 Pa and passed through a combination gas dryer / activated carbon scrubber. Valves were manually opened and closed to direct the air to either the sample chamber or a bypass container for purging the sensor array after each test. Once a sample was loaded air was directed across the sample in the centrifuge tube and carried into the chamber containing the sensor array. Ninety seconds of sensor data was collected using a 2 Hz sampling rate. Following data acquisition, the sample was removed and air was directed through the bypass chamber to the sensor array for four minutes to allow the sensors to return to their baseline values.


Figure 3.3. Sensor array and sampling system for electronic nose.

### 3.3.5 Data analysis

Following data acquisition, MATLAB (MathWorks, Natick, MA, USA) was utilized for preprocessing of the data. A large number of sensor measurements (4x180 data points per sample) are collected for each sample and it is necessary to reduce the amount of data for statistical analysis. To accomplish this, the 10 maximum sensor responses were identified for each sensor and averaged. The temperature and relative humidity associated with these responses were also recorded and averaged. During another set of experiments, the response of the sensor to changes in temperature and relative humidity for reference air were measured and regression curves were prepared. Based on these regression curves, the sensor response for reference air at the temperature and relative humidity corresponding to the maximum sensor response was calculated. The response of the sensor to the sample was adjusted based on this reference air value by $R / R_{0}$, where $R$ was the maximum sensor response and $R_{0}$ was the sensor response to the reference air. Using these values, statistical analysis was performed in SAS software version 9.4 (SAS Institute Inc., Cary, NC, USA). PROC GLM was utilized for regression analysis of the reference air. Principal component analysis was performed using PROC GLM and PROC PRINCOMP to determine if the treatment levels could be discriminated. Discriminate analysis was performed using PROC DESCRIM and PROC CANDISC to test classification techniques. PROC STEPDISC was used to determine if the number of sensors in the array could be reduced without sacrificing classification quality. All measures of significance were evaluated for $\alpha=0.05$.

### 3.4 Results and Discussion

### 3.4.1 Reference air regression analysis

During preliminary sensor testing it became clear that the sensor response was confounded by relatively small changes in temperature and relative humidity. Of particular concern was the amount of spread in the data observed at relative humidity values below 23-24\% (figure 3.4).


Figure 3.4. Influence of relative humidity on sensor response. Note the increase in data spread at lower RH.

These values were commonly encountered in the relatively dry air used to purge the sensor array prior to the introduction of each sample. The sensor response at time zero is often used as $\mathrm{R}_{0}$ to adjust the sensor response. This provides an indication of the amplitude of the sensor response. One advantage of this approach is that it helps to correct for drift that may occur in the sensor over time. However, the ultimate goal of this project was to develop a sensor that could be deployed continuously in a grain storage facility. Therefore, the decision was made to develop a regression curve for clean air in order to adjust the sensor response. Data were collected for clean air at three temperatures $\left(35,36\right.$, and $\left.39^{\circ} \mathrm{C}\right)$ and relative humidity levels between 25 and $30 \%$. All of the maximum sensor responses during testing fell within these relative humidity values and the majority of responses fell within these temperature values. There was not a significant difference in the regression at 35 and $36^{\circ} \mathrm{C}(\mathrm{p}=0.1086)$ so these data were pooled. There was a significant difference in the regression between the $35-36$ and $39^{\circ} \mathrm{C}$ data ( $\mathrm{p}<0.0001$ ). A graph of the regression lines for each sensor is presented in figure 3.5. Values were interpolated between these two regression lines to calculate $\mathrm{R}_{0}$ for each sample. For any samples below $35^{\circ} \mathrm{C}$ the $35-36^{\circ} \mathrm{C}$ regression curve was utilized. Likewise, for any samples above $39^{\circ} \mathrm{C}$ the $39^{\circ} \mathrm{C}$ regression line was used. Additional work is needed to expand the family of regression curves used for the reference air prior to commercial deployment of the electronic nose.


Figure 3.5. Regression curves used to calculate the sensor response $R_{0}$ for normalization of sensor output.

### 3.4.2 Mean comparison of treatments

The mean sensor response for the five treatments at 6,12 , and 18 days post inoculation (dpi) shows a clear separation between the treated and untreated samples (NT) (figure 3.6). The magnitude of the sensor response for the NT samples is fairly consistent across the two sample years and the three sample dates. The response of the other treatments appear to be generally higher for 2015 than 2016 and also appear to decrease as the dpi increases. There may be some evidence of a trend from the $10^{7}$ inoculation to the $10^{5}$ inoculation for the 12 and 18 dpi time frames, especially for sensors 1 and 3 . The water $\left(10^{\circ}\right)$ samples appears to be more similar to the inoculated samples than the NT samples. Upon inspection, the $10^{7}, 10^{6}, 10^{5}$, and $10^{0}$ all contained visible mold. The samples that only received the water treatment evidently contained surface


Figure 3.6. Mean sensor response for each treatment at 6, 12, and 18 days post inoculation (dpi). Means with the same letter are not significantly different from other means within each graph.
mold that developed when the moisture content was increased to $15 \%$. Surface disinfection of the samples prior to inoculation should be considered for future tests.

Since the NT samples were a lower moisture content than the treated samples, it is possible that the difference in the mean response is due to the moisture content and not the presence of mold in the treated samples. To further investigate this, five additional samples of canola seed from each of the 2015 and 2016 lots were prepared post hoc and tested with the electronic nose. These samples had a final moisture content of approximately $16 \%$. These are compared to the 18 dpi mean sensor responses in figure 3.7. The mean response of the NT samples and the $16 \%$ moisture content samples are quite similar even though the $16 \%$ samples had a higher moisture content and were tested two weeks later. On this basis, it appears reasonable to compare the treated samples and the NT samples for classification. A clear distinction can be made between the moldy and not moldy samples but not the inoculation level. This was evident for the 6 and 12 dpi data as well (figure 3.6). This may warrant further investigation.


Figure 3.7. Comparison of 18 days post inoculation (dpi) and $16 \%$ moisture content samples prepared post hoc. Means with the same letter are not significantly different from other means within each graph.

### 3.4.3 Classification of samples

The goals of this analysis were to select a statistical model for classification of the canola samples as moldy or not moldy and to determine if the electronic nose could discriminate between the mold inoculation levels. Multivariate analysis of variation (MANOVA) was used to determine if the treatment levels could be discriminated. To assess the validity of the normality assumption, a plot of the first two principle components was prepared (figure 3.8). The first two principle components provide a good test of normality in this case as they capture $96.6 \%$ of the variability in the data. The data appear to be normal, as the plot does not reveal any obvious trends. The equal covariance assumption was confirmed with Box's $M$ test ( $p<0.0001$ ).


Figure 3.8. Graph of the first two principal components for the combined data set (6, 12, and 18 days post inoculation).

Test data were analyzed using MANOVA to determine if there is a difference between the inoculation levels. There are at least two discriminable groups in the data ( $\mathrm{p}<0.0001$ for Wilks' Lambda, Pillai's Trace, Hotelling-Lawley Trace, and Roy's Greatest Root). A plot of the first two linear discriminants does not show a clear separation between the inoculation levels or the dpi. However, there is a distinct separation between the inoculated samples and the untreated samples (figure 3.9). Classification tests were applied to the data to determine the best model for separating the moldy samples from the untreated samples.

## Plot of Linear Discriminants



Figure 3.9. Plot of the first two linear discriminants to evaluate separation between inoculation levels.

Classification of the data was tested using linear, quadratic, and 3-nearest neighbor models. The lowest error rates were obtained with the quadratic and 3-nearest neighbor models (table 3.3). However, selecting a model requires consideration of the tradeoff between bias and variance. The bias reflects how accurately the model matches the training data. Variance reflects how sensitive the classification is to changes in the training data. More complex models (quadratic, quartic, etc.) will have a lower bias than a simple model (linear) but are sensitive to sample size. The linear model is the best choice in this case, even though it has a higher bias, because a simple model will help to control the variance and the difference in bias is minimal.

Table 3.3. Comparison of classification model error rates for canola data.

| Model | Cross Validation Error |
| :--- | :---: |
| Linear classification | $2.9 \%$ |
| Quadratic classification | $1.7 \%$ |
| 3-Nearest neighbor classification | $1.7 \%$ |

Stepwise discriminant analysis in the forward direction was utilized to determine if the number of sensors could be reduced. This resulted in the inclusion of sensor 2 ( $\mathrm{p}<0.0001$ ), sensor 1 ( $p=0.0143$ ), and sensor $3(p=0.0721)$. Sensor 4 can be removed from the sensor array without impacting the quality of the classification.

### 3.4.4 Evaluation of sensor stability

Sensor variability and drift is problematic for the long term performance of an electronic nose. Sensor stability was evaluated by computing the mean sensor response during the first 5 seconds of each test run before the sample was loaded. All four sensors exhibit considerable variation in the baseline value throughout the measurement period (figure 3.10). There also appears to be a slight negative slope to the baseline sensor values. As discussed previously, the sensors are influenced by changes in temperature and relative humidity. The majority of the baseline sensor
data is found within $+/-20 \%$ of the mean sensor response. Sensor two exhibits the most variation, and also appears to be impacted the most by changes in temperature and relative humidity. In general, the baseline sensor response appears to be more strongly related to the relative humidity


Figure 3.10. Baseline sensor value in air for all test runs. Dotted lines represent mean response for each sensor.
than the temperature (figures 3.11 and 3.12). This agrees with the work of Huerta, Mosqueiro, Fonollosa, Rulkov, and Rodriguez-Lujan (2016), who devised an energy band model to correct MOS sensors for variation in relative humidity and temperature. Their method requires at least three months of continuous sampling data to train the algorithm, but results in an $\mathrm{R}^{2}$ greater than 90\%.


Figure 3.11. Influence of temperature on baseline sensor response for 6, 12, and 18 days post inoculation (dpi).


Figure 3.12. Influence of relative humidity on baseline sensor response for 6, 12, and 18 days post inoculation (dpi).

### 3.5 Conclusions

A metal oxide semiconductor based electronic nose system was developed that is capable of identifying mold in canola seed with an error rate of less than 3\%. A clear distinction between the inoculation levels could not be made and this warrants further investigation. Additional testing to determine the lower detection limit is also desirable. The electronic nose was constructed from off the shelf components costing less than $\$ 100$. There is potential for commercial application of the electronic nose for early detection of mold in storage. Ideally the electronic nose would be deployed in individual grain bins for continuous monitoring and communication to a central
location. This will require packaging the sensor array with an integrated power supply and communication system. Alternatively, a handheld unit could be utilized periodically for sampling at one of the aeration exhaust vents. Additional development is needed to improve the ability of the electronic nose to adjust to changes in temperature and relative humidity. Field testing is also required to verify the ability of the nose to function long term in a dusty environment with considerable variation in temperature and humidity throughout the year. It is expected that the nose could be easily adapted for use in other grains. Ideally, an electronic nose can be developed that is effective at detecting mold in a wide variety of grain types.

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## CHAPTER IV

# GRAIN ENTRAPMENT PRESSURE ON THE TORSO: CAN YOU BREATHE WHILE BURIED IN GRAIN? 

### 4.1 Abstract

The pressure applied to the chest and back of a simulated grain entrapment victim was measured. Pressure sensors were attached to the chest and back of a manikin that was buried in grain in the vertical position. Measurements were made in four grain types at four grain depths ranging from the top of the manikin's shoulders to $0.61 \mathrm{~m}(24 \mathrm{in})$ over the head. The pressure ranged from 1.6 to 4.0 kPa ( 0.23 to 0.57 psi ). Based on available physiological information, this amount of pressure is unlikely to limit the respiration of an otherwise healthy adult male victim. However, other factors, such as the victim's age, gender, and body position in the grain, may influence respiration. The aspiration of grain appears to be the most likely asphyxiation risk during grain bin entrapment. Due to the risk of grain aspiration during engulfment, the development of safety equipment that could help protect the airway of a victim should be investigated.

### 4.2 Introduction

Agriculture is consistently recognized as one of the most dangerous working environments. Fatalities in the industry sector of agriculture, forestry, fishing, and hunting rose by $14 \%$ in 2014 (BLS, 2015). One area of risk that has received significant attention recently is grain handling and

[^0]storage. There were at least 38 grain entrapments in 2014, 17 of which resulted in death. Reported grain entrapments and deaths have risen during the past three years (Issa et al., 2015a). The term "entrapment" is often used to describe any event in which victims are trapped by a flowable agricultural material and unable to free themselves. However, the grain handling industry makes a distinction between grain entrapment and engulfment. An entrapment victim is still partially above the grain surface, while an engulfment victim is fully submerged in grain. This can result in a considerable difference in the final outcome for the victim. A review of grain rescue strategies in 2011 determined that of the cases where the depth of submersion was known, the survival rate of entrapment was $90 \%$ versus $18 \%$ for engulfment (Roberts et al., 2011). That study also identified suffocation as the most commonly reported cause of death.

Previous efforts to understand the impact of grain entrapment on a victim have involved measuring the force required to pull a victim from the grain. The earliest known study was completed by Schmechta and Matz (1971) in Germany. They investigated the ability of a human subject to extricate himself from grain when buried to the knees, waist, and top of the shoulders. When the grain reached the victim's waist, he could only escape with the assistance of others. When he was buried to the shoulders, he experienced difficulty breathing and could not escape without the removal of grain (Schmechta and Matz, 1971). Schwab et al. (1985) later measured the force required to extract a manikin from static and flowing grain. The vertical force required to extract the manikin from the grain ranged from 2000 to 8000 N ( 450 to 1800 lbf ). This information has been used extensively in Extension publications and training materials, especially concerning the need to remove grain from around victims before attempting to pull them out. This has led to the common use of rescue tubes and cofferdams by first responders to a grain entrapment. In addition to blocking the inflow of additional grain around the victim, these devices were also believed to reduce the force experienced by the victim. This hypothesis was tested by Roberts et al. (2015) by placing a manikin in grain and measuring the force needed to pull it out
of the grain with and without a rescue tube. The researchers found that the process of inserting the grain tube actually increased the required pull force by $22 \%$ to $26 \%$ depending on the grain depth. This was attributed to an increase in the bulk density of the grain during insertion of the rescue tube. However, the force decreased by $31 \%$ to $38 \%$ when the tube was installed and grain was removed to knee level inside the tube.

Although many anecdotal reports indicate that entrapment victims experience increased chest pressure and difficulty breathing, no published data could be identified concerning the magnitude of this pressure. This information would be valuable to first responders and medical personnel. It could also provide insight into recommended safety equipment for bin entry. The goal of this project was to estimate the pressure on the chest and back of a victim buried in grain.

### 4.3 Materials and Methods

Testing was performed in a $1.83 \mathrm{~m}(6 \mathrm{ft})$ diameter corrugated steel bin with a hopper bottom (figure 4.1) at Oklahoma State University's Stored Product Research and Education Center (SPREC) in Stillwater, Oklahoma. Four grain types were evaluated: corn, soybeans, wheat, and canola. Table 4.1 lists the measured physical properties of each grain tested. These properties are consistent with the range of values published by Boac et al. (2010). Each grain was tested at four depths above the shoulders of the manikin: $0 \mathrm{~m}, 0.28 \mathrm{~m}$ ( 11 in , head covered), $0.58 \mathrm{~m}(23 \mathrm{in})$, and 0.89 m ( 35 in ). Three replications were tested for each grain and depth combination.

Pressure measurements were made using a pressure mapping system (CONFORMat, Tekscan, Inc., Boston, MA). This system consists of two thin, flexible panels measuring 0.471 m ( 18.5 in ) on each side with a total of 2,048 sensing elements. The sensor mats were covered with ripstop material for protection from the grain and affixed to the chest and back of a rescue manikin during testing (figure 4.2). The top of the sensor mat was located at the middle of the shoulder such that the first row of sensing elements was located near the collarbone. The manikin was


Figure 4.1. The $1.83 \mathrm{~m}(6 \mathrm{ft})$ diameter steel bin used during measurement of entrapment pressures.

Table 4.1. Measured physical properties of tested grains.
\(\left.$$
\begin{array}{ccccc}\hline & \begin{array}{c}\text { Moisture } \\
\text { Content } \\
(\%)\end{array} & \begin{array}{c}\text { Bulk } \\
\text { Grain }\end{array} & \begin{array}{c}\text { Density } \\
\left(\mathrm{kg} \mathrm{m}^{-3}\right)\end{array} & \begin{array}{c}\text { Dimensions } \\
\text { length } / \text { width } / \text { thickness } \\
(\mathrm{mm})\end{array}\end{array}
$$ \begin{array}{c}Static Angle <br>
of Repose <br>

\left({ }^{\circ}\right)\end{array}\right]\)|  |  |  |  |
| :---: | :---: | :---: | :---: |
| Corn | 12.6 | 798 | $11.6 / 8.5 / 4.6$ |
| Soybeans | 13.0 | 696 | $7.2 / 5.8 / 4.8$ |
| Wheat | 10.6 | 862 | $5.5 / 2.9 / 2.5$ |
| Canola | 7.4 | 675 | 1.7 |

dressed in work clothes and boots and measured $1.85 \mathrm{~m}(73 \mathrm{in})$ tall with a weight of 90.7 kg ( 200 lb). The sensor mats were equilibrated and calibrated prior to testing for each grain per the manufacturer's instructions. During equilibration, the sensor mat is placed in a vacuum bladder and uniform loads of $30,60,90,120$, and 150 mmHg are applied. The manufacturer's software applies a scale factor to each of the 2,048 sensing elements to normalize the output across the sensor mat. Following equilibration a two-load calibration technique was utilized to develop a power law equation for sensor calibration. A universal testing machine (model 5966, Instron,

Norwood, Mass.) was used to apply a uniform force of 206 N and 562 N to the sensor mat through a thin layer of the grain to be tested during calibration (figure 4.3). The force was applied to a contact area of $661 \mathrm{~cm}^{2}\left(102 \mathrm{in}^{2}\right)$, approximately $30 \%$ of the total sensor area. The manufacturer recommends loading at least $25 \%$ of the sensor mat during calibration.

The manikin was placed in the grain bin in the vertical position. Grain was loaded into the top of the bin from a discharge spout until the specified fill height was reached. Marks were placed on the inside of the bin to facilitate consistent filling between measurements. Special care was taken to direct the discharge spout around the perimeter of the bin so that the grain filled evenly around the manikin. Pressure data were collected at a frequency of 3.3 Hz for one minute under static conditions. There was minimal variation during this time, so the mean contact pressure on the front and back sensor mats was calculated at the middle set of data points (time $=30$ seconds). Following each measurement, the grain was removed from the bin with a grain vacuum and refilled prior to the next measurement. Data were analyzed by analysis of variance and tested for interactions using SAS (ver. 9.3, SAS Institute Inc., Cary, NC). Trends were evaluated based on grain depths. All measures of significance were evaluated for $\alpha=0.05$.


Figure 4.2. Rescue manikin outfitted with sensor mats prior to testing in soybeans.


Figure 4.3. Calibration of sensor mat with universal testing machine prior to testing. Force is applied through a layer of grain to approximate testing conditions.

### 4.4 Results and Discussion

Mean contact pressures for each grain and depth combination are presented in table 4.2. There was a positive correlation between grain depth and pressure for all grains. There was no significant difference between corn and soybeans at any depth. There was a significant difference between canola, wheat, and corn/soybeans at all depths with the exception of wheat and corn at
0.28 m and 0.89 m . Wheat and corn/soybeans exhibited significant linear trends with depth, while canola exhibited a linear and quadratic trend (figure 4.4).

Table 4.2. Comparison of mean contact pressure (kPa) by depth for each grain. ${ }^{[\mathrm{a}]}$

|  | Grain Depth above Shoulders (m) |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Grain | 0 | 0.28 | 0.58 | 0.89 |
| Canola | 1.6 a | 2.3 d | 2.5 g | 2.6 j |
| Wheat | 1.9 b | 2.8 e | 3.2 h | 3.7 k |
| Corn | 2.8 c | 2.9 ef | 3.7 i | 4.0 k |
| Soybeans | 2.6 c | 3.0 f | 3.6 i | 3.9 k |

${ }^{[a]}$ Contact pressure values followed by different letters are significantly different within each depth.


Figure 4.4. Mean contact pressure (MP) on the torso of a manikin at varying grain depths (D).

The behavior of canola was unexpected and may be attributed to the size and shape of the seeds. Considerable effort has been directed toward understanding the behavior of granular material. Early work by Janssen (1895) recognized that the force exerted by water at the bottom of a storage vessel increases linearly, while granular material such as grain approaches an upper limit. This is due to interactions between the particles, which translate a portion of the vertical stress horizontally to the wall of the vessel. These small-scale grain-to-grain interactions influence the
macroscopic behavior of grains (Clement, 1999). Granular material can be placed in many stable configurations, with loosely packed material behaving more like a liquid, and tightly packed material behaving more like a solid. When a force is applied to granular material, it is distributed through contact points where particles touch one another. This leads to the formation of force chains, a branching network of high-stress particle interactions that carry the majority of the load while other particles experience little or no loading. Therefore, the force distribution in granular material is heterogeneous and will vary based on the loading history of the material (Hidalgo et al., 2004). An unexpected result of this phenomenon is illustrated by the "sand pile" problem, in which the vertical stress in a pile of sand reaches a minimum under the peak. Particle shape has been shown to impact the behavior of these force chains, with elongated particles resulting in longer force chains that involve fewer particles and have a higher concentration of force (Azéma and Radjaï, 2012; Estrada et al., 2008; Zuriguel et al., 2007). Canola seeds are essentially spherical, while corn, soybeans, and wheat are oblong. Canola seeds are also much smaller than the other three grains (table 4.1). It may be that this difference in the shape and size of the canola particles led to the non-linear trend. Additional study is needed to fully understand this phenomenon.

The Purdue Agricultural Confined Space Incident Database (PACSID) contains data on reported grain entrapments in the U.S. from 1962 to the present. Of the 1,028 documented entrapment cases, $70 \%$ were fatalities (Issa et al., 2015a). While information concerning the cause of death is not always available, suffocation is most commonly reported. Freeman et al. (1998) investigated 71 entrapment cases at commercial grain facilities and found that $86 \%$ were engulfments and $92 \%$ of these were fatalities. In contrast, of the ten cases that were partial entrapments, there was only one fatality. Death from asphyxiation can be caused in two ways: (1) aspiration of grain or (2) traumatic asphyxiation due to restriction of chest movement by grain.

Several cases of grain aspiration have been documented in the literature (Arneson et al., 2005; Bahlmann et al., 2002; Jurek et al., 2009; Slinger et al., 1997). During engulfment, grain can fill the mouth and throat and even enter the bronchi of the lungs. Protecting the airway during engulfment would prevent this type of asphyxiation. A fairly recent case of this was documented by a television program concerning the engulfment of Arick Baker in 2013 (Awes, 2015). Arick was working alone on the family farm and entered a grain storage bin to clear a blockage while the auger was still energized. This was clearly unsafe behavior and in violation of Occupational Safety and Health Administration (OSHA) guidelines for permit-required confined spaces (2016b) and grain handling facilities (2016a). He quickly became engulfed in grain and was unable to free himself. Fortunately, he did not become entangled in the auger or asphyxiate from grain inhalation. Arick typically wore an air circulating mask when entering the grain bin to help with his asthma. This mask covered his face and appears to have protected his airway during engulfment, allowing him to survive until he could be freed from the grain.

Traumatic asphyxia is caused when respiratory motion is limited by a heavy weight on the torso while the airway remains open. This can occur when an individual is pinned under an automobile or tractor, trampled or pressed against a door or wall by a large crowd, or buried during an avalanche or earthquake (Byard et al., 2006; Campbell-Hewson et al., 1997; Stalsberg et al., 1989; Williams et al., 1968). Expansion of the chest and abdomen is required for respiration. This motion increases the volume of the lungs, which lowers the pressure in the alveoli, allowing air at atmospheric pressure to enter. In one case study, the head of an avalanche victim was uncovered, and mouth-to-mouth resuscitation was attempted while the body was still buried in snow. This proved to be impossible until the torso was uncovered so the chest could expand (Gray, 1987). Issa et al. (2015b) postulated that the chest expansion and contraction of a grain entrapment victim packs grain particles around the chest and might eventually stop respiration.

The literature is unclear concerning the amount of pressure that a human can withstand on the chest before breathing becomes impossible. However, research on the human respiratory system indicates that maximum inspiration pressures range from 9.5 to 14.7 kPa ( 1.4 to 2.1 psi ) for men. Two studies included data on females and reported values approximately $30 \%$ lower than for male subjects. Additional variation is expected based on the size, age, and physical condition of the victim (Agostoni and Rahn, 1960; Lausted et al., 2006; Milic-Emili et al., 1964; Wilson et al., 1984). The influence of age on respiratory strength may also be important in understanding the potential risk during engulfment, as $28 \%$ of reported grain entrapment victims were ages 1 to 20 , and $20 \%$ were over the age of 60 (Issa et al., 2016). Wilson et al. (1984) measured the maximum inspiration pressures of children ages 7 to 17 as $7.4 \mathrm{kPa}(1.1 \mathrm{psi})$ for boys and $6.2 \mathrm{kPa}(0.9 \mathrm{psi})$ for girls. They also found a significant negative correlation between age and maximum respiratory pressures in adult males. Respiratory studies of guinea pigs and dogs applied a mass equal to $2,3,4$, and 5 times the body weight of the animal to the chest. In these studies, the animal survived for over an hour with a mass of two times the body weight applied to the chest, while no animal survived longer than 10 min with a mass of five times the body weight (Furuya, 1981). Assuming similar results for a human, an otherwise healthy male should be able to withstand a pressure on the torso of $14 \mathrm{kPa}(2 \mathrm{psi})$ for at least an hour. An individual trapped near the surface of grain will experience a much smaller pressure, roughly 2 to 4 kPa ( 0.3 to 0.6 psi ). If the corn/soybean data from our study are extrapolated in a linear fashion, a pressure of 14 kPa would occur at a depth of 7 to $8 \mathrm{~m}(23$ to 26 ft$)$. However, the age, gender, and overall health of the victim should be considered when applying these results. Additionally, the stress of entrapment and asphyxia alone can lead to cardiac arrhythmias or cardiac arrest (Beynon, 2011). Body position during entrapment may also impair breathing. The pressure experienced by a victim in the horizontal position is expected to be higher than for a victim in the vertical position. In addition, when the arms are positioned above the shoulders, there is a small decrease in total lung capacity, which may be due to restriction of chest wall expansion (McKeough et al., 2003).

Other factors, such as the distribution of grain around the victim (flat, peaked, inverted cone) and the weight of rescue personnel standing on the grain, may increase the pressure experienced by the victim.

### 4.5 Conclusions

The amount of pressure applied to the torso of a simulated grain entrapment victim in the vertical position was measured at static grain depths of 0 to $0.89 \mathrm{~m}(0$ to 35 in$)$ above the shoulders for corn, soybeans, wheat, and canola. The pressure increased linearly with depth for all grains except canola, which exhibited a linear and quadratic trend. Pressures ranged from 1.6 to 4.0 kPa ( 0.23 to 0.57 psi ).

The measured pressure on the torso does not appear to be high enough to limit respiration for an otherwise healthy adult male unless the entrapment depth is quite deep (over 7 m ) or the duration of entrapment is long enough to cause respiratory fatigue. However, other factors, such as the victim's age, gender, and body position in the grain, may influence respiration. Based on this information, preventing the aspiration of grain during engulfment warrants further study. The use of a full-face respirator during bin entry has the potential to help protect the airway during engulfment. Future research should evaluate the ability of commercially available respirators to stay in place and prevent grain aspiration during engulfment. An appropriately designed respirator could be an important addition to grain bin entry safety equipment.

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## CHAPTER V

## CONCLUSION

### 5.1 Summary

Winter canola serves a valuable role as a rotational crop for small cereal grains in the southern United States. There is considerable potential for expansion of canola acres in this region. While significant effort has been invested in developing varieties that thrive in warmer climates, less focus has been placed on post-harvest storage and handling of the crop under these conditions. This study contributed to the understanding of these issues.

The storage of winter canola seed in low-quality grain bins was investigated to determine if lining these structures with polyethylene grain bag material would improve storage quality. There was not a significant difference in storage quality between the lined and unlined bins. If low quality grain bins must be used for short-term storage, the bottom of the bin can be lined with grain bag material for the purpose of sealing and moisture exclusion. Australian canola seed storage guidelines should be utilized for the southern United States. Grain storage facilities should target a maximum equilibrium relative humidity of $60 \%$ and should consider adjusting the target moisture content based on the oil content of the seed. The moisture content of canola seed in unaerated grain bins in the southern United States should be $6-7 \%$ for long term storage. If the temperature can be quickly reduced below $20^{\circ} \mathrm{C}$ with aeration then moisture contents up to $8 \%$ may be possible if the oil content is less than $40 \%$.

An electronic nose system was developed that is capable of identifying mold in canola seed with an error rate of less than $3 \%$. This nose was constructed using components costing less than $\$ 100$. One of the four sensors could be removed from the array without impacting classification quality, further reducing the cost of the system. Additional development of the electronic nose will be
required to improve its ability to operate under a wide range of temperature and relative humidity conditions. The system also needs to be packaged and tested under field conditions. This work is justified by the commercial benefit that an early mold detection system would have for a grain storage facility. It is expected that the nose could be easily adapted for use in other grains. Ideally, an electronic nose can be developed that is effective at detecting mold in a wide variety of grain types.

Once grain quality is degraded, the risks associated with bin entry to clean out moldy grain must be considered. The amount of pressure applied to the torso of a simulated grain entrapment victim was found to increase linearly with depth for corn, soybean, and wheat. Pressure in canola increased with a quadratic trend. Pressures ranged from 1.6 to 4.0 kPa ( 0.23 to 0.57 psi ). This pressure does not appear to be large enough to limit respiration for an otherwise healthy adult male unless the entrapment depth is quite deep (over 7 m ) or the duration of entrapment is long enough to cause respiratory fatigue. Other factors, such as the victim's age, gender, and body position in the grain, may influence respiration and must also be considered. The use of a fullface respirator during bin entry has the potential to help protect the airway during engulfment. Respirator usage should be encouraged during grain bin entry to protect workers from inhalation hazards as well as airway protection. Additional research is needed to determine which respirator designs are best suited for airway protection. An appropriately designed respirator could be an important addition to grain bin entry safety equipment.

### 5.2 Future Work

This study has addressed many issues related to the storage, monitoring, and safety of canola seed and other grains. Additional work in justified in several areas. Further study concerning the use of grain bag material to line the bottom of low quality storage bins for other oilseed crops and cereal grains would be beneficial. Out of necessity this must also address storage guidelines for grain in
bins without aeration. Additionally, the development of best practices for the installation of grain bag material in storage bins is needed.

Concerning the electronic nose for mold odor detection, additional work is needed in support of commercial development. A clear distinction between the inoculation levels could not be made and this warrants further investigation. This may be a function of concentration level or other factors related to the nature of the individual sensors. The lower detection limit should also be determined. Compensation for a wider range of temperature and humidity conditions must also be integrated into a prototype. Ideally the electronic nose will be deployed in individual grain bins for continuous monitoring for mold odor. This requires packaging the sensor array with an integrated power supply and communication system. Testing with other grain types should also be explored.

Future grain entrapment research should investigate methods of protecting the airway of a victim during entrapment. Commercially available respirators should be tested to measure their ability to stay in place and prevent grain aspiration during engulfment. Collaboration with researchers in human factors to identify design features that would promote respirator use (such as cooling) would also be beneficial.

