SURFACE TENSION IN HYDROCARBON AND RELATED SYSTEMS

Ву

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SURFACE TENSION IN HYDROCARBON AND RELATED SYSTEMS

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CHAPTER I

INTRODUCTION

Surface tension is an important parameter in many scientific and engineering areas, such as heat and mass transfer and reservoir engineering. Reliable experimental data or theoretical correlations are not common.

This study was undertaken to measure experimentally surface tension for binary and ternary mixtures of light hydrocarbons and related gases with heavier hydrocarbons. Once the experimental values were determined, the general applicability of the excess surface tension correlation was examined.

The method used for determining surface tension was the pendant drop procedure. The experimental apparatus consisted of a high-pressure pendant drop apparatus, temperature control, and an optical system.

Experimental measurements were made for methane-n-nonane, ethane-n-nonane, n-butane-n-decane, carbon dioxide-n-decane, and hydrogen sulfide-n-decane binary systems, and for ethane-n-butane-n-decane and methane-carbon dioxide-n-decane ternary systems.

CHAPTER 11

LITERATURE REVIEW

Definitions and Experimental Methods

Surface tension is defined as the boundary tension between a liquid and a gas or vapor (2); it may also be defined as a measure of the specific free energy between two phases. Because it deals with equilibrium configurations, surface tension occupies a place in the general framework of thermodynamics - it deals with the macroscopic behavior of interfaces rather than with the details of their molecular structure (1). Surface tension may be referred to as a free energy per unit area or, equally well, as a force per unit length. Customary units, then, may either be ergs/cm² or dynes/cm; these are identical dimensionally.

Specifically, surface tension may be measured between two immiscible phases; e.g., two liquids, or between a liquid and a gas or a liquid and its own vapor. This last category, surface tension of a liquid in equilibrium with its own vapor, is the concern of this work.

There are several experimental methods for measuring surface tension. These include: capillary rise, drop

weight, bubble pressure, and pendant drop methods.

Adamson (1) presents a comprehensive analysis of the different methods.

Behavior of a liquid in a capillary tube is the basis for the capillary rise method. The height of rise of a liquid in the capillary tube determines its surface tension. While the method is valuable for some liquids, it nevertheless has some drawbacks. Comparison of different capillary tubes is not easy; and determination of tube diameter is an indirect procedure.

The drop weight method utilizes volumetric data from falling drops. The method is empirical and uses correction factors which is a disadvantage. The method is not absolute; it requires calibration of the apparatus with a liquid of known surface tension.

The bubble pressure method measures the pressure required to liberate bubbles from a capillary tube immersed in a liquid vertically. New bubbles carry away any impurities attaching to the capillary. Also contact angle is not important.

Pendant Drop Method

Surface tension is determined in the pendant drop method, used in this study, by measurements made on drops hanging from a tip. The method is absolute, requiring no calibration or correction factors, and has been subjected to complete mathematical analysis. As elaborate optical

equipment has become available, the pendant drop technique has proven to be among the most reliable methods for determining surface tension, and, therefore, has been widely accepted.

The method is inherently usable under extreme conditions. High temperatures and pressures are handled without extra difficulty. Reactive materials, viscous liquids, and toxic gases require no special arrangements in this method.

The photograph of the drop serves as a permanent record, which is an important advantage over other methods. Also the results are independent of contact angle.

A drop, hanging from a tip, elongates as it grows larger because the variation in hydrostatic pressure eventually becomes appreciable in comparison with that given by the curvature at the apex. This is described by the Laplace and Young equation

$$P = \gamma \left(\frac{1}{R_1} + \frac{1}{R_2} \right). \tag{1}$$

In other words the product of surface tension and the mean radius of curvature determines the pressure difference between two sides of a curved interface.

In the case of a figure of revolution, the two radii of curvature must be equal at the apex; e.g., at the bottom of a pendant drop. If this radius of curvature is denoted by b, and the elevation of a general point on the surface is denoted by z, then Equation (1) may be

written as (1)

$$P = (d_L - d_V) g z + \frac{2 \gamma}{b}$$
 (2)

But Equation (2) contains b, the measurement of which presents a difficulty. Andreas et al. (2) felt that the most conveniently measurable shape dependent quantity was

$$S = \frac{d_s}{d_e} \tag{3}$$

As indicated by Figure 1, d_e is the equatorial diameter and d_s is the diameter measured a distance d_e up from the bottom of the drop. Define a new parameter β as

$$\beta = \frac{-gb^2(d_L - d_V)}{\gamma}.$$
 (4)

Again β cannot be measured precisely or quickly from a photograph of the drop. But the combination of S and β resolves this difficulty. A new shape dependent parameter, H, is defined as

$$H = -\beta \left(\frac{d_e}{b}\right)^2. \tag{5}$$

Thus

$$\gamma = \frac{-(d_{L} - d_{V}) g b^{2}}{\beta}$$

$$= \frac{-(d_{L} - d_{V}) g d_{e}^{2}}{\beta (de/b)^{2}}$$

$$= \frac{(d_{L} - d_{V}) g d_{e}^{2}}{(d_{L} - d_{V}) g d_{e}^{2}}.$$
(6)

The relationship between the shape dependent factor H and the experimentally measurable shape dependent quantity S

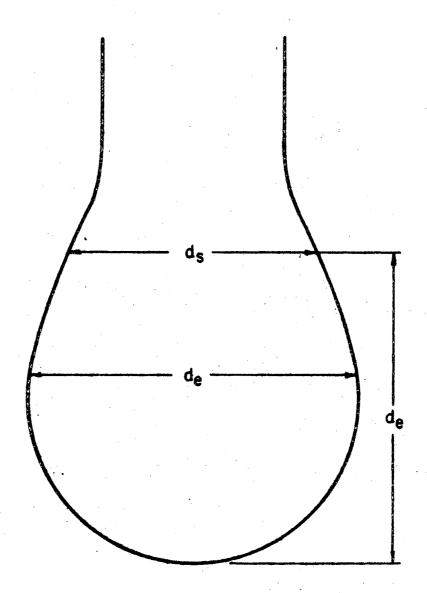


Figure 1. Experimentally Measured Parameters

is then determined and tabulated for ease of reference. Shape factors, H, for S values are obtained by solving profile equations by the Bashforth-Adams (4) integration formula. Niederhauser and Bartell (18) checked earlier tabulations by Forham (10) and found them rather accurate.