## APPENDICES

## APPENDIX 1

IMPACT OF A POLYETHYLENE LINER ON THE STORAGE OF WINTER CANOLA SEED IN UNAERATED STEEL BINS

|  | 6/6/2014 | top | Temp at Thermocouple |  |  |  |  |  |  |  | bottom |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bin1 | days in storage | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | average temp (2-7) |
| 6/6/2014 | 0 | 79.0 | 79.0 | 93.0 | 94.0 | 95.0 | 95.0 | 97.0 | 98.0 | 88.0 | 95.3 |
| 6/9/2014 | 3 | 82.0 | 76.0 | 89.0 | 93.0 | 94.0 | 95.0 | 96.0 | 92.0 | 80.0 | 93.2 |
| 6/11/2014 | 5 | 111.0 | 101.0 | 86.0 | 91.0 | 92.3 | 94.3 | 94.1 | 88.3 | 77.4 | 91.0 |
| 6/13/2014 | 7 | 106.0 | 98.0 | 87.0 | 90.0 | 91.0 | 92.0 | 91.0 | 86.0 | 77.0 | 89.5 |
| 6/16/2014 | 10 | 95.0 | 90.0 | 88.0 | 90.0 | 91.0 | 91.0 | 89.0 | 85.0 | 80.0 | 89.0 |
| 6/18/2014 | 12 | 95.0 | 89.0 | 90.3 | 90.5 | 91.0 | 91.6 | 89.2 | 86.2 | 82.8 | 89.8 |
| 6/20/2014 | 14 | 83.0 | 83.0 | 89.6 | 91.2 | 91.4 | 91.6 | 89.6 | 86.5 | 81.5 | 90.0 |
| 6/23/2014 | 17 | 73.0 | 76.0 | 91.0 | 91.0 | 91.0 | 91.0 | 89.0 | 86.0 | 82.0 | 89.8 |
| 6/25/2014 | 19 | 125.8 | 110.8 | 90.9 | 91.8 | 91.6 | 91.6 | 89.6 | 86.4 | 80.6 | 90.3 |
| 6/27/2014 | 21 | 83.5 | 82.4 | 91.4 | 92.3 | 91.9 | 91.6 | 89.6 | 89.4 | 81.9 | 91.0 |
| 6/30/2014 | 24 | 106.7 | 99.5 | 90.1 | 91.0 | 91.0 | 91.0 | 89.2 | 86.0 | 82.2 | 89.7 |
| 7/2/2014 | 26 | 99.7 | 95.9 | 90.5 | 91.6 | 91.4 | 91.0 | 89.1 | 86.2 | 81.7 | 90.0 |
| 7/4/2014 | 28 | 104.0 | 98.0 | 89.0 | 91.0 | 91.0 | 91.0 | 89.0 | 86.0 | 80.0 | 89.5 |
| 7/7/2014 | 31 | 117.0 | 107.0 | 93.0 | 92.0 | 91.0 | 91.0 | 89.0 | 87.0 | 85.0 | 90.5 |
| 7/9/2014 | 33 | 93.7 | 92.5 | 95.2 | 94.8 | 93.4 | 92.5 | 90.1 | 88.3 | 85.3 | 92.4 |
| 7/11/2014 | 35 | 100.8 | 91.4 | 92.3 | 95.2 | 93.7 | 93.0 | 91.0 | 88.3 | 82.0 | 92.3 |
| 7/14/2014 | 38 | 123.8 | 113.0 | 95.7 | 95.4 | 93.7 | 92.8 | 90.7 | 88.2 | 85.1 | 92.8 |
| 7/16/2014 | 40 | 68.7 | 71.6 | 93.4 | 96.4 | 94.6 | 93.7 | 91.2 | 88.0 | 81.7 | 92.9 |
| 7/18/2014 | 42 | 96.1 | 91.4 | 84.2 | 92.8 | 92.5 | 92.3 | 90.1 | 85.1 | 74.5 | 89.5 |
| 7/21/2014 | 45 | 96.1 | 92.5 | 86.9 | 88.9 | 89.4 | 89.2 | 86.9 | 82.4 | 77.9 | 87.3 |
| 7/23/2014 | 47 | 114.3 | 103.1 | 93.2 | 90.7 | 90.1 | 89.2 | 86.2 | 83.5 | 82.4 | 88.8 |
| 7/25/2014 | 49 | 110.0 | 102.0 | 95.0 | 94.0 | 92.0 | 90.0 | 87.0 | 84.0 | 82.0 | 90.3 |
| 7/28/2014 | 52 | 104.0 | 97.0 | 97.0 | 97.0 | 94.0 | 92.0 | 89.0 | 87.0 | 84.0 | 92.7 |
| 7/30/2014 | 54 | 73.0 | 76.6 | 97.7 | 98.8 | 95.9 | 93.6 | 90.3 | 87.6 | 83.8 | 94.0 |
| 8/1/2014 | 56 | 70.7 | 71.1 | 90.5 | 96.8 | 95.0 | 93.4 | 90.5 | 86.2 | 78.3 | 92.1 |
| 8/8/2014 | 63 | 77.0 | 80.0 | 98.0 | 98.0 | 96.0 | 93.0 | 89.0 | 86.0 | 83.0 | 93.3 |
| 8/11/2014 | 66 | 101.8 | 92.5 | 98.2 | 98.8 | 96.6 | 94.3 | 90.5 | 87.1 | 83.3 | 94.3 |
| 8/13/2014 | 68 | 84.0 | 79.0 | 96.4 | 99.5 | 97.3 | 94.8 | 90.9 | 87.1 | 82.0 | 94.3 |
| 8/15/2014 | 70 | 106.0 | 98.4 | 96.8 | 99.5 | 97.3 | 95.0 | 91.0 | 87.4 | 83.1 | 94.5 |
| 8/18/2014 | 73 | 79.3 | 80.8 | 100.0 | 100.0 | 98.2 | 95.7 | 91.6 | 88.3 | 85.3 | 95.6 |
| 8/20/2014 | 75 | 108.5 | 102.4 | 99.7 | 101.3 | 99.1 | 96.4 | 92.3 | 88.7 | 84.6 | 96.3 |
| 8/22/2014 | 77 | 126.0 | 117.7 | 100.4 | 101.8 | 100.0 | 97.3 | 93.2 | 89.4 | 86.7 | 97.0 |
| 8/25/2014 | 80 | 104.5 | 98.1 | 101.7 | 103.1 | 101.3 | 98.6 | 94.3 | 90.7 | 87.3 | 98.3 |
| 8/27/2014 | 82 | 105.1 | 95.9 | 102.7 | 104.2 | 102.4 | 99.5 | 95.0 | 91.6 | 87.8 | 99.2 |
| 8/29/2014 | 84 | 77.7 | 78.8 | 101.3 | 104.9 | 102.9 | 100.0 | 95.9 | 91.9 | 86.4 | 99.5 |
| 9/3/2014 | 89 | 91.0 | 86.5 | 97.2 | 102.7 | 101.8 | 100.0 | 95.7 | 90.7 | 83.3 | 98.0 |
| 9/5/2014 | 91 | 97.7 | 90.9 | 99.0 | 101.5 | 101.1 | 99.3 | 95.0 | 90.1 | 85.3 | 97.7 |
| 9/8/2014 | 94 | 85.8 | 80.8 | 91.9 | 98.8 | 99.1 | 97.9 | 94.1 | 87.8 | 78.4 | 94.9 |
| 9/12/2014 | 98 | 58.6 | 62.8 | 89.6 | 97.0 | 97.5 | 96.4 | 91.9 | 86.0 | 76.3 | 93.1 |
| 9/15/2014 | 101 | 80.1 | 77.4 | 82.8 | 90.1 | 92.5 | 92.5 | 88.9 | 81.7 | 73.8 | 88.1 |
| 9/19/2014 | 105 | 70.3 | 72.0 | 88.0 | 89.8 | 91.0 | 90.5 | 86.2 | 81.7 | 77.2 | 87.9 |
| 9/22/2014 | 108 | 75.6 | 69.1 | 86.2 | 90.9 | 91.4 | 90.5 | 86.4 | 82.0 | 76.3 | 87.9 |
| 9/26/2014 | 112 | 87.3 | 78.1 | 85.1 | 89.2 | 90.1 | 89.4 | 85.6 | 81.0 | 75.6 | 86.7 |
| 9/30/2014 | 116 | 74.8 | 70.5 | 86.9 | 90.0 | 90.7 | 89.2 | 85.3 | 81.0 | 75.7 | 87.2 |
| 10/3/2014 | 119 | 67.3 | 68.5 | 85.6 | 91.2 | 91.4 | 90.0 | 86.0 | 81.3 | 73.9 | 87.6 |
| 10/7/2014 | 123 | 76.6 | 72.1 | 83.3 | 87.4 | 89.1 | 88.2 | 84.4 | 78.4 | 72.5 | 85.1 |
| 10/10/2014 | 126 | 68.5 | 71.6 | 87.6 | 89.6 | 90.1 | 88.7 | 84.2 | 79.5 | 76.1 | 86.6 |
| 10/13/2014 | 129 | 60.4 | 62.6 | 77.4 | 85.6 | 87.4 | 87.3 | 83.5 | 76.6 | 68.2 | 83.0 |
| 10/20/2014 | 136 | 102.9 | 93.2 | 73.6 | 80.1 | 82.6 | 82.4 | 78.1 | 72.1 | 66.2 | 78.2 |
| 10/24/2014 | 140 | 107.1 | 104.9 | 77.2 | 81.1 | 82.6 | 82.0 | 77.7 | 73.0 | 68.5 | 78.9 |
| 10/28/2014 | 144 | 91.4 | 89.4 | 80.6 | 83.8 | 84.2 | 82.9 | 78.8 | 74.5 | 69.4 | 80.8 |
| 10/31/2014 | 147 | 46.6 | 50.0 | 74.8 | 82.4 | 83.5 | 82.6 | 79.0 | 73.4 | 64.6 | 79.3 |
| 11/5/2014 | 152 | 47.1 | 50.0 | 66.7 | 75.2 | 78.3 | 78.8 | 75.4 | 68.7 | 60.8 | 73.9 |
| 11/7/2014 | 154 | 61.7 | 57.7 | 61.7 | 71.1 | 74.5 | 75.4 | 72.0 | 65.7 | 56.5 | 70.1 |
| 11/11/2014 | 158 | 33.4 | 37.4 | 63.7 | 69.1 | 72.1 | 72.7 | 69.1 | 63.7 | 53.4 | 68.4 |
| 11/14/2014 | 161 | 36.3 | 32.2 | 49.6 | 64.6 | 68.2 | 69.6 | 66.4 | 57.2 | 43.3 | 62.6 |
| 11/19/2014 | 166 | 55.4 | 48.6 | 45.1 | 54.1 | 59.2 | 60.8 | 57.7 | 50.0 | 41.9 | 54.5 |
| 11/21/2014 | 168 | 42.8 | 43.7 | 48.9 | 53.8 | 57.7 | 59.0 | 55.4 | 49.6 | 45.1 | 54.1 |
| 11/25/2014 | 172 | 75.7 | 65.5 | 50.0 | 55.2 | 57.2 | 57.6 | 54.5 | 51.3 | 46.0 | 54.3 |
| 12/1/2014 | 178 | 24.6 | 29.1 | 53.6 | 56.3 | 57.0 | 56.7 | 54.0 | 51.4 | 43.7 | 54.8 |
| 12/5/2014 | 182 | 56.8 | 55.6 | 49.1 | 52.7 | 54.3 | 54.9 | 52.9 | 49.3 | 48.2 | 52.2 |
| 12/9/2014 | 186 | 49.3 | 43.7 | 49.1 | 51.1 | 52.3 | 52.9 | 51.4 | 49.3 | 46.4 | 51.0 |
| 12/12/2014 | 189 | 50.9 | 50.9 | 50.4 | 51.4 | 52.0 | 52.3 | 50.9 | 49.1 | 47.8 | 51.0 |
| 12/16/2014 | 193 | 64.4 | 64.2 | 50.2 | 52.7 | 52.7 | 52.7 | 51.4 | 50.4 | 45.9 | 51.7 |
| 12/19/2014 | 196 | 35.4 | 36.9 | 45.3 | 50.5 | 51.1 | 51.8 | 51.1 | 48.6 | 43.9 | 49.7 |
| 12/23/2014 | 200 | 47.7 | 48.4 | 46.0 | 48.0 | 49.1 | 49.6 | 48.7 | 47.1 | 44.8 | 48.1 |
| 1/5/2015 | 213 | 57.4 | 54.1 | 33.4 | 40.1 | 42.1 | 43.3 | 42.4 | 39.2 | 33.1 | 40.1 |
| 1/9/2015 | 217 | 43.0 | 42.1 | 31.8 | 38.5 | 40.5 | 41.5 | 40.3 | 36.7 | 31.6 | 38.2 |
| 1/13/2015 | 221 | 20.3 | 19.6 | 32.5 | 35.8 | 37.6 | 38.5 | 37.4 | 34.7 | 32.0 | 36.1 |
| 1/16/2015 | 224 | 41.5 | 33.3 | 35.2 | 35.8 | 37.0 | 37.8 | 36.5 | 34.7 | 33.8 | 36.2 |
| 1/20/2015 | 228 | 44.1 | 43.3 | 46.2 | 41.9 | 41.0 | 40.1 | 38.5 | 39.6 | 42.4 | 41.2 |
| 1/23/2015 | 231 | 32.0 | 28.2 | 43.0 | 44.4 | 43.3 | 42.4 | 41.4 | 41.5 | 40.6 | 42.7 |
| 1/27/2015 | 235 | 39.7 | 36.3 | 46.9 | 46.4 | 45.3 | 44.2 | 43.3 | 43.3 | 44.1 | 44.9 |
| 1/30/2015 | 238 | 60.4 | 59.0 | 49.3 | 50.5 | 48.9 | 47.3 | 46.0 | 46.4 | 45.5 | 48.1 |
| 2/3/2015 | 242 | 44.6 | 36.5 | 41.9 | 48.0 | 47.8 | 47.7 | 47.1 | 44.2 | 37.4 | 46.1 |
| 2/6/2015 | 245 | 71.8 | 69.8 | 43.9 | 46.2 | 46.8 | 46.9 | 45.7 | 42.1 | 40.6 | 45.3 |
| 2/13/2015 | 252 | 37.6 | 36.0 | 46.6 | 50.7 | 50.2 | 49.3 | 47.8 | 46.0 | 42.3 | 48.4 |
| 2/17/2015 | 256 | 41.2 | 34.5 | 41.9 | 49.3 | 49.3 | 49.3 | 48.0 | 44.8 | 37.6 | 47.1 |
| 2/20/2015 | 259 | 54.0 | 53.0 | 41.0 | 45.0 | 46.0 | 47.0 | 45.0 | 42.0 | 38.0 | 44.3 |
| 2/24/2015 | 263 | 61.9 | 60.4 | 38.5 | 43.7 | 44.8 | 45.5 | 44.2 | 40.3 | 33.4 | 42.8 |
| 2/27/2015 | 266 | 18.1 | 20.7 | 37.9 | 42.8 | 43.9 | 44.2 | 42.6 | 39.0 | 33.1 | 41.7 |
| 3/3/2015 | 270 | 78.8 | 73.0 | 36.1 | 38.5 | 40.3 | 41.2 | 39.7 | 36.7 | 35.8 | 38.8 |
| 3/6/2015 | 273 | 57.2 | 48.7 | 37.4 | 38.8 | 39.7 | 40.5 | 39.0 | 36.7 | 34.0 | 38.7 |
| 3/10/2015 | 277 | 45.7 | 45.9 | 46.6 | 44.2 | 43.3 | 42.4 | 40.6 | 41.0 | 43.5 | 43.0 |
| 3/13/2015 | 280 | 45.1 | 46.6 | 56.3 | 49.1 | 46.6 | 45.1 | 43.7 | 44.8 | 48.7 | 47.6 |
| 3/17/2015 | 284 |  |  |  |  |  |  |  |  |  | 50.6 |
| 3/20/2015 | 287 | 81.5 |  | 55.0 | 56.8 | 54.1 | 52.5 | 51.4 | 51.4 | 50.0 | 53.5 |
| 3/24/2015 | 291 | 69.1 |  | 64.0 | 57.9 | 55.6 | 54.1 | 52.9 | 53.2 | 56.8 | 56.3 |
| 3/27/2015 | 294 | 43.9 | 46.6 | 62.2 | 62.1 | 59.2 | 57.6 | 56.1 | 55.6 | 53.4 | 58.8 |
| 3/31/2015 | 298 | 108.9 | no data | 66.4 | 62.8 | 60.8 | 59.4 | 57.7 | 57.2 | 60.4 | 60.7 |
| Bin 1 began h | having trouble with | merature | re cable on 3 | 17/15. Blan | cells are | e to no | nsor data |  |  |  |  |


|  | 6/6/2014 | top | Temp at Thermocouple |  |  |  |  |  |  | bottom |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bin2 | days in storage | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | average temp (2-7) |
| 6/6/2014 | 0 | 82.0 | 85.0 | 92.0 | 89.0 | 89.0 | 89.0 | 91.0 | 92.0 | 91.0 | 90.3 |
| 6/9/2014 | 3 | 80.0 | 79.0 | 91.0 | 91.0 | 90.0 | 91.0 | 92.0 | 90.0 | 84.0 | 90.8 |
| 6/11/2014 | 5 | 110.0 | 87.0 | 89.2 | 91.4 | 91.2 | 91.8 | 92.3 | 88.9 | 81.7 | 90.8 |
| 6/13/2014 | 7 | 104.0 | 87.0 | 88.0 | 90.0 | 91.0 | 91.0 | 91.0 | 87.0 | 81.0 | 89.7 |
| 6/16/2014 | 10 | 94.0 | 87.0 | 89.0 | 89.0 | 90.0 | 91.0 | 89.0 | 86.0 | 82.0 | 89.0 |
| 6/18/2014 | 12 | 92.0 | 87.0 | 90.0 | 90.0 | 90.5 | 90.5 | 89.4 | 86.4 | 84.9 | 89.5 |
| 6/20/2014 | 14 | 84.0 | 84.0 | 90.7 | 90.3 | 90.5 | 90.3 | 89.1 | 86.7 | 84.4 | 89.6 |
| 6/23/2014 | 17 | 75.0 | 81.0 | 91.0 | 90.0 | 90.0 | 90.0 | 89.0 | 86.0 | 85.0 | 89.3 |
| 6/25/2014 | 19 | 121.0 | 95.0 | 91.0 | 91.0 | 90.0 | 90.0 | 89.0 | 86.0 | 86.0 | 89.5 |
| 6/27/2014 | 21 | 82.6 | 85.1 | 92.3 | 91.6 | 91.0 | 90.7 | 89.4 | 86.9 | 84.4 | 90.3 |
| 6/30/2014 | 24 | 103.6 | 92.5 | 91.0 | 91.8 | 91.6 | 91.0 | 89.8 | 86.9 | 84.4 | 90.4 |
| 7/2/2014 | 26 | 98.6 | 89.6 | 91.8 | 91.6 | 91.6 | 91.2 | 89.8 | 87.1 | 85.1 | 90.5 |
| 7/4/2014 | 28 | 102.0 | 90.0 | 91.0 | 91.0 | 91.0 | 91.0 | 89.0 | 87.0 | 84.0 | 90.0 |
| 7/7/2014 | 31 | 113.0 | 98.0 | 93.0 | 92.0 | 92.0 | 91.0 | 90.0 | 87.0 | 86.0 | 90.8 |
| 7/9/2014 | 33 | 94.3 | 90.3 | 94.8 | 92.8 | 92.8 | 92.3 | 90.5 | 88.5 | 88.0 | 92.0 |
| 7/11/2014 | 35 | 95.4 | 86.0 | 94.3 | 94.1 | 93.7 | 93.2 | 91.4 | 89.2 | 86.2 | 92.7 |
| 7/14/2014 | 38 | 121.6 | 101.8 | 94.8 | 94.6 | 95.0 | 94.6 | 92.7 | 89.8 | 88.3 | 93.6 |
| 7/16/2014 | 40 | 70.0 | 77.9 | 95.0 | 95.4 | 95.7 | 95.4 | 93.2 | 90.1 | 86.5 | 94.1 |
| 7/18/2014 | 42 | 98.6 | 82.9 | 90.1 | 95.5 | 96.4 | 95.9 | 93.7 | 88.9 | 80.6 | 93.4 |
| 7/21/2014 | 45 | 95.2 | 87.1 | 87.4 | 93.4 | 95.9 | 96.1 | 93.4 | 87.1 | 80.8 | 92.2 |
| 7/23/2014 | 47 | 108.7 | 95.9 | 90.1 | 92.3 | 95.0 | 95.5 | 92.5 | 87.1 | 84.7 | 92.1 |
| 7/25/2014 | 49 | 105.0 | 95.0 | 92.0 | 92.0 | 94.0 | 95.0 | 91.0 | 87.0 | 85.0 | 91.8 |
| 7/28/2014 | 52 | 100.0 | 91.0 | 95.0 | 95.0 | 96.0 | 95.0 | 92.0 | 89.0 | 87.0 | 93.7 |
| 7/30/2014 | 54 | 74.3 | 82.2 | 96.1 | 97.0 | 97.2 | 95.9 | 92.8 | 89.6 | 87.4 | 94.8 |
| 8/1/2014 | 56 | 71.2 | 74.8 | 93.7 | 97.9 | 98.1 | 96.4 | 93.4 | 89.2 | 83.5 | 94.8 |
| 8/8/2014 | 63 | 78.0 | 84.0 | 97.0 | 98.0 | 98.0 | 96.0 | 93.0 | 89.0 | 87.0 | 95.2 |
| 8/11/2014 | 66 | 95.5 | 89.2 | 99.0 | 100.4 | 99.5 | 97.0 | 93.4 | 89.2 | 86.7 | 96.4 |
| 8/13/2014 | 68 | 81.5 | 81.1 | 99.5 | 101.1 | 99.7 | 97.0 | 93.4 | 89.6 | 86.4 | 96.7 |
| 8/15/2014 | 70 | 101.3 | 92.7 | 100.0 | 101.7 | 100.0 | 97.2 | 93.6 | 89.6 | 86.9 | 97.0 |
| 8/18/2014 | 73 | 79.9 | 86.9 | 102.2 | 102.4 | 100.6 | 97.3 | 93.7 | 90.1 | 88.7 | 97.7 |
| 8/20/2014 | 75 | 105.4 | 97.9 | 103.5 | 103.3 | 100.8 | 97.3 | 93.7 | 90.1 | 88.0 | 98.1 |
| 8/22/2014 | 77 | 124.0 | 109.9 | 104.4 | 104.2 | 101.7 | 97.9 | 94.1 | 90.5 | 88.9 | 98.8 |
| 8/25/2014 | 80 | 100.4 | 95.7 | 106.2 | 105.6 | 102.6 | 98.6 | 94.6 | 91.4 | 90.1 | 99.8 |
| 8/27/2014 | 82 | 100.4 | 94.6 | 107.2 | 106.3 | 102.9 | 98.8 | 95.0 | 91.9 | 91.0 | 100.4 |
| 8/29/2014 | 84 | 78.1 | 85.3 | 107.2 | 107.1 | 103.5 | 99.1 | 95.5 | 92.3 | 90.5 | 100.8 |
| 9/3/2014 | 89 | 87.4 | 86.9 | 104.4 | 106.9 | 104.5 | 100.4 | 96.1 | 92.1 | 87.8 | 100.7 |
| 9/5/2014 | 91 | 93.7 | 91.6 | 103.8 | 106.3 | 104.5 | 100.6 | 96.3 | 91.6 | 88.5 | 100.5 |
| 9/8/2014 | 94 | 81.1 | 80.6 | 99.7 | 104.9 | 103.6 | 100.0 | 95.9 | 90.1 | 82.6 | 99.0 |
| 9/12/2014 | 98 | 60.3 | 70.0 | 97.5 | 102.4 | 102.4 | 99.5 | 94.8 | 88.7 | 82.0 | 97.6 |
| 9/15/2014 | 101 | 79.3 | 77.5 | 90.5 | 99.5 | 100.8 | 98.6 | 93.7 | 85.6 | 77.0 | 94.8 |
| 9/19/2014 | 105 | 71.2 | 76.1 | 91.2 | 95.5 | 97.5 | 95.9 | 91.4 | 84.4 | 80.1 | 92.7 |
| 9/22/2014 | 108 | 70.9 | 70.7 | 91.6 | 95.0 | 96.1 | 94.1 | 89.8 | 84.2 | 80.6 | 91.8 |
| 9/26/2014 | 112 | 81.5 | 76.3 | 89.6 | 94.1 | 94.8 | 92.8 | 88.9 | 83.5 | 79.5 | 90.6 |
| 9/30/2014 | 116 | 71.2 | 73.0 | 90.0 | 93.4 | 93.7 | 91.6 | 88.0 | 83.1 | 79.9 | 90.0 |
| 10/3/2014 | 119 | 67.1 | 70.0 | 90.7 | 93.6 | 93.7 | 91.4 | 87.8 | 83.5 | 80.4 | 90.1 |
| 10/7/2014 | 123 | 71.8 | 72.3 | 86.4 | 92.3 | 93.2 | 91.4 | 87.8 | 81.9 | 76.3 | 88.8 |
| 10/10/2014 | 126 | 70.0 | 75.4 | 89.1 | 91.8 | 92.5 | 90.7 | 86.9 | 81.7 | 79.3 | 88.8 |
| 10/13/2014 | 129 | 61.3 | 65.7 | 83.8 | 91.6 | 92.3 | 90.5 | 86.7 | 80.2 | 72.3 | 87.5 |
| 10/20/2014 | 136 | 97.7 | 81.5 | 77.7 | 85.5 | 88.2 | 87.3 | 83.3 | 76.1 | 70.3 | 83.0 |
| 10/24/2014 | 140 | 106.9 | 93.0 | 79.3 | 83.8 | 86.2 | 85.3 | 81.7 | 76.1 | 72.1 | 82.1 |
| 10/28/2014 | 144 | 89.8 | 81.1 | 82.0 | 84.2 | 85.6 | 84.7 | 81.3 | 77.2 | 75.0 | 82.5 |
| 10/31/2014 | 147 | 47.5 | 55.0 | 79.0 | 84.6 | 86.0 | 84.7 | 81.7 | 76.8 | 71.4 | 82.1 |
| 11/5/2014 | 152 | 48.2 | 53.8 | 72.0 | 81.9 | 85.1 | 84.7 | 81.5 | 73.9 | 65.5 | 79.9 |
| 11/7/2014 | 154 | 56.5 | 53.2 | 68.2 | 78.4 | 82.8 | 83.3 | 79.7 | 71.6 | 61.9 | 77.3 |
| 11/11/2014 | 158 | 34.9 | 43.3 | 66.7 | 74.5 | 79.0 | 79.7 | 76.5 | 68.9 | 62.8 | 74.2 |
| 11/14/2014 | 161 | 34.3 | 34.3 | 59.9 | 72.3 | 76.6 | 77.4 | 74.1 | 64.9 | 50.5 | 70.9 |
| 11/19/2014 | 166 | 49.1 | 44.1 | 50.9 | 64.2 | 70.2 | 71.8 | 68.2 | 57.4 | 45.7 | 63.8 |
| 11/21/2014 | 168 | 43.2 | 44.4 | 51.4 | 61.2 | 67.1 | 68.7 | 65.1 | 55.6 | 47.8 | 61.5 |
| 11/25/2014 | 172 | 67.6 | 55.4 | 53.2 | 58.3 | 62.2 | 63.5 | 60.4 | 54.7 | 50.7 | 58.7 |
| 12/1/2014 | 178 | 26.1 | 33.6 | 54.7 | 56.3 | 58.6 | 59.2 | 57.4 | 54.1 | 52.0 | 56.7 |
| 12/5/2014 | 182 | 56.5 | 53.2 | 50.4 | 55.6 | 57.6 | 57.9 | 56.3 | 52.0 | 48.2 | 55.0 |
| 12/9/2014 | 186 | 42.8 | 41.9 | 50.2 | 53.6 | 55.6 | 56.3 | 54.7 | 51.4 | 49.1 | 53.6 |
| 12/12/2014 | 189 | 51.6 | 50.4 | 50.5 | 52.7 | 54.3 | 54.7 | 53.6 | 50.9 | 49.5 | 52.8 |
| 12/16/2014 | 193 | 67.6 | 57.2 | 51.8 | 52.7 | 53.6 | 53.8 | 52.9 | 51.8 | 50.5 | 52.8 |
| 12/19/2014 | 196 | 36.0 | 38.5 | 48.4 | 52.5 | 53.4 | 53.6 | 52.9 | 50.9 | 47.1 | 52.0 |
| 12/23/2014 | 200 | 48.4 | 47.5 | 47.5 | 50.4 | 52.0 | 52.5 | 51.8 | 49.3 | 47.1 | 50.6 |
| 1/5/2015 | 213 | 58.1 | 45.0 | 37.9 | 44.2 | 46.9 | 47.8 | 46.6 | 42.1 | 36.1 | 44.3 |
| 1/9/2015 | 217 | 46.6 | 39.2 | 35.8 | 42.1 | 44.8 | 45.7 | 44.4 | 39.9 | 33.1 | 42.1 |
| 1/13/2015 | 221 | 18.5 | 22.5 | 34.3 | 38.8 | 41.5 | 42.6 | 41.2 | 37.4 | 34.0 | 39.3 |
| 1/16/2015 | 224 | 33.4 | 31.1 | 35.2 | 37.8 | 40.1 | 40.8 | 39.6 | 36.5 | 34.7 | 38.3 |
| 1/20/2015 | 228 | 43.7 | 43.7 | 42.1 | 38.7 | 39.2 | 39.4 | 38.5 | 38.7 | 43.3 | 39.4 |
| 1/23/2015 | 231 | 27.5 | 29.3 | 43.3 | 41.2 | 40.3 | 39.9 | 39.4 | 40.6 | 43.5 | 40.8 |
| 1/27/2015 | 235 | 37.6 | 38.3 | 45.3 | 43.2 | 42.1 | 41.7 | 41.5 | 42.6 | 45.7 | 42.7 |
| 1/30/2015 | 238 | 61.5 | 54.1 | 49.1 | 45.5 | 43.9 | 43.2 | 43.2 | 45.3 | 48.7 | 45.0 |
| 2/3/2015 | 242 | 37.4 | 34.3 | 45.1 | 47.3 | 46.4 | 45.5 | 45.5 | 45.5 | 41.7 | 45.9 |
| 2/6/2015 | 245 | 75.2 | 63.1 | 43.9 | 46.6 | 46.8 | 46.6 | 46.2 | 44.2 | 39.9 | 45.7 |
| 2/13/2015 | 252 | 36.0 | 36.9 | 48.4 | 48.4 | 47.7 | 47.3 | 46.4 | 46.6 | 46.0 | 47.5 |
| 2/17/2015 | 256 | 35.4 | 32.9 | 46.4 | 48.9 | 48.7 | 48.4 | 47.8 | 46.6 | 41.9 | 47.8 |
| 2/20/2015 | 259 | 55.0 | 49.0 | 42.0 | 47.0 | 48.0 | 48.0 | 47.0 | 44.0 | 40.0 | 46.0 |
| 2/24/2015 | 263 | 67.3 | 54.5 | 41.0 | 45.9 | 47.3 | 47.7 | 46.8 | 43.3 | 36.9 | 45.3 |
| 2/27/2015 | 266 | 19.2 | 23.9 | 40.8 | 44.4 | 46.2 | 46.8 | 45.5 | 41.7 | 36.7 | 44.2 |
| 3/3/2015 | 270 | 78.4 | 61.5 | 36.9 | 42.1 | 44.2 | 44.8 | 43.5 | 39.2 | 34.9 | 41.8 |
| 3/6/2015 | 273 | 47.8 | 41.2 | 37.9 | 40.6 | 42.8 | 43.3 | 42.1 | 38.5 | 35.6 | 40.9 |
| 3/10/2015 | 277 | 45.7 | 46.0 | 44.4 | 41.2 | 41.5 | 41.7 | 40.6 | 40.3 | 43.7 | 41.6 |
| 3/13/2015 | 280 | 45.7 | 49.3 | 51.1 | 43.7 | 42.4 | 41.9 | 41.2 | 42.6 | 48.7 | 43.8 |
| 3/17/2015 | 284 | 57.7 | 59.2 | 55.9 | 48.6 | 45.7 | 44.2 | 44.2 | 46.9 | 54.5 | 47.6 |
| 3/20/2015 | 287 | 75.9 | 62.8 | 55.9 | 52.0 | 48.6 | 46.9 | 46.9 | 49.8 | 52.7 | 50.0 |
| 3/24/2015 | 291 | 66.6 | 64.9 | 59.4 | 54.0 | 51.4 | 50.2 | 50.2 | 52.0 | 56.8 | 52.9 |
| 3/27/2015 | 294 | 44.8 | 50.0 | 61.7 | 56.8 | 53.8 | 52.3 | 52.2 | 54.3 | 56.7 | 55.2 |
| 3/31/2015 | 298 | 113.2 | 96.4 | 63.1 | 59.4 | 56.8 | 55.6 | 55.2 | 56.3 | 59.4 | 57.7 |



|  | 6/6/2014 | top | Temp at Thermocouple |  |  |  |  |  |  | bottom |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bin4 | days in storage | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | average temp (2-7) |
| 6/6/2014 | 0 | 79.0 | 88.0 | 94.0 | 93.0 | 93.0 | 92.0 | 91.0 | 89.0 | 84.0 | 92.0 |
| 6/9/2014 | 3 | 77.0 | 82.0 | 93.0 | 95.0 | 94.0 | 93.0 | 91.0 | 88.0 | 81.0 | 92.3 |
| 6/11/2014 | 5 | 101.0 | 82.0 | 92.5 | 94.8 | 94.1 | 92.8 | 91.4 | 87.4 | 80.6 | 92.2 |
| 6/13/2014 | 7 | 96.0 | 84.0 | 91.0 | 94.0 | 93.0 | 92.0 | 90.0 | 86.0 | 81.0 | 91.0 |
| 6/16/2014 | 10 | 91.0 | 87.0 | 91.0 | 93.0 | 92.0 | 91.0 | 89.0 | 87.0 | 85.0 | 90.5 |
| 6/18/2014 | 12 | 89.0 | 88.0 | 91.8 | 92.5 | 91.9 | 91.0 | 89.4 | 87.8 | 87.6 | 90.7 |
| 6/20/2014 | 14 | 82.0 | 86.0 | 91.9 | 92.5 | 91.9 | 91.0 | 89.6 | 88.3 | 86.7 | 90.9 |
| 6/23/2014 | 17 | 75.0 | 85.0 | 92.0 | 92.0 | 91.0 | 91.0 | 90.0 | 89.0 | 87.0 | 90.8 |
| 6/25/2014 | 19 | 112.0 | 87.0 | 92.0 | 92.0 | 92.0 | 91.0 | 90.0 | 89.0 | 86.0 | 91.0 |
| 6/27/2014 | 21 | 81.9 | 87.4 | 92.8 | 93.0 | 92.5 | 91.6 | 90.7 | 89.4 | 87.4 | 91.7 |
| 6/30/2014 | 24 | 98.4 | 90.0 | 92.8 | 93.7 | 92.8 | 91.9 | 91.2 | 89.8 | 88.0 | 92.0 |
| 7/2/2014 | 26 | 92.8 | 87.3 | 93.7 | 94.1 | 93.0 | 92.1 | 91.4 | 90.1 | 88.2 | 92.4 |
| 7/4/2014 | 28 | 98.0 | 87.0 | 94.0 | 94.0 | 93.0 | 92.0 | 91.0 | 90.0 | 87.0 | 92.3 |
| 7/7/2014 | 31 | 106.0 | 94.0 | 96.0 | 96.0 | 94.0 | 92.0 | 91.0 | 90.0 | 89.0 | 93.2 |
| 7/9/2014 | 33 | 92.1 | 91.4 | 99.5 | 97.9 | 95.0 | 93.2 | 91.8 | 91.4 | 91.4 | 94.8 |
| 7/11/2014 | 35 | 88.7 | 88.2 | 101.1 | 100.4 | 96.6 | 94.1 | 92.5 | 91.9 | 88.9 | 96.1 |
| 7/14/2014 | 38 | 116.4 | 97.7 | 104.2 | 103.5 | 98.6 | 95.5 | 93.6 | 92.5 | 90.5 | 98.0 |
| 7/16/2014 | 40 | 71.8 | 86.5 | 105.1 | 105.1 | 100.0 | 96.4 | 94.3 | 92.7 | 89.1 | 98.9 |
| 7/18/2014 | 42 | 95.4 | 85.3 | 102.7 | 106.3 | 101.5 | 97.5 | 94.6 | 91.0 | 81.5 | 98.9 |
| 7/21/2014 | 45 | 92.5 | 89.1 | 101.5 | 105.8 | 101.5 | 97.5 | 94.1 | 89.2 | 83.5 | 98.3 |
| 7/23/2014 | 47 | 101.8 | 95.0 | 102.7 | 104.9 | 101.3 | 97.3 | 93.6 | 89.4 | 86.5 | 98.2 |
| 7/25/2014 | 49 | 100.0 | 95.0 | 103.0 | 104.0 | 101.0 | 97.0 | 93.0 | 89.0 | 86.0 | 97.8 |
| 7/28/2014 | 52 | 93.0 | 91.0 | 105.0 | 105.0 | 102.0 | 99.0 | 95.0 | 91.0 | 89.0 | 99.5 |
| 7/30/2014 | 54 | 76.1 | 89.6 | 105.8 | 106.9 | 104.2 | 100.4 | 96.4 | 92.7 | 87.8 | 101.1 |
| 8/1/2014 | 56 | 71.8 | 81.9 | 104.0 | 107.8 | 105.3 | 101.8 | 97.7 | 92.5 | 94.2 | 101.5 |
| 8/8/2014 | 63 | 78.0 | 89.0 | 104.0 | 106.0 | 105.0 | 103.0 | 99.0 | 93.0 | 87.0 | 101.7 |
| 8/11/2014 | 66 | 88.7 | 89.4 | 104.7 | 107.1 | 106.3 | 104.2 | 100.0 | 94.3 | 88.0 | 102.8 |
| 8/13/2014 | 68 | 79.0 | 84.0 | 104.2 | 107.2 | 106.7 | 104.9 | 101.1 | 95.2 | 88.3 | 103.2 |
| 8/15/2014 | 70 | 95.5 | 90.5 | 103.8 | 107.2 | 106.7 | 105.1 | 101.3 | 95.2 | 87.8 | 103.2 |
| 8/18/2014 | 73 | 79.9 | 90.3 | 104.5 | 107.1 | 106.9 | 105.4 | 101.8 | 95.9 | 89.6 | 103.6 |
| 8/20/2014 | 75 | 100.6 | 94.6 | 104.5 | 106.9 | 106.9 | 105.8 | 102.4 | 96.1 | 88.7 | 103.8 |
| 8/22/2014 | 77 | 118.2 | 102.9 | 104.9 | 107.2 | 107.2 | 106.3 | 103.3 | 97.2 | 90.5 | 104.4 |
| 8/25/2014 | 80 | 94.5 | 93.4 | 105.4 | 107.6 | 107.6 | 106.9 | 104.0 | 98.2 | 91.4 | 105.0 |
| 8/27/2014 | 82 | 93.6 | 91.9 | 105.8 | 107.8 | 108.0 | 107.2 | 104.4 | 98.6 | 91.8 | 105.3 |
| 8/29/2014 | 84 | 77.7 | 88.0 | 105.6 | 108.1 | 108.3 | 107.6 | 104.9 | 98.8 | 90.9 | 103.1 |
| 9/3/2014 | 89 | 84.6 | 87.6 | 104.0 | 108.0 | 108.3 | 107.8 | 105.4 | 99.1 | 89.2 | 103.0 |
| 9/5/2014 | 91 | 89.8 | 90.9 | 103.6 | 107.6 | 108.1 | 107.8 | 105.4 | 99.5 | 90.9 | 103.2 |
| 9/8/2014 | 94 | 77.7 | 81.0 | 100.6 | 106.5 | 107.2 | 107.2 | 105.1 | 97.7 | 84.6 | 101.4 |
| 9/12/2014 | 98 | 61.0 | 74.3 | 98.2 | 104.2 | 104.9 | 104.9 | 102.9 | 96.2 | 85.3 | 99.7 |
| 9/15/2014 | 101 | 78.1 | 78.4 | 94.1 | 102.2 | 103.1 | 103.1 | 101.3 | 93.9 | 82.0 | 97.6 |
| 9/19/2014 | 105 | 70.7 | 78.1 | 93.4 | 98.1 | 99.1 | 99.1 | 97.5 | 91.0 | 82.4 | 94.5 |
| 9/22/2014 | 108 | 67.5 | 69.8 | 92.5 | 96.4 | 97.0 | 97.3 | 95.5 | 90.1 | 82.6 | 93.2 |
| 9/26/2014 | 112 | 74.5 | 73.4 | 91.0 | 95.2 | 95.9 | 95.5 | 94.1 | 88.9 | 80.8 | 91.7 |
| 9/30/2014 | 116 | 68.4 | 73.0 | 90.7 | 94.3 | 94.5 | 94.3 | 92.5 | 87.6 | 80.4 | 90.6 |
| 10/3/2014 | 119 | 65.5 | 70.0 | 91.0 | 94.3 | 94.1 | 93.6 | 91.6 | 87.8 | 81.7 | 90.5 |
| 10/7/2014 | 123 | 67.6 | 72.3 | 89.2 | 94.6 | 94.1 | 93.2 | 91.4 | 86.4 | 77.9 | 89.6 |
| 10/10/2014 | 126 | 70.7 | 77.9 | 91.2 | 94.6 | 93.4 | 92.3 | 90.5 | 86.0 | 81.1 | 89.7 |
| 10/13/2014 | 129 | 61.9 | 69.1 | 88.7 | 95.5 | 93.7 | 92.3 | 90.0 | 84.4 | 75.2 | 88.5 |
| 10/20/2014 | 136 | 89.1 | 72.7 | 84.4 | 93.9 | 91.6 | 89.2 | 86.2 | 80.4 | 72.5 | 85.6 |
| 10/24/2014 | 140 | 98.6 | 84.7 | 84.9 | 92.5 | 90.1 | 87.4 | 84.4 | 79.2 | 72.7 | 84.4 |
| 10/28/2014 | 144 | 82.4 | 74.8 | 86.5 | 92.8 | 89.8 | 86.9 | 83.8 | 79.9 | 76.3 | 84.9 |
| 10/31/2014 | 147 | 47.8 | 58.3 | 84.6 | 93.4 | 90.5 | 87.1 | 83.8 | 79.9 | 72.5 | 84.5 |
| 11/5/2014 | 152 | 49.3 | 57.9 | 81.0 | 92.7 | 89.8 | 86.2 | 83.3 | 77.0 | 67.3 | 82.7 |
| 11/7/2014 | 154 | 51.8 | 51.3 | 77.2 | 90.1 | 87.8 | 84.4 | 81.0 | 74.1 | 63.7 | 80.2 |
| 11/11/2014 | 158 | 35.4 | 46.6 | 75.2 | 86.5 | 84.4 | 80.8 | 77.2 | 70.9 | 60.8 | 76.8 |
| 11/14/2014 | 161 | 33.1 | 36.1 | 68.7 | 83.5 | 81.5 | 78.1 | 74.1 | 65.5 | 49.8 | 72.1 |
| 11/19/2014 | 166 | 43.7 | 41.4 | 60.8 | 76.6 | 75.4 | 71.8 | 67.3 | 57.9 | 46.2 | 65.9 |
| 11/21/2014 | 168 | 43.2 | 45.7 | 59.7 | 73.4 | 72.3 | 68.9 | 64.6 | 56.3 | 48.9 | 64.1 |
| 11/25/2014 | 172 | 56.7 | 43.9 | 58.3 | 68.2 | 67.5 | 64.4 | 60.6 | 55.4 | 50.5 | 61.1 |
| 12/1/2014 | 178 | 26.4 | 35.8 | 57.2 | 63.9 | 63.3 | 60.8 | 58.3 | 54.5 | 48.6 | 58.2 |
| 12/5/2014 | 182 | 55.8 | 53.2 | 54.1 | 61.7 | 61.3 | 59.4 | 57.0 | 53.2 | 50.2 | 57.1 |
| 12/9/2014 | 186 | 39.9 | 39.7 | 53.2 | 59.2 | 59.0 | 57.4 | 55.6 | 52.7 | 49.8 | 55.6 |
| 12/12/2014 | 189 | 50.9 | 50.2 | 52.9 | 57.4 | 57.4 | 56.1 | 54.7 | 52.3 | 50.7 | 54.8 |
| 12/16/2014 | 193 | 57.7 | 51.8 | 52.9 | 55.9 | 55.9 | 55.0 | 54.0 | 52.7 | 49.8 | 53.9 |
| 12/19/2014 | 196 | 36.5 | 40.1 | 50.4 | 55.4 | 55.4 | 54.7 | 53.8 | 51.8 | 47.3 | 53.1 |
| 12/23/2014 | 200 | 47.7 | 47.1 | 49.6 | 53.6 | 53.8 | 53.4 | 52.5 | 50.5 | 48.0 | 52.0 |
| 1/5/2015 | 213 | 46.6 | 36.3 | 39.6 | 46.4 | 47.3 | 47.1 | 46.2 | 42.4 | 35.2 | 44.1 |
| 1/9/2015 | 217 | 38.1 | 34.7 | 37.0 | 43.9 | 45.0 | 44.8 | 43.7 | 39.7 | 33.1 | 41.7 |
| 1/13/2015 | 221 | 18.9 | 23.4 | 35.8 | 40.5 | 41.5 | 41.4 | 40.3 | 37.4 | 33.3 | 39.1 |
| 1/16/2015 | 224 | 29.1 | 26.8 | 35.8 | 38.8 | 39.7 | 39.7 | 38.8 | 36.9 | 35.8 | 38.3 |
| 1/20/2015 | 228 | 43.2 | 41.2 | 39.9 | 38.5 | 38.8 | 38.7 | 38.3 | 39.4 | 43.7 | 39.6 |
| 1/23/2015 | 231 | 24.6 | 27.3 | 40.3 | 39.7 | 39.4 | 39.4 | 39.4 | 41.0 | 43.0 | 40.3 |
| 1/27/2015 | 235 | 36.0 | 36.7 | 42.4 | 41.5 | 41.2 | 41.0 | 41.4 | 43.2 | 46.0 | 42.4 |
| 1/30/2015 | 238 | 57.4 | 49.6 | 45.0 | 43.3 | 42.6 | 42.6 | 43.0 | 45.5 | 48.2 | 44.2 |
| 2/3/2015 | 242 | 31.8 | 29.7 | 42.8 | 45.3 | 44.8 | 44.8 | 45.1 | 45.1 | 40.6 | 44.3 |
| 2/6/2015 | 245 | 64.6 | 55.6 | 42.8 | 45.5 | 45.5 | 45.5 | 45.5 | 44.2 | 41.4 | 44.6 |
| 2/13/2015 | 252 | 34.3 | 35.4 | 45.1 | 46.4 | 46.0 | 46.0 | 46.0 | 46.4 | 45.5 | 46.1 |
| 2/17/2015 | 256 | 32.0 | 30.0 | 43.7 | 47.3 | 46.9 | 46.9 | 46.9 | 46.0 | 40.8 | 45.8 |
| 2/20/2015 | 259 | 53.0 | 47.0 | 42.0 | 46.0 | 46.0 | 46.0 | 46.0 | 44.0 | 40.0 | 44.7 |
| 2/24/2015 | 263 | 54.7 | 47.5 | 41.0 | 45.7 | 46.0 | 45.9 | 45.5 | 42.8 | 36.9 | 43.8 |
| 2/27/2015 | 266 | 19.2 | 24.3 | 40.1 | 44.6 | 45.1 | 45.0 | 44.4 | 41.5 | 35.6 | 42.7 |
| 3/3/2015 | 270 | 71.8 | 52.9 | 37.9 | 42.6 | 43.3 | 43.2 | 42.4 | 39.4 | 36.7 | 41.3 |
| 3/6/2015 | 273 | 43.3 | 34.7 | 38.1 | 41.4 | 42.1 | 41.9 | 41.2 | 38.8 | 36.1 | 40.3 |
| 3/10/2015 | 277 | 45.7 | 45.3 | 42.6 | 41.0 | 41.2 | 41.0 | 40.6 | 41.0 | 44.2 | 41.5 |
| 3/13/2015 | 280 | 45.5 | 47.5 | 47.5 | 42.4 | 42.1 | 41.9 | 41.7 | 43.9 | 50.0 | 43.7 |
| 3/17/2015 | 284 | 57.2 | 57.4 | 52.0 | 46.0 | 44.8 | 44.6 | 45.0 | 48.4 | 55.2 | 47.3 |
| 3/20/2015 | 287 | 69.3 | 53.8 | 52.0 | 49.1 | 47.7 | 47.3 | 47.8 | 50.7 | 52.7 | 49.2 |
| 3/24/2015 | 291 | 64.8 | 52.2 | 56.8 | 52.3 | 50.9 | 50.5 | 50.9 | 53.6 | 58.3 | 52.8 |
| 3/27/2015 | 294 | 45.5 | 50.2 | 58.1 | 54.7 | 53.2 | 52.7 | 53.1 | 55.6 | 56.8 | 54.4 |
| 3/31/2015 | 298 | 104.9 | 86.5 | 60.8 | 57.7 | 56.3 | 55.8 | 56.1 | 58.3 | 61.7 | 57.7 |


|  | 6/6/2014 | top | Temp at Thermocouple |  |  |  |  |  |  | bottom |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bin5 | days in storage | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | average temp (2-7) |
| 6/6/2014 | 0 | 82.0 | 81.0 | 89.0 | 89.0 | 89.0 | 89.0 | 90.0 | 91.0 | 92.0 | 89.5 |
| 6/9/2014 | 3 | 82.0 | 77.0 | 87.0 | 90.0 | 90.0 | 91.0 | 91.0 | 88.0 | 84.0 | 89.5 |
| 6/11/2014 | 5 | 115.0 | 103.0 | 86.0 | 90.1 | 91.0 | 91.6 | 91.4 | 86.4 | 81.5 | 89.4 |
| 6/13/2014 | 7 | 107.0 | 99.0 | 87.0 | 89.0 | 91.0 | 91.0 | 90.0 | 85.0 | 81.0 | 88.8 |
| 6/16/2014 | 10 | 98.0 | 92.0 | 88.0 | 89.0 | 90.0 | 90.0 | 88.0 | 84.0 | 82.0 | 88.2 |
| 6/18/2014 | 12 | 94.0 | 89.0 | 90.1 | 89.4 | 90.1 | 90.1 | 88.5 | 85.5 | 84.4 | 89.0 |
| 6/20/2014 | 14 | 84.0 | 83.0 | 89.8 | 90.0 | 90.3 | 90.1 | 88.5 | 86.0 | 84.9 | 89.1 |
| 6/23/2014 | 17 | 74.0 | 78.0 | 91.0 | 90.0 | 90.0 | 90.0 | 88.0 | 86.0 | 85.0 | 89.2 |
| 6/25/2014 | 19 | 125.0 | 111.0 | 91.0 | 91.0 | 91.0 | 90.0 | 88.0 | 86.0 | 84.0 | 89.5 |
| 6/27/2014 | 21 | 82.4 | 83.7 | 91.9 | 91.6 | 91.4 | 90.5 | 89.2 | 86.5 | 85.1 | 90.2 |
| 6/30/2014 | 24 | 105.1 | 100.0 | 91.2 | 91.8 | 91.9 | 91.0 | 89.6 | 86.5 | 84.7 | 90.3 |
| 7/2/2014 | 26 | 100.9 | 95.5 | 91.4 | 91.9 | 91.9 | 91.2 | 89.6 | 86.9 | 85.6 | 90.5 |
| 7/4/2014 | 28 | 107.0 | 101.0 | 91.0 | 92.0 | 92.0 | 91.0 | 89.0 | 86.0 | 84.0 | 90.2 |
| 7/7/2014 | 31 | 114.0 | 107.0 | 94.0 | 92.0 | 92.0 | 92.0 | 90.0 | 88.0 | 87.0 | 91.3 |
| 7/9/2014 | 33 | 95.2 | 93.6 | 95.5 | 93.9 | 93.4 | 92.7 | 91.0 | 89.4 | 89.1 | 92.7 |
| 7/11/2014 | 35 | 97.0 | 91.6 | 93.7 | 95.2 | 94.3 | 93.4 | 91.8 | 89.4 | 87.4 | 93.0 |
| 7/14/2014 | 38 | 125.1 | 114.3 | 96.8 | 95.9 | 95.5 | 94.3 | 92.5 | 89.8 | 88.5 | 94.1 |
| 7/16/2014 | 40 | 70.3 | 74.7 | 94.6 | 97.0 | 96.4 | 94.6 | 92.8 | 89.6 | 87.3 | 94.2 |
| 7/18/2014 | 42 | 99.1 | 90.5 | 87.3 | 96.8 | 96.8 | 95.2 | 92.8 | 87.1 | 81.3 | 92.7 |
| 7/21/2014 | 45 | 98.1 | 93.9 | 89.2 | 94.3 | 96.3 | 95.2 | 92.1 | 85.3 | 80.2 | 92.1 |
| 7/23/2014 | 47 | 109.4 | 103.6 | 94.5 | 93.7 | 95.2 | 94.3 | 91.0 | 86.0 | 83.7 | 92.5 |
| 7/25/2014 | 49 | 107.0 | 102.0 | 96.0 | 94.0 | 94.0 | 93.0 | 90.0 | 86.0 | 85.0 | 92.2 |
| 7/28/2014 | 52 | 104.0 | 97.0 | 97.0 | 96.0 | 95.0 | 92.0 | 90.0 | 87.0 | 87.0 | 92.8 |
| 7/30/2014 | 54 | 74.1 | 79.2 | 97.5 | 97.9 | 95.5 | 93.0 | 90.5 | 88.3 | 87.4 | 93.8 |
| 8/1/2014 | 56 | 71.8 | 72.3 | 91.8 | 98.2 | 96.4 | 93.7 | 91.0 | 87.1 | 83.8 | 93.0 |
| 8/8/2014 | 63 | 77.0 | 81.0 | 97.0 | 97.0 | 96.0 | 93.0 | 90.0 | 87.0 | 86.0 | 93.3 |
| 8/11/2014 | 66 | 97.7 | 93.4 | 98.2 | 98.2 | 95.9 | 93.6 | 90.9 | 87.8 | 86.5 | 94.1 |
| 8/13/2014 | 68 | 85.1 | 82.9 | 96.6 | 98.8 | 96.8 | 94.1 | 91.4 | 88.2 | 86.2 | 94.3 |
| 8/15/2014 | 70 | 106.0 | 99.7 | 97.3 | 98.8 | 97.0 | 94.3 | 91.4 | 88.2 | 86.0 | 94.5 |
| 8/18/2014 | 73 | 78.8 | 82.4 | 99.7 | 99.0 | 97.3 | 94.5 | 91.6 | 88.9 | 87.6 | 95.2 |
| 8/20/2014 | 75 | 106.7 | 101.8 | 99.5 | 99.5 | 97.5 | 94.6 | 91.9 | 89.1 | 87.6 | 95.4 |
| 8/22/2014 | 77 | 123.3 | 117.1 | 100.4 | 100.0 | 97.9 | 95.0 | 92.3 | 89.8 | 88.7 | 95.9 |
| 8/25/2014 | 80 | 103.6 | 98.2 | 100.9 | 100.6 | 98.2 | 95.2 | 92.7 | 90.7 | 89.8 | 96.4 |
| 8/27/2014 | 82 | 107.1 | 102.6 | 102.0 | 101.3 | 98.8 | 95.9 | 93.4 | 91.4 | 90.5 | 97.1 |
| 8/29/2014 | 84 | 77.2 | 80.4 | 100.8 | 101.8 | 99.1 | 96.1 | 93.7 | 91.6 | 90.0 | 97.2 |
| 9/3/2014 | 89 | 89.4 | 86.4 | 97.5 | 101.7 | 100.0 | 97.2 | 94.5 | 90.7 | 88.0 | 96.9 |
| 9/5/2014 | 91 | 96.4 | 91.9 | 98.8 | 101.1 | 100.2 | 97.2 | 94.3 | 90.5 | 87.0 | 97.0 |
| 9/8/2014 | 94 | 83.3 | 81.1 | 92.8 | 100.2 | 99.7 | 97.2 | 94.1 | 88.3 | 82.9 | 95.4 |
| 9/12/2014 | 98 | 59.5 | 65.7 | 90.5 | 97.9 | 98.2 | 96.1 | 92.8 | 86.9 | 82.4 | 93.7 |
| 9/15/2014 | 101 | 80.4 | 77.2 | 85.1 | 95.2 | 98.1 | 95.5 | 91.6 | 83.7 | 76.5 | 91.5 |
| 9/19/2014 | 105 | 70.5 | 73.4 | 89.2 | 91.9 | 93.6 | 92.5 | 88.5 | 82.8 | 79.3 | 89.8 |
| 9/22/2014 | 108 | 74.8 | 72.5 | 87.4 | 91.8 | 92.3 | 90.5 | 87.1 | 82.6 | 79.9 | 88.6 |
| 9/26/2014 | 112 | 83.5 | 80.1 | 86.5 | 90.7 | 91.4 | 89.4 | 86.2 | 81.5 | 77.9 | 87.6 |
| 9/30/2014 | 116 | 71.1 | 70.5 | 87.8 | 90.1 | 90.3 | 88.3 | 85.3 | 81.1 | 77.9 | 87.2 |
| 10/3/2014 | 119 | 69.8 | 70.0 | 86.7 | 90.5 | 90.1 | 88.0 | 85.1 | 81.1 | 78.8 | 86.9 |
| 10/7/2014 | 123 | 73.4 | 72.5 | 84.6 | 89.1 | 90.5 | 88.3 | 85.1 | 79.3 | 74.3 | 86.2 |
| 10/10/2014 | 126 | 69.6 | 73.6 | 88.3 | 89.1 | 89.2 | 87.3 | 83.8 | 79.7 | 77.0 | 86.2 |
| 10/13/2014 | 129 | 61.0 | 64.2 | 79.5 | 88.7 | 90.5 | 87.3 | 83.7 | 77.2 | 71.4 | 84.5 |
| 10/20/2014 | 136 | 104.9 | 91.4 | 75.7 | 83.1 | 85.6 | 84.4 | 80.2 | 73.4 | 68.0 | 80.4 |
| 10/24/2014 | 140 | 108.7 | 104.5 | 79.3 | 82.6 | 83.8 | 82.0 | 78.4 | 73.2 | 70.0 | 79.9 |
| 10/28/2014 | 144 | 91.4 | 86.2 | 81.9 | 83.3 | 82.9 | 81.0 | 77.7 | 74.5 | 72.7 | 80.2 |
| 10/31/2014 | 147 | 46.9 | 52.9 | 76.3 | 83.3 | 83.5 | 81.1 | 78.1 | 73.4 | 69.3 | 79.3 |
| 11/5/2014 | 152 | 47.5 | 52.2 | 69.1 | 80.1 | 83.1 | 81.5 | 77.5 | 70.0 | 63.5 | 76.9 |
| 11/7/2014 | 154 | 59.5 | 57.6 | 64.6 | 76.6 | 81.0 | 79.9 | 75.6 | 67.1 | 60.3 | 74.1 |
| 11/11/2014 | 158 | 34.7 | 41.4 | 65.7 | 73.2 | 77.7 | 77.0 | 72.7 | 65.3 | 60.4 | 71.9 |
| 11/14/2014 | 161 | 34.9 | 32.0 | 52.5 | 70.7 | 75.6 | 74.8 | 70.3 | 59.7 | 49.6 | 67.3 |
| 11/19/2014 | 166 | 53.8 | 49.6 | 47.5 | 62.2 | 69.4 | 69.8 | 64.4 | 53.1 | 43.5 | 61.1 |
| 11/21/2014 | 168 | 43.0 | 43.9 | 50.9 | 59.4 | 66.4 | 66.9 | 61.7 | 52.2 | 45.1 | 59.6 |
| 11/25/2014 | 172 | 74.3 | 67.8 | 51.6 | 57.7 | 61.9 | 62.1 | 57.9 | 52.2 | 49.1 | 57.2 |
| 12/1/2014 | 178 | 25.3 | 32.0 | 54.3 | 56.3 | 58.6 | 58.3 | 55.6 | 52.2 | 50.5 | 55.9 |
| 12/5/2014 | 182 | 56.7 | 55.4 | 50.2 | 55.4 | 57.9 | 57.2 | 54.7 | 50.0 | 46.6 | 54.2 |
| 12/9/2014 | 186 | 47.8 | 45.1 | 50.4 | 53.4 | 55.9 | 55.6 | 53.4 | 49.8 | 47.8 | 53.1 |
| 12/12/2014 | 189 | 51.8 | 51.1 | 51.4 | 52.7 | 54.5 | 54.3 | 52.5 | 49.6 | 47.8 | 52.5 |
| 12/16/2014 | 193 | 65.5 | 61.0 | 51.8 | 53.2 | 54.0 | 53.4 | 52.0 | 50.5 | 49.8 | 52.5 |
| 12/19/2014 | 196 | 35.6 | 37.8 | 46.6 | 52.5 | 53.8 | 53.2 | 52.0 | 49.1 | 46.4 | 51.2 |
| 12/23/2014 | 200 | 48.2 | 48.7 | 47.7 | 50.2 | 52.3 | 52.2 | 50.9 | 48.0 | 46.0 | 50.2 |
| 1/5/2015 | 213 | 57.2 | 50.9 | 35.6 | 43.5 | 47.1 | 47.5 | 45.7 | 40.6 | 35.8 | 43.3 |
| 1/9/2015 | 217 | 41.4 | 40.1 | 33.1 | 41.0 | 44.8 | 45.3 | 43.5 | 38.3 | 32.9 | 41.0 |
| 1/13/2015 | 221 | 20.1 | 21.2 | 33.8 | 38.3 | 41.9 | 42.4 | 40.5 | 36.3 | 33.3 | 38.9 |
| 1/16/2015 | 224 | 35.8 | 32.0 | 36.1 | 37.4 | 40.3 | 40.6 | 38.8 | 36.1 | 34.0 | 38.2 |
| 1/20/2015 | 228 | 43.9 | 43.9 | 46.4 | 39.6 | 39.6 | 39.2 | 38.3 | 39.2 | 41.2 | 40.4 |
| 1/23/2015 | 231 | 28.0 | 27.3 | 43.2 | 42.3 | 41.0 | 39.7 | 39.4 | 40.6 | 42.1 | 41.0 |
| 1/27/2015 | 235 | 41.2 | 39.4 | 46.9 | 44.4 | 43.0 | 41.7 | 41.4 | 42.4 | 43.7 | 43.3 |
| 1/30/2015 | 238 | 61.2 | 58.1 | 50.0 | 47.3 | 45.0 | 43.3 | 43.0 | 45.0 | 46.9 | 45.6 |
| 2/3/2015 | 242 | 40.5 | 36.9 | 43.0 | 48.2 | 47.5 | 45.9 | 45.1 | 43.9 | 41.5 | 45.6 |
| 2/6/2015 | 245 | 68.9 | 66.6 | 44.6 | 46.9 | 47.8 | 46.9 | 45.7 | 42.8 | 39.2 | 45.8 |
| 2/13/2015 | 252 | 37.9 | 37.0 | 47.3 | 49.6 | 48.7 | 47.3 | 46.0 | 45.5 | 44.6 | 47.4 |
| 2/17/2015 | 256 | 36.5 | 34.0 | 43.0 | 49.8 | 50.0 | 48.6 | 47.3 | 44.6 | 41.5 | 47.2 |
| 2/20/2015 | 259 | 55.0 | 53.0 | 42.0 | 47.0 | 49.0 | 49.0 | 47.0 | 42.0 | 38.0 | 46.0 |
| 2/24/2015 | 263 | 58.6 | 56.3 | 39.9 | 46.0 | 48.4 | 47.8 | 45.7 | 41.0 | 36.5 | 44.8 |
| 2/27/2015 | 266 | 18.9 | 22.6 | 39.2 | 44.6 | 47.1 | 46.9 | 44.8 | 40.1 | 35.8 | 43.8 |
| 3/3/2015 | 270 | 79.9 | 70.9 | 37.6 | 41.7 | 45.1 | 45.0 | 42.6 | 37.8 | 34.2 | 41.6 |
| 3/6/2015 | 273 | 55.6 | 50.9 | 38.5 | 40.6 | 43.0 | 43.3 | 41.2 | 37.6 | 35.1 | 40.7 |
| 3/10/2015 | 277 | 46.0 | 46.0 | 47.3 | 42.3 | 42.1 | 41.7 | 40.3 | 40.5 | 42.1 | 42.4 |
| 3/13/2015 | 280 | 45.5 | 48.2 | 57.0 | 45.7 | 43.0 | 41.9 | 41.4 | 43.7 | 46.9 | 45.5 |
| 3/17/2015 | 284 | 58.3 | 59.9 | 62.1 | 51.1 | 46.8 | 44.6 | 44.4 | 47.8 | 51.8 | 49.5 |
| 3/20/2015 | 287 | 81.5 | 72.7 | 56.5 | 54.5 | 50.0 | 47.3 | 47.3 | 49.6 | 52.0 | 50.9 |
| 3/24/2015 | 291 | 66.7 | 65.3 | 65.8 | 56.3 | 52.9 | 50.7 | 50.2 | 52.2 | 54.7 | 54.7 |
| 3/27/2015 | 294 | 44.6 | 49.3 | 64.4 | 59.5 | 55.4 | 52.9 | 52.5 | 54.3 | 56.1 | 56.5 |
| 3/31/2015 | 298 | 113.2 | 106.0 | 69.3 | 61.7 | 58.5 | 55.9 | 55.4 | 56.3 | 57.4 | 59.5 |