Deam (7) used a method of successive approximations for shape factor evaluation, and his results agreed well with the previous results derived by the Bashforth-Adams technique. This work used the results of Deam for evaluation of shape factors.

Theory and Correlations

Since the second half of the nineteenth century several workers have attempted to theoretically correlate surface tension or to, at least, empirically estimate it. These attempts, however, were only moderately successful.

Katayama (12) modified some earlier equations and took into account vapor and liquid densities as well as temperature

$$\gamma \left(\frac{M}{\Delta d}\right)^{2/3} = k \left(T_c - T\right) \tag{7}$$

This equation applied to unassociated and nonpolar liquids. The constant k had a value of 2.12, but varied from 1.5 to 2.6 for different liquids.

Van der Waals (30) proposed to relate surface tension to reduced temperature as

$$y = y_0 (1 - T_r)^n.$$
 (8)

Van der Waals reported n to be 1.5; Ferguson (9), later, gave the exponent as 1.2.

Sugden (29) proposed that surface tension may be estimated by use of the parachor

$$\left[P\right] = \frac{M \gamma^{\frac{1}{4}}}{\Lambda d} \tag{9}$$

where the parachor would be an additive property. Through statistical considerations of a liquid in contact with its own vapor, Fowler (11) deduced independently the parachor relationship.

Weinaug and Katz (31) extended the parachor treatment to better apply at high pressures

$$\gamma^{\frac{1}{4}} = \frac{d_{L}}{M_{I}} \quad \Sigma \quad \times_{i} \quad \left[P_{i}\right] - \frac{d_{V}}{M_{V}} \quad \Sigma \quad Y_{i} \quad \left[P_{i}\right]. \quad (10)$$

They found that Equation (10) gave good agreement with their experimental values for the methane-propane system.

Different workers have recently measured surface tension. Most of them tried to apply the Weinaug and Katz relationship; some of them varied the exponent or the parachor values.

More recently, Deam (7) studied the methane-nonane and methane-butane-decane systems between -30 and 100°F. He reported that methane acted like a dissolved gas at such temperatures, which are above the methane critical temperature. He defined an excess surface tension function,

to apply only above the critical temperature of the gas

$$y^{E} = y_{m} - \Sigma \times_{i} y_{i}. \tag{11}$$

Pure component surface tension values are calculated by Equation (8). Pseudo-reduced temperatures of the mixtures are calculated by the Rackett technique and apply only to the super-critical components. Excess surface tension values were all negative, indicating a dissolved methane effect of lowering the surface tension of the mixture. Deam, further presented a diagram relating excess surface tension to methane concentration and pseudo-reduced tem-Below the critical temperature of the gas, Deam proposed that Equation (8) applies, without any corrections for dissolved gas effects. Deam tested the applicability of his diagram to non-methane light components. He used experimental nitrogen-heptane and ethyleneheptane data and found that deviations were reasonable considering that only methane data were used to construct his diagram. He also predicted that the same diagram could be used for other light components in heavier hydrocarbons.

This work was undertaken to attempt to apply the excess surface tension theory to some other hydrocarbon and related systems. Ethane-nonane, carbon dioxide-decane, and hydrogen sulfide-decane binaries, and ethane-butane-decane and methane-carbon dioxide-decane ternary systems were selected for this study.

CHAPTER 111

EXPERIMENTAL APPARATUS AND PROCEDURE

Experimental Apparatus

The experimental apparatus consists of a high pressure cell, a drop forming unit, a gas cylinder, a temperature control system, and an optical system. The apparatus is schematically shown in Figure 2.

The cell is stainless steel with a rating of 1500 psi. It has a holding volume of fourteen cubic centimeters. Two viewports, with quartz lenses, expose the drop forming tip and the drop. Each lens, one inch in diameter, is held tightly in place between a silicon rubber seal, on the inside, and a teflon ring in front of the annular threaded plug, on the outside; the cell components are shown in Figure 3. The viewports have a 0.625 inch diameter opening. The capillary line, with the tip, screw into the cell from the top side. Gas inlet is provided for at the bottom face of the cell. The cell, capillary line, and liquid reservoir are contained in a temperature bath.

The capillary line, 0.087 inches in inside diameter and six inches long, connects the liquid reservoir to the cell. The tip is a Yale Number 15 stainless steel