|  | 6/6/2014 | top | Temp at Thermocouple |  |  |  |  |  |  | bottom |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bin6 | days in storage | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | average temp (2-7) |
| 6/6/2014 | 0 | 82.0 | 92.0 | 96.0 | 96.0 | 96.0 | 96.0 | 97.0 | 93.0 | 83.0 | 95.7 |
| 6/9/2014 | , | 79.0 | 89.0 | 96.0 | 97.0 | 97.0 | 97.0 | 96.0 | 89.0 | 75.0 | 95.3 |
| 6/11/2014 | 5 | 104.0 | 87.0 | 95.2 | 97.0 | 97.3 | 97.3 | 95.4 | 87.1 | 75.6 | 94.9 |
| 6/13/2014 | 7 | 98.0 | 89.0 | 94.0 | 96.0 | 96.0 | 96.0 | 93.0 | 85.0 | 75.0 | 93.3 |
| 6/16/2014 | 10 | 94.0 | 90.0 | 93.0 | 95.0 | 95.0 | 94.0 | 91.0 | 85.0 | 80.0 | 92.2 |
| 6/18/2014 | 12 | 90.0 | 91.0 | 93.9 | 94.6 | 94.8 | 94.1 | 91.0 | 86.5 | 82.8 | 92.5 |
| 6/20/2014 | 14 | 83.0 | 90.0 | 94.1 | 94.6 | 94.5 | 93.6 | 90.9 | 86.4 | 80.8 | 92.4 |
| 6/23/2014 | 17 | 75.0 | 91.0 | 94.0 | 94.0 | 94.0 | 93.0 | 90.0 | 86.0 | 80.0 | 91.8 |
| 6/25/2014 | 19 | 112.0 | 91.0 | 94.0 | 94.0 | 94.0 | 93.0 | 90.0 | 85.0 | 78.0 | 91.7 |
| 6/27/2014 | 21 | 81.7 | 92.1 | 94.6 | 94.8 | 94.3 | 93.4 | 90.7 | 86.4 | 81.3 | 92.4 |
| 6/30/2014 | 24 | 101.3 | 92.5 | 94.5 | 94.8 | 94.3 | 93.2 | 90.7 | 86.4 | 81.9 | 92.3 |
| 7/2/2014 | 26 | 93.9 | 91.0 | 94.3 | 94.6 | 94.1 | 93.0 | 90.7 | 86.5 | 81.5 | 92.2 |
| 7/4/2014 | 28 | 101.0 | 91.0 | 94.0 | 94.0 | 94.0 | 93.0 | 90.0 | 86.0 | 80.0 | 91.8 |
| 7/7/2014 | 31 | 109.0 | 95.0 | 95.0 | 95.0 | 94.0 | 93.0 | 91.0 | 87.0 | 85.0 | 92.5 |
| 7/9/2014 | 33 | 93.7 | 94.1 | 96.1 | 95.5 | 95.0 | 93.7 | 91.6 | 88.7 | 85.3 | 93.4 |
| 7/11/2014 | 35 | 90.1 | 91.4 | 96.6 | 96.6 | 95.9 | 94.6 | 92.5 | 88.0 | 80.4 | 94.0 |
| 7/14/2014 | 38 | 118.2 | 97.0 | 97.9 | 97.9 | 97.0 | 96.1 | 93.7 | 89.6 | 85.5 | 95.4 |
| 7/16/2014 | 40 | 72.3 | 91.2 | 98.6 | 99.0 | 98.2 | 97.0 | 94.6 | 89.1 | 81.3 | 96.1 |
| 7/18/2014 | 42 | 95.5 | 86.5 | 97.3 | 99.7 | 99.5 | 98.2 | 95.0 | 85.8 | 72.1 | 95.9 |
| 7/21/2014 | 45 | 93.6 | 90.0 | 96.4 | 99.3 | 99.3 | 98.2 | 94.3 | 85.8 | 78.4 | 95.6 |
| 7/23/2014 | 47 | 103.6 | 95.2 | 97.3 | 99.0 | 99.1 | 97.9 | 94.1 | 87.4 | 83.5 | 95.8 |
| 7/25/2014 | 49 | 103.0 | 95.0 | 98.0 | 99.0 | 99.0 | 98.0 | 94.0 | 88.0 | 84.0 | 96.0 |
| 7/28/2014 | 52 | 93.0 | 95.0 | 100.0 | 101.0 | 101.0 | 99.0 | 96.0 | 91.0 | 85.0 | 98.0 |
| 7/30/2014 | 54 | 76.1 | 95.4 | 102.4 | 103.5 | 102.7 | 101.3 | 97.7 | 91.6 | 84.6 | 99.9 |
| 8/1/2014 | 56 | 72.1 | 89.2 | 102.2 | 104.5 | 104.0 | 102.4 | 98.6 | 90.0 | 78.3 | 100.3 |
| 8/8/2014 | 63 | 79.0 | 97.0 | 104.0 | 105.0 | 105.0 | 103.0 | 98.0 | 91.0 | 84.0 | 101.0 |
| 8/11/2014 | 66 | 90.1 | 97.7 | 105.8 | 107.1 | 106.2 | 104.0 | 99.5 | 92.1 | 84.4 | 102.5 |
| 8/13/2014 | 68 | 80.2 | 95.0 | 106.2 | 107.8 | 106.9 | 104.9 | 100.4 | 92.3 | 83.5 | 103.1 |
| 8/15/2014 | 70 | 98.2 | 97.9 | 106.3 | 108.1 | 107.4 | 105.3 | 100.6 | 92.8 | 84.7 | 103.4 |
| 8/18/2014 | 73 | 80.6 | 100.0 | 107.2 | 108.7 | 107.8 | 105.8 | 101.3 | 94.1 | 86.4 | 104.2 |
| 8/20/2014 | 75 | 104.0 | 101.3 | 107.8 | 109.0 | 108.3 | 106.3 | 102.0 | 94.5 | 86.4 | 104.7 |
| 8/22/2014 | 77 | 122.9 | 105.1 | 108.7 | 109.8 | 109.0 | 107.2 | 103.1 | 95.9 | 89.6 | 105.6 |
| 8/25/2014 | 80 | 96.1 | 101.7 | 109.4 | 110.5 | 109.9 | 108.1 | 104.4 | 97.7 | 90.1 | 106.7 |
| 8/27/2014 | 82 | 96.4 | 101.7 | 109.6 | 110.5 | 109.9 | 108.1 | 104.5 | 98.2 | 90.7 | 106.8 |
| 8/29/2014 | 84 | 78.8 | 99.5 | 109.4 | 110.7 | 109.9 | 108.5 | 105.1 | 97.9 | 88.0 | 106.9 |
| 9/3/2014 | 89 | 86.0 | 97.3 | 108.5 | 110.5 | 110.3 | 108.7 | 104.9 | 96.1 | 83.8 | 106.5 |
| 9/5/2014 | 91 | 91.9 | 99.5 | 108.1 | 110.3 | 110.1 | 108.7 | 104.7 | 96.8 | 88.0 | 106.5 |
| 9/8/2014 | 94 | 79.3 | 92.3 | 106.0 | 109.0 | 109.4 | 107.8 | 103.6 | 93.2 | 79.2 | 104.8 |
| 9/12/2014 | 98 | 61.7 | 88.7 | 103.5 | 106.5 | 106.7 | 105.1 | 100.6 | 90.7 | 77.4 | 102.2 |
| 9/15/2014 | 101 | 79.3 | 86.9 | 99.9 | 103.8 | 104.2 | 102.6 | 97.3 | 86.5 | 75.4 | 99.1 |
| 9/19/2014 | 105 | 71.2 | 87.3 | 96.6 | 99.5 | 100.0 | 98.6 | 94.3 | 86.4 | 78.6 | 95.9 |
| 9/22/2014 | 108 | 69.6 | 82.4 | 95.2 | 97.7 | 98.2 | 97.0 | 93.2 | 86.2 | 78.1 | 94.6 |
| 9/26/2014 | 112 | 77.5 | 82.6 | 93.7 | 96.4 | 96.8 | 95.7 | 92.3 | 85.3 | 77.5 | 93.4 |
| 9/30/2014 | 116 | 69.4 | 82.6 | 92.8 | 95.2 | 95.5 | 94.5 | 91.0 | 84.6 | 77.5 | 92.3 |
| 10/3/2014 | 119 | 66.4 | 80.2 | 92.8 | 95.2 | 95.2 | 94.1 | 90.7 | 83.8 | 74.3 | 92.0 |
| 10/7/2014 | 123 | 68.0 | 80.6 | 91.6 | 94.8 | 95.0 | 93.7 | 89.8 | 82.0 | 74.5 | 91.2 |
| 10/10/2014 | 126 | 70.9 | 84.4 | 92.1 | 94.3 | 94.3 | 93.0 | 89.1 | 82.9 | 77.0 | 91.0 |
| 10/13/2014 | 129 | 61.9 | 77.2 | 90.7 | 94.3 | 94.5 | 92.7 | 88.0 | 79.2 | 68.0 | 89.9 |
| 10/20/2014 | 136 | 89.6 | 74.3 | 85.3 | 90.3 | 91.0 | 89.2 | 83.5 | 75.2 | 67.6 | 85.8 |
| 10/24/2014 | 140 | 102.4 | 80.8 | 84.7 | 88.3 | 89.2 | 87.3 | 82.4 | 75.4 | 69.4 | 84.6 |
| 10/28/2014 | 144 | 82.0 | 77.2 | 85.1 | 88.0 | 88.3 | 86.5 | 82.0 | 76.5 | 70.9 | 84.4 |
| 10/31/2014 | 147 | 48.2 | 69.4 | 84.0 | 88.0 | 88.3 | 86.5 | 82.0 | 75.0 | 66.4 | 84.0 |
| 11/5/2014 | 152 | 49.1 | 66.6 | 80.8 | 85.8 | 86.5 | 84.7 | 79.3 | 70.2 | 60.8 | 81.2 |
| 11/7/2014 | 154 | 51.3 | 59.9 | 77.0 | 82.8 | 84.0 | 82.2 | 76.6 | 66.9 | 56.1 | 78.3 |
| 11/11/2014 | 158 | 36.1 | 59.9 | 74.1 | 79.0 | 79.9 | 78.1 | 72.7 | 64.6 | 55.0 | 74.7 |
| 11/14/2014 | 161 | 31.8 | 47.7 | 69.1 | 75.6 | 76.6 | 74.5 | 68.7 | 57.6 | 43.5 | 70.4 |
| 11/19/2014 | 166 | 42.4 | 46.4 | 61.3 | 68.2 | 70.0 | 68.0 | 61.9 | 51.3 | 42.1 | 63.5 |
| 11/21/2014 | 168 | 43.2 | 49.3 | 59.2 | 64.9 | 66.7 | 65.1 | 59.4 | 51.1 | 45.5 | 61.1 |
| 11/25/2014 | 172 | 55.9 | 46.4 | 56.8 | 60.8 | 62.2 | 60.8 | 56.5 | 51.1 | 45.5 | 58.0 |
| 12/1/2014 | 178 | 27.3 | 46.6 | 55.0 | 57.4 | 58.3 | 57.4 | 54.5 | 50.5 | 44.2 | 55.5 |
| 12/5/2014 | 182 | 55.6 | 51.1 | 53.4 | 55.9 | 56.8 | 55.9 | 53.4 | 50.0 | 49.3 | 54.2 |
| 12/9/2014 | 186 | 38.3 | 45.5 | 52.2 | 54.3 | 55.2 | 54.5 | 52.3 | 49.3 | 46.6 | 53.0 |
| 12/12/2014 | 189 | 50.9 | 50.0 | 51.8 | 53.2 | 54.1 | 53.6 | 51.8 | 49.5 | 48.4 | 52.3 |
| 12/16/2014 | 193 | 56.8 | 50.0 | 51.8 | 52.7 | 53.2 | 52.9 | 51.4 | 49.5 | 45.7 | 51.9 |
| 12/19/2014 | 196 | 36.3 | 44.2 | 50.5 | 52.3 | 53.1 | 52.7 | 51.3 | 47.8 | 42.8 | 51.3 |
| 12/23/2014 | 200 | 48.2 | 46.9 | 49.3 | 50.9 | 51.8 | 51.4 | 50.0 | 47.5 | 45.0 | 50.2 |
| 1/5/2015 | 213 | 47.5 | 34.5 | 41.4 | 44.8 | 46.2 | 45.9 | 43.7 | 38.3 | 31.3 | 43.4 |
| 1/9/2015 | 217 | 37.4 | 33.6 | 39.2 | 42.4 | 43.9 | 43.7 | 41.2 | 36.1 | 30.7 | 41.1 |
| 1/13/2015 | 221 | 18.9 | 30.4 | 36.9 | 39.6 | 40.8 | 40.3 | 38.3 | 34.5 | 31.1 | 38.4 |
| 1/16/2015 | 224 | 26.4 | 31.6 | 36.3 | 38.1 | 39.2 | 38.8 | 37.0 | 35.2 | 34.9 | 37.4 |
| 1/20/2015 | 228 | 43.0 | 41.4 | 38.8 | 37.9 | 38.3 | 38.1 | 37.6 | 39.4 | 43.5 | 38.4 |
| 1/23/2015 | 231 | 23.4 | 35.1 | 39.6 | 39.2 | 39.2 | 38.8 | 39.0 | 40.3 | 40.8 | 39.4 |
| 1/27/2015 | 235 | 35.8 | 41.0 | 41.9 | 41.0 | 40.8 | 40.6 | 41.2 | 43.0 | 45.5 | 41.4 |
| 1/30/2015 | 238 | 57.9 | 45.7 | 44.1 | 42.6 | 42.3 | 42.3 | 43.0 | 45.1 | 46.0 | 43.2 |
| 2/3/2015 | 242 | 29.7 | 35.8 | 43.9 | 44.4 | 44.6 | 44.4 | 44.6 | 42.4 | 36.5 | 44.1 |
| 2/6/2015 | 245 | 63.5 | 47.3 | 44.1 | 44.6 | 45.0 | 44.8 | 44.2 | 42.1 | 41.2 | 44.1 |
| 2/13/2015 | 252 | 34.5 | 40.5 | 45.5 | 45.7 | 45.7 | 45.5 | 45.0 | 44.2 | 41.5 | 45.3 |
| 2/17/2015 | 256 | 30.6 | 35.6 | 45.0 | 46.4 | 46.6 | 46.4 | 45.8 | 42.8 | 36.7 | 45.5 |
| 2/20/2015 | 259 | 54.0 | 42.0 | 44.0 | 45.0 | 46.0 | 46.0 | 44.0 | 41.0 | 38.0 | 44.3 |
| 2/24/2015 | 263 | 54.9 | 42.6 | 43.2 | 44.8 | 45.7 | 45.3 | 43.3 | 39.2 | 33.8 | 43.6 |
| 2/27/2015 | 266 | 19.8 | 33.1 | 41.9 | 43.9 | 44.8 | 44.2 | 42.3 | 37.4 | 30.6 | 42.4 |
| 3/3/2015 | 270 | 73.0 | 41.9 | 39.9 | 41.9 | 42.8 | 42.4 | 40.1 | 37.0 | 37.0 | 40.7 |
| 3/6/2015 | 273 | 42.8 | 35.6 | 39.4 | 40.8 | 41.7 | 41.2 | 39.2 | 36.3 | 33.8 | 39.8 |
| 3/10/2015 | 277 | 45.7 | 44.8 | 41.7 | 40.8 | 41.0 | 40.5 | 39.6 | 40.8 | 44.6 | 40.7 |
| 3/13/2015 | 280 | 45.1 | 50.7 | 45.5 | 42.6 | 41.9 | 41.4 | 41.4 | 44.6 | 49.6 | 42.9 |
| 3/17/2015 | 284 | 57.7 | 57.0 | 49.8 | 46.0 | 44.8 | 44.2 | 45.1 | 49.3 | 55.4 | 46.5 |
| 3/20/2015 | 287 | 69.6 | 51.3 | 51.3 | 48.9 | 47.7 | 47.1 | 47.8 | 49.6 | 49.3 | 48.7 |
| 3/24/2015 | 291 | 65.1 | 61.5 | 55.2 | 52.0 | 50.5 | 50.2 | 50.9 | 53.4 | 57.9 | 52.0 |
| 3/27/2015 | 294 | 45.9 | 57.0 | 57.0 | 54.3 | 52.9 | 52.5 | 53.1 | 54.5 | 53.6 | 54.1 |
| 3/31/2015 | 298 | 109.4 | 70.9 | 60.1 | 57.4 | 55.9 | 55.4 | 55.6 | 57.4 | 61.0 | 57.0 |








| Sample | Date | Bin | Liner | Days in storage | \% FFA |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 060614B1 | 6/6/2014 | 1 | 1 | 0 | 0.219 |
| 061314B1 | 6/13/2014 | 1 | 1 | 7 | 0.239 |
| 062014B1 | 6/20/2014 | 1 | 1 | 14 | 0.266 |
| 062714B1 | 6/27/2014 | 1 | 1 | 21 | 0.338 |
| 070414B1 | 7/4/2014 | 1 | 1 | 28 | 0.376 |
| 071114B1 | 7/11/2014 | 1 | 1 | 35 | 0.398 |
| 071914B1 | 7/19/2014 | 1 | 1 | 43 | 0.446 |
| 072514B1 | 7/25/2014 | 1 | 1 | 49 | 0.365 |
| 080114B1 | 8/1/2014 | 1 | 1 | 56 | 0.384 |
| 081514B1 | 8/15/2014 | 1 | 1 | 70 | 0.444 |
| 082914B1 | 8/29/2014 | 1 | 1 | 84 | 0.510 |
| 091214B1 | 9/12/2014 | 1 | 1 | 98 | 0.638 |
| 092614B1 | 9/26/2014 | 1 | 1 | 112 | 0.739 |
| 103114B1 | 10/31/2014 | 1 | 1 | 147 | 0.787 |
| 120314B1 | 12/3/2014 | 1 | 1 | 180 | 0.863 |
| 010515B1 | 1/5/2015 | 1 | 1 | 213 | 0.697 |
| 013015B1 | 1/30/2015 | 1 | 1 | 238 | 0.743 |
| 030315B1 | 3/3/2015 | 1 | 1 | 270 | 0.748 |
| 033115B1 | 3/31/2015 | 1 | 1 | 298 | 0.968 |
| 060614B2 | 6/6/2014 | 2 | 1 | 0 | 0.265 |
| 061314B2 | 6/13/2014 | 2 | 1 | 7 | 0.232 |
| 062014B2 | 6/20/2014 | 2 | 1 | 14 | 0.257 |
| 062714B2 | 6/27/2014 | 2 | 1 | 21 | 0.315 |
| 070414B2 | 7/4/2014 | 2 | 1 | 28 | 0.372 |
| 071114B2 | 7/11/2014 | 2 | 1 | 35 | 0.365 |
| 071914B2 | 7/19/2014 | 2 | 1 | 43 | 0.443 |
| 072514B2 | 7/25/2014 | 2 | 1 | 49 | 0.414 |
| 080114B2 | 8/1/2014 | 2 | 1 | 56 | 0.505 |
| 081514B2 | 8/15/2014 | 2 | 1 | 70 | 0.483 |
| 082914B2 | 8/29/2014 | 2 | 1 | 84 | 0.540 |
| 091214B2 | 9/12/2014 | 2 | 1 | 98 | 0.664 |
| 092614B2 | 9/26/2014 | 2 | 1 | 112 | 0.785 |
| 103114B2 | 10/31/2014 | 2 | 1 | 147 | 0.648 |
| 120314B2 | 12/3/2014 | 2 | 1 | 180 | 0.712 |
| 010515B2 | 1/5/2015 | 2 | 1 | 213 | 0.803 |
| 013015B2 | 1/30/2015 | 2 | 1 | 238 | 0.754 |
| 030315B2 | 3/3/2015 | 2 | 1 | 270 | 0.689 |
| 033115B2 | 3/31/2015 | 2 | 1 | 298 | 0.812 |
| 060614B3 | 6/6/2014 | 3 | 2 | 0 | 0.249 |
| 061314B3 | 6/13/2014 | 3 | 2 | 7 | 0.219 |
| 062014B3 | 6/20/2014 | 3 | 2 | 14 | 0.289 |
| 062714B3 | 6/27/2014 | 3 | 2 | 21 | 0.309 |
| 070414B3 | 7/4/2014 | 3 | 2 | 28 | 0.298 |
| 071114B3 | 7/11/2014 | 3 | 2 | 35 | 0.297 |
| 071914B3 | 7/19/2014 | 3 | 2 | 43 | 0.414 |
| 072514B3 | 7/25/2014 | 3 | 2 | 49 | 0.363 |
| 080114B3 | 8/1/2014 | 3 | 2 | 56 | 0.428 |
| 081514B3 | 8/15/2014 | 3 | 2 | 70 | 0.495 |
| 082914B3 | 8/29/2014 | 3 | 2 | 84 | 0.508 |
| 091214B3 | 9/12/2014 | 3 | 2 | 98 | 0.581 |
| 092614B3 | 9/26/2014 | 3 | 2 | 112 | 0.652 |
| 103114B3 | 10/31/2014 | 3 | 2 | 147 | 0.601 |
| 120314B3 | 12/3/2014 | 3 | 2 | 180 | 0.641 |
| 010515B3 | 1/5/2015 | 3 | 2 | 213 | 0.658 |
| 013015B3 | 1/30/2015 | 3 | 2 | 238 | 0.626 |
| 030315B3 | 3/3/2015 | 3 | 2 | 270 | 0.532 |
| 033115B3 | 3/31/2015 | 3 | 2 | 298 | 0.637 |


| Sample | Date | Bin | Liner | Days in storage | \% FFA |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 060614B4 | 6/6/2014 | 4 | 2 | 0 | 0.259 |
| 061314B4 | 6/13/2014 | 4 | 2 | 7 | 0.292 |
| 062014B4 | 6/20/2014 | 4 | 2 | 14 | 0.331 |
| 062714B4 | 6/27/2014 | 4 | 2 | 21 | 0.320 |
| 070414B4 | 7/4/2014 | 4 | 2 | 28 | 0.360 |
| 071114B4 | 7/11/2014 | 4 | 2 | 35 | 0.384 |
| 071914B4 | 7/19/2014 | 4 | 2 | 43 | 0.497 |
| 072514B4 | 7/25/2014 | 4 | 2 | 49 | 0.464 |
| 080114B4 | 8/1/2014 | 4 | 2 | 56 | 0.558 |
| 081514B4 | 8/15/2014 | 4 | 2 | 70 | 0.531 |
| 082914B4 | 8/29/2014 | 4 | 2 | 84 | 0.702 |
| 091214B4 | 9/12/2014 | 4 | 2 | 98 | 0.656 |
| 092614B4 | 9/26/2014 | 4 | 2 | 112 | 0.778 |
| 103114B4 | 10/31/2014 | 4 | 2 | 147 | 0.794 |
| 120314B4 | 12/3/2014 | 4 | 2 | 180 | 0.819 |
| 010515B4 | 1/5/2015 | 4 | 2 | 213 | 0.799 |
| 013015B4 | 1/30/2015 | 4 | 2 | 238 | 0.821 |
| 030315B4 | 3/3/2015 | 4 | 2 | 270 | 0.842 |
| 033115B4 | 3/31/2015 | 4 | 2 | 298 | 0.979 |
| 060614B5 | 6/6/2014 | 5 | 1 | 0 | 0.327 |
| 061314B5 | 6/13/2014 | 5 | 1 | 7 | 0.255 |
| 062014B5 | 6/20/2014 | 5 | 1 | 14 | 0.287 |
| 062714B5 | 6/27/2014 | 5 | 1 | 21 | 0.367 |
| 070414B5 | 7/4/2014 | 5 | 1 | 28 | 0.355 |
| 071114B5 | 7/11/2014 | 5 | 1 | 35 | 0.399 |
| 071914B5 | 7/19/2014 | 5 | 1 | 43 | 0.497 |
| 072514B5 | 7/25/2014 | 5 | 1 | 49 | 0.512 |
| 080114B5 | 8/1/2014 | 5 | 1 | 56 | 0.579 |
| 081514B5 | 8/15/2014 | 5 | 1 | 70 | 0.444 |
| 082914B5 | 8/29/2014 | 5 | 1 | 84 | 0.548 |
| 091214B5 | 9/12/2014 | 5 | 1 | 98 | 0.656 |
| 092614B5 | 9/26/2014 | 5 | 1 | 112 | 0.809 |
| 103114B5 | 10/31/2014 | 5 | 1 | 147 | 0.821 |
| 120314B5 | 12/3/2014 | 5 | 1 | 180 | 0.815 |
| 010515B5 | 1/5/2015 | 5 | 1 | 213 | 0.801 |
| 013015B5 | 1/30/2015 | 5 | 1 | 238 | 0.774 |
| 030315B5 | 3/3/2015 | 5 | 1 | 270 | 0.615 |
| 033115B5 | 3/31/2015 | 5 | 1 | 298 | 0.866 |
| 060614B6 | 6/6/2014 | 6 | 2 | 0 | 0.183 |
| 061314B6 | 6/13/2014 | 6 | 2 | 7 | 0.206 |
| 062014B6 | 6/20/2014 | 6 | 2 | 14 | 0.228 |
| 062714B6 | 6/27/2014 | 6 | 2 | 21 | 0.296 |
| 070414B6 | 7/4/2014 | 6 | 2 | 28 | 0.308 |
| 071114B6 | 7/11/2014 | 6 | 2 | 35 | 0.309 |
| 071914B6 | 7/19/2014 | 6 | 2 | 43 | 0.412 |
| 072514B6 | 7/25/2014 | 6 | 2 | 49 | 0.416 |
| 080114B6 | 8/1/2014 | 6 | 2 | 56 | 0.472 |
| 081514B6 | 8/15/2014 | 6 | 2 | 70 | 0.439 |
| 082914B6 | 8/29/2014 | 6 | 2 | 84 | 0.550 |
| $091214 \mathrm{B6}$ | 9/12/2014 | 6 | 2 | 98 | 0.672 |
| 09261486 | 9/26/2014 | 6 | 2 | 112 | 0.698 |
| 103114B6 | 10/31/2014 | 6 | 2 | 147 | 0.692 |
| 120314B6 | 12/3/2014 | 6 | 2 | 180 | 0.867 |
| 010515B6 | 1/5/2015 | 6 | 2 | 213 | 0.815 |
| 013015B6 | 1/30/2015 | 6 | 2 | 238 | 0.794 |
| 030315B6 | 3/3/2015 | 6 | 2 | 270 | 0.798 |
| 033115B6 | 3/31/2015 | 6 | 2 | 298 | 0.888 |


| Sample | Date | Bin | Liner | Days in storage | \% FFA |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 063015B1 | 6/30/2015 | 1 | 2 | 0 | 0.195 |
| 072815B1 | 7/28/2015 | 1 | 2 | 28 | 0.154 |
| 082515B1 | 8/25/2015 | 1 | 2 | 56 | 0.22 |
| 092215B1 | 9/22/2015 | 1 | 2 | 84 | 0.138 |
| 102015B1 | 10/20/2015 | 1 | 2 | 112 | 0.207 |
| 112415B1 | 11/24/2015 | 1 | 2 | 147 | 0.215 |
| 122115B1 | 12/21/2015 | 1 | 2 | 174 | 0.196 |
| 012616B1 | 1/26/2016 | 1 | 2 | 210 | 0.230 |
| 022516B1 | 2/25/2016 | 1 | 2 | 240 | 0.208 |
| 032816B1 | 3/28/2016 | 1 | 2 | 272 | 0.231 |
| 042816B1 | 4/28/2016 | 1 | 2 | 303 | 0.213 |
| 060116B1 | 6/1/2016 | 1 | 2 | 337 | 0.205 |
| 062916B1 | 6/29/2016 | 1 | 2 | 365 | 0.277 |
| 063015B2 | 6/30/2015 | 2 | 1 | 0 | 0.179 |
| 072815B2 | 7/28/2015 | 2 | 1 | 28 | 0.138 |
| 082515B2 | 8/25/2015 | 2 | 1 | 56 | 0.179 |
| 092215B2 | 9/22/2015 | 2 | 1 | 84 | 0.122 |
| 102015B2 | 10/20/2015 | 2 | 1 | 112 | 0.22 |
| 112415B2 | 11/24/2015 | 2 | 1 | 147 | 0.22 |
| 122115B2 | 12/21/2015 | 2 | 1 | 174 | 0.155 |
| 012616B2 | 1/26/2016 | 2 | 1 | 210 | 0.223 |
| 022516B2 | 2/25/2016 | 2 | 1 | 240 | 0.221 |
| 032816B2 | 3/28/2016 | 2 | 1 | 272 | 0.256 |
| 042816B2 | 4/28/2016 | 2 | 1 | 303 | 0.239 |
| 060116B2 | 6/1/2016 | 2 | 1 | 337 | 0.247 |
| 062916B2 | 6/29/2016 | 2 | 1 | 365 | 0.294 |
| 063015B3 | 6/30/2015 | 3 | 2 | 0 | 0.163 |
| 072815B3 | 7/28/2015 | 3 | 2 | 28 | 0.155 |
| 082515B3 | 8/25/2015 | 3 | 2 | 56 | 0.204 |
| 092215B3 | 9/22/2015 | 3 | 2 | 84 | 0.139 |
| 102015B3 | 10/20/2015 | 3 | 2 | 112 | 0.187 |
| 112415B3 | 11/24/2015 | 3 | 2 | 147 | 0.22 |
| 122115B3 | 12/21/2015 | 3 | 2 | 174 | 0.22 |
| 012616B3 | 1/26/2016 | 3 | 2 | 210 | 0.205 |
| 022516B3 | 2/25/2016 | 3 | 2 | 240 | 0.257 |
| 032816B3 | 3/28/2016 | 3 | 2 | 272 | 0.214 |
| 042816B3 | 4/28/2016 | 3 | 2 | 303 | 0.262 |
| 060116B3 | 6/1/2016 | 3 | 2 | 337 | 0.221 |
| 062916B3 | 6/29/2016 | 3 | 2 | 365 | 0.277 |
| 063015B4 | 6/30/2015 | 4 | 1 | 0 | 0.187 |
| 072815B4 | 7/28/2015 | 4 | 1 | 28 | 0.163 |
| 082515B4 | 8/25/2015 | 4 | 1 | 56 | 0.212 |
| 092215B4 | 9/22/2015 | 4 | 1 | 84 | 0.171 |
| 102015B4 | 10/20/2015 | 4 | 1 | 112 | 0.196 |
| 112415B4 | 11/24/2015 | 4 | 1 | 147 | 0.217 |


| Sample | Date | Bin | Liner | Days in storage | \% FFA |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 122115B4 | 12/21/2015 | 4 | 1 | 174 | 0.187 |
| 012616B4 | 1/26/2016 | 4 | 1 | 210 | 0.218 |
| 022516B4 | 2/25/2016 | 4 | 1 | 240 | 0.213 |
| 032816B4 | 3/28/2016 | 4 | 1 | 272 | 0.231 |
| 042816B4 | 4/28/2016 | 4 | 1 | 303 | 0.286 |
| 060116B4 | 6/1/2016 | 4 | 1 | 337 | 0.221 |
| 062916B4 | 6/29/2016 | 4 | 1 | 365 | 0.284 |
| 063015B5 | 6/30/2015 | 5 | 2 | 0 | 0.162 |
| 072815B5 | 7/28/2015 | 5 | 2 | 28 | 0.147 |
| 082515B5 | 8/25/2015 | 5 | 2 | 56 | 0.204 |
| 092215B5 | 9/22/2015 | 5 | 2 | 84 | 0.139 |
| 102015B5 | 10/20/2015 | 5 | 2 | 112 | 0.179 |
| 112415B5 | 11/24/2015 | 5 | 2 | 147 | 0.204 |
| 122115B5 | 12/21/2015 | 5 | 2 | 174 | 0.203 |
| 012616B5 | 1/26/2016 | 5 | 2 | 210 | 0.197 |
| 022516B5 | 2/25/2016 | 5 | 2 | 240 | 0.269 |
| 032816B5 | 3/28/2016 | 5 | 2 | 272 | 0.278 |
| 042816B5 | 4/28/2016 | 5 | 2 | 303 | 0.272 |
| 060116B5 | 6/1/2016 | 5 | 2 | 337 | 0.267 |
| 062916B5 | 6/29/2016 | 5 | 2 | 365 | 0.319 |
| 063015B6 | 6/30/2015 | 6 | 1 | 0 | 0.154 |
| 072815B6 | 7/28/2015 | 6 | 1 | 28 | 0.171 |
| 082515B6 | 8/25/2015 | 6 | 1 | 56 | 0.195 |
| 092215B6 | 9/22/2015 | 6 | 1 | 84 | 0.187 |
| 102015B6 | 10/20/2015 | 6 | 1 | 112 | 0.187 |
| 112415B6 | 11/24/2015 | 6 | 1 | 147 | 0.215 |
| 122115B6 | 12/21/2015 | 6 | 1 | 174 | 0.22 |
| 012616B6 | 1/26/2016 | 6 | 1 | 210 | 0.221 |
| 022516B6 | 2/25/2016 | 6 | 1 | 240 | 0.230 |
| 032816B6 | 3/28/2016 | 6 | 1 | 272 | 0.238 |
| 042816B6 | 4/28/2016 | 6 | 1 | 303 | 0.280 |
| 060116B6 | 6/1/2016 | 6 | 1 | 337 | 0.262 |
| 062916B6 | 6/29/2016 | 6 | 1 | 365 | 0.312 |
| 063015C | 6/30/2015 | c |  | 0 | 0.198 |
| 082515C | 8/25/2015 | C |  | 56 | 0.212 |
| 092215C | 9/22/2015 | c |  | 84 | 0.138 |
| 102015C | 10/20/2015 | c |  | 112 | 0.203 |
| 112415C | 11/24/2015 | C |  | 147 | 0.204 |
| 122115 C | 12/21/2015 | C |  | 174 | 0.187 |
| 012616C | 1/26/2016 | c |  | 210 | 0.175 |
| 022516C | 2/25/2016 | C |  | 240 | 0.192 |
| 032816C | 3/28/2016 | c |  | 272 | 0.200 |
| 042816C | 4/28/2016 | c |  | 303 | 0.242 |
| 060116C | 6/1/2016 | C |  | 337 | 0.131 |
| 062916C | 6/29/2016 | C |  | 365 | 0.191 |


| Location | Date | Days in storage | Germination |
| :--- | ---: | :---: | :---: |
| Bin 1 | $6 / 3 / 2014$ | 0 | 0.94 |
| Bin 1 | $8 / 8 / 2014$ | 66 | 0.44 |
| Bin 1 | $8 / 22 / 2014$ | 80 | 0.16 |
| Bin 1 | $9 / 5 / 2014$ | 94 | 0.02 |
| Bin 2 | $6 / 3 / 2014$ | 0 | 0.94 |
| Bin 2 | $8 / 8 / 2014$ | 66 | 0.66 |
| Bin 2 | $8 / 22 / 2014$ | 80 | 0.38 |
| Bin 2 | $9 / 5 / 2014$ | 94 | 0.04 |
| Bin 3 | $6 / 3 / 2014$ | 0 | 0.94 |
| Bin 3 | $8 / 8 / 2014$ | 66 | 0.66 |
| Bin 3 | $8 / 22 / 2014$ | 80 | 0.56 |
| Bin 3 | $9 / 5 / 2014$ | 94 | 0.34 |
| Bin 4 | $6 / 3 / 2014$ | 0 | 0.94 |
| Bin 4 | $8 / 8 / 2014$ | 66 | 0.1 |
| Bin 4 | $8 / 22 / 2014$ | 80 | 0.02 |
| Bin 4 | $9 / 5 / 2014$ | 94 | 0 |
| Bin5 | $6 / 3 / 2014$ | 0 | 0.94 |
| Bin 5 | $8 / 8 / 2014$ | 66 | 0.32 |
| Bin 5 | $8 / 22 / 2014$ | 80 | 0.14 |
| Bin 5 | $9 / 5 / 2014$ | 94 | 0.08 |
| Bin 6 | $6 / 3 / 2014$ | 0 | 0.94 |
| Bin 6 | $8 / 8 / 2014$ | 66 | 0.2 |
| Bin 6 | $8 / 22 / 2014$ | 80 | 0 |
| Bin 6 | $9 / 5 / 2014$ | 94 | 0 |
| Post hoc germinations for year 1 |  |  |  |


| Sample | Location | Date | Day in storage | Germinations | Germination \% |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 063015B1 | Bin 1 | 6/30/2015 | 0 | 46 | 92\% |
| 071415B1 | Bin 1 | 7/14/2015 | 14 | 46 | 92\% |
| 072815B1 | Bin 1 | 7/28/2015 | 28 | 44 | 88\% |
| 081115B1 | Bin 1 | 8/11/2015 | 42 | 43 | 86\% |
| 082515B1 | Bin 1 | 8/25/2015 | 56 | 45 | 90\% |
| 092215B1 | Bin 1 | 9/22/2015 | 84 | 47 | 94\% |
| 102015B1 | Bin 1 | 10/20/2015 | 112 | 47 | 94\% |
| 112415B1 | Bin 1 | 11/24/2015 | 147 | 45 | 90\% |
| 122115B1 | Bin 1 | 12/21/2015 | 174 | 48 | 96\% |
| 012616B1 | Bin 1 | 1/26/2016 | 210 | 47 | 94\% |
| 022516B1 | Bin 1 | 2/25/2016 | 240 | 47 | 94\% |
| 032816B1 | Bin 1 | 3/28/2016 | 272 | 47 | 94\% |
| 042816B1 | Bin 1 | 4/28/2016 | 303 | 49 | 98\% |
| 060116B1 | Bin 1 | 6/1/2016 | 337 | 44 | 88\% |
| 062916B1 | Bin 1 | 6/29/2016 | 365 | 41 | 82\% |
| 063015B2 | Bin 2 | 6/30/2015 | 0 | 41 | 82\% |
| 071415B2 | Bin 2 | 7/14/2015 | 14 | 44 | 88\% |
| 072815B2 | Bin 2 | 7/28/2015 | 28 | 42 | 84\% |
| 081115B2 | $\operatorname{Bin} 2$ | 8/11/2015 | 42 | 44 | 88\% |
| 082515B2 | Bin 2 | 8/25/2015 | 56 | 43 | 86\% |
| 092215B2 | Bin 2 | 9/22/2015 | 84 | 46 | 92\% |
| 102015B2 | Bin 2 | 10/20/2015 | 112 | 43 | 86\% |
| 112415B2 | $\operatorname{Bin} 2$ | 11/24/2015 | 147 | 44 | 88\% |
| 122115B2 | Bin 2 | 12/21/2015 | 174 | 45 | 90\% |
| 012616B2 | Bin 2 | 1/26/2016 | 210 | 40 | 80\% |
| 022516B2 | Bin 2 | 2/25/2016 | 240 | 43 | 86\% |
| 032816B2 | Bin 2 | 3/28/2016 | 272 | 45 | 90\% |
| 042816B2 | Bin 2 | 4/28/2016 | 303 | 48 | 96\% |
| 060116B2 | Bin 2 | 6/1/2016 | 337 | 42 | 84\% |
| 062916B2 | Bin 2 | 6/29/2016 | 365 | 42.5 | 85\% |
| 063015B3 | Bin 3 | 6/30/2015 | 0 | 40 | 80\% |
| 071415B3 | Bin 3 | 7/14/2015 | 14 | 37 | 74\% |
| 072815B3 | Bin 3 | 7/28/2015 | 28 | 48 | 96\% |
| 081115B3 | Bin 3 | 8/11/2015 | 42 | 45 | 90\% |
| 082515B3 | Bin 3 | 8/25/2015 | 56 | 48 | 96\% |
| 092215B3 | Bin 3 | 9/22/2015 | 84 | 45 | 90\% |
| 102015B3 | Bin 3 | 10/20/2015 | 112 | 47 | 94\% |
| 112415B3 | Bin 3 | 11/24/2015 | 147 | 45 | 90\% |
| 122115B3 | Bin 3 | 12/21/2015 | 174 | 42 | 84\% |
| 012616B3 | Bin 3 | 1/26/2016 | 210 | 47 | 94\% |
| 022516B3 | Bin 3 | 2/25/2016 | 240 | 49 | 98\% |
| 032816B3 | Bin 3 | 3/28/2016 | 272 | 50 | 100\% |
| 042816B3 | Bin 3 | 4/28/2016 | 303 | 49 | 98\% |
| 060116B3 | Bin 3 | 6/1/2016 | 337 | 46 | 92\% |
| 062916B3 | Bin 3 | 6/29/2016 | 365 | 45 | 90\% |
| 063015B4 | $\operatorname{Bin} 4$ | 6/30/2015 | 0 | 47 | 94\% |
| 071415B4 | Bin 4 | 7/14/2015 | 14 | 41 | 82\% |
| 072815B4 | $\operatorname{Bin} 4$ | 7/28/2015 | 28 | 43 | 86\% |
| 081115B4 | Bin 4 | 8/11/2015 | 42 | 42 | 84\% |
| 082515B4 | Bin 4 | 8/25/2015 | 56 | 45 | 90\% |
| 092215B4 | Bin 4 | 9/22/2015 | 84 | 44 | 88\% |
| 102015B4 | Bin 4 | 10/20/2015 | 112 | 47 | 94\% |


| Sample | Location | Date | Day in storage | Germinations | Germination \% |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 112415B4 | Bin 4 | 11/24/2015 | 147 | 39 | 78\% |
| 122115B4 | Bin 4 | 12/21/2015 | 174 | 43 | 86\% |
| 012616B4 | Bin 4 | 1/26/2016 | 210 | 44 | 88\% |
| 022516B4 | Bin 4 | 2/25/2016 | 240 | 45 | 90\% |
| 032816B4 | Bin 4 | 3/28/2016 | 272 | 47 | 94\% |
| 042816B4 | Bin 4 | 4/28/2016 | 303 | 44 | 88\% |
| 060116B4 | Bin 4 | 6/1/2016 | 337 | 46 | 92\% |
| 062916B4 | Bin 4 | 6/29/2016 | 365 | 42.5 | 85\% |
| 063015B5 | Bin 5 | 6/30/2015 | 0 | 46 | 92\% |
| 071415B5 | Bin 5 | 7/14/2015 | 14 | 44 | 88\% |
| 072815B5 | Bin 5 | 7/28/2015 | 28 | 44 | 88\% |
| 081115B5 | Bin 5 | 8/11/2015 | 42 | 43 | 86\% |
| 082515B5 | Bin 5 | 8/25/2015 | 56 | 45 | 90\% |
| 092215B5 | Bin 5 | 9/22/2015 | 84 | 42 | 84\% |
| 102015B5 | Bin 5 | 10/20/2015 | 112 | 48 | 96\% |
| 112415B5 | Bin 5 | 11/24/2015 | 147 | 45 | 90\% |
| 122115B5 | Bin 5 | 12/21/2015 | 174 | 42 | 84\% |
| 012616B5 | Bin 5 | 1/26/2016 | 210 | 43 | 86\% |
| 022516B5 | Bin 5 | 2/25/2016 | 240 | 45 | 90\% |
| 032816B5 | Bin 5 | 3/28/2016 | 272 | 46 | 92\% |
| 042816B5 | Bin 5 | 4/28/2016 | 303 | 49 | 98\% |
| 060116B5 | Bin 5 | 6/1/2016 | 337 | 42 | 84\% |
| 062916B5 | Bin 5 | 6/29/2016 | 365 | 36 | 72\% |
| 063015B6 | Bin 6 | 6/30/2015 | 0 | 42 | 84\% |
| 071415B6 | Bin 6 | 7/14/2015 | 14 | 35 | 70\% |
| 072815B6 | Bin 6 | 7/28/2015 | 28 | 45 | 90\% |
| 081115B6 | Bin 6 | 8/11/2015 | 42 | 44 | 88\% |
| 082515B6 | Bin 6 | 8/25/2015 | 56 | 44 | 88\% |
| 092215B6 | Bin 6 | 9/22/2015 | 84 | 42 | 84\% |
| 102015B6 | Bin 6 | 10/20/2015 | 112 | 49 | 98\% |
| 112415B6 | Bin 6 | 11/24/2015 | 147 | 40 | 80\% |
| 122115B6 | Bin 6 | 12/21/2015 | 174 | 41 | 82\% |
| 012616B6 | Bin 6 | 1/26/2016 | 210 | 42 | 84\% |
| 022516B6 | Bin 6 | 2/25/2016 | 240 | 46 | 92\% |
| 032816B6 | Bin 6 | 3/28/2016 | 272 | 47 | 94\% |
| 042816B6 | Bin 6 | 4/28/2016 | 303 | 45 | 90\% |
| 060116B6 | Bin 6 | 6/1/2016 | 337 | 33 | 66\% |
| 062916B6 | Bin 6 | 6/29/2016 | 365 | 36 | 72\% |
| 063015C | Control | 6/30/2015 | 0 | 50 | 100\% |
| 071415C | Control | 7/14/2015 | 14 | 49 | 98\% |
| 072815C | Control | 7/28/2015 | 28 | 48 | 96\% |
| 081115C | Control | 8/11/2015 | 42 | 50 | 100\% |
| 082515C | Control | 8/25/2015 | 56 | 50 | 100\% |
| 092215C | Control | 9/22/2015 | 84 | 48 | 96\% |
| 102015C | Control | 10/20/2015 | 112 | 49 | 98\% |
| 112415C | Control | 11/24/2015 | 147 | 50 | 100\% |
| 122115C | Control | 12/21/2015 | 174 | 49 | 98\% |
| 012616C | Control | 1/26/2016 | 210 | 50 | 100\% |
| 022516C | Control | 2/25/2016 | 240 | 49 | 98\% |
| 032816C | Control | 3/28/2016 | 272 | 49 | 98\% |
| 042816C | Control | 4/28/2016 | 303 | 50 | 100\% |
| 060116C | Control | 6/1/2016 | 337 | 49 | 98\% |
| 062916C | Control | 6/29/2016 | 365 | 49.5 | 99\% |

```
DM 'log;clear;output;clear;';
DATA one;
INPUT bin liner date temp;
* First six months in storage;
* Lined=1, Unlined=2;
* Date = days in storage;
DATALINES;
1 0 95.3
Omitted in output
;
DATA two;
INPUT bin liner date temp;
* Last four months in storage;
* Lined=1, Unlined=2;
* Date = days in storage;
DATALINES;
1 1 186 51.0
Omitted in output
;
PROC ANOVA DATA=one;
CLASS liner bin;
MODEL temp=liner bin;
TITLE 'First six months';
RUN;
PROC ANOVA DATA=two;
CLASS liner bin;
MODEL temp=liner bin;
TITLE 'Last four months';
RUN;
QUIT;
```


## First six months

The ANOVA Procedure

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |


| Number of Observations Read | 366 |
| :--- | :--- |
| Number of Observations Used | 366 |

## First six months

The ANOVA Procedure
Dependent Variable: temp

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 6 | 2820.15443 | 470.02574 | 3.45 | 0.0025 |
| Error | 359 | 48845.03071 | 136.05858 |  |  |
| Corrected Total | 365 | 51665.18514 |  |  |  |


| R-Square | Coeff Var | Root MSE | temp Mean |
| ---: | ---: | ---: | ---: |
| 0.054585 | 13.09949 | 11.66442 | 89.04481 |


| Source | DF | Anova SS | Mean Square | F Value | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| liner | 1 | 1157.214863 | 1157.214863 | 8.51 | 0.0038 |
| bin | 5 | 1662.939563 | 332.587913 | 2.44 | 0.0339 |

## Last four months

The ANOVA Procedure

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |


| Number of Observations Read | 174 |
| :--- | :--- |
| Number of Observations Used | 174 |

## Last four months

The ANOVA Procedure
Dependent Variable: temp

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 6 | 106.706207 | 17.784368 | 0.57 | 0.7564 |
| Error | 167 | 5240.680690 | 31.381321 |  |  |
| Corrected Total | 173 | 5347.386897 |  |  |  |


| R-Square | Coeff Var | Root MSE | temp Mean |
| ---: | ---: | ---: | ---: |
| 0.019955 | 12.18170 | 5.601903 | 45.98621 |


| Source | DF | Anova SS | Mean Square | F Value | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| liner | 1 | 41.71862069 | 41.71862069 | 1.33 | 0.2506 |
| bin | 5 | 64.98758621 | 12.99751724 | 0.41 | 0.8385 |

```
DM 'log;clear;output;clear;';
DATA one;
INPUT bin liner date ffa;
* Lined=1, Unlined=2;
* Date = days in storage;
DATALINES;
1 1 0 0.219
Omitted in output
;
*PROC PRINT DATA=one;
PROC ANOVA DATA=one;
CLASS liner bin;
MODEL ffa=liner bin;
RUN;
PROC MIXED DATA=one;
CLASS liner bin;
MODEL ffa= /HTYPE=1 solution;
REPEATED/TYPE=sp(pow)(date) SUBJECT=bin(liner);
RUN;
PROC MIXED DATA=one;
CLASS liner bin;
MODEL ffa=date date*date/HTYPE=1 solution;
REPEATED/TYPE=sp(pow)(date) SUBJECT=bin(liner);
RUN;
PROC SORT; BY liner date;
PROC MEANS mean; BY liner date; VAR ffa;
OUTPUT OUT=new MEAN= mffa;
PROC PLOT;
PLOT mffa*date=liner;
RUN;
QUIT;
```


## The ANOVA Procedure

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |


| Number of Observations Read | 114 |
| :--- | :--- |
| Number of Observations Used | 114 |

## The ANOVA Procedure

Dependent Variable: ffa

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 6 | 0.17890802 | 0.02981800 | 0.67 | 0.6778 |
| Error | 107 | 4.79573792 | 0.04481998 |  |  |
| Corrected Total | 113 | 4.97464594 |  |  |  |


| R-Square | Coeff Var | Root MSE | ffa Mean |
| :---: | ---: | ---: | ---: |
| 0.035964 | 39.57860 | 0.211707 | 0.534904 |


| Source | DF | Anova SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| liner | 1 | 0.00753797 | 0.00753797 | 0.17 | 0.6826 |
| bin | 5 | 0.17137004 | 0.03427401 | 0.76 | 0.5772 |

The Mixed Procedure

| Model Information |  |
| :--- | :--- |
| Data Set | WORK.ONE |
| Dependent Variable | ffa |
| Covariance Structure | Spatial Power |
| Subject Effect | bin(liner) |
| Estimation Method | REML |
| Residual Variance Method | Profile |
| Fixed Effects SE Method | Model-Based |
| Degrees of Freedom Method | Between-Within |


| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |


| Dimensions |  |
| :--- | ---: |
| Covariance Parameters | 2 |
| Columns in X | 1 |
| Columns in Z | 0 |
| Subjects | 6 |
| Max Obs per Subject | 19 |


| Number of Observations |  |
| :--- | ---: |
| Number of Observations Read | 114 |
| Number of Observations Used | 114 |
| Number of Observations Not Used | 0 |


| Iteration History |  |  |  |
| ---: | ---: | ---: | ---: |
| Iteration | Evaluations | $-\mathbf{- 2}$ Res Log Like | Criterion |
| $\mathbf{0}$ | $\mathbf{1}$ | -27.48649197 |  |
| $\mathbf{1}$ | $\mathbf{2}$ | -148.47844148 | 8059.6689340 |
| $\mathbf{2}$ | $\mathbf{1}$ | -200.70323326 | 14924.879645 |
| $\mathbf{3}$ | $\mathbf{1}$ | -232.01818181 | 0.21212560 |
| $\mathbf{4}$ | $\mathbf{1}$ | -244.90878617 | 0.02324680 |
| $\mathbf{5}$ | $\mathbf{1}$ | -248.24685815 | 0.00038859 |
| $\mathbf{6}$ | $\mathbf{1}$ | -248.32665484 | 0.00000701 |
| $\mathbf{7}$ | $\mathbf{1}$ | -248.32827337 | 0.00000000 |

Convergence criteria met.


| Cov Parm | Subject | Estimate |
| :--- | :--- | ---: |
| SP(POW) | bin(liner) | 0.9973 |
| Residual |  | 0.08273 |


| Fit Statistics |  |
| :--- | :---: |
| -2 Res Log Likelihood | -248.3 |
| AIC (Smaller is Better) | -244.3 |
| AICC (Smaller is Better) | -244.2 |
| BIC (Smaller is Better) | -244.7 |


| Null Model Likelihood Ratio Test |  |  |
| ---: | ---: | ---: |
| DF | Chi-Square | Pr $>$ ChiSq |
| 1 | 220.84 | $<.0001$ |


| Solution for Fixed Effects |  |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: | :---: |
| Effect | Estimate | Standard <br> Error | DF | $\mathbf{t}$ Value | $\operatorname{Pr}>\|\mathbf{t}\|$ |  |
| Intercept | 0.5798 | 0.09929 | 5 | 5.84 | 0.0021 |  |

The Mixed Procedure

| Model Information |  |
| :--- | :--- |
| Data Set | WORK.ONE |
| Dependent Variable | ffa |
| Covariance Structure | Spatial Power |
| Subject Effect | bin(liner) |
| Estimation Method | REML |
| Residual Variance Method | Profile |
| Fixed Effects SE Method | Model-Based |
| Degrees of Freedom Method | Between-Within |


| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |


| Dimensions |  |
| :--- | ---: |
| Covariance Parameters | 2 |
| Columns in X | 3 |
| Columns in Z | 0 |
| Subjects | 6 |
| Max Obs per Subject | 19 |


| Number of Observations |  |
| :--- | ---: |
| Number of Observations Read | 114 |
| Number of Observations Used | 114 |
| Number of Observations Not Used | 0 |


| Iteration History |  |  |  |
| ---: | ---: | ---: | :---: |
| Iteration | Evaluations | $\mathbf{- 2}$ Res Log Like | Criterion |
| $\mathbf{0}$ | $\mathbf{1}$ | -214.62214141 |  |
| $\mathbf{1}$ | $\mathbf{2}$ | -251.39556675 | 0.44352828 |
| $\mathbf{2}$ | $\mathbf{1}$ | -259.82681926 | 0.00043224 |
| $\mathbf{3}$ | $\mathbf{1}$ | -259.92109653 | 0.00000297 |
| $\mathbf{4}$ | $\mathbf{1}$ | -259.92178954 | 0.00000000 |

Convergence criteria met.

| Covariance Parameter Estimates |  |  |
| :--- | :--- | ---: |
| Cov Parm | Subject | Estimate |
| SP(POW) | bin(liner) | 0.9772 |
| Residual |  | 0.008990 |


| Fit Statistics |  |
| :--- | ---: |
| -2 Res Log Likelihood | -259.9 |
| AIC (Smaller is Better) | -255.9 |
| AICC (Smaller is Better) | -255.8 |
| BIC (Smaller is Better) | -256.3 |

Null Model Likelihood Ratio Test

| DF | Chi-Square | Pr $>$ ChiSq |
| ---: | ---: | ---: |
| 1 | 45.30 | $<.0001$ |


| Solution for Fixed Effects |  |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: | :---: |
| Effect | Estimate | Standard <br> Error | DF | t Value | $\operatorname{Pr}>\mid \mathbf{t \|}$ |  |
| Intercept | 0.2570 | 0.03662 | 5 | 7.02 | 0.0009 |  |
| date | 0.004201 | 0.000543 | 106 | 7.74 | $<.0001$ |  |
| date*date | $-7.85 \mathrm{E}-6$ | $1.732 \mathrm{E}-6$ | 106 | -4.53 | $<.0001$ |  |


| Type 1 Tests of Fixed Effects |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: |
| Effect | Num DF | Den DF | F Value | Pr > F |
| date | 1 | 106 | 138.15 | $<.0001$ |
| date*date | 1 | 106 | 20.55 | $<.0001$ |

## The MEANS Procedure

liner=1 date=0

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| Mean |
| 0.2703333 |

liner=1 date=7

| Analysis Variable <br> : ffa |
| ---: |
| 0.2420000 |

liner=1 date=14

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.2700000 |

liner=1 date=21

| Analysis Variable <br> : ffa |
| ---: |
| 0.3400000 |

liner=1 date=28

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.3676667 |

liner=1 date $=35$

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.3873333 |

liner=1 date=43

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| Mean |
| 0.4620000 |

liner=1 date=49

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.4303333 |

liner=1 date=56

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.4893333 |

liner=1 date=70

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.4570000 |

liner=1 date=84

| Analysis Variable <br> : ffa |
| ---: |
| 0.5326667 |

liner=1 date=98

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.6526667 |

liner=1 date=112

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.7776667 |

liner=1 date=147

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.7520000 |

liner=1 date=180

| Analysis Variable <br> $:$ ffa |
| ---: |
| Mean |

liner=1 date=213

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.7670000 |

liner=1 date=238

| Analysis Variable <br> : ffa |
| ---: |
| 0.7570000 |

liner=1 date=270

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.6840000 |

liner=1 date=298

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.8820000 |

liner=2 date=0

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.2303333 |

liner=2 date=7

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| Mean |
| 0.2390000 |

liner=2 date=14

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.2826667 |


| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.3083333 |

liner=2 date=28

| Analysis Variable <br> : ffa |
| ---: |
| 0.3220000 |

liner=2 date=35

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.3300000 |

liner=2 date=43

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.4410000 |

liner=2 date=49

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.4143333 |

liner=2 date=56

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.4860000 |

liner=2 date=70

| Analysis Variable <br> : ffa |
| ---: |
| 0.4883333 |
| liner=2 date $=84$ |
| Analysis Variable <br> : ffa |
| Mean |


liner=2 date $=98$

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.6363333 |

liner=2 date=112

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| Mean |
| 0.7093333 |

liner=2 date=147

| Analysis Variable <br> : ffa |
| ---: |
| 0.6956667 |

liner=2 date=180

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.7756667 |

liner=2 date=213

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| Mean |
| 0.7573333 |

liner=2 date=238

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| Mean |
| 0.7470000 |

liner=2 date=270

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.7240000 |

liner=2 date=298

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.8346667 |



```
DM 'log;clear;output;clear;';
title;
DATA one;
INPUT bin liner date ffa;
* Lined=1, Unlined=2;
* Date = days in storage;
DATALINES;
1 2 0 0.195
Omitted in output
;
*PROC PRINT DATA=one;
PROC ANOVA DATA=one;
CLASS liner bin;
MODEL ffa=liner bin;
RUN;
PROC MIXED DATA=one;
CLASS liner bin;
MODEL ffa= /HTYPE=1 solution;
REPEATED/TYPE=sp(pow)(date) SUBJECT=bin(liner);
RUN;
PROC MIXED DATA=one;
CLASS liner bin;
MODEL ffa=date/HTYPE=1 solution;
REPEATED/TYPE=sp(pow)(date) SUBJECT=bin(liner);
RUN;
PROC SORT; BY liner date;
PROC MEANS mean; BY liner date; VAR ffa;
OUTPUT OUT=new MEAN= mffa;
PROC PLOT;
PLOT mffa*date=liner;
RUN;
QUIT;
```

The ANOVA Procedure

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |

Number of Observations Read 78
Number of Observations Used 78

The ANOVA Procedure
Dependent Variable: ffa

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 6 | 0.00244031 | 0.00040672 | 0.20 | 0.9753 |
| Error | 71 | 0.14345641 | 0.00202051 |  |  |
| Corrected Total | 77 | 0.14589672 |  |  |  |

$$
\begin{array}{|l|l|l|l|}
\hline \text { R-Square } & \text { Coeff Var } & \text { Root MSE } & \text { ffa Mean } \\
\hline
\end{array}
$$

$$
\begin{array}{|l|l|l|l|}
\hline 0.016726 & 21.11605 & 0.044950 & 0.212872 \\
\hline
\end{array}
$$

| Source | DF | Anova SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| liner | 1 | 0.00012313 | 0.00012313 | 0.06 | 0.8057 |
| bin | 5 | 0.00231718 | 0.00046344 | 0.23 | 0.9485 |

The Mixed Procedure

| Model Information |  |
| :--- | :--- |
| Data Set | WORK.ONE |
| Dependent Variable | ffa |
| Covariance Structure | Spatial Power |
| Subject Effect | bin(liner) |
| Estimation Method | REML |
| Residual Variance Method | Profile |
| Fixed Effects SE Method | Model-Based |
| Degrees of Freedom Method | Between-Within |


| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |


| Dimensions |  |
| :--- | ---: |
| Covariance Parameters | 2 |
| Columns in X | 1 |
| Columns in Z | 0 |
| Subjects | 6 |
| Max Obs per Subject | 13 |


| Number of Observations |  |
| :--- | ---: |
| Number of Observations Read | 78 |
| Number of Observations Used | 78 |
| Number of Observations Not Used | 0 |


| Iteration History |  |  |  |  |  |  |
| ---: | ---: | ---: | ---: | :---: | :---: | :---: |
| Iteration | Evaluations | $\mathbf{- 2}$ Res Log Like | Criterion |  |  |  |
| $\mathbf{0}$ | $\mathbf{1}$ | -259.81371110 |  |  |  |  |
| $\mathbf{1}$ | $\mathbf{2}$ | -272.27712401 | 238.96431281 |  |  |  |
| $\mathbf{2}$ | 1 | -280.17621820 | 0.00428116 |  |  |  |
| $\mathbf{3}$ | 1 | -280.68956223 | 0.00079309 |  |  |  |
| $\mathbf{4}$ | $\mathbf{1}$ | -280.86945667 | 0.00001212 |  |  |  |
| $\mathbf{5}$ | $\mathbf{1}$ | -280.87204520 | 0.00000000 |  |  |  |
|  |  |  |  |  | Convergence criteria met. |  |


| Covariance Parameter Estimates |  |  |
| :--- | :--- | ---: |
| Cov Parm | Subject | Estimate |
| SP(POW) | bin(liner) | 0.9810 |
| Residual |  | 0.002082 |


| Fit Statistics |  |
| :--- | :--- |
| -2 Res Log Likelihood | -280.9 |
| AIC (Smaller is Better) | -276.9 |
| AICC (Smaller is Better) | -276.7 |
| BIC (Smaller is Better) | -277.3 |


| Null Model Likelihood Ratio Test |  |  |
| ---: | ---: | ---: |
| DF | Chi-Square | Pr $>$ ChiSq |
| 1 | 21.06 | $<.0001$ |


| Solution for Fixed Effects |  |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: | :---: |
| Effect | Estimate | Standard <br> Error | DF | t Value | Pr > \|t| |  |
| Intercept | 0.2170 | 0.008886 | 5 | 24.42 | $<.0001$ |  |

The Mixed Procedure

| Model Information |  |
| :--- | :--- |
| Data Set | WORK.ONE |
| Dependent Variable | ffa |
| Covariance Structure | Spatial Power |
| Subject Effect | bin(liner) |
| Estimation Method | REML |
| Residual Variance Method | Profile |
| Fixed Effects SE Method | Model-Based |
| Degrees of Freedom Method | Between-Within |


| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| liner | 2 | 12 |
| bin | 6 | 123456 |


| Dimensions |  |
| :--- | ---: |
| Covariance Parameters | 2 |
| Columns in X | 2 |
| Columns in Z | 0 |
| Subjects | 6 |
| Max Obs per Subject | 13 |


| Number of Observations |  |
| :--- | ---: |
| Number of Observations Read | 78 |
| Number of Observations Used | 78 |
| Number of Observations Not Used | 0 |


| Iteration History |  |  |  |
| ---: | ---: | ---: | ---: |
| Iteration | Evaluations | $\mathbf{- 2}$ Res Log Like | Criterion |
| $\mathbf{0}$ | 1 | -324.72654623 |  |
| $\mathbf{1}$ | $\mathbf{2}$ | -323.97556525 | 0.00164055 |
| $\mathbf{2}$ | 1 | -324.45656790 | 0.00059916 |
| $\mathbf{3}$ | 1 | -324.63180774 | 0.00021142 |
| $\mathbf{4}$ | 1 | -324.69358443 | 0.00007367 |
| $\mathbf{5}$ | $\mathbf{1}$ | -324.71510551 | 0.00002558 |
| $\mathbf{6}$ | $\mathbf{1}$ | -324.72257683 | 0.00000887 |
| $\mathbf{7}$ | $\mathbf{1}$ | -324.72516878 | 0.00000308 |
| $\mathbf{8}$ | $\mathbf{1}$ | -324.72606809 | 0.00000107 |
| $\mathbf{9}$ | $\mathbf{1}$ | -324.72638021 | 0.00000037 |
| $\mathbf{1 0}$ | $\mathbf{1}$ | -324.72648857 | 0.00000013 |
| $\mathbf{1 1}$ | $\mathbf{1}$ | -324.72652620 | 0.00000004 |
| $\mathbf{1 2}$ | $\mathbf{1}$ | -324.72653927 | 0.00000002 |
| $\mathbf{1 3}$ | $\mathbf{1}$ | -324.72654381 | 0.00000001 |


$\left\lvert\,$| Covariance Parameter Estimates |  |  |
| :--- | ---: | ---: |
| Cov Parm | Subject | Estimate |
| SP(POW) | bin(liner) | 0.5522 |
| Residual |  | 0.000642 |
| Fit Statistics   <br> -2 Res Log Likelihood -324.7  <br> AIC (Smaller is Better) -320.7  <br> AICC (Smaller is Better) -320.6  <br> BIC (Smaller is Better) -321.1  |  |  |$>.$|  |
| :--- |\right.

Null Model Likelihood Ratio Test

| DF | Chi-Square | Pr $>$ ChiSq |
| :--- | :--- | :--- |
| 1 |  |  |

Solution for Fixed Effects

| Solution for Fixed Effects |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Effect | Estimate | Standard Error | DF | t Value | Pr > $\|t\|$ |
| Intercept | 0.1581 | 0.005302 | 5 | 29.82 | <. 0001 |
| date | 0.000306 | 0.000025 | 71 | 12.29 | <. 0001 |
| Type 1 Tests of Fixed Effects |  |  |  |  |  |
| Effect | Num DF | Den DF | F Valu |  |  |
| date | 1 | 71 | 151.0 | . 08 < 0 | 01 |

The MEANS Procedure
liner=1 date $=0$

| Analysis Variable <br> $:$ |
| ---: |
| ffa |
| Mean |
| 0.1733333 |

liner=1 date=28

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| 0.1573333 |
| Mean |
| liner=1 date=56 |


| Analysis Variable <br> : ffa |
| ---: |
| 0.1953333 |
| Mean |
| liner=1 date $=84$ |


| Analysis Variable <br> $:$ ffa |
| ---: |
| 0.1600000 |
| Mean |
| liner=1 date $=112$ |


| Analysis Variable <br> : ffa |
| ---: |
| 0.2010000 |

liner=1 date=147

| Analysis Variable <br> : ffa |
| ---: |
| 0.2173333 |
| Mean |
| liner=1 date=174 |


| Analysis Variable <br> : ffa |
| ---: |
| 0.1873333 |
| Mean |
| liner=1 date=210 |


| Analysis Variable <br> $:$ ffa |
| :--- |
| 0.2206667 |
| liner=1 date=240 |
| Analysis Variable <br> : ffa |
| Mean |
| 0.2213333 |
| liner=1 date=272 |
| Analysis Variable <br> : ffa |
| Mean |

liner=1 date=303

| Analysis Variable : ffa |
| :---: |
| Mean |
| 0.2683333 |
| liner=1 date=337 |
| Analysis Variable : ffa |
| Mean |
| 0.2433333 |
| liner=1 date=365 |
| Analysis Variable : ffa |
| Mean |
| 0.2966667 |
| liner=2 date=0 |
| Analysis Variable : ffa |
| Mean |
| 0.1733333 |
| liner=2 date=28 |

Analysis Variable

| : ffa |
| ---: |
| 0.1520000 |

liner=2 date=56

| Analysis Variable <br> : ffa |
| ---: |
| Mean |
| 0.2093333 |


| liner=2 date=84 |
| :--- |
| Analysis Variable <br> : ffa |
| 0.1386667 |
| Mean |
| Aner=2 date $=112$ <br> : ffa |
| Mean |
| 0.1910000 |

liner=2 date=147

| Analysis Variable <br> $:$ <br> ffa |
| :--- |
| 0.2130000 |
| Mean |
| Analysis Variable <br> : ffa |
| Mean $=174$ |

liner=2 date=210

| Analysis Variable <br> : ffa |
| ---: | ---: |
| 0.2106667 |

liner=2 date=240

| Analysis Variable <br> $:$ <br> ffa |
| ---: |
| 0.2446667 |
| Mean |
| liner=2 date $=\mathbf{2 7 2}$ |

Analysis Variable

| : ffa |
| ---: |
| 0.2410000 |
| liner=2 date $=303$ |
| Analysis Variable <br> : ffa |
| Mean |
| 0.2490000 |

liner=2 date $=337$

| Analysis Variable <br> : ffa |
| ---: |
| 0.2310000 |
| Mean |
| Analysis Variable <br> : ffa |
| Mean |
| 0.2910000 |



NOTE: 3 obs hidden.