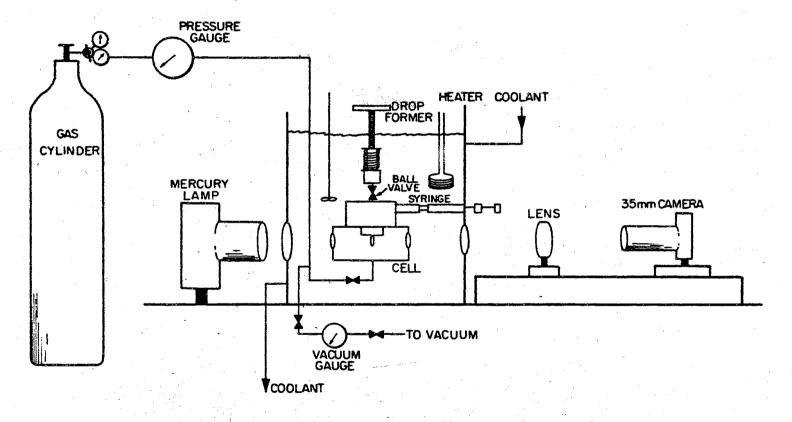


Figure 2. Experimental Apparatus

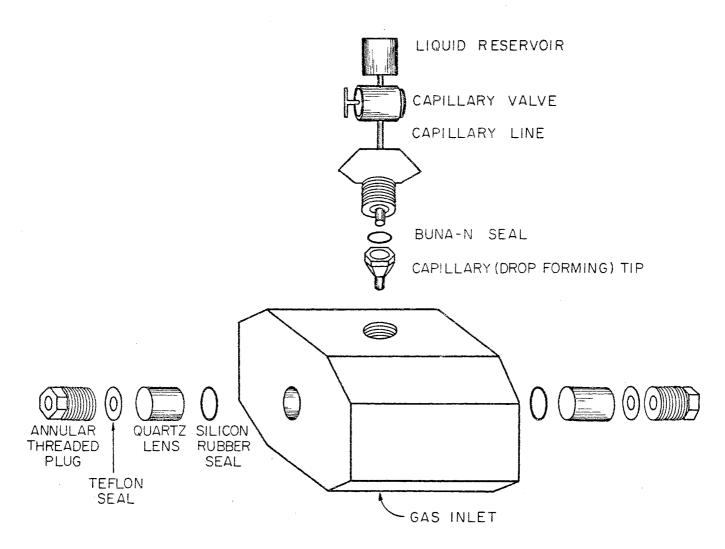


Figure 3. Cell Components

capillary tip with an outside diameter of 0.072 inches; it is fitted on the bottom of the base of the capillary line. The base of the capillary line screws into the cell with a Buna N seal on its bottom to make the connection leak proof. A Circle Seal, ball, capillary valve is mounted in the middle of the capillary line and thus separates the gas in the cell from the liquid in the reservoir. The liquid reservoir has an inside diameter of 0.5 inches. A piston, with a Buna N or Viton seal, forces the liquid through the capillary line and generates the drops on the tip. A vernier screw drives the piston.

The gas cylinder is connected through a pressure regulator and a pressure gauge to the cell. This gas line also leads to a vacuum pump.

The temperature control system consists of a heating system and a refrigeration unit. The heating element is a 300-watt immersion heater, controlled by a Thermistemp Model 63 temperature controller capable of temperature control to $0.1^{\rm O}F$. A compression-type refrigeration unit, charged with Freon 22 and capable of cooling to $-40^{\rm O}F$, is used for low temperatures. Liquid in the bath was methanol-water at temperatures below $32^{\rm O}F$, water at temperatures between $32^{\rm O}F$ and $100^{\rm O}F$, and ethylene glycol-water at temperatures above $100^{\rm O}F$. The temperature bath is insulated with one inch of magnesia packing between the walls and one inch of fiberglass on the outside.

The optical system consists of a light source, a camera, and an optical comparator. A Cenco 100-watt high-pressure, mercury arc lamp provides light from one window of the temperature bath and through the cell. At the other window of the temperature bath, a lens is placed, followed by a Konica Model FS 35 mm single-lens reflex camera. A Kodak extreme resolution panchromatic film is used. Drops, recorded on film, are measured by projecting them on a Vangard Model C-11D motion analyzer of 30X magnification.

Hydrocarbons and other materials used in the study, obtained from Phillips Petroleum Company, have the following specifications:

| | mole per cent |
|----------------------------|---|
| research-grade n-nonane | 99.68 0.32 iso-nonanes |
| research-grade n-decane | 99.49 0.51 iso-decanes |
| instrument-grade n-butane | 99.55 0.45 iso-butane 0.05 propane |
| pure-grade ethane | 99. min. |
| instrument-grade methane | 99.29 0.60 nitrogen 20 ppm max. oxygen 10 ppm max. water |
| bone-dry carbon dioxide | 99.8 min. |
| pure-grade hydrogn sulfide | 99.6 min. |

Experimental Procedure

At a given temperature, an isotherm, an experiment consisted of surface tension measurements at several pressures. At each pressure about six photographs were taken, normally for more than one pendant drop as described later.

Prior to an experiment, the cell and drop tip were given a detergent wash in warm distilled water followed by three distilled water washes. Three absolute ethyl alcohol washes followed the water washes. All the washes were conducted in an ultrasonic cleaner and lasted 15 minutes each. After washing, the apparatus was drained and dried by passing filtered air through it. Thereafter, the apparatus was assembled, ready for a run.

Binary Procedure

Once the system was assembled, the temperature bath was filled with the appropriate liquid (depending on the temperature of the run) and the system was brought to thermal equilibrium. In the meanwhile it was ascertained that the system was leak proof by raising the system pressure to more than the highest pressure to be attained in the experiment.

When the system reached thermal equilibrium at the desired temperature and was leak free, the entire system was evacuated, to less than 29 inches of vacuum, then

flushed with the gase to be used in the experiment, and evacuated again. After that the system pressure was increased to slightly above atmospheric pressure. The piston was withdrawn, and the desired liquid hydrocarbon was charged via a syringe. Minimal liquid was added, normally about ten drops. With the valve in the capillary line in the open position, the gas was allowed to bubble through the liquid for a few minutes to let the system approach mass equilibrium. Before the piston was reinserted, the valve was closed to prevent the liquid from going through the capillary line into the cell while inserting the piston. The cell pressure was increased to the desired first pressure.

A few shots of the bare tip were taken at this point before any liquid had covered it in order to use these pictures for determining the true measurements of the drops later on. The capillary valve was then opened. To enhance mass equilibrium, the vernier screw was used to force the liquid down the capillary line and onto the tip thus contacting the vapor in the cell, and then it was sucked back into the liquid reservoir to mix the liquid. This was repeated until mass equilibrium was achieved. This required, on the average, 45 minutes to one hour. Before mass equilibrium was reached, the drop was unstable when it formed on the tip; it would oscillate up and down. This oscillation phenomenon was also observed by Deam (7). When mass equilibrium was attained, the drop would form on

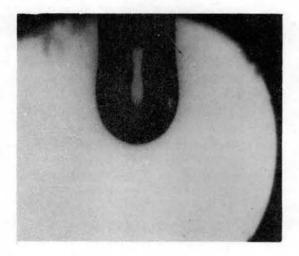
the tip and exhibit a great deal of stability to the extent of staying pendant on the tip for thirty minutes to one hour if not disturbed. It should be remarked, though, that a truly pendant drop is in a state of unstable mechanical equilibrium--like a ball seated on the top of another ball; the least disturbance--even building trafficwould set it loose.

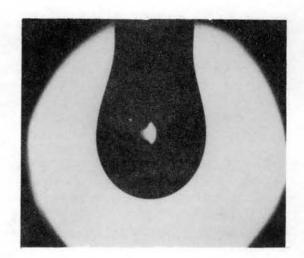
When mass equilibrium was achieved, the critical step of the pendant drop procedure was at hand, namely to obtain a truly pendant drop and record three to eight of its photographs on film. Oftentimes one drop would not stay that long and another drop is thus required. During the experiment it was, in general, difficult to ascertain that a drop was pendant unless a previous drop was lost from the same position when it was forced to go any farther. A distinguishing quiver was unmistakably exhibited, momentarily, by every new drop as soon as it reached the pendant stage.