## APPENDIX 2

DEVELOPMENT OF A LOW-COST ELECTRONIC NOSE FOR THE DETECTION OF MOLD IN STORED WINTER CANOLA SEED

## Canola sniffer - 4-3-17 update.vi



| Sensor 1-2622 (V) | Sensor 1 - Resistance (kOhm) |
| :---: | :---: |
| 0.000 | 0.000 |
| Sensor 2-2602 (V)) | Sensor 2 - Resistance (kOhm) |
| 0.000 | 0.000 |
| Sensor 3-822 (V) | Sensor 3 - Resistance (kOhm) |
| 0.000 | 0.000 |
| Sensor 4-813 (V) | Sensor 4 - Resistance (kOhm) |
| 0.000 | 0.000 |
| Relative Humidity (\%) |  |
| 0.000 |  |
| Temperature (C) |  |
| 0.000 |  |



## Contents

- Testdataimport_maxten_Rs_Ro
- Read data
- Calculations for sensor 1
- Calculations for sensor 2
- Calculations for sensor 3
- Calculations for sensor 4
- Normalize sensor response using air reference


## Testdataimport_maxten_Rs_Ro

Read sensor data from Labview output, collect the max 10 sensor responses and the temp and RH associated with each of these, calculate the air reference value associated with this temp and RH, normalize the mean sensor response for the max sensor response with the air reference (Rs/Ro).
sensor_mean=zeros $(10,4)$;

## Read data

$$
\text { for } j=1: 10 \text {; }
$$

```
datfile=['C:\Kevin Moore\MATLAB\WorkingFolder\canola 16mc 5-1-17\' num2str(j) '.lvm'];
fid=fopen(datfile,'rt');
data=textscan(fid,'%f %f %f %f %f %f %f %f %f %f %f %f','Headerlines',23,'Delimiter',',','CollectOutput',1);
sensordata=cell2mat(data);
[sensordata_sorted sorted_index]=sort(sensordata)
```


## Calculations for sensor 1

```
sensordata_sorted(:,10)=sensordata(sorted_index(:,2),10);
sensordata_sorted(:,12)=sensordata(sorted_index(:,2),12);
maxresponse(j,1) = mean(sensordata_sorted(1:10,2));
airRH(j,1) = mean(sensordata_sorted(1:10,10));
temp(j,1) = mean(sensordata_sorted(1:10,12));
if airRH(j,1)<=36;
    airzero(j,1) = -2.41404*airRH(j,1)+ 101.90376;
elseif airRH(j,1)>=39;
    airzero(j,1) = - 7.39771*airRH(j,1)+ 315.70355;
else
    airzero(j,1) = (-2.41404*airRH(j,1) + 101.90376) + (((temp(j,1)-36)/3)*((-1.1813*airRH(j,1))+ 37.35606));
end
```


## Calculations for sensor 2

```
sensordata_sorted(:,10)=sensordata(sorted_index(:,4),10);
sensordata_sorted(:,12)=sensordata(sorted_index(:,4),12);
maxresponse(j,2) = mean(sensordata_sorted(1:10,4));
airRH(j,2) = mean(sensordata_sorted(1:10,10));
temp(j,2) = mean(sensordata_sorted(1:10,12));
if airRH(j,2)<=36;
    airzero(j,2) = 4.07655*airRH(j,2) + 16.83763;
elseif airRH(j,2)>=39;
    airzero(j,2) = 8.60778*airRH(j,2)- 115.74911;
else
    airzero(j,2) = (4.07655*airRH(j,2)+16.83763) + (((temp(j,2)-36)/3)*((4.53123*airRH(j,2))- 132.58674));
end
```


## Calculations for sensor 3

```
sensordata_sorted(:,10)=sensordata(sorted_index(:,6),10);
sensordata_sorted(:,12)=sensordata(sorted_index(:, 6),12);
maxresponse(j,3) = mean(sensordata_sorted(1:10,6));
airRH(j,3) = mean(sensordata_sorted(1:10,10));
temp(j,3) = mean(sensordata_sorted(1:10,12));
if airRH(j,3)<=36;
    airzero(j,3) = -5.33501*airRH(j,3) + 238.16059;
elseif airRH(j,3)>=39;
    airzero(j,3) = - 7.39771*airRH(j,3)+ 315.70355;
else
```


## Calculations for sensor 4

```
sensordata_sorted(:,10)=sensordata(sorted_index(:, 8),10);
sensordata_sorted(:,12)=sensordata(sorted_index(:,8),12);
maxresponse(j,4) = mean(sensordata_sorted(1:10,8));
airRH(j,4) = mean(sensordata_sorted(1:10,10));
temp(j,4) = mean(sensordata_sorted(1:10,12));
if airRH(j,4)<=36;
    airzero(j,4) = -7.30549*airRH(j,4)+ 337.63933;
elseif airRH(j,4)>=39;
    airzero(j,4) = -9.14383*airRH(j,4)+ 388.50821;
else
    airzero(j,4) = (-7.30549*airRH(j,4)+ 337.63933) + (((temp(j,4)-36)/3)*((-1.83834*airRH(j,4))+ 50.86888));
end
```


## Normalize sensor response using air reference

```
sensor_mean(j,1) = maxresponse(j,1)/airzero(j,1);
sensor_mean(j,2) = maxresponse(j,2)/airzero(j,2);
sensor_mean(j,3) = maxresponse(j,3)/airzero(j,3);
sensor_mean(j,4) = maxresponse(j,4)/airzero(j,4);
fclose(fid);
```

end;
dlmwrite('C:\Kevin Moore\MATLAB\WorkingFolder\canola_16MC.csv',sensor_mean);

## Published with MATLAB® R2014b

| Lot | Inoculation | Time | S1 | S2 | S3 | S4 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2016 | 10x7 | 6dpi | 0.66512 | 0.11758 | 0.54407 | 0.76602 |
| 2016 | 10x7 | 6dpi | 0.72365 | 0.11859 | 0.6009 | 0.79311 |
| 2016 | 10x7 | 6dpi | 0.83716 | 0.15564 | 0.72077 | 0.8912 |
| 2016 | 10x7 | 6dpi | 0.84915 | 0.16394 | 0.74112 | 0.92486 |
| 2016 | 10x7 | 6dpi | 0.76377 | 0.14561 | 0.64514 | 0.84497 |
| 2016 | 10x6 | 6dpi | 0.81108 | 0.16401 | 0.67273 | 0.86808 |
| 2016 | 10x6 | 6dpi | 0.65931 | 0.11694 | 0.54105 | 0.77147 |
| 2016 | 10x6 | 6dpi | 0.76543 | 0.1263 | 0.5944 | 0.84463 |
| 2016 | 10x6 | 6dpi | 0.86643 | 0.18214 | 0.75649 | 0.93015 |
| 2016 | 10x6 | 6dpi | 0.66273 | 0.12777 | 0.5541 | 0.7924 |
| 2016 | 10x5 | 6dpi | 0.77691 | 0.1406 | 0.63408 | 0.80851 |
| 2016 | 10x5 | 6dpi | 0.94347 | 0.24495 | 0.80429 | 0.90129 |
| 2016 | 10x5 | 6dpi | 0.76667 | 0.14112 | 0.64308 | 0.87124 |
| 2016 | 10x5 | 6dpi | 0.79821 | 0.15173 | 0.67915 | 0.83761 |
| 2016 | 10x5 | 6dpi | 0.77343 | 0.14539 | 0.63206 | 0.87525 |
| 2016 | 10x0 | 6dpi | 0.68107 | 0.11905 | 0.55381 | 0.77502 |
| 2016 | 10x0 | 6dpi | 0.81066 | 0.14364 | 0.65918 | 0.87383 |
| 2016 | 10x0 | 6dpi | 0.90667 | 0.19706 | 0.74678 | 0.95276 |
| 2016 | 10x0 | 6dpi | 0.76637 | 0.14246 | 0.63424 | 0.84726 |
| 2016 | 10x0 | 6dpi | 0.74625 | 0.13277 | 0.61097 | 0.77857 |
| 2016 | NT | 6dpi | 1.2732 | 0.38516 | 1.235 | 1.0431 |
| 2016 | NT | 6dpi | 1.1774 | 0.39001 | 1.084 | 0.94308 |
| 2016 | NT | 6dpi | 1.019 | 0.28906 | 0.98461 | 0.91983 |
| 2016 | NT | 6dpi | 1.2899 | 0.35742 | 1.1764 | 0.99173 |
| 2016 | NT | 6dpi | 1.2337 | 0.32902 | 1.1604 | 0.99544 |
| 2015 | 10x7 | 6dpi | 1.0108 | 0.21459 | 0.88939 | 0.94233 |
| 2015 | 10x7 | 6dpi | 0.92146 | 0.17045 | 0.78877 | 0.9338 |
| 2015 | 10x7 | 6dpi | 0.87081 | 0.18016 | 0.73231 | 0.87908 |
| 2015 | 10x7 | 6dpi | 0.98938 | 0.20109 | 0.84189 | 0.94417 |
| 2015 | 10x7 | 6dpi | 0.81699 | 0.14605 | 0.68218 | 0.85651 |
| 2015 | 10x6 | 6dpi | 0.78371 | 0.13069 | 0.62038 | 0.80345 |
| 2015 | 10x6 | 6dpi | 0.89027 | 0.17788 | 0.76909 | 0.89144 |
| 2015 | 10x6 | 6dpi | 0.88592 | 0.19151 | 0.78135 | 0.97143 |
| 2015 | 10x6 | 6dpi | 0.92312 | 0.18529 | 0.77615 | 0.90318 |
| 2015 | 10x6 | 6dpi | 0.85494 | 0.17207 | 0.68985 | 0.88926 |
| 2015 | 10x5 | 6dpi | 0.93649 | 0.18912 | 0.84159 | 0.93677 |
| 2015 | 10x5 | 6dpi | 0.84466 | 0.16546 | 0.7114 | 0.82964 |
| 2015 | 10x5 | 6dpi | 0.86249 | 0.17289 | 0.71695 | 0.89372 |
| 2015 | 10x5 | 6dpi | 0.98027 | 0.24041 | 0.89211 | 0.95438 |
| 2015 | 10x5 | 6dpi | 0.83258 | 0.14368 | 0.65066 | 0.87685 |
| 2015 | 10x0 | 6dpi | 0.99794 | 0.19722 | 0.87781 | 0.93818 |
| 2015 | 10x0 | 6dpi | 0.87014 | 0.15994 | 0.73158 | 0.90936 |
| 2015 | 10x0 | 6dpi | 0.74031 | 0.12339 | 0.59339 | 0.79575 |
| 2015 | 10x0 | 6dpi | 0.68188 | 0.1008 | 0.51026 | 0.7534 |
| 2015 | 10x0 | 6dpi | 0.78878 | 0.15241 | 0.66522 | 0.82277 |
| 2015 | NT | 6dpi | 1.0748 | 0.31562 | 0.94807 | 0.89059 |
| 2015 | NT | 6dpi | 1.1936 | 0.33187 | 1.0573 | 0.99851 |
| 2015 | NT | 6dpi | 1.085 | 0.27387 | 0.96773 | 0.9306 |
| 2015 | NT | 6dpi | 1.0309 | 0.26899 | 0.91791 | 0.89344 |
| 2015 | NT | 6dpi | 1.1189 | 0.30715 | 1.0284 | 0.96561 |


| Lot | Inoculation | Time | S1 | S2 | S3 | S4 |
| :---: | :---: | :---: | ---: | ---: | ---: | ---: |
| 2016 | $10 \times 7$ | 12 dpi | 0.75266 | 0.11579 | 0.62464 | 0.84857 |
| 2016 | $10 \times 7$ | 12 dpi | 0.70785 | 0.10922 | 0.58 | 0.95152 |
| 2016 | $10 \times 7$ | 12 dpi | 0.65073 | 0.087697 | 0.50395 | 0.80524 |
| 2016 | $10 \times 7$ | 12 dpi | 0.59666 | 0.082373 | 0.46096 | 0.75714 |
| 2016 | $10 \times 7$ | 12 dpi | 0.6118 | 0.086574 | 0.48491 | 0.77774 |
| 2016 | $10 \times 6$ | 12 dpi | 0.72922 | 0.1248 | 0.60756 | 0.95406 |
| 2016 | $10 \times 6$ | 12 dpi | 0.63359 | 0.089603 | 0.52025 | 0.90325 |
| 2016 | $10 \times 6$ | 12 dpi | 0.72894 | 0.10745 | 0.58925 | 0.96064 |
| 2016 | $10 \times 6$ | 12 dpi | 0.5813 | 0.089349 | 0.44456 | 0.76597 |
| 2016 | $10 \times 6$ | 12 dpi | 0.54245 | 0.077522 | 0.41076 | 0.74327 |
| 2016 | $10 \times 5$ | 12 dpi | 0.60882 | 0.089849 | 0.47709 | 0.75603 |
| 2016 | $10 \times 5$ | 12 dpi | 0.66269 | 0.091669 | 0.52443 | 0.88903 |
| 2016 | $10 \times 5$ | 12 dpi | 0.60241 | 0.087497 | 0.47835 | 0.77262 |
| 2016 | $10 \times 5$ | 12 dpi | 0.5371 | 0.07795 | 0.42378 | 0.73681 |
| 2016 | $10 \times 5$ | 12 dpi | 0.59275 | 0.090022 | 0.46267 | 0.75204 |
| 2016 | $10 \times 0$ | 12 dpi | 0.53975 | 0.07179 | 0.40538 | 0.72831 |
| 2016 | $10 \times 0$ | 12 dpi | 0.64067 | 0.087008 | 0.49313 | 0.88748 |
| 2016 | $10 \times 0$ | 12 dpi | 0.63299 | 0.099189 | 0.52356 | 0.76973 |
| 2016 | $10 \times 0$ | 12 dpi | 0.6346 | 0.091013 | 0.49776 | 0.78792 |
| 2016 | $10 \times 0$ | 12 dpi | 0.59821 | 0.075487 | 0.44595 | 0.78307 |
| 2016 | NT | 12 dpi | 1.036 | 0.24547 | 1.031 | 0.92474 |
| 2016 | NT | 12 dpi | 1.2171 | 0.40551 | 1.1772 | 1.1404 |
| 2016 | NT | 12 dpi | 1.1829 | 0.29031 | 1.1659 | 1.1523 |
| 2016 | NT | 12 dpi | 1.1002 | 0.3625 | 1.0647 | 0.94951 |
| 2016 | NT | 12 dpi | 1.0918 | 0.32684 | 1.0842 | 0.96246 |
| 2015 | $10 \times 7$ | 12 dpi | 1.0178 | 0.20497 | 0.98689 | 1.0649 |
| 2015 | $10 \times 7$ | 12 dpi | 0.72712 | 0.10265 | 0.58728 | 0.82396 |
| 2015 | $10 \times 7$ | 12 dpi | 0.75635 | 0.11864 | 0.62875 | 0.95949 |
| 2015 | $10 \times 7$ | 12 dpi | 0.66901 | 0.10191 | 0.53153 | 0.76806 |
| 2015 | $10 \times 7$ | 12 dpi | 0.61892 | 0.096837 | 0.49284 | 0.7709 |
| 2015 | $10 \times 6$ | 12 dpi | 0.7503 | 0.10945 | 0.60454 | 0.83265 |
| 2015 | $10 \times 6$ | 12 dpi | 0.63504 | 0.10034 | 0.5237 | 0.76549 |
| 2015 | $10 \times 6$ | 12 dpi | 0.7963 | 0.12194 | 0.65552 | 1.0015 |
| 2015 | $10 \times 6$ | 12 dpi | 0.677 | 0.087098 | 0.51827 | 0.85898 |
| 2016 | NT | $10 \times 7$ | 18 dpi | 0.5925 | 0.10036 | 0.45001 |$\left.) 0.68487\right\}$


| Lot | Inoculation | Time | S1 | S2 | S3 | S4 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2016 | 10x7 | 18dpi | 0.67164 | 0.10532 | 0.50504 | 0.74141 |
| 2016 | 10x7 | 18dpi | 0.58308 | 0.085633 | 0.43996 | 0.69179 |
| 2016 | $10 \times 7$ | 18dpi | 0.61159 | 0.099642 | 0.47842 | 0.7076 |
| 2016 | 10x7 | 18dpi | 0.59512 | 0.088403 | 0.44689 | 0.68295 |
| 2016 | 10x6 | 18dpi | 0.63977 | 0.10609 | 0.50186 | 0.77364 |
| 2016 | 10x6 | 18dpi | 0.596 | 0.098905 | 0.46945 | 0.78665 |
| 2016 | 10x6 | 18dpi | 0.61194 | 0.089842 | 0.44962 | 0.71011 |
| 2016 | 10x6 | 18dpi | 0.54397 | 0.071642 | 0.3884 | 0.64831 |
| 2016 | 10x6 | 18dpi | 0.56207 | 0.086027 | 0.42935 | 0.7601 |
| 2016 | 10x5 | 18dpi | 0.63673 | 0.10415 | 0.49086 | 0.84082 |
| 2016 | 10x5 | 18dpi | 0.57843 | 0.071662 | 0.39759 | 0.66442 |
| 2016 | 10x5 | 18dpi | 0.58032 | 0.094946 | 0.46361 | 0.78668 |
| 2016 | 10x5 | 18dpi | 0.52787 | 0.069173 | 0.37272 | 0.62391 |
| 2016 | 10x5 | 18dpi | 0.54384 | 0.073151 | 0.3764 | 0.63207 |
| 2016 | $10 \times 0$ | 18dpi | 0.54244 | 0.075071 | 0.38801 | 0.76337 |
| 2016 | 10x0 | 18dpi | 0.52998 | 0.072761 | 0.39399 | 0.6548 |
| 2016 | 10x0 | 18dpi | 0.5486 | 0.080265 | 0.42204 | 0.69722 |
| 2016 | 10x0 | 18dpi | 0.60004 | 0.095574 | 0.46889 | 0.79586 |
| 2016 | 10x0 | 18dpi | 0.61594 | 0.090119 | 0.47434 | 0.71182 |
| 2016 | NT | 18dpi | 1.1154 | 0.39056 | 1.1409 | 0.91261 |
| 2016 | NT | 18dpi | 1.0574 | 0.38124 | 1.1266 | 0.91455 |
| 2016 | NT | 18dpi | 1.0999 | 0.40142 | 1.1377 | 0.90909 |
| 2016 | NT | 18dpi | 1.0963 | 0.38273 | 1.1428 | 0.91246 |
| 2016 | NT | 18dpi | 1.1748 | 0.38457 | 1.1928 | 0.88715 |
| 2015 | 10x7 | 18dpi | 1.1027 | 0.2512 | 1.1073 | 0.88768 |
| 2015 | 10x7 | 18dpi | 0.63275 | 0.1065 | 0.50031 | 0.80007 |
| 2015 | 10x7 | 18dpi | 0.59332 | 0.092496 | 0.43683 | 0.7074 |
| 2015 | 10x7 | 18dpi | 0.63902 | 0.10938 | 0.49812 | 0.73714 |
| 2015 | 10x7 | 18dpi | 0.6668 | 0.095791 | 0.49916 | 0.76827 |
| 2015 | 10x6 | 18dpi | 0.65189 | 0.11465 | 0.51099 | 0.78378 |
| 2015 | 10x6 | 18dpi | 0.66999 | 0.12255 | 0.53983 | 0.83778 |
| 2015 | 10x6 | 18dpi | 0.66125 | 0.12458 | 0.54859 | 0.79745 |
| 2015 | 10x6 | 18dpi | 0.65418 | 0.11742 | 0.53727 | 0.79796 |
| 2015 | 10x6 | 18dpi | 0.69595 | 0.12621 | 0.53553 | 0.75509 |
| 2015 | 10x5 | 18dpi | 0.68624 | 0.11218 | 0.53917 | 0.74304 |
| 2015 | 10x5 | 18dpi | 0.60933 | 0.099726 | 0.47237 | 0.8131 |
| 2015 | $10 \times 5$ | 18dpi | 0.64235 | 0.10541 | 0.49847 | 0.73844 |
| 2015 | 10x5 | 18dpi | 0.65128 | 0.11509 | 0.51828 | 0.85028 |
| 2015 | 10x5 | 18dpi | 0.61302 | 0.080555 | 0.43432 | 0.68663 |
| 2015 | $10 \times 0$ | 18dpi | 0.63426 | 0.1119 | 0.50605 | 0.82251 |
| 2015 | 10x0 | 18dpi | 0.57375 | 0.080185 | 0.43441 | 0.73702 |
| 2015 | $10 \times 0$ | 18dpi | 0.59861 | 0.09102 | 0.45079 | 0.69459 |
| 2015 | 10x0 | 18dpi | 0.49691 | 0.065278 | 0.3495 | 0.65982 |
| 2015 | 10x0 | 18dpi | 0.6193 | 0.086807 | 0.44568 | 0.68642 |
| 2015 | NT | 18dpi | 1.0107 | 0.34523 | 0.98873 | 0.8531 |
| 2015 | NT | 18dpi | 1.1376 | 0.40279 | 1.1531 | 0.90089 |
| 2015 | NT | 18dpi | 1.0465 | 0.32916 | 1.0675 | 0.96667 |
| 2015 | NT | 18dpi | 1.0974 | 0.3323 | 1.0919 | 0.89494 |
| 2015 | NT | 18dpi | 1.084 | 0.36214 | 1.0644 | 0.89461 |


| DATA enose; |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| INPUT year\$ inoc\$ dpi\$ class\$ s1 s2 s3 s4; |  |  |  |  |  |  |  |
| DATALINES; |  |  |  |  |  |  |  |
| 2016 | $10 \times 7$ | 6dpi | mold | 0.66512 | 0.11758 | 0.54407 | 0.76602 |
| 2016 | $10 \times 7$ | 6dpi | mold | 0.72365 | 0.11859 | 0.6009 | 0.79311 |
| 2016 | $10 \times 7$ | 6dpi | mold | 0.83716 | 0.15564 | 0.72077 | 0.8912 |
| 2016 | $10 \times 7$ | 6dpi | mold | 0.84915 | 0.16394 | 0.74112 | 0.92486 |
| 2016 | $10 \times 7$ | 6dpi | mold | 0.76377 | 0.14561 | 0.64514 | 0.84497 |
| 2016 | $10 \times 6$ | 6dpi | mold | 0.81108 | 0.16401 | 0.67273 | 0.86808 |
| 2016 | $10 \times 6$ | 6dpi | mold | 0.65931 | 0.11694 | 0.54105 | 0.77147 |
| 2016 | $10 \times 6$ | 6dpi | mold | 0.76543 | 0.1263 | 0.5944 | 0.84463 |
| 2016 | $10 \times 6$ | 6dpi | mold | 0.86643 | 0.18214 | 0.75649 | 0.93015 |
| 2016 | 10x6 | 6dpi | mold | 0.66273 | 0.12777 | 0.5541 | 0.7924 |
| 2016 | $10 \times 5$ | 6dpi | mold | 0.77691 | 0.1406 | 0.63408 | 0.80851 |
| 2016 | $10 \times 5$ | 6dpi | mold | 0.94347 | 0.24495 | 0.80429 | 0.90129 |
| 2016 | $10 \times 5$ | 6dpi | mold | 0.76667 | 0.14112 | 0.64308 | 0.87124 |
| 2016 | $10 \times 5$ | 6dpi | mold | 0.79821 | 0.15173 | 0.67915 | 0.83761 |
| 2016 | $10 \times 5$ | 6dpi | mold | 0.77343 | 0.14539 | 0.63206 | 0.87525 |
| 2016 | $10 \times 0$ | 6dpi | mold | 0.68107 | 0.11905 | 0.55381 | 0.77502 |
| 2016 | $10 \times 0$ | 6dpi | mold | 0.81066 | 0.14364 | 0.65918 | 0.87383 |
| 2016 | $10 \times 0$ | 6dpi | mold | 0.90667 | 0.19706 | 0.74678 | 0.95276 |
| 2016 | $10 \times 0$ | 6dpi | mold | 0.76637 | 0.14246 | 0.63424 | 0.84726 |
| 2016 | $10 \times 0$ | 6dpi | mold | 0.74625 | 0.13277 | 0.61097 | 0.77857 |
| 2016 | NT | 6dpi | NT | 1.2732 | 0.38516 | 1.235 | 1.0431 |
| 2016 | NT | 6dpi | NT | 1.1774 | 0.39001 | 1.084 | 0.94308 |
| 2016 | NT | 6dpi | NT | 1.019 | 0.28906 | 0.98461 | 0.91983 |
| 2016 | NT | 6dpi | NT | 1.2899 | 0.35742 | 1.1764 | 0.99173 |
| 2016 | NT | 6dpi | NT | 1.2337 | 0.32902 | 1.1604 | 0.99544 |
| 2015 | $10 \times 7$ | 6dpi | mold | 1.0108 | 0.21459 | 0.88939 | 0.94233 |
| 2015 | $10 \times 7$ | 6dpi | mold | 0.92146 | 0.17045 | 0.78877 | 0.9338 |
| 2015 | $10 \times 7$ | 6dpi | mold | 0.87081 | 0.18016 | 0.73231 | 0.87908 |
| 2015 | $10 \times 7$ | 6dpi | mold | 0.98938 | 0.20109 | 0.84189 | 0.94417 |
| 2015 | $10 \times 7$ | 6dpi | mold | 0.81699 | 0.14605 | 0.68218 | 0.85651 |
| 2015 | $10 \times 6$ | 6dpi | mold | 0.78371 | 0.13069 | 0.62038 | 0.80345 |
| 2015 | $10 \times 6$ | 6dpi | mold | 0.89027 | 0.17788 | 0.76909 | 0.89144 |
| 2015 | $10 \times 6$ | 6dpi | mold | 0.88592 | 0.19151 | 0.78135 | 0.97143 |
| 2015 | 10x6 | 6dpi | mold | 0.92312 | 0.18529 | 0.77615 | 0.90318 |
| 2015 | $10 \times 6$ | 6dpi | mold | 0.85494 | 0.17207 | 0.68985 | 0.88926 |
| 2015 | $10 \times 5$ | 6dpi | mold | 0.93649 | 0.18912 | 0.84159 | 0.93677 |
| 2015 | $10 \times 5$ | 6dpi | mold | 0.84466 | 0.16546 | 0.7114 | 0.82964 |
| 2015 | $10 \times 5$ | 6dpi | mold | 0.86249 | 0.17289 | 0.71695 | 0.89372 |
| 2015 | $10 \times 5$ | 6dpi | mold | 0.98027 | 0.24041 | 0.89211 | 0.95438 |
| 2015 | $10 \times 5$ | 6dpi | mold | 0.83258 | 0.14368 | 0.65066 | 0.87685 |
| 2015 | $10 \times 0$ | 6dpi | mold | 0.99794 | 0.19722 | 0.87781 | 0.93818 |
| 2015 | $10 \times 0$ | 6dpi | mold | 0.87014 | 0.15994 | 0.73158 | 0.90936 |
| 2015 | $10 \times 0$ | 6dpi | mold | 0.74031 | 0.12339 | 0.59339 | 0.79575 |
| 2015 | $10 \times 0$ | 6dpi | mold | 0.68188 | 0.1008 | 0.51026 | 0.7534 |
| 2015 | $10 \times 0$ | 6dpi | mold | 0.78878 | 0.15241 | 0.66522 | 0.82277 |
| 2015 | NT | 6dpi | NT | 1.0748 | 0.31562 | 0.94807 | 0.89059 |
| 2015 | NT | 6dpi | NT | 1.1936 | 0.33187 | 1.0573 | 0.99851 |
| 2015 | NT | 6dpi | NT | 1.085 | 0.27387 | 0.96773 | 0.9306 |
| 2015 | NT | 6dpi | NT | 1.0309 | 0.26899 | 0.91791 | 0.89344 |
| 2015 | NT | 6dpi | NT | 1.1189 | 0.30715 | 1.0284 | 0.96561 |
| 2016 | 10x7 | 12dpi | mold | 0.75266 | 0.11579 | 0.62464 | 0.84857 |
| 2016 | 10x7 | 12dpi | mold | 0.70785 | 0.10922 | 0.58 | 0.95152 |


| 2016 | 10x7 | 12dpi | mold | 0.65073 | 0.087697 | 0.50395 | 80524 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2016 | $10 \times 7$ | 12dpi | mold | 0.59666 | 0.082373 | 0.46096 | 0.75714 |
| 2016 | $10 \times 7$ | 12dpi | mold | 0.6118 | 0.086574 | 0.48491 | 0.77774 |
| 2016 | $10 \times 6$ | 12dpi | mold | 0.72922 | 0.1248 | 0.60756 | 0.95406 |
| 2016 | $10 \times 6$ | 12dpi | mold | 0.63359 | 0.089603 | 0.52025 | 0.90325 |
| 2016 | 10x6 | 12dpi | mold | 0.72894 | 0.10745 | 0.58925 | 0.96064 |
| 2016 | 10x6 | 12dpi | mold | 0.5813 | 0.089349 | 0.44456 | 0.76597 |
| 2016 | 10x6 | 12dpi | mold | 0.54245 | 0.077522 | 0.41076 | 0.74327 |
| 2016 | $10 \times 5$ | 12dpi | mold | 0.60882 | 0.089849 | 0.47709 | 0.75603 |
| 2016 | 10x5 | 12dpi | mold | 0.66269 | 0.091669 | 0.52443 | 0.88903 |
| 2016 | $10 \times 5$ | 12dpi | mold | 0.60241 | 0.087497 | 0.47835 | 0.77262 |
| 2016 | 10x5 | 12dpi | mold | 0.5371 | 0.07795 | 0.42378 | 0.73681 |
| 2016 | $10 \times 5$ | 12dpi | mold | 0.59275 | 0.090022 | 0.46267 | 0.75204 |
| 2016 | 10x0 | 12dpi | mold | 0.53975 | 0.07179 | 0.40538 | 0.72831 |
| 2016 | 10x0 | 12dpi | mold | 0.64067 | 0.087008 | 0.49313 | 0.88748 |
| 2016 | 10x0 | 12dpi | mold | 0.63299 | 0.099189 | 0.52356 | 0.76973 |
| 2016 | 10x0 | 12dpi | mold | 0.6346 | 0.091013 | 0.49776 | 0.78792 |
| 2016 | 10x0 | 12dpi | mold | 0.59821 | 0.075487 | 0.44595 | 0.78307 |
| 2016 | NT | 12dpi | NT | 1.036 | 0.24547 | 1.031 | 0.92474 |
| 2016 | NT | 12dpi | NT | 1.2171 | 0.40551 | 1.1772 | 1.1404 |
| 2016 | NT | 12dpi | NT | 1.1829 | 0.29031 | 1.1659 | 1.1523 |
| 2016 | NT | 12dpi | NT | 1.1002 | 0.3625 | 1.0647 | 0.94951 |
| 2016 | NT | 12dpi | NT | 1.0918 | 0.32684 | 1.0842 | 0.96246 |
| 2015 | 10x7 | 12dpi | mold | 1.0178 | 0.20497 | 0.98689 | 1.0649 |
| 2015 | $10 \times 7$ | 12dpi | mold | 0.72712 | 0.10265 | 0.58728 | 0.82396 |
| 2015 | $10 \times 7$ | 12dpi | mold | 0.75635 | 0.11864 | 0.62875 | 0.95949 |
| 2015 | $10 \times 7$ | 12dpi | mold | 0.66901 | 0.10191 | 0.53153 | 0.76806 |
| 2015 | $10 \times 7$ | 12dpi | mold | 0.61892 | 0.096837 | 0.49284 | 0.7709 |
| 2015 | $10 \times 6$ | 12dpi | mold | 0.7503 | 0.10945 | 0.60454 | 0.83265 |
| 2015 | 10x6 | 12dpi | mold | 0.63504 | 0.10034 | 0.5237 | 0.76549 |
| 2015 | 10x6 | 12dpi | mold | 0.7963 | 0.12194 | 0.65552 | 1.0015 |
| 2015 | $10 \times 6$ | 12dpi | mold | 0.677 | 0.087098 | 0.51827 | 0.85898 |
| 2015 | $10 \times 6$ | 12dpi | mold | 0.77028 | 0.12493 | 0.64588 | 0.98884 |
| 2015 | $10 \times 5$ | 12dpi | mold | 0.71034 | 0.10509 | 0.56866 | 0.80621 |
| 2015 | 10x5 | 12dpi | mold | 0.69242 | 0.092541 | 0.53733 | 0.86284 |
| 2015 | 10x5 | 12dpi | mold | 0.81091 | 0.12966 | 0.7112 | 0.98656 |
| 2015 | $10 \times 5$ | 12dpi | mold | 0.63002 | 0.088972 | 0.4869 | 0.8035 |
| 2015 | $10 \times 5$ | 12dpi | mold | 0.68931 | 0.098544 | 0.52345 | 0.86404 |
| 2015 | 10x0 | 12dpi | mold | 0.70754 | 0.095856 | 0.55596 | 0.89048 |
| 2015 | 10x0 | 12dpi | mold | 0.66624 | 0.088898 | 0.51935 | 0.88621 |
| 2015 | 10x0 | 12dpi | mold | 0.66082 | 0.11208 | 0.53679 | 0.80304 |
| 2015 | 10x0 | 12dpi | mold | 0.57797 | 0.070876 | 0.41081 | 0.77313 |
| 2015 | 10x0 | 12dpi | mold | 0.76658 | 0.10969 | 0.63395 | 0.97649 |
| 2015 | NT | 12dpi | NT | 1.0749 | 0.26573 | 1.0165 | 1.0524 |
| 2015 | NT | 12dpi | NT | 1.1485 | 0.24589 | 1.0767 | 0.97834 |
| 2015 | NT | 12dpi | NT | 0.97363 | 0.25138 | 0.94199 | 0.91501 |
| 2015 | NT | 12dpi | NT | 1.2387 | 0.32015 | 1.1987 | 1.1508 |
| 2015 | NT | 12dpi | NT | 1.1594 | 0.28339 | 1.1673 | 1.1406 |
| 2016 | 10x7 | 18dpi | mold | 0.5925 | 0.10036 | 0.45001 | 0.68487 |
| 2016 | $10 \times 7$ | 18dpi | mold | 0.67164 | 0.10532 | 0.50504 | 0.74141 |
| 2016 | $10 \times 7$ | 18dpi | mold | 0.58308 | 0.085633 | 0.43996 | 0.69179 |
| 2016 | $10 \times 7$ | 18dpi | mold | 0.61159 | 0.099642 | 0.47842 | 0.7076 |
| 2016 | $10 \times 7$ | 18dpi | mold | 0.59512 | 0.088403 | 0.44689 | 0.68295 |
| 2016 | $10 \times 6$ | 18dpi | mold | 0.63977 | 0.10609 | 0.50186 | 0.77364 |
| 2016 | 10x6 | 18dpi | mold | 0.596 | 0.098905 | 0.46945 | 0.78665 |


| 2016 | $10 \times 6$ | 18dpi | mold | 0.61194 | 0.089842 |  | 0.44962 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | 0.71011

TITLE ' ';
*PROC PRINT DATA=enose;
RUN;
*Test normality assumption;
PROC GLM DATA=enose;
CLASS class;
MODEL s1 s2 s3 s4 = class/NOUNI;
MANOVA H=class;
OUTPUT OUT=RESIDS(KEEP=R1 R2 R3 R4) R=R1 R2 R3 R4;

```
TITLE 'Test Normality';
RUN;
PROC PRINCOMP DATA=Resids PLOT(NCOMP=2) =SCORE;
VAR R1 R2 R3 R4;
RUN;
* Evaluate separation of classes;
TITLE 'Plot of Linear Discriminants';
PROC CANDISC DATA=enose ncan=3 out=outcan;
ods exclude tstruc bstruc pstruc tcoef pcoef;
CLASS class;
var s1 s2 s3 s4;
run;
%plotit(data=outcan, plotvars=Can2 Can1, symvar=class, symlen=4, symsize=0.4, labelva
run;
*Test equal covariance assumption;
PROC DISCRIM DATA=enose POOL=TEST;
CLASS class;
TITLE 'Test Equal Covariance';
RUN;
*Discriminate analysis;
PROC DISCRIM DATA=enose CROSSVALIDATE CROSSLIST;
CLASS class;
TITLE 'Linear Discriminate Analysis';
RUN;
PROC DISCRIM DATA=enose POOL=NO CROSSVALIDATE CROSSLIST;
CLASS class;
PRIORS 'mold'=.5 'NT'=.5 ;
TITLE 'Quadratic Discriminate Analysis';
RUN;
PROC DISCRIM DATA=enose METHOD=NPAR K=3 POOL=YES CROSSVALIDATE CROSSLIST;
CLASS class;
TITLE 'Nearest Neighbor Method';
RUN;
*Test to determine if all sensors are required for classification;
PROC STEPDISC DATA=enose METHOD=FORWARD;
CLASS class;
TITLE 'Forward Stepwise Selection';
RUN;
```

Test Normality
The GLM Procedure

Class Level Information
Class Levels Values
class $\quad 2$ NT mold

| Number of Observations Read 150 |
| :--- | :--- |

Number of Observations Used 150

## Test Normality

The GLM Procedure
Multivariate Analysis of Variance

| Characteristic Roots and Vectors of: E Inverse * H, where$\begin{gathered} \text { H = Type III SSCP Matrix for class } \\ E=\text { Error SSCP Matrix } \end{gathered}$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Percent 100.00 | Characteristic Vector V'EV=1 |  |  |  |
| Characteristic Root |  | s1 | s2 | s3 | s4 |
| 4.36538135 |  | -0.64004099 | 2.03917434 | 0.53859027 | -0.12478195 |
| 0.00000000 | 0.00 | -0.59804311 | 2.07153461 | -0.82108493 | 1.56165657 |
| 0.00000000 | 0.00 | -2.44217349 | -2.09155901 | 2.82755097 | 0.00000000 |
| 0.00000000 | 0.00 | -1.20117846 | 2.34706830 | 0.00000000 | 0.00000000 |

MANOVA Test Criteria and Exact F Statistics for the Hypothesis of No Overall class Effect H = Type ill SSCP Matrix for class

E = Error SSCP Matrix
$\mathrm{S}=1 \mathrm{M}=1 \mathrm{~N}=71.5$

| Statistic | Value | F Value | Num DF | Den DF | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Wilks' Lambda | 0.18638004 | 158.25 | 4 | 145 | $<.0001$ |
| Pillai's Trace | 0.81361996 | 158.25 | 4 | 145 | $<.0001$ |
| Hotelling-Lawley Trace | 4.36538135 | 158.25 | 4 | 145 | $<.0001$ |
| Roy's Greatest Root | 4.36538135 | 158.25 | 4 | 145 | $<.0001$ |

Test Normality
The PRINCOMP Procedure

| Observations | 150 |
| :--- | ---: |
| Variables | 4 |


| Simple Statistics |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | :---: |
|  | R1 | R2 | R3 | R4 |  |
| Mean | 0.0000000000 | 0.0000000000 | 0.0000000000 | 0.0000000000 |  |
| StD | 0.1187040697 | 0.0425471558 | 0.1293369990 | 0.0893016080 |  |


| Correlation Matrix |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: |
|  | R1 | R2 | R3 | R4 |
| R1 | 1.0000 | 0.8284 | 0.9691 | 0.7550 |
| R2 | 0.8284 | 1.0000 | 0.8641 | 0.4927 |
| R3 | 0.9691 | 0.8641 | 1.0000 | 0.7446 |
| R4 | 0.7550 | 0.4927 | 0.7446 | 1.0000 |

Eigenvalues of the Correlation Matrix

|  | Eigenvalue | Difference | Proportion | Cumulative |
| :--- | ---: | ---: | ---: | ---: |
| $\mathbf{1}$ | 3.34656768 | 2.83028880 | 0.8366 | 0.8366 |
| $\mathbf{2}$ | 0.51627887 | 0.40692326 | 0.1291 | 0.9657 |
| $\mathbf{3}$ | 0.10935561 | 0.08155777 | 0.0273 | 0.9931 |
| $\mathbf{4}$ | 0.02779784 |  | 0.0069 | 1.0000 |


| Eigenvectors |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: |
|  | Prin1 | Prin2 | Prin3 | Prin4 |
| R1 | 0.533794 | -.027056 | -.566884 | 0.626878 |
| R2 | 0.479419 | -.603034 | 0.624152 | 0.130161 |
| R3 | 0.537571 | -.088278 | -.338178 | -.767372 |
| R4 | 0.442989 | 0.792354 | 0.417986 | 0.034972 |


$\square$

Test Normality
The PRINCOMP Procedure


Plot of Linear Discriminants
The CANDISC Procedure

| Total Sample Size | 150 | DF Total | 149 |
| :--- | ---: | :--- | ---: |
| Variables | 4 | DF Within Classes | 148 |
| Classes | 2 | DF Between Classes | 1 |

Number of Observations Read 150
Number of Observations Used 150

| Class Level Information |  |  |  |  |
| :--- | :--- | ---: | ---: | ---: |
| class | Variable <br> Name | Frequency | Weight | Proportion |
| NT | NT | 30 | 30.0000 | 0.200000 |
| mold | mold | 120 | 120.0000 | 0.800000 |

Plot of Linear Discriminants
The CANDISC Procedure

| Multivariate Statistics and Exact F Statistics |  |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: | :---: |
| S=1 M=1 N=71.5 |  |  |  |  |  |  |
| Statistic | Value | F Value | Num DF | Den DF | Pr > F |  |
| Wilks' Lambda | 0.18638004 | 158.25 | 4 | 145 | $<.0001$ |  |
| Pillai's Trace | 0.81361996 | 158.25 | 4 | 145 | $<.0001$ |  |
| Hotelling-Lawley Trace | 4.36538135 | 158.25 | 4 | 145 | $<.0001$ |  |
| Roy's Greatest Root | 4.36538135 | 158.25 | 4 | 145 | $<.0001$ |  |

Plot of Linear Discriminants
The CANDISC Procedure

|  | Canonical Correlation | Adjusted Canonical Correlation | Approximate Standard Error | Squared Canonical Correlation | Eigenvalues of $\operatorname{Inv}(E)^{*} \mathrm{H}$ = CanRsq/(1-CanRsq) |  |  |  | Test of HO : The canonical correlations in tr |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Eigenvalue | Difference | Proportion | Cumulative | Likelihood Ratio | Approximate $F$ Value |
| 1 | 0.902009 | 0.900493 | 0.015269 | 0.813620 | 4.3654 |  | 1.0000 | 1.0000 | 0.18638004 | 158.25 |

Plot of Linear Discriminants
The CANDISC Procedure

| Raw Canonical Coefficients |  |  |  |
| :--- | ---: | ---: | ---: |
| Variable | Can1 | Can2 | Can3 |
| s1 | -7.78643473 | -15.62407251 | -20.41565325 |
| s2 | 24.80762649 | 26.90999618 | 10.32304147 |
| s3 | 6.55223342 | 1.61830025 | 7.35969086 |
| s4 | -1.51803790 | -0.44297020 | 16.76685058 |
| Class Means on Canonical Variables    <br> class Can1  Can2 <br> NT 4.150747528 -0.000000000 -0.000000000 <br> mold -1.037686882 0.000000000 0.000000000 |  |  |  |$.$| Can3 |
| :--- |

Plot of Linear Discriminants


## Test Equal Covariance

The DISCRIM Procedure

| Total Sample Size | 150 | DF Total | 149 |
| :--- | ---: | :--- | ---: |
| Variables | 4 | DF Within Classes | 148 |
| Classes | 2 | DF Between Classes | 1 |


| Number of Observations Read 150 |
| :--- | :--- |

Number of Observations Used 150

| Class Level Information |  |  |  |  |  |  |
| :--- | :--- | ---: | ---: | ---: | ---: | :---: |
| class | Variable <br> Name | Frequency | Weight | Proportion | Prior <br> Probability |  |
| NT | NT | 30 | 30.0000 | 0.200000 | 0.500000 |  |
| mold | mold | 120 | 120.0000 | 0.800000 | 0.500000 |  |


| Within Covariance Matrix Information |  |  |
| :--- | ---: | ---: |
| class | Covariance <br> Matrix Rank | Natural Log of the <br> Determinant of the <br> Covariance Matrix |
| NT | 4 | -23.15587 |
| mold | 4 | -26.51497 |
| Pooled | 4 | -24.72085 |

Test Equal Covariance
The DISCRIM Procedure
Test of Homogeneity of Within Covariance Matrices

| Chi-Square | DF | Pr $>$ ChiSq |
| ---: | ---: | ---: |
| 159.409538 | 10 | $<0001$ |

Since the Chi-Square value is significant at the 0.1 level, the within covariance matrices will be used in the discriminant function Reference: Morrison, D.F. (1976) Multivariate Statistical Methods p252.

## Test Equal Covariance

The DISCRIM Procedure

Generalized Squared Distance to

| class |  |  |
| :--- | ---: | ---: |
| From class | NT | mold |
| NT | -23.15587 | 32.41463 |
| mold | 17.65085 | -26.51497 |

Test Equal Covariance
The DISCRIM Procedure
Classification Summary for Calibration Data: WORK.ENOSE Resubstitution Summary using Quadratic Discriminant Function

| Number of Observations and Percent <br> Classified into class |  |  |  |
| :--- | ---: | ---: | ---: |
| From class | NT | mold | Total |
| NT | 30 | 0 | 30 |
|  | 100.00 | 0.00 | 100.00 |
| mold | 4 | 116 | 120 |
| Total | 3.33 | 96.67 | 100.00 |
| Priors | 34 | 116 | 150 |
|  | 22.67 | 77.33 | 100.00 |
|  | 0.5 | 0.5 |  |


| Error Count Estimates for class |  |  |  |
| :--- | ---: | ---: | ---: |
|  | NT | mold | Total |
| Rate | 0.0000 | 0.0333 | 0.0167 |
| Priors | 0.5000 | 0.5000 |  |

## Linear Discriminate Analysis

The DISCRIM Procedure

| Total Sample Size | 150 | DF Total | 149 |
| :--- | ---: | :--- | ---: |
| Variables | 4 | DF Within Classes | 148 |
| Classes | 2 | DF Between Classes | 1 |


| Number of Observations Read | 150 |
| :--- | :--- |

Number of Observations Used 150

| Class Level Information |  |  |  |  |  |  |
| :--- | :--- | ---: | ---: | ---: | ---: | :---: |
| class | Variable <br> Name | Frequency | Weight | Proportion | Prior <br> Probability |  |
| NT | NT | 30 | 30.0000 | 0.200000 | 0.500000 |  |
| mold | mold | 120 | 120.0000 | 0.800000 | 0.500000 |  |

Pooled Covariance Matrix Information

|  | Natural Log of the |
| :--- | :--- | | Covariance | $\begin{array}{c}\text { Determinant of the } \\ \text { Matrix Rank } \\ \text { Covariance Matrix }\end{array}$ |
| :---: | :---: |


| 4 | -24.72085 |
| ---: | ---: |

## Linear Discriminate Analysis

The DISCRIM Procedure

| Generalized Squared Distance to class |  |  |
| :---: | :---: | :---: |
| From class | S NT | mold |
| NT | 0 | 26.91985 |
| mold | 26.91985 | 0 |
| Linear Discriminant Function for class |  |  |
| Variable | NT | mold |
| Constant | -76.51453 | -63.23154 |
| s1 | 135.19174 | 175.59115 |
| s2 | 236.65806 | 107.94532 |
| s3 | -194.30425 | -228.30009 |
| s4 | 138.66101 | 146.53725 |

Linear Discriminate Analysis
The DISCRIM Procedure
Classification Summary for Calibration Data: WORK.ENOSE Resubstitution Summary using Linear Discriminant Function

Number of Observations and Percent Classified into class

| From class | NT | mold | Total |
| :--- | ---: | ---: | ---: |
| NT | 30 | 0 | 30 |
|  | 100.00 | 0.00 | 100.00 |
| mold | 3 | 117 | 120 |
|  | 2.50 | 97.50 | 100.00 |
| Total | 33 | 117 | 150 |
| Priors | 22.00 | 78.00 | 100.00 |
|  | 0.5 | 0.5 |  |


| Error Count Estimates for class |  |  |  |
| :--- | ---: | ---: | ---: |
|  | NT | mold | Total |
| Rate | 0.0000 | 0.0250 | 0.0125 |
| Priors | 0.5000 | 0.5000 |  |

## Linear Discriminate Analysis

The DISCRIM Procedure
Classification Results for Calibration Data: WORK.ENOSE Cross-validation Results using Linear Discriminant Function

| Posterior Probability of Membership in class |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Obs | From class | Classified into class |  | NT | mold |
| 1 | mold | mold |  | 0.0000 | 1.0000 |
| 2 | mold | mold |  | 0.0000 | 1.0000 |
| 3 | mold | mold |  | 0.0001 | 0.9999 |
| 4 | mold | mold |  | 0.0002 | 0.9998 |
| 5 | mold | mold |  | 0.0000 | 1.0000 |
| 6 | mold | mold |  | 0.0001 | 0.9999 |
| 7 | mold | mold |  | 0.0000 | 1.0000 |
| 8 | mold | mold |  | 0.0000 | 1.0000 |
| 9 | mold | mold |  | 0.0016 | 0.9984 |
| 10 | mold | mold |  | 0.0000 | 1.0000 |
| 11 | mold | mold |  | 0.0000 | 1.0000 |
| 12 | mold | NT | * | 0.7411 | 0.2589 |
| 13 | mold | mold |  | 0.0000 | 1.0000 |
| 14 | mold | mold |  | 0.0001 | 0.9999 |
| 15 | mold | mold |  | 0.0000 | 1.0000 |
| 16 | mold | mold |  | 0.0000 | 1.0000 |
| 17 | mold | mold |  | 0.0000 | 1.0000 |
| 18 | mold | mold |  | 0.0017 | 0.9983 |
| 19 | mold | mold |  | 0.0000 | 1.0000 |
| 20 | mold | mold |  | 0.0000 | 1.0000 |
| 21 | NT | NT |  | 1.0000 | 0.0000 |
| 22 | NT | NT |  | 1.0000 | 0.0000 |
| 23 | NT | NT |  | 0.9999 | 0.0001 |
| 24 | NT | NT |  | 1.0000 | 0.0000 |
| 25 | NT | NT |  | 1.0000 | 0.0000 |
| 26 | mold | mold |  | 0.0313 | 0.9687 |
| 27 | mold | mold |  | 0.0001 | 0.9999 |
| 28 | mold | mold |  | 0.0007 | 0.9993 |
| 29 | mold | mold |  | 0.0027 | 0.9973 |
| 30 | mold | mold |  | 0.0000 | 1.0000 |
| 31 | mold | mold |  | 0.0000 | 1.0000 |
| 32 | mold | mold |  | 0.0008 | 0.9992 |
| 33 | mold | mold |  | 0.0044 | 0.9956 |
| 34 | mold | mold |  | 0.0007 | 0.9993 |
| 35 | mold | mold |  | 0.0001 | 0.9999 |
| 36 | mold | mold |  | 0.0044 | 0.9956 |
| 37 | mold | mold |  | 0.0002 | 0.9998 |
| 38 | mold | mold |  | 0.0002 | 0.9998 |
| 39 | mold | NT | * | 0.7383 | 0.2617 |
| 40 | mold | mold |  | 0.0000 | 1.0000 |
| 41 | mold | mold |  | 0.0042 | 0.9958 |
| 42 | mold | mold |  | 0.0000 | 1.0000 |
| 43 | mold | mold |  | 0.0000 | 1.0000 |
| 44 | mold | mold |  | 0.0000 | 1.0000 |
| 45 | mold | mold |  | 0.0001 | 0.9999 |
| 46 | NT | NT |  | 0.9998 | 0.0002 |
| 47 | NT | NT |  | 0.9998 | 0.0002 |
|  |  |  |  |  |  |




* Misclassified observation

Linear Discriminate Analysis
The DISCRIM Procedure
Classification Summary for Calibration Data: WORK.ENOSE Cross-validation Summary using Linear Discriminant Function

Number of Observations and Percent

| Classified into class |  |  |  |
| :--- | ---: | ---: | ---: |
| From class | NT | mold | Total |
| NT | 29 | 1 | 30 |
|  | 96.67 | 3.33 | 100.00 |
| mold | 3 | 117 | 120 |
|  | 2.50 | 97.50 | 100.00 |
| Total | 32 | 118 | 150 |
|  | 21.33 | 78.67 | 100.00 |
| Priors | 0.5 | 0.5 |  |
|  |  |  |  |


| Error Count Estimates for class |  |  |  |
| :--- | ---: | ---: | ---: |
|  | NT | mold | Total |
| Rate | 0.0333 | 0.0250 | 0.0292 |
| Priors | 0.5000 | 0.5000 |  |

Quadratic Discriminate Analysis
The DISCRIM Procedure

| Total Sample Size | 150 | DF Total | 149 |
| :--- | ---: | :--- | ---: |
| Variables | 4 | DF Within Classes | 148 |
| Classes | 2 | DF Between Classes | 1 |


| Number of Observations Read 150 |
| :--- | :--- |

Number of Observations Used 150

| Class Level Information |  |  |  |  |  |  |
| :--- | :--- | ---: | ---: | ---: | ---: | :---: |
| class | Variable <br> Name | Frequency | Weight | Proportion | Prior <br> Probability |  |
| NT | NT | 30 | 30.0000 | 0.200000 | 0.500000 |  |
| mold | mold | 120 | 120.0000 | 0.800000 | 0.500000 |  |


| Within Covariance Matrix Information |  |  |
| :--- | ---: | ---: |
| class | Covariance <br> Matrix Rank | Natural Log of the <br> Determinant of the <br> Covariance Matrix |
| NT | 4 | -23.15587 |
| mold | 4 | -26.51497 |

Quadratic Discriminate Analysis
The DISCRIM Procedure

| Generalized |  |  |  | Squared Distance to <br> class |
| :--- | ---: | ---: | :---: | :---: |
| From class | NT | mold |  |  |
| NT | -21.76958 | 33.80092 |  |  |
| mold | 19.03714 | -25.12867 |  |  |

Quadratic Discriminate Analysis
The DISCRIM Procedure
Classification Summary for Calibration Data: WORK.ENOSE Resubstitution Summary using Quadratic Discriminant Function

| Number of Observations and Percent <br> Classified into class |  |  |  |
| :--- | ---: | ---: | ---: |
| From class | NT | mold | Total |
| NT | 30 | 0 | 30 |
|  | 100.00 | 0.00 | 100.00 |
| mold | 4 | 116 | 120 |
| Total | 3.33 | 96.67 | 100.00 |
| Priors | 34 | 116 | 150 |
|  | 22.67 | 77.33 | 100.00 |
|  | 0.5 | 0.5 |  |


| Error Count Estimates for class |  |  |  |
| :--- | ---: | ---: | ---: |
|  | NT | mold | Total |
| Rate | 0.0000 | 0.0333 | 0.0167 |
| Priors | 0.5000 | 0.5000 |  |

Quadratic Discriminate Analysis
The DISCRIM Procedure
Classification Results for Calibration Data: WORK.ENOSE Cross-validation Results using Quadratic Discriminant Function

| Posterior Probability of Membership in class |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Obs | From class | Classified into class |  | NT | mold |
| 1 | mold | mold |  | 0.0000 | 1.0000 |
| 2 | mold | mold |  | 0.0000 | 1.0000 |
| 3 | mold | mold |  | 0.0000 | 1.0000 |
| 4 | mold | mold |  | 0.0000 | 1.0000 |
| 5 | mold | mold |  | 0.0000 | 1.0000 |
| 6 | mold | mold |  | 0.0000 | 1.0000 |
| 7 | mold | mold |  | 0.0000 | 1.0000 |
| 8 | mold | mold |  | 0.0000 | 1.0000 |
| 9 | mold | mold |  | 0.0001 | 0.9999 |
| 10 | mold | mold |  | 0.0000 | 1.0000 |
| 11 | mold | mold |  | 0.0000 | 1.0000 |
| 12 | mold | NT | * | 1.0000 | 0.0000 |
| 13 | mold | mold |  | 0.0000 | 1.0000 |
| 14 | mold | mold |  | 0.0000 | 1.0000 |
| 15 | mold | mold |  | 0.0000 | 1.0000 |
| 16 | mold | mold |  | 0.0000 | 1.0000 |
| 17 | mold | mold |  | 0.0000 | 1.0000 |
| 18 | mold | mold |  | 0.0031 | 0.9969 |
| 19 | mold | mold |  | 0.0000 | 1.0000 |
| 20 | mold | mold |  | 0.0000 | 1.0000 |
| 21 | NT | NT |  | 1.0000 | 0.0000 |
| 22 | NT | NT |  | 1.0000 | 0.0000 |
| 23 | NT | NT |  | 1.0000 | 0.0000 |
| 24 | NT | NT |  | 1.0000 | 0.0000 |
| 25 | NT | NT |  | 1.0000 | 0.0000 |
| 26 | mold | mold |  | 0.1589 | 0.8411 |
| 27 | mold | mold |  | 0.0011 | 0.9989 |
| 28 | mold | mold |  | 0.0001 | 0.9999 |
| 29 | mold | mold |  | 0.0543 | 0.9457 |
| 30 | mold | mold |  | 0.0000 | 1.0000 |
| 31 | mold | mold |  | 0.0000 | 1.0000 |
| 32 | mold | mold |  | 0.0003 | 0.9997 |
| 33 | mold | mold |  | 0.0003 | 0.9997 |
| 34 | mold | mold |  | 0.0015 | 0.9985 |
| 35 | mold | mold |  | 0.0000 | 1.0000 |
| 36 | mold | mold |  | 0.0102 | 0.9898 |
| 37 | mold | mold |  | 0.0000 | 1.0000 |
| 38 | mold | mold |  | 0.0000 | 1.0000 |
| 39 | mold | NT | * | 0.9537 | 0.0463 |
| 40 | mold | mold |  | 0.0000 | 1.0000 |
| 41 | mold | mold |  | 0.1269 | 0.8731 |
| 42 | mold | mold |  | 0.0000 | 1.0000 |
| 43 | mold | mold |  | 0.0000 | 1.0000 |
| 44 | mold | mold |  | 0.0000 | 1.0000 |
| 45 | mold | mold |  | 0.0000 | 1.0000 |
| 46 | NT | NT |  | 1.0000 | 0.0000 |
| 47 | NT | NT |  | 1.0000 | 0.0000 |
|  |  |  |  |  |  |




* Misclassified observation

Quadratic Discriminate Analysis
The DISCRIM Procedure
Classification Summary for Calibration Data: WORK.ENOSE Cross-validation Summary using Quadratic Discriminant Function

| Number of Observations and Percent <br> Classified into class |  |  |  |
| :--- | ---: | ---: | ---: |
| From class | NT | mold | Total |
| NT | 30 | 0 | 30 |
|  | 100.00 | 0.00 | 100.00 |
| mold | 4 | 116 | 120 |
| Total | 3.33 | 96.67 | 100.00 |
| Priors | 34 | 116 | 150 |
|  | 22.67 | 77.33 | 100.00 |
|  | 0.5 | 0.5 |  |


| Error Count Estimates for class |  |  |  |
| :--- | ---: | ---: | ---: |
|  | NT | mold | Total |
| Rate | 0.0000 | 0.0333 | 0.0167 |
| Priors | 0.5000 | 0.5000 |  |

## Nearest Neighbor Method

The DISCRIM Procedure

| Total Sample Size | 150 | DF Total | 149 |
| :--- | ---: | :--- | ---: |
| Variables | 4 | DF Within Classes | 148 |
| Classes | 2 | DF Between Classes | 1 |

Number of Observations Read 150
Number of Observations Used 150

| Class Level Information |  |  |  |  |  |  |
| :--- | :--- | ---: | ---: | ---: | ---: | :---: |
| class | Variable <br> Name | Frequency | Weight | Proportion | Prior <br> Probability |  |
| NT | NT | 30 | 30.0000 | 0.200000 | 0.500000 |  |
| mold | mold | 120 | 120.0000 | 0.800000 | 0.500000 |  |

## Nearest Neighbor Method

The DISCRIM Procedure
Classification Summary for Calibration Data: WORK.ENOSE Resubstitution Summary using 3 Nearest Neighbors

Number of Observations and Percent Classified into class

| From class | NT | mold | Total |
| :--- | ---: | ---: | ---: |
| NT | 30 | 0 | 30 |
|  | 100.00 | 0.00 | 100.00 |
| mold | 4 | 116 | 120 |
|  | 3.33 | 96.67 | 100.00 |
| Total | 34 | 116 | 150 |
| Priors | 22.67 | 77.33 | 100.00 |
|  | 0.5 | 0.5 |  |


| Error Count Estimates for class |  |  |  |
| :--- | ---: | ---: | ---: |
|  | NT | mold | Total |
| Rate | 0.0000 | 0.0333 | 0.0167 |
| Priors | 0.5000 | 0.5000 |  |

## Nearest Neighbor Method

The DISCRIM Procedure
Classification Results for Calibration Data: WORK.ENOSE Cross-validation Results using 3 Nearest Neighbors

| Posterior Probability of Membership in class |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Obs | From class | Classified into class |  | NT | mold |
| 1 | mold | mold |  | 0.0000 | 1.0000 |
| 2 | mold | mold |  | 0.0000 | 1.0000 |
| 3 | mold | mold |  | 0.0000 | 1.0000 |
| 4 | mold | mold |  | 0.0000 | 1.0000 |
| 5 | mold | mold |  | 0.0000 | 1.0000 |
| 6 | mold | mold |  | 0.0000 | 1.0000 |
| 7 | mold | mold |  | 0.0000 | 1.0000 |
| 8 | mold | mold |  | 0.0000 | 1.0000 |
| 9 | mold | mold |  | 0.0000 | 1.0000 |
| 10 | mold | mold |  | 0.0000 | 1.0000 |
| 11 | mold | mold |  | 0.0000 | 1.0000 |
| 12 | mold | NT | * | 0.8881 | 0.1119 |
| 13 | mold | mold |  | 0.0000 | 1.0000 |
| 14 | mold | mold |  | 0.0000 | 1.0000 |
| 15 | mold | mold |  | 0.0000 | 1.0000 |
| 16 | mold | mold |  | 0.0000 | 1.0000 |
| 17 | mold | mold |  | 0.0000 | 1.0000 |
| 18 | mold | mold |  | 0.0000 | 1.0000 |
| 19 | mold | mold |  | 0.0000 | 1.0000 |
| 20 | mold | mold |  | 0.0000 | 1.0000 |
| 21 | NT | NT |  | 1.0000 | 0.0000 |
| 22 | NT | NT |  | 1.0000 | 0.0000 |
| 23 | NT | NT |  | 1.0000 | 0.0000 |
| 24 | NT | NT |  | 1.0000 | 0.0000 |
| 25 | NT | NT |  | 1.0000 | 0.0000 |
| 26 | mold | mold |  | 0.0000 | 1.0000 |
| 27 | mold | mold |  | 0.0000 | 1.0000 |
| 28 | mold | mold |  | 0.0000 | 1.0000 |
| 29 | mold | mold |  | 0.0000 | 1.0000 |
| 30 | mold | mold |  | 0.0000 | 1.0000 |
| 31 | mold | mold |  | 0.0000 | 1.0000 |
| 32 | mold | mold |  | 0.0000 | 1.0000 |
| 33 | mold | mold |  | 0.0000 | 1.0000 |
| 34 | mold | mold |  | 0.0000 | 1.0000 |
| 35 | mold | mold |  | 0.0000 | 1.0000 |
| 36 | mold | mold |  | 0.0000 | 1.0000 |
| 37 | mold | mold |  | 0.0000 | 1.0000 |
| 38 | mold | mold |  | 0.0000 | 1.0000 |
| 39 | mold | NT | * | 0.6648 | 0.3352 |
| 40 | mold | mold |  | 0.0000 | 1.0000 |
| 41 | mold | mold |  | 0.0000 | 1.0000 |
| 42 | mold | mold |  | 0.0000 | 1.0000 |
| 43 | mold | mold |  | 0.0000 | 1.0000 |
| 44 | mold | mold |  | 0.0000 | 1.0000 |
| 45 | mold | mold |  | 0.0000 | 1.0000 |
| 46 | NT | NT |  | 1.0000 | 0.0000 |
| 47 | NT | NT |  | 1.0000 | 0.0000 |
|  |  |  |  |  |  |




* Misclassified observation


## Nearest Neighbor Method

The DISCRIM Procedure
Classification Summary for Calibration Data: WORK.ENOSE Cross-validation Summary using 3 Nearest Neighbors

Number of Observations and Percent Classified into class

| From class | NT | mold | Total |
| :--- | ---: | ---: | ---: |
| NT | 30 | 0 | 30 |
|  | 100.00 | 0.00 | 100.00 |
| mold | 4 | 116 | 120 |
|  | 3.33 | 96.67 | 100.00 |
| Total | 34 | 116 | 150 |
| Priors | 0.5 | 0.5 | 77.33 |


| Error Count Estimates for class |  |  |  |
| :--- | ---: | ---: | ---: |
|  | NT | mold | Total |
| Rate | 0.0000 | 0.0333 | 0.0167 |
| Priors | 0.5000 | 0.5000 |  |

Forward Stepwise Selection
The STEPDISC Procedure

| The Method for Selecting Variables is FORWARD |  |  |  |
| :--- | ---: | :--- | ---: |
| Total Sample Size | 150 | Variable(s) in the Analysis | 4 |
| Class Levels | 2 | Variable(s) Will Be Included | 0 |
|  |  | Significance Level to Enter | 0.15 |

Number of Observations Read 150
Number of Observations Used 150

| Class Level Information |  |  |  |  |
| :--- | :--- | ---: | ---: | ---: |
| class | Variable <br> Name | Frequency | Weight | Proportion |
| NT | NT | 30 | 30.0000 | 0.200000 |
| mold | mold | 120 | 120.0000 | 0.800000 |

Forward Stepwise Selection
The STEPDISC Procedure
Forward Selection: Step 1

| Statistics for Entry, DF = 1, 148 |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: |
| Variable | R-Square | F Value | Pr > F | Tolerance |
| s1 | 0.6630 | 291.16 | $<.0001$ | 1.0000 |
| s2 | 0.8004 | 593.58 | $<.0001$ | 1.0000 |
| s3 | 0.7189 | 378.48 | $<.0001$ | 1.0000 |
| s4 | 0.3073 | 65.65 | $<.0001$ | 1.0000 |
| Variable s2 will be entered. |  |  |  |  |

Variable(s)
That Have
Been Entered
s2

| Multivariate Statistics |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Statistic | Value | F Value | Num DF | Den DF | Pr > F |
| Wilks' Lambda | 0.199573 | 593.58 | 1 | 148 | $<.0001$ |
| Pillai's Trace | 0.800427 | 593.58 | 1 | 148 | $<.0001$ |
| Average Squared Canonical Correlation | 0.800427 |  |  |  |  |

Forward Stepwise Selection
The STEPDISC Procedure
Forward Selection: Step 2

| Statistics for Entry, DF = 1, 147 |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: |
| Variable | Partial <br> R-Square | F Value | Pr > F | Tolerance |
| s1 | 0.0402 | 6.15 | 0.0143 | 0.1101 |
| s3 | 0.0134 | 2.00 | 0.1596 | 0.0722 |
| s4 | 0.0264 | 3.98 | 0.0478 | 0.5388 |


| Variable(s) <br> That Have <br> Been Entered |  |
| :--- | :--- |
| s1 | s2 |


| Multivariate Statistics |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Statistic | Value | F Value | Num DF | Den DF | Pr > F |
| Wilks' Lambda | 0.191558 | 310.20 | 2 | 147 | $<.0001$ |
| Pillai's Trace | 0.808442 | 310.20 | 2 | 147 | $<.0001$ |
| Average Squared Canonical Correlation | 0.808442 |  |  |  |  |

Forward Stepwise Selection
The STEPDISC Procedure
Forward Selection: Step 3

| Statistics for Entry, DF =1,146 |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: |
| Variable | Partial <br> R-Square | F Value | Pr > F | Tolerance |
| s3 | 0.0220 | 3.28 | 0.0721 | 0.0140 |
| s4 | 0.0007 | 0.10 | 0.7483 | 0.0530 | | Variable s3 will be entered. |
| :--- | :--- |


| Multivariate Statistics |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Statistic | Value | F Value | Num DF | Den DF | Pr > F |
| Wilks' Lambda | 0.187347 | 211.10 | 3 | 146 | $<.0001$ |
| Pillai's Trace | 0.812653 | 211.10 | 3 | 146 | $<.0001$ |
| Average Squared Canonical Correlation | 0.812653 |  |  |  |  |

Forward Stepwise Selection
The STEPDISC Procedure
Forward Selection: Step 4

| Statistics for Entry, DF = 1, 145 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Variable | Partial R-Square | F Value | Pr > F | Tolerance |
| s4 | 0.0052 | 0.75 | 0.3872 | 0.0129 |
| No variables can be entered. |  |  |  |  |
| No further steps are possible. |  |  |  |  |

## Forward Stepwise Selection

The STEPDISC Procedure

| Forward Selection Summary |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Step | Number In | Entered | Partial R-Square | F Value | Pr $>$ F | Wilks' <br> Lambda | $\begin{gathered} \mathrm{Pr}< \\ \text { Lambda } \end{gathered}$ | Average Squared Canonical Correlation | $\begin{array}{r} \text { Pr > } \\ \text { ASCC } \end{array}$ |
| 1 | 1 | s2 | 0.8004 | 593.58 | <. 0001 | 0.19957319 | <. 0001 | 0.80042681 | <. 0001 |
| 2 | 2 | s1 | 0.0402 | 6.15 | 0.0143 | 0.19155822 | <. 0001 | 0.80844178 | <. 0001 |
| 3 | 3 | s3 | 0.0220 | 3.28 | 0.0721 | 0.18734707 | <. 0001 | 0.81265293 | <. 0001 |

## APPENDIX 3

GRAIN ENTRAPMENT PRESSURE ON THE TORSO: CAN YOU BREATHE WHILE BURIED IN GRAIN?