A non-pendant drop, if used, would lead to eroneous surface tension values, and that is why it was so critical to have truly pendant drops. Figure 4 shows examples of both types of drops, the pendant and the non-pendant.

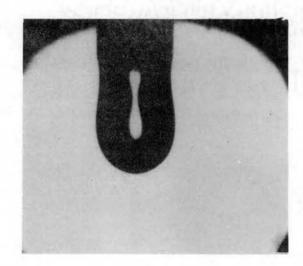
Ternary Procedure

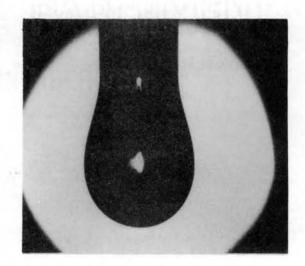
The general procedure for a ternary resembles closely that of a binary. Liquid hydrocarbon was charged to the reservoir--while the capillary valve was closed. The





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Figure 4. Drops Suspended From a Capillary Tip

- (A) Non-Pendant Drops
- (B) Pendant Drops

cell was evacuated, as described before, and then n-butane pressure was adjusted to achieve the desired butane liquid composition. When mass equilibrium was reached by the binary, at the desired bubble point pressure, photographs were taken for drops of the binary.

The second gas was then connected to the system and its pressure was brought up to the first desired ternary pressure. Mass equilibrium was again achieved, by the procedure described before, for the ternary. Photographs were taken, and surface tension at consecutive pressures was determined in the same manner.

CHAPTER IV

EXPERIMENTAL RESULTS

One isotherm for the methane-nonane system was experimentally determined at $70^{\circ}F$; a pressure range from 50 psia to 1000 psia was investigated. Data for this system are presented in Table I and Figure 5. These data represent measurements on saturated liquid mixtures. Drop measurements and phase densities generate the surface tension values by use of Equation (6).

Experimental data for the ethane-nonane binary system are presented in Table II and Figure 6. The system was studied at 0°F, 32°F, 58°F, 130°F, and 170°F isotherms. The pressure range was 50 psia to 500 psia. Experimental measurements were taken after mass equilibrium was reached between the vapor and liquid phases for every temperature and pressure. Surface tension values were calculated from phase densities and experimental drop measurements combined with Equation (6).

Surface tension values for the carbon dioxide-decane binary system are shown in Table III and Figure 7. Isotherms studied were $0^{\circ}F$, $32^{\circ}F$, $40^{\circ}F$, $76^{\circ}F$, and $160^{\circ}F$. Several pressures from about 50 psia to about 800 psia were studied. Measurements were made on liquids saturated

TABLE I

EXPERIMENTAL SURFACE TENSION OF METHANE-NONANE SYSTEM

| Temp. | Press. psia | Surface Tension dynes/cm | Ave. Value | Methane Mole Fraction |
|-------|----------------|--|---------------|--------------------------|
| 70 | 50 | 21.86 21.92 22.00 21.94 21.98 22.24 22.20 | 22.05 | 0.0183 |
| | 100 | 21.72 21.73 21.65 21.68 21.72 | 21.70 | 0.0363 |
| | 300 | 19.63 19.60 19.38 19.66 | 19.57 | 0.1042 |
| | 500 | 17.23 17.03 16.98 17.28 17.22 17.31 17.18 17.02 | 17.14 | 0.1662 |
| | 750 | 14.53 14.45 14.44 14.57 14.56 14.58 | 14.51 | 0.2360 |
| | 1000 | 12.52 12.49 12.54 12.51 12.49 | 12.51 | 0.2979 |