| DATA one; |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| * depth is in inches with $0=$ top of shoulders <br> * data is based on full sensor area; |  |  |  |  |  |
| DATALINES; |  |  |  |  |  |
| 62614tos1 | 1 | Wheat | 0.261 | 0 | 0 |
| 62614tos2 | 2 | Wheat | 0.272 | 0 | 0 |
| 62614tos3 | 3 | Wheat | 0.312 | 0 | 0 |
| 62614toh1 | 1 | Wheat | 0.416 | 11 | 11 |
| 62614toh2 | 2 | Wheat | 0.377 | 11 | 11 |
| 62614toh3 | 3 | Wheat | 0.408 | 11 | 11 |
| 62614toh+1-1 | 1 | Wheat | 0.453 | 23 | 23 |
| 62614toh+1-2 | 2 | Wheat | 0.472 | 23 | 23 |
| 62614toh+1-3 | 3 | Wheat | 0.463 | 23 | 23 |
| 62614toh+2-1 | 1 | Wheat | 0.545 | 35 | 35 |
| 62614toh+2-2 | 2 | Wheat | 0.551 | 35 | 35 |
| 62614toh+2-3 | 3 | Wheat | 0.517 | 35 | 35 |
| 82014tos1 | 1 | Canola | 0.23 | 0 | 0 |
| 82014tos2 | 2 | Canola | 0.221 | 0 | 0 |
| 82014tos3 | 3 | Canola | 0.252 | 0 | 0 |
| 82114toh1 | 1 | Canola | 0.349 | 11 | 11 |
| 82114toh2 | 2 | Canola | 0.311 | 11 | 11 |
| 82114toh3 | 3 | Canola | 0.332 | 11 | 11 |
| 82114toh+1-1 | 1 | Canola | 0.371 | 23 | 23 |
| 82114toh+1-2 | 2 | Canola | 0.346 | 23 | 23 |
| 82114toh+1-3 | 3 | Canola | 0.376 | 23 | 23 |
| 82214toh+2-1 | 1 | Canola | 0.373 | 35 | 35 |
| 82214toh+2-2 | 2 | Canola | 0.353 | 35 | 35 |
| 82214toh+2-3 | 3 | Canola | 0.386 | 35 | 35 |
| 102114tos1 | 1 | Soybeans | 0.38 | 0 | 0 |
| 102114tos2 | 2 | Soybeans | 0.388 | 0 | 0 |
| 102114tos3 | 3 | Soybeans | 0.369 | 0 | 0 |
| 102114toh1 | 1 | Soybeans | 0.45 | 11 | 11 |
| 102114toh2 | 2 | Soybeans | 0.447 | 11 | 11 |
| 102114toh3 | 3 | Soybeans | 0.424 | 11 | 11 |
| 102114toh+1-1 | 1 | Soybeans | 0.513 | 23 | 23 |
| 102114toh+1-2 | 2 | Soybeans | 0.544 | 23 | 23 |
| 102114toh+1-3 | 3 | Soybeans | 0.497 | 23 | 23 |
| 102214toh+2-1 | 1 | Soybeans | 0.582 | 35 | 35 |
| 102214toh+2-2 | 2 | Soybeans | 0.563 | 35 | 35 |
| 102214toh+2-3 | 3 | Soybeans | 0.559 | 35 | 35 |
| 8415tos1 | 1 | Corn | 0.357 | 0 | 0 |
| 8415tos2 | 2 | Corn | 0.46 | 0 | 0 |
| 8415tos3 | 3 | Corn | 0.42 | 0 | 0 |
| 8415toh1 | 1 | Corn | 0.42 | 11 | 11 |
| 8415toh2 | 2 | Corn | 0.413 | 11 | 11 |
| 8415toh3 | 3 | Corn | 0.421 | 11 | 11 |
| 8515toh+1-1 | 1 | Corn | 0.546 | 23 | 23 |
| 8515toh+1-2 | 2 | Corn | 0.541 | 23 | 23 |
| 8515toh+1-3 | 3 | Corn | 0.521 | 23 | 23 |
| 8515toh+2-1 | 1 | Corn | 0.546 | 35 | 35 |
| 8515toh+2-2 | 2 | Corn | 0.604 | 35 | 35 |
| 8515toh+2-3 | 3 | Corn | 0.567 | 35 | 35 |

;

```
*PROC PRINT DATA=one;
PROC GLM;
CLASS depth grain rep;
MODEL mp=grain depth grain*depth grain*depth*rep;
TEST H=grain depth grain*depth E=grain*depth*rep;
lsmeans grain*depth/slice = (depth grain) diff E=grain*depth*rep;
RUN;
PROC SORT; BY grain;
PROC GLM; BY grain; CLASS rep;
MODEL mp= d d*d/ss1 solution;
RUN;
QUIT;
```


## The SAS System

## The GLM Procedure

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| depth | 4 | 0112335 |
| grain | 4 | Canola Corn Soybeans Wheat |
| rep | 3 | 123 |

Number of Observations Read 48
Number of Observations Used 48

## The SAS System

The GLM Procedure
Dependent Variable: mp

| Source | DF | Sum of Squares | Mean Square | F Value | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 47 | 0.47334898 | 0.01007125 | . | . |
| Error | 0 | 0.00000000 |  |  |  |
| Corrected Total | 47 | 0.47334898 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| ---: | ---: | ---: | ---: |
| 1.000000 | . | . | 0.426646 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| grain | 3 | 0.19444673 | 0.06481558 | . | . |
| depth | 3 | 0.24044273 | 0.08014758 | . | . |
| depth*grain | 9 | 0.02349219 | 0.00261024 | . | . |
| depth*grain*rep | 32 | 0.01496733 | 0.00046773 | . | . |


| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| grain | 3 | 0.19444673 | 0.06481558 | . | . |
| depth | 3 | 0.24044273 | 0.08014758 | . | . |
| depth*grain | 9 | 0.02349219 | 0.00261024 | . | . |
| depth*grain*rep | 32 | 0.01496733 | 0.00046773 | . | . |

Tests of Hypotheses Using the Type III MS for depth*grain*rep as an Error Term

| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| grain | 3 | 0.19444673 | 0.06481558 | 138.58 | $<.0001$ |
| depth | 3 | 0.24044273 | 0.08014758 | 171.35 | $<.0001$ |
| depth*grain | 9 | 0.02349219 | 0.00261024 | 5.58 | 0.0001 |

## The SAS System

The GLM Procedure
Least Squares Means
Standard Errors and Probabilities Calculated Using the Type III MS for depth*grain*rep as an Error Term

| depth | grain | mp LSMEAN | LSMEAN Number |
| :---: | :---: | :---: | :---: |
| 0 | Canola | 0.23433333 | 1 |
| 0 | Corn | 0.41233333 | 2 |
| 0 | Soybeans | 0.37900000 | 3 |
| 0 | Wheat | 0.28166667 | 4 |
| 11 | Canola | 0.33066667 | 5 |
| 11 | Corn | 0.41800000 | 6 |
| 11 | Soybeans | 0.44033333 | 7 |
| 11 | Wheat | 0.40033333 | 8 |
| 23 | Canola | 0.36433333 | 9 |
| 23 | Corn | 0.53600000 | 10 |
| 23 | Soybeans | 0.51800000 | 11 |
| 23 | Wheat | 0.46266667 | 12 |
| 35 | Canola | 0.37066667 | 13 |
| 35 | Corn | 0.57233333 | 14 |
| 35 | Soybeans | 0.56800000 | 15 |
| 35 | Wheat | 0.53766667 | 16 |


| Least Squares Means for effect depth*grain <br> $\mathrm{Pr}>\|\mathrm{t}\|$ for H0: LSMean( i$)=$ LSMean( j$)$ <br> Dependent Variable: mp |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| i/j | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| 1 |  | <. 0001 | <. 0001 | 0.0115 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 |
| 2 | <. 0001 |  | 0.0682 | <. 0001 | <. 0001 | 0.7504 | 0.1227 | 0.5017 | 0.0105 | <. 0001 | <. 0001 | 0.0076 | 0.0246 | <. 0001 | <. 0001 | <. 0001 |
| 3 | <. 0001 | 0.0682 |  | <. 0001 | 0.0100 | 0.0345 | 0.0015 | 0.2359 | 0.4124 | <. 0001 | <. 0001 | <. 0001 | 0.6402 | <. 0001 | <. 0001 | <. 0001 |
| 4 | 0.0115 | <. 0001 | <. 0001 |  | 0.0091 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 |
| 5 | <. 0001 | <. 0001 | 0.0100 | 0.0091 |  | <. 0001 | <. 0001 | 0.0004 | 0.0656 | <. 0001 | <. 0001 | <. 0001 | 0.0304 | <. 0001 | <. 0001 | <. 0001 |
| 6 | <. 0001 | 0.7504 | 0.0345 | <. 0001 | <. 0001 |  | 0.2151 | 0.3246 | 0.0047 | <. 0001 | <. 0001 | 0.0165 | 0.0115 | <. 0001 | <. 0001 | <. 0001 |
| 7 | <. 0001 | 0.1227 | 0.0015 | <. 0001 | <. 0001 | 0.2151 |  | 0.0304 | 0.0001 | <. 0001 | 0.0001 | 0.2151 | 0.0004 | <. 0001 | <. 0001 | <. 0001 |
| 8 | <. 0001 | 0.5017 | 0.2359 | <. 0001 | 0.0004 | 0.3246 | 0.0304 |  | 0.0498 | <. 0001 | <. 0001 | 0.0013 | 0.1027 | <. 0001 | <. 0001 | <. 0001 |
| 9 | <. 0001 | 0.0105 | 0.4124 | <. 0001 | 0.0656 | 0.0047 | 0.0001 | 0.0498 |  | <. 0001 | <. 0001 | <. 0001 | 0.7222 | <. 0001 | <. 0001 | <. 0001 |
| 10 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 |  | 0.3157 | 0.0002 | <. 0001 | 0.0479 | 0.0794 | 0.9254 |
| 11 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | 0.0001 | <. 0001 | <. 0001 | 0.3157 |  | 0.0037 | <. 0001 | 0.0043 | 0.0079 | 0.2737 |
| 12 | <. 0001 | 0.0076 | <. 0001 | <. 0001 | <. 0001 | 0.0165 | 0.2151 | 0.0013 | <. 0001 | 0.0002 | 0.0037 |  | <. 0001 | <. 0001 | <. 0001 | 0.0002 |
| 13 | <. 0001 | 0.0246 | 0.6402 | <. 0001 | 0.0304 | 0.0115 | 0.0004 | 0.1027 | 0.7222 | <. 0001 | <. 0001 | <. 0001 |  | <. 0001 | <. 0001 | <. 0001 |
| 14 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | 0.0479 | 0.0043 | <. 0001 | <. 0001 |  | 0.8077 | 0.0584 |
| 15 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | 0.0794 | 0.0079 | <. 0001 | <. 0001 | 0.8077 |  | 0.0955 |
| 16 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | 0.9254 | 0.2737 | 0.0002 | <. 0001 | 0.0584 | 0.0955 |  |






The SAS System
The GLM Procedure
Least Squares Means

| depth*grain Effect Sliced by depth for mp |  |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: | :---: |
| depth | DF | Sum of Squares | Mean Square | F Value | Pr > F |  |
| $\mathbf{0}$ | 3 | 0.061884 | 0.020628 | 44.10 | $<.0001$ |  |
| $\mathbf{1 1}$ | 3 | 0.020189 | 0.006730 | 14.39 | $<.0001$ |  |
| $\mathbf{2 3}$ | 3 | 0.053637 | 0.017879 | 38.23 | $<.0001$ |  |
| $\mathbf{3 5}$ | 3 | 0.082230 | 0.027410 | 58.60 | $<.0001$ |  |

The SAS System
The GLM Procedure
Least Squares Means

| depth*grain Effect Sliced by grain for mp |  |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: | :---: |
| grain | DF | Sum of Squares | Mean Square | F Value | Pr > F |  |
| Canola | 3 | 0.035655 | 0.011885 | 25.41 | $<.0001$ |  |
| Corn | 3 | 0.059991 | 0.019997 | 42.75 | $<.0001$ |  |
| Soybeans | 3 | 0.062726 | 0.020909 | 44.70 | $<.0001$ |  |
| Wheat | 3 | 0.105562 | 0.035187 | 75.23 | $<.0001$ |  |

Note: To ensure overall protection level, only probabilities associated with pre-planned comparisons should be used.

# The SAS System 

The GLM Procedure
grain=Canola

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| rep | 3 | 123 |

Number of Observations Read 12
Number of Observations Used 12

## The SAS System

The GLM Procedure
Dependent Variable: mp
grain=Canola

| Source | DF | Sum of Squares | Mean Square | F Value | Pr $>F$ |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 2 | 0.03534714 | 0.01767357 | 60.92 | $<.0001$ |
| Error | 9 | 0.00261086 | 0.00029010 |  |  |
| Corrected Total | 11 | 0.03795800 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| :---: | ---: | ---: | ---: |
| 0.931217 | 5.240677 | 0.017032 | 0.325000 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| $\mathbf{d}$ | 1 | 0.02883214 | 0.02883214 | 99.39 | $<.0001$ |
| $\mathbf{d}^{*} \mathbf{d}$ | 1 | 0.00651500 | 0.00651500 | 22.46 | 0.0011 |


| Parameter | Estimate | Standard <br> Error | $\boldsymbol{t}$ Value | $\operatorname{Pr}>\|\mathbf{t}\|$ |
| :--- | ---: | ---: | ---: | ---: |
| Intercept | 0.2368111534 | 0.00953518 | 24.84 | $<.0001$ |
| $\mathbf{d}$ | 0.0098004003 | 0.00133161 | 7.36 | $<.0001$ |
| $\mathbf{d}^{*} \mathbf{d}$ | -.0001725185 | 0.00003640 | -4.74 | 0.0011 |



The SAS System
The GLM Procedure
grain=Corn
Class Level Information

| Class | Levels | Values |
| :--- | ---: | :--- |
| rep | 3 | 123 |

Number of Observations Read 12
Number of Observations Used 12

## The SAS System

The GLM Procedure
Dependent Variable: mp
grain=Corn

| Source | DF | Sum of Squares | Mean Square | F Value | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 2 | 0.05454806 | 0.02727403 | 18.96 | 0.0006 |
| Error | 9 | 0.01294861 | 0.00143873 |  |  |
| Corrected Total | 11 | 0.06749667 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| :---: | ---: | ---: | ---: |
| 0.808159 | 7.826131 | 0.037931 | 0.484667 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| d | 1 | 0.05415076 | 0.05415076 | 37.64 | 0.0002 |
| $\mathbf{d}^{*} \mathbf{d}$ | 1 | 0.00039730 | 0.00039730 | 0.28 | 0.6119 |


| Parameter | Estimate | Standard <br> Error | $\mathbf{t}$ Value | $\operatorname{Pr}>\|\mathbf{t}\|$ |
| :--- | ---: | ---: | ---: | ---: |
| Intercept | 0.4019200838 | 0.02123480 | 18.93 | $<.0001$ |
| $\mathbf{d}$ | 0.0036392265 | 0.00296550 | 1.23 | 0.2509 |
| $\mathbf{d}^{*} \mathbf{d}$ | 0.0000426025 | 0.00008107 | 0.53 | 0.6119 |



The SAS System
The GLM Procedure
grain=Soybeans

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| rep | 3 | 123 |

Number of Observations Read 12
Number of Observations Used 12

## The SAS System

The GLM Procedure
Dependent Variable: mp
grain=Soybeans


The SAS System
The GLM Procedure
grain=Wheat

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| rep | 3 | 123 |


| Number of Observations Read | 12 |
| :--- | :--- |

Number of Observations Used 12

## The SAS System

The GLM Procedure
Dependent Variable: mp
grain=Wheat

| Source | DF | Sum of Squares | Mean Square | F Value | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 2 | 0.10461582 | 0.05230791 | 115.52 | $<.0001$ |
| Error | 9 | 0.00407509 | 0.00045279 |  |  |
| Corrected Total | 11 | 0.10869092 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| :---: | :---: | ---: | ---: |
| 0.962508 | 5.059359 | 0.021279 | 0.420583 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| d | 1 | 0.10276213 | 0.10276213 | 226.95 | $<.0001$ |
| $\mathbf{d}^{*} \mathbf{d}$ | 1 | 0.00185369 | 0.00185369 | 4.09 | 0.0737 |


| Parameter | Estimate | Standard <br> Error | t Value | $\operatorname{Pr}>\|\mathrm{t}\|$ |
| :--- | ---: | ---: | ---: | ---: |
| Intercept | 0.2860087659 | 0.01191257 | 24.01 | $<.0001$ |
| $\mathbf{d}$ | 0.0103020551 | 0.00166362 | 6.19 | 0.0002 |
| $\mathbf{d}^{\star} \mathbf{d}$ | -.0000920232 | 0.00004548 | -2.02 | 0.0737 |



| DATA one; |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| * depth is in inches with $0=$ top of shoulders; <br> * data is based on full sensor area; |  |  |  |  |  |
| DATALINES; |  |  |  |  |  |
| 62614tos1 | 1 | Wheat 0.261 | 00 |  |  |
| 62614tos2 | 2 | Wheat 0.272 | 00 |  |  |
| 62614tos3 | 3 | Wheat 0.312 | 00 |  |  |
| 62614toh1 | 1 | Wheat 0.416 | 1111 |  |  |
| 62614toh2 | 2 | Wheat 0.377 | 1111 |  |  |
| 62614toh3 | 3 | Wheat 0.408 | 1111 |  |  |
| 62614toh+1-1 | 1 | Wheat 0.453 | 2323 |  |  |
| 62614toh+1-2 | 2 | Wheat 0.472 | 2323 |  |  |
| 62614toh+1-3 | 3 | Wheat 0.463 | 2323 |  |  |
| 62614toh+2-1 | 1 | Wheat 0.545 | 3535 |  |  |
| 62614toh+2-2 | 2 | Wheat 0.551 | 3535 |  |  |
| 62614toh+2-3 | 3 | Wheat 0.517 | 3535 |  |  |
| 82014tos1 | 1 | Canola 0.23 | 00 |  |  |
| 82014tos2 | 2 | Canola 0.221 | 00 |  |  |
| 82014tos3 | 3 | Canola 0.252 | 00 |  |  |
| 82114toh1 | 1 | Canola 0.349 | 1111 |  |  |
| 82114toh2 | 2 | Canola 0.311 | 1111 |  |  |
| 82114toh3 | 3 | Canola 0.332 | 1111 |  |  |
| 82114toh+1-1 | 1 | Canola 0.371 | $23 \quad 23$ |  |  |
| 82114toh+1-2 | 2 | Canola 0.346 | 2323 |  |  |
| 82114toh+1-3 | 3 | Canola 0.376 | 2323 |  |  |
| 82214toh+2-1 | 1 | Canola 0.373 | 3535 |  |  |
| 82214toh+2-2 | 2 | Canola 0.353 | 3535 |  |  |
| 82214toh+2-3 | 3 | Canola 0.386 | 3535 |  |  |
| 102114tos1 | 1 | Corn/Soybeans | 0.38 | 0 | 0 |
| 102114tos2 | 2 | Corn/Soybeans | 0.388 | 0 | 0 |
| 102114tos3 | 3 | Corn/Soybeans | 0.369 | 0 | 0 |
| 8415 tos 1 | 1 | Corn/Soybeans | 0.357 | 0 | 0 |
| 8415tos2 | 2 | Corn/Soybeans | 0.46 | 0 | 0 |
| 8415tos3 | 3 | Corn/Soybeans | 0.42 | 0 | 0 |
| 102114toh1 | 1 | Corn/Soybeans | 0.45 | 11 | 11 |
| 102114toh2 | 2 | Corn/Soybeans | 0.447 | 11 | 11 |
| 102114toh3 | 3 | Corn/Soybeans | 0.424 | 11 | 11 |
| 8415toh1 | 1 | Corn/Soybeans | 0.42 | 11 | 11 |
| 8415toh2 | 2 | Corn/Soybeans | 0.413 | 11 | 11 |
| 8415toh3 | 3 | Corn/Soybeans | 0.421 | 11 | 11 |
| 102114toh+1-1 | 1 | Corn/Soybeans | 0.513 | 23 | 23 |
| 102114toh+1-2 | 2 | Corn/Soybeans | 0.544 | 23 | 23 |
| 102114toh+1-3 | 3 | Corn/Soybeans | 0.497 | 23 | 23 |
| 8515toh+1-1 | 1 | Corn/Soybeans | 0.546 | 23 | 23 |
| 8515toh+1-2 | 2 | Corn/Soybeans | 0.541 | 23 | 23 |
| 8515toh+1-3 | 3 | Corn/Soybeans | 0.521 | 23 | 23 |
| 102214toh+2-1 | 1 | Corn/Soybeans | 0.582 | 35 | 35 |
| 102214toh+2-2 | 2 | Corn/Soybeans | 0.563 | 35 | 35 |
| 102214toh+2-3 | 3 | Corn/Soybeans | 0.559 | 35 | 35 |
| 8515toh+2-1 | 1 | Corn/Soybeans | 0.546 | 35 | 35 |
| 8515toh+2-2 | 2 | Corn/Soybeans | 0.604 | 35 | 35 |
| 8515toh+2-3 | 3 | Corn/Soybeans | 0.567 | 35 | 35 |

```
;
*PROC PRINT DATA=one;
PROC GLM;
CLASS depth grain rep;
MODEL mp=grain depth grain*depth grain*depth*rep;
TEST H=grain depth grain*depth E=grain*depth*rep;
lsmeans grain*depth/slice = (depth grain) diff E=grain*depth*rep;
RUN;
PROC SORT; BY grain;
PROC GLM; BY grain; CLASS rep;
MODEL mp= d d*d/ss1 solution;
RUN;
QUIT;
```


## The SAS System

The GLM Procedure

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| depth | 4 | 0112335 |
| grain | 3 | Canola Corn/Soy Wheat |
| rep | 3 | 123 |


| Number of Observations Read | 48 |
| :--- | :--- |
| Number of Observations Used | 48 |

Number of Observations Used 48

## The SAS System

The GLM Procedure
Dependent Variable: mp

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 35 | 0.46580198 | 0.01330863 | 21.16 | $<.0001$ |
| Error | 12 | 0.00754700 | 0.00062892 |  |  |
| Corrected Total | 47 | 0.47334898 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| :---: | :---: | :---: | :---: |
| 0.984056 | 5.877993 | 0.025078 | 0.426646 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| grain | 2 | 0.19403006 | 0.09701503 | 154.26 | $<.0001$ |
| depth | 3 | 0.24044273 | 0.08014758 | 127.44 | $<.0001$ |
| depth*grain | 6 | 0.02097985 | 0.00349664 | 5.56 | 0.0058 |
| depth*grain*rep | 24 | 0.01034933 | 0.00043122 | 0.69 | 0.7921 |


| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| grain | 2 | 0.19403006 | 0.09701503 | 154.26 | $<.0001$ |
| depth | 3 | 0.21993563 | 0.07331188 | 116.57 | $<.0001$ |
| depth*grain | 6 | 0.02097985 | 0.00349664 | 5.56 | 0.0058 |
| depth*grain*rep | 24 | 0.01034933 | 0.00043122 | 0.69 | 0.7921 |


| Tests of Hypotheses Using the Type III MS for depth*grain*rep as an Error Term |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
| grain | 2 | 0.19403006 | 0.09701503 | 224.98 | $<.0001$ |
| depth | 3 | 0.21993563 | 0.07331188 | 170.01 | $<.0001$ |
| depth*grain | 6 | 0.02097985 | 0.00349664 | 8.11 | $<.0001$ |

## The SAS System

The GLM Procedure
Least Squares Means
Standard Errors and Probabilities Calculated Using the Type III MS for depth*grain*rep as an Error Term

| depth | grain | mp LSMEAN | LSMEAN Number |
| :--- | :--- | ---: | ---: |
| $\mathbf{0}$ | Canola | 0.23433333 | 1 |
| $\mathbf{0}$ | Corn/Soy | 0.39566667 | 2 |
| $\mathbf{0}$ | Wheat | 0.28166667 | 3 |
| $\mathbf{1 1}$ | Canola | 0.33066667 | 4 |
| $\mathbf{1 1}$ | Corn/Soy | 0.42916667 | 5 |
| $\mathbf{1 1}$ | Wheat | 0.40033333 | 6 |
| $\mathbf{2 3}$ | Canola | 0.36433333 | 7 |
| $\mathbf{2 3}$ | Corn/Soy | 0.52700000 | 8 |
| $\mathbf{2 3}$ | Wheat | 0.46266667 | 9 |
| $\mathbf{3 5}$ | Canola | 0.37066667 | 10 |
| $\mathbf{3 5}$ | Corn/Soy | 0.57016667 | 11 |
| $\mathbf{3 5}$ | Wheat | 0.53766667 | 12 |
|  |  |  |  |


| Least Squares Means for effect depth*grain $\operatorname{Pr}>\|t\|$ for H0: LSMean(i)=LSMean(j) Dependent Variable: mp |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| i/j | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 1 |  | <. 0001 | 0.0101 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 |
| 2 | <. 0001 |  | <. 0001 | 0.0002 | 0.0101 | 0.7534 | 0.0433 | <. 0001 | 0.0001 | 0.1016 | <. 0001 | <. 0001 |
| 3 | 0.0101 | <. 0001 |  | 0.0080 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 |
| 4 | <. 0001 | 0.0002 | 0.0080 |  | <. 0001 | 0.0004 | 0.0586 | <. 0001 | <. 0001 | 0.0268 | <. 0001 | <. 0001 |
| 5 | <. 0001 | 0.0101 | <. 0001 | <. 0001 |  | 0.0613 | 0.0002 | <. 0001 | 0.0317 | 0.0005 | <. 0001 | <. 0001 |
| 6 | <. 0001 | 0.7534 | <. 0001 | 0.0004 | 0.0613 |  | 0.0442 | <. 0001 | 0.0012 | 0.0929 | <. 0001 | <. 0001 |
| 7 | <. 0001 | 0.0433 | <. 0001 | 0.0586 | 0.0002 | 0.0442 |  | <. 0001 | <. 0001 | 0.7120 | <. 0001 | <. 0001 |
| 8 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 |  | 0.0002 | <. 0001 | 0.0014 | 0.4746 |
| 9 | <. 0001 | 0.0001 | <. 0001 | <. 0001 | 0.0317 | 0.0012 | <. 0001 | 0.0002 |  | <. 0001 | <. 0001 | 0.0002 |
| 10 | <. 0001 | 0.1016 | <. 0001 | 0.0268 | 0.0005 | 0.0929 | 0.7120 | <. 0001 | <. 0001 |  | <. 0001 | <. 0001 |
| 11 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | 0.0014 | <. 0001 | <. 0001 |  | 0.0366 |
| 12 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | <. 0001 | 0.4746 | 0.0002 | <. 0001 | 0.0366 |  |






## The SAS System

The GLM Procedure Least Squares Means

| depth*grain Effect Sliced by depth for mp |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| depth | DF | Sum of Squares | Mean Square | F Value | Pr > F |
| $\mathbf{0}$ | $\mathbf{2}$ | 0.060217 | 0.030109 | 69.82 | $<.0001$ |
| $\mathbf{1 1}$ | $\mathbf{2}$ | 0.019441 | 0.009720 | 22.54 | $<.0001$ |
| $\mathbf{2 3}$ | $\mathbf{2}$ | 0.053151 | 0.026575 | 61.63 | $<.0001$ |
| $\mathbf{3 5}$ | $\mathbf{2}$ | 0.082201 | 0.041101 | 95.31 | $<.0001$ |

## The SAS System

The GLM Procedure
Least Squares Means

| depth*grain Effect Sliced by grain for mp |  |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: | :---: |
| grain | DF | Sum of Squares | Mean Square | F Value | Pr > F |  |
| Canola | 3 | 0.035655 | 0.011885 | 27.56 | $<.0001$ |  |
| Corn/Soy | 3 | 0.120205 | 0.040068 | 92.92 | $<.0001$ |  |
| Wheat | 3 | 0.105562 | 0.035187 | 81.60 | $<.0001$ |  |

Note: To ensure overall protection level, only probabilities associated with pre-planned comparisons should be used.

## The SAS System

The GLM Procedure
grain=Canola

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| rep | 3 | 123 |


| Number of Observations Read | 12 |
| :--- | :--- |
| Number of Observations Used | 12 |

Number of Observations Used 12

## The SAS System

The GLM Procedure
Dependent Variable: mp
grain=Canola

| Source | DF | Sum of Squares | Mean Square | F Value | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 2 | 0.03534714 | 0.01767357 | 60.92 | $<.0001$ |
| Error | 9 | 0.00261086 | 0.00029010 |  |  |
| Corrected Total | 11 | 0.03795800 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| ---: | ---: | ---: | ---: |
| 0.931217 | 5.240677 | 0.017032 | 0.325000 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| d | 1 | 0.02883214 | 0.02883214 | 99.39 | $<.0001$ |
| $\mathbf{d}^{*} \mathbf{d}$ | 1 | 0.00651500 | 0.00651500 | 22.46 | 0.0011 |


| Parameter | Estimate | Standard <br> Error | $\mathbf{t}$ Value | $\operatorname{Pr}>\|\mathbf{t}\|$ |
| :--- | ---: | ---: | ---: | ---: |
| Intercept | 0.2368111534 | 0.00953518 | 24.84 | $<.0001$ |
| $\mathbf{d}$ | 0.0098004003 | 0.00133161 | 7.36 | $<.0001$ |
| $\mathbf{d}^{\star} \mathbf{d}$ | -.0001725185 | 0.00003640 | -4.74 | 0.0011 |



## The SAS System

The GLM Procedure
grain=Corn/Soy

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| rep | 3 | 123 |


| Number of Observations Read | 24 |
| :--- | :--- |
| Number of Observations Used | 24 |

## The SAS System

The GLM Procedure
Dependent Variable: mp
grain=Corn/Soy

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 2 | 0.11631140 | 0.05815570 | 74.66 | $<.0001$ |
| Error | 21 | 0.01635860 | 0.00077898 |  |  |
| Corrected Total | 23 | 0.13267000 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| :---: | ---: | ---: | ---: |
| 0.876697 | 5.808581 | 0.027910 | 0.480500 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| d | 1 | 0.11629935 | 0.11629935 | 149.30 | $<.0001$ |
| d*d $^{*}$ | 1 | 0.00001205 | 0.00001205 | 0.02 | 0.9022 |


| Parameter | Estimate | Standard <br> Error | $\mathbf{t}$ Value | $\operatorname{Pr}>\|\mathbf{t}\|$ |
| :--- | ---: | ---: | ---: | ---: |
| Intercept | 0.3894391222 | 0.01104858 | 35.25 | $<.0001$ |
| $\mathbf{d}$ | 0.0051363252 | 0.00154297 | 3.33 | 0.0032 |
| $\mathbf{d}^{\star} \mathbf{d}$ | 0.0000052464 | 0.00004218 | 0.12 | 0.9022 |



## The SAS System

The GLM Procedure
grain=Wheat

| Class Level Information |  |  |
| :--- | ---: | :--- |
| Class | Levels | Values |
| rep | 3 | 123 |

Number of Observations Read 12
Number of Observations Used 12

## The SAS System

The GLM Procedure
Dependent Variable: mp
grain=Wheat

| Source | DF | Sum of Squares | Mean Square | F Value | Pr $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Model | 2 | 0.10461582 | 0.05230791 | 115.52 | $<.0001$ |
| Error | 9 | 0.00407509 | 0.00045279 |  |  |
| Corrected Total | 11 | 0.10869092 |  |  |  |


| R-Square | Coeff Var | Root MSE | mp Mean |
| :---: | :---: | ---: | ---: |
| 0.962508 | 5.059359 | 0.021279 | 0.420583 |


| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| d | 1 | 0.10276213 | 0.10276213 | 226.95 | $<.0001$ |
| $\mathbf{d}^{*} \mathbf{d}$ | 1 | 0.00185369 | 0.00185369 | 4.09 | 0.0737 |


| Parameter | Estimate | Standard <br> Error | $\mathbf{t}$ Value | $\operatorname{Pr}>\mid \mathbf{t \|}$ |
| :--- | ---: | ---: | ---: | ---: |
| Intercept | 0.2860087659 | 0.01191257 | 24.01 | $<.0001$ |
| $\mathbf{d}$ | 0.0103020551 | 0.00166362 | 6.19 | 0.0002 |
| $\mathbf{d}^{*} \mathbf{d}$ | -.0000920232 | 0.00004548 | -2.02 | 0.0737 |



VITA
Kevin Gerald Moore
Candidate for the Degree of
Doctor of Philosophy
$\begin{array}{ll}\text { Thesis: } & \text { STORAGE AND ELECTRONIC MOLD ODOR DETECTION OF WINTER } \\ & \text { CANOLA SEED WITH SAFETY IMPLICATIONS FOR QUALITY LOSS }\end{array}$
Major Field: Biosystems Engineering
Biographical:
Education:
Completed the requirements for the Doctor of Philosophy in Biosystems at Oklahoma State University, Stillwater, Oklahoma in July, 2017.

Completed the requirements for the Master of Business Administration at Oklahoma State University, Stillwater, OK in 2001.

Completed the requirements for the Bachelor of Science in Chemical Engineering at Oklahoma State University, Stillwater, Oklahoma in 1995.

Experience:
Research Engineer, Biosystems and Agricultural Engineering, Oklahoma State University, Stillwater, OK. December 2012 - Present

Director, Student Academic Services, College of Engineering, Architecture, and Technology, Oklahoma State University, Stillwater, OK. August 2006 November 2012

Manager, Proposal Services, College of Engineering, Architecture, and Technology, Oklahoma State University, Stillwater, OK. November 2003 - July 2006

Design and Sales Engineer, Sulzer Chemtech, Tulsa, OK. July 1998 - November 2003
Technical Marketing Analyst, Nutter Engineering (acquired by Sulzer Chemtech), Tulsa, OK. January 1996 - June 1998


[^0]:    ${ }_{1}$ Moore, K. G., \& Jones, C. L. (2017). Grain Entrapment Pressure on the Torso: Can You Breathe while Buried in Grain? Journal of Agricultural Safety and Health, 23(2), 99-107.