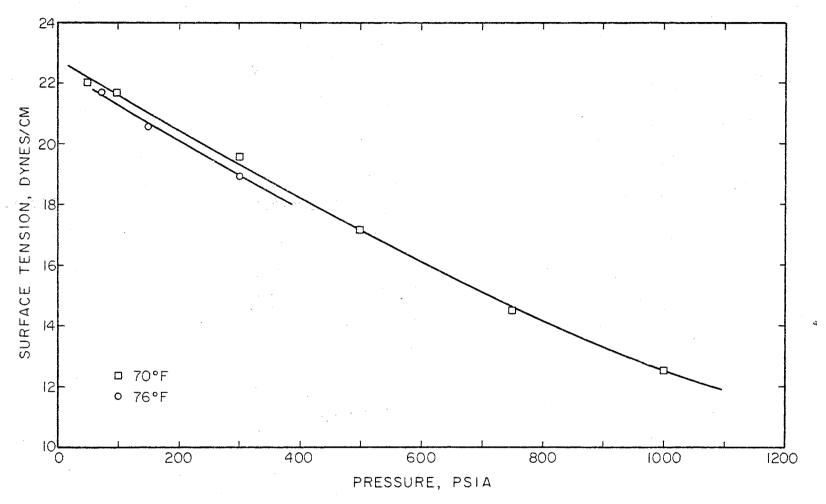


Figure 5. Isothermal Surface Tension of Methane-Nonane System

TABLE II

EXPERIMENTAL SURFACE TENSION OF ETHANE-NONANE SYSTEM

| | $T = 0^{\circ}F$ $T = 32^{\circ}F$ | | | | | T = 58 ⁰ F | | | | $T = 130^{\circ} F$ | | | $T = 170^{\circ} F$ | | | | | | |
|-----------|------------------------------------|-------|-------------------------|-----------|--|-----------------------|-------------------------|------|--|---------------------|-------------------------|-----|--|-------|-------------------------|-----------|--|-------|-------------------------|
| P psia | Surface Tension dynes/cm | Value | Ethane Mole Fraction | P psia | Surface Tension dynes/cm | Value | Ethane Mole Fraction | psia | Surface Tension dynes/cm | Value | Ethane Mole Fraction | | | Value | Ethane Mole Fraction | P psia | Surface Tension dynes/cm | Value | Ethane Mole Fraction |
| 50 100 | 21.41 21.57 21.44 20.95 | 21.34 | 0.2197 | 50 | 22.14 22.18 22.15 22.29 22.19 22.50 | 22.24 | 0.1501 | 320 | 8.33 8.02 7.87 8.26 8.23 8.27 | 8.12 | 0.7231 | 320 | 11.45 11.55 11.37 11.10 11.40 11.26 | 11.37 | 0.3887 | 75 | 16.12 15.80 15.87 15.75 15.81 16.03 | 15.86 | 0.0854 |
| 100 | 16.29 16.28 | 10.47 | 01.002 | 100 | 18.82 18.59 | 18.53 | 0.2998 | | 7.90 8.33 8.01 | | | | 11.15 11.57 11.60 | | | | 15.75 15.73 | | |
| 200 | 10.33 | 10.33 | 0.5000 | | 18.57 18.37 18.42 18.42 | | | | 8.36 8.04 7.95 7.91 8.01 | | | | | | | 150 | 15.08 14.81 14.65 14.73 14.83 | 14.82 | 0.1425 |
| | | | | 200 | 12.64 12.54 13.01 12.59 12.83 | 12.71 | 0.5000 | | 8.15 8.20 8.38 8.16 8.02 | | | | | | | | 15.17 14.76 14.54 14.84 | | |
| | | | | | 12.60 12.54 13.03 12.79 12.52 | | | | 0.02 | | | | | | | 300 | 12.22 12.29 12.26 12.21 12.41 | 12.28 | 0,2833 |
| | | | | 300 | 7.66 7.53 7.58 | 7.59 | 0.5000 | | | | | | | | | 500 | 7.67 7.81 7.89 7.95 | 7.83 | 0.4669 |

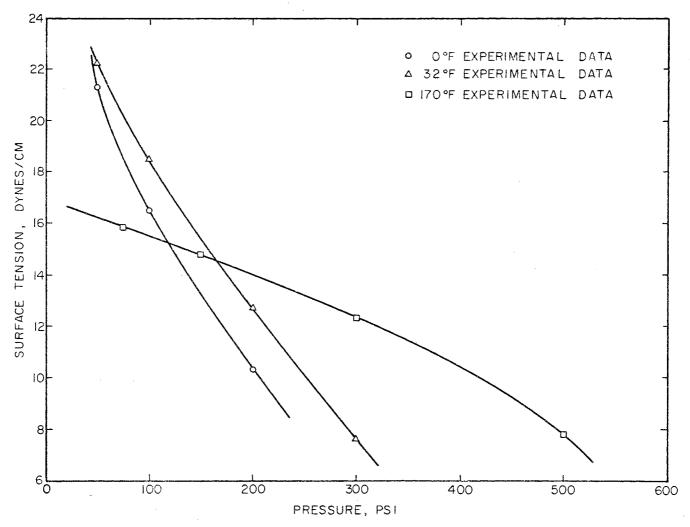


Figure 6. Isothermal Surface Tension of Ethane-Nonane System

TABLE III

EXPERIMENTAL SURFACE TENSION OF CARBON DIOXIDE-DECANE SYSTEM

| | | T=0° | F | | | $T=40^{\circ}$ | F | T=160° F | | | | | |
|----------------|----------------------------------|---------------|---------------------------------|----------------|----------------------------------|----------------|---------------------------------|----------------|----------------------------------|-------|-------------------------|---|--|
| Press. psia | Surface Tension dynes/cm | Ave. Value | Carbon Dioxide Mole Fraction | Press. psia | Surface Tension dynes/cm | Ave. Value | Carbon Dioxide Mole Fraction | Press. psia | Surface Tension dynes/cm | | Carbon Dio Mole Frac | | |
| 50 | 27.38 27.28 27.28 | 27.31 | 0.1376 | 75 | 22.41 22.32 22.30 22.73 | 22.43 | 0.0843 | 200 | 16.05 15.46 15.63 15.44 | 15.77 | 0.1118 | | |
| 100 | 24.54 25.05 25.14 25.27 | 25.01 | 0.2709 | 150 | 22.41 20.62 20.89 | 20.73 | 0.1627 | | 16.06 15.61 16.12 | | | • | |
| | 25.08 24.96 | | | | 20.95 20.31 20.46 | | | 400 | 13.24 13.35 13.24 | 13.40 | 0.2127 | | |
| 300 | 10.01 10.00 9.64 9.90 | 9.89 | 0.5000 | 300 | 20.96 20.95 16.23 | 16.51 | 0.3355 | 600 | 13.55 13.60 11.79 | 11.82 | 0.3077 | | |
| | 9.90 | | | 300 | 16.47 16.44 16.63 | 10.51 | 0.3333 | 000 | 11.93 11.65 11.86 | 11.02 | | | |
| | • | | * | 500 | 16.78 8.96 | 9.04 | 0.7117 | | 11.88 | | | | |
| | , , | | | | 8.95 9.03 9.06 8.92 | | | 800 | 10.23 9.99 10.55 10.01 | 10.24 | 0.3988 | | |
| | | | | .*.· | 9.15 9.16 9.10 8.98 | | | | 10.40 | | | ~ | |

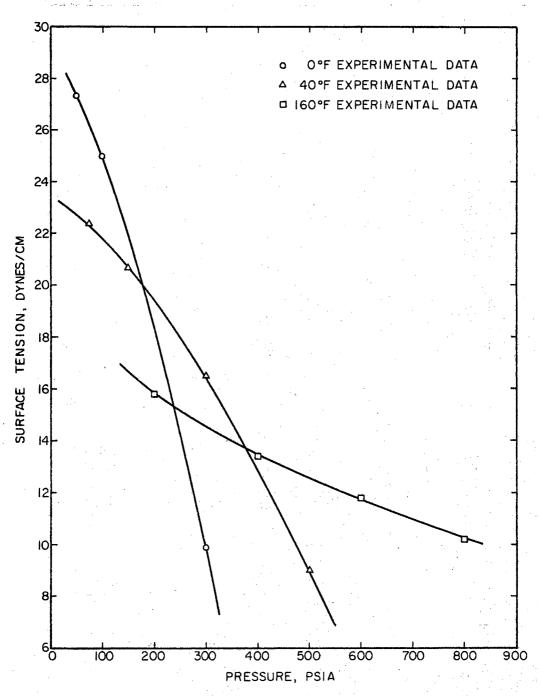


Figure 7. Isothermal Surface Tension of Carbon Dioxide-Decane System

and in contact with their vapors. Drop measurements and phase densities were used to calculate surface tension values via Equation (6). Data at 32 F and 76 F are shown with the methane-carbon dioxide-decane ternary system later.

For the hydrogen sulfide-decane system, temperatures studied were 40°F, 100°F, and 160°F. Pressures ranged from 30 psia to 115 psia. Equation (6) with experimental drop measurements and phase densities were used to calculate surface tension of the saturated mixtures. These data are shown in Table IV and Figure 8.

Surface tension values for the ethane-butane-decane ternary system were determined at $170^{\circ}F$ and for pressure values from 50 psia to 500 psia. Data were taken for liquid in equilibrium with its own vapor. Phase densities and drop measurements were used with Equation (6) to find surface tension values. These are shown in Table V and Figure 9.

The ternary system of methane-carbon dioxide-decane and the carbon dioxide-decane binary system were studied at 32 F and 76°F. Table VI shows experimental results for the binary system. Table VII and Figures 10, 11, and 12 present the data for the ternary system. At every temperature a series of pressures were investigated ranging from about 30 psia to 1000 psia. Liquid mixtures were saturated and in contact with their vapors. Phase densities and experimental drop measurements generated

TABLE IV

EXPERIMENTAL SURFACE TENSION OF HYDROGEN SULFIDE-DECANE SYSTEM

| | T | = 40°F | | | T | = 100°F | | T = 160°F | | | | | |
|----------------|----------------------------------|---------------------------------------|-----------------------------------|---------------|---|---------------|-----------------------------------|---------------|----------------------------------|---------------|-----------------------------------|--|--|
| Press. psia | Surface Tension | Ave. Value | Hydrogen Sulfide Mole Fraction | Press psia | Surface Tension | Ave. Value | Hydrogen Sulfide Mole Fraction | Press psia | Surface Tension | Ave. Value | Hydrogen Sulfide Mole Fraction | | |
| 50 | 21.45 21.44 21.95 21.55 | 21.60 | 0.195 | 30 | 20.18 20.79 20.48 20.41 20.13 | 20.40 | 0.0707 | 50 | 17.93 18.05 17.91 18.33 | 18.06 | 0.0796 | | |
| 100 | 20.55 19.59 | 20.07 | 0.446 | 50 | 19.92 20.05 | 19.87 | 0.1153 | 75 | 17.59 17.87 17.65 | 17.61 | 0.1192 | | |
| 115 | 19.56 | 19.56 | 0.546 | | 20.17 19.96 19.52 | | | | 17.50 17.46 | | | | |
| | | | | | 19.66 19.79 | | | 100 | 17.35 17.06 17.23 | 17.21 | 0.1585 | | |
| | | | | 100 | 18.77 18.73 18.89 18.92 | 18.82 | 0.2332 | | | | | | |
| | | · · · · · · · · · · · · · · · · · · · | | . | 18.89 18.88 18.76 18.75 | | | | | | | | |
| | | | | 115 | 18.62 18.37 18.48 18.33 | 18.49 | 0.2703 | | | | | | |
| | | | | | 18.53 18.58 18.36 18.65 | | | | | | | | |

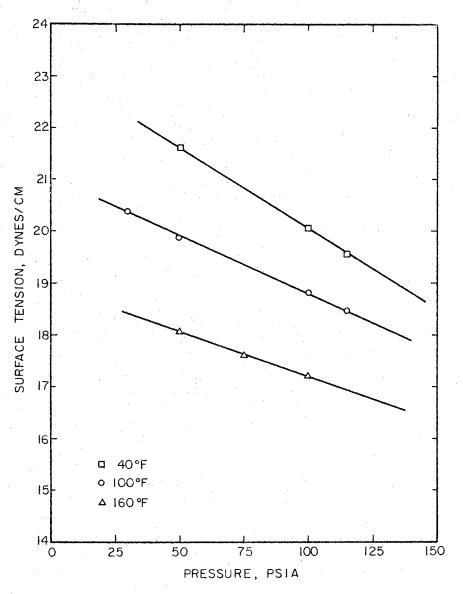


Figure 8. Isothermal Surface Tension
Hydrogen Sulfide-Decane System

TABLE V

EXPERIMENTAL SURFACE TENSION OF ETHANE-BUTANE-DECANE SYSTEM

| Temp, | Press. psia | Surface Tension dynes/cm | Ave. Value | Mole Fraction Ethane Butane |
|-------|----------------|---|---------------|--------------------------------|
| 170 | 50 | 13.88 14.24 14.00 14.26 14.14 | 14.10 | 0.0 0.3873 |
| | 100 | 13.16 13.24 13.26 | 13.22 | 0.0619 0.3605 |
| | 200 | 12.18 11.93 12.16 11.95 11.90 11.96 11.84 | 11.99 | 0.1618 0.3221 |
| | 300 | 10.20 10.04 10.00 10.39 | 10.15 | 0.2578 0.2856 |
| | 400 | 8.34 8.34 8.90 8.63 8.92 8.54 8.54 | 8.65 | 0.3520 0.2493 |
| | 500 | 7.10 7.36 7.10 7.28 7.32 7.12 7.20 | 7.21 | 0.4448 0.2133 |

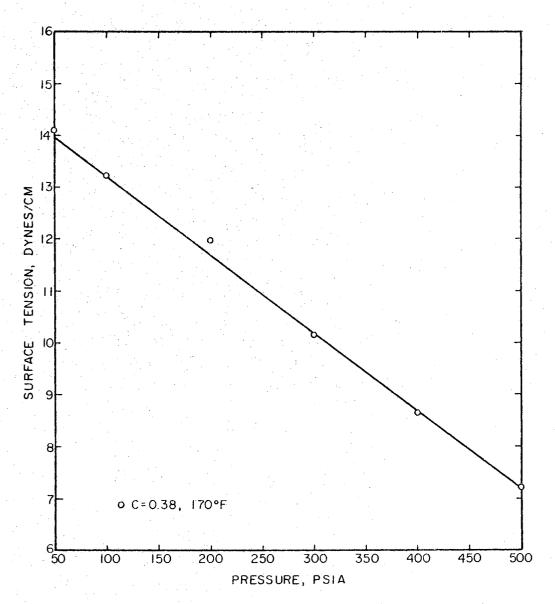


Figure 9. Isothermal Surface Tension of Ethane-Butane-Decane System

TABLE VI

EXPERIMENTAL SURFACE TENSION OF CARBON DIOXIDE-DECANE SYSTEM

| Composition Parameter | Temp. | Press. psia | Surface Tension | Ave. Value | Carbon Dioxide Mole Fraction |
|--------------------------|-------|----------------|---|---------------|---------------------------------|
| 0.40 | 76 | 34 | 21.64 21.91 21.63 21.85 21.89 21.74 21.65 21.85 21.86 | 21.78 | 0.0384 |
| 0.35 | 32 | 34 | 23.37 23.57 23.45 23.61 | 23.50 | 0.0625 |
| 0.52 | 32 | 50 | 22.25 22.97 22.97 | 22.73 | 0.0917 |
| 0.68 | 32 | 100 | 21.13 21.16 21.55 21.30 21.58 | 21,34 | 0.1817 |

TABLE VII

EXPERIMENTAL SURFACE TENSION OF METHANE-CARBON DIOXIDE-DECANE SYSTEM

| Composition Parameter | T P ^O F psia | Exp. Value | Ave. Value | | e Fraction Carbon Dioxide | Composition Parameter | T P ^O F psia | Exp. Value | Ave. Value | Mol Methane | e Fraction Carbon Dioxide |
|--------------------------|----------------------------|---|---------------|--------|------------------------------|--------------------------|----------------------------|--|---------------|----------------|------------------------------|
| 0.40 | 76 100 | 21.29 21.06 21.33 21.10 21.40 21.23 | 21.20 | 0.0216 | 0.0425 | 0.35 | 32 200 | 21.41 21.25 21.10 21.63 21.26 | 21.33 | 0.0676 | 0.0529 |
| | | 21.23 21.30 21.04 20.96 21.19 21.28 | | | | | 300 | 20.07 20.61 20.26 20.08 20.53 20.56 | 20.35 | 0.1047 | 0.0507 |
| | 200 | 20.25 20.22 20.09 20.03 20.00 20.18 20.43 | 20.17 | 0.0554 | 0.0415 | | 500 | 17.34 17.43 17.51 17.43 17.39 17.50 | 17.52 | 0.1943 | 0.0462 |
| | 300 | 19.06 18.68 19.09 18.68 18.74 | 18.83 | 0.1055 | 0.0406 | • | 750 | 17.63 17.62 17.79 17.68 | 15.20 | 0.2688 | 0.0407 |
| | 500 | 18.74 16.36 16.23 16.34 16.10 | 16.26 | 0.2012 | 0.0386 | · | 730 | 15.20 15.13 15.35 15.04 15.01 15.47 | 13.20 | 0.2000 | |
| | 750 | 14.30 14.19 14.29 | 14.26 | 0.2620 | 0.0356 | | 1000 | 15.11 12.85 | 12.74 | 0.3471 | 0.0349 |
| | 1000 | 12.22 | 12.22 | 0.3442 | 0.0323 | | | 12.66 12.71 12.88 | | | • |
| 0.35 | 32 100 | 22.61 22.55 22.66 22.50 22.49 22.72 | 22.59 | 0.0284 | 0.0551 | | | 12.76 12.91 12.69 12.88 | | | |
| | | 22.72 | | | | | | 12.54 12.79 12.83 12.82 12.62 12.51 | | | |

TABLE VII (Continued)

| Composition Parameter | T o _F | P ∵psia | Exp. Value | Ave. Value | | e Fraction Carbon Dioxide | Composition Parameter | T o _F | P psia | Exp. Value | Ave. Value | | e Fraction Carbon Dioxide |
|--------------------------|---------------------|------------|-------------------------|---------------|--------|------------------------------|--------------------------|---------------------|-----------|---|---------------|--------|------------------------------|
| 0.52 | 32 | 200 | 20.97 20.67 20.64 | 20.76 | 0.0625 | 0.0759 | 0.68 | 32 | 200 | 20.26 19.94 20.31 19.96 | 20.16 | 0.0454 | 0.1529 |
| | | 500 | 17.72 17.50 | 17.57 | 0.1690 | 0.0663 | | | | 20.35 | | | |
| | | 750 | 17.48 | 14 72 | 0.2551 | 0.0507 | | • | 300 | 19.32 19.10 | 19.28 | 0.0840 | 0.1456 |
| | | 750 | 14.27 14.38 | 14.32 | 0.2551 | 0.0583 | | | | 19.17 19.28 19.13 | | | |
| | | 1000 | 12.40 12.67 12.74 | 12.60 | 0.3459 | 0.0499 | | | | 19.38 19.40 19.42 19.33 | | | , |
| | | | | | | • | | | 500 | 19.28 17.49 | 17.26 | 0.1648 | 0.1321 |
| | = | | | | | | | | 200 | 17.59 17.36 17.00 17.04 17.10 | 21.12 | 0.25 | |
| | | | - | | | | | | 750 | 14.56 14.60 14.41 | 14.52 | 0.2738 | 0.1157 |

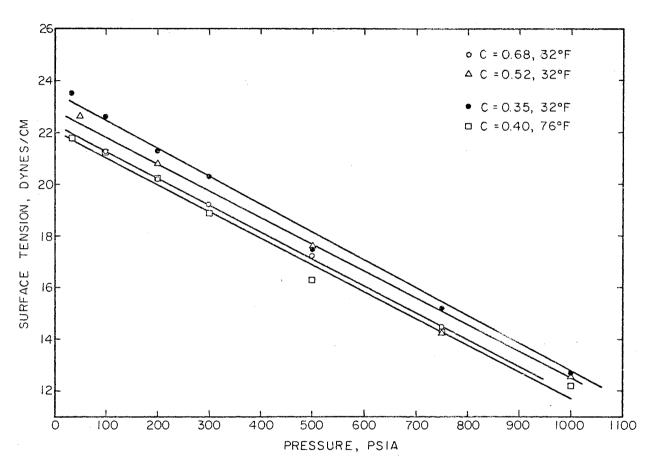


Figure 10. Isothermal Surface Tension of Methane-Carbon Dioxide-Decane System

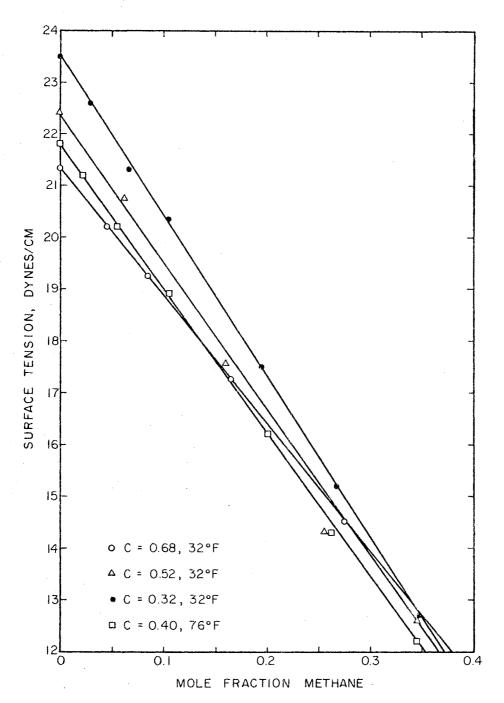


Figure 11. Surface Tension of Methane-Carbon Dioxide-Decane System Versus Methane Concentration

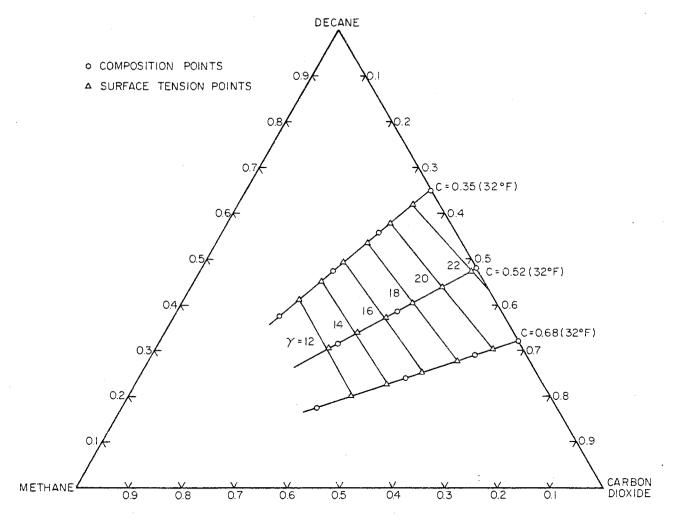


Figure 12. Phase Diagram for Methane-Carbon Dioxide-Decane Surface Tension

surface tension values by use of Equation (6). Three composition parameters were studied at $32^{\circ}F$, .35, .52, and 68; and one composition parameter was investigated at $76^{\circ}F$, 0.40.

CHAPTER V

DISCUSSION OF EXPERIMENTAL RESULTS

Reliability of Results

Initial experimental work, after the familiarization stage, was concerned with verifying the results of this work. Therefore, surface tension of the methane-nonane binary system at $76^{\circ}F$ was determined in order to compare these results with values reported by Deam (7) for the same system. The experimental data of this work are compared to Deam's data in Table VIII. The spread around the average value of this work is approximately ± 1 percent. Agreement of the data of this work with Deam's is rather good. Deviation of the averages of this work from Deam's averages is less than ± 1 percent.

A complete error analysis of experimental surface tension values is presented in Appendix A. The limiting accuracy of the experimental data seems to be about 2 percent. This takes into consideration the probable errors in measuring the two selected diameters, d_e and d_s , which are the main contributors to experimental error. Using the Vanguard motion analyzer, the images of the drops were measured to 0.001 inches. However any measurement errors are magnified about five fold, mainly through the

TABLE VIII

RELIABILITY OF EXPERIMENTAL DATA

Methane-Nonane System at 76°F

| Press. | Surface ' | Tension, dyn | es/cm. |
|--------|---|--------------|--------|
| psia | This Work | | Deam |
| 75 | 21.62 21.64 21.82 21.99 21.88 | 21.79 | 21.77 |
| 150 | 20.56 20.55 20.52 20.38 20.41 20.81 20.40 20.75 20.53 20.36 20.49 | 20.52 | 20.58 |

relationship of 1/H to S.

Phase Rule Interpretation

Surface tension is an intensive property of a system; i.e., it is independent of the mass of the system, but is fully dependent on the thermodynamic state of the system. Therefore, it is important to analyze and keep in perspective the number of independent degrees of freedom, or variables, that must be specified for a system under consideration to be fixed. The phase rule states this as follows

$$F + \emptyset = N + 2 \tag{12}$$

where F is the number of degrees of freedom, or independent variables, \emptyset is the number of phases, and N is the number of components.

Thus for a binary system, in order for the state of equilibrium to be completely defined, two variables, normally temperature and pressure, must be fixed. This fixes all intensive properties of the system; e.g., equilibrium composition of the two phases and the surface tension. Therefore, interpolation between data points in the two-phase region is feasible.

For a ternary system, on the other hand, the situation is very different. The phase rule requires, for a ternary system in the two-phase region, that three variables be specified in order for the system to be fixed. In other words, specifying the temperature and pressure alone is no longer sufficient; a third variable must be

specified in order to define the state of equilibrium and to allow correlating the data. Reamer et al. (24) defined a composition parameter expressed as

$$C = \frac{n_2}{n_2 + n_3} \tag{13}$$

where n_2 and n_3 refer to the mole fraction of the intermediate and heavy components, respectively, in the mixture as a whole. This facilitates considerably the graphical presentation of ternary data. Direct interpolation of surface tension with respect to the light component concentration is also possible.

For a ternary system, a measured amount of liquid, n_3 , was charged to the system; and with the capillary valve in the closed position, the cell was pressured with the intermediate component to a predetermined pressure. With thermal equilibrium established, this allowed calculation of n_2 . To charge the light component, the capillary valve was closed and the cell was pressured. This allowed calculation of n_1 once thermal equilibrium was achieved.

Methane-Nonane Experimental Results

Vapor-liquid equilibrium data for the methane-nonane system were obtained from a combination of correlations. The NGPA K and H computer program was used to obtain phase compositions. The program uses the Chao-Seader (6) technique for the calculation. The vapor density was

also obtained from the program; for this calculation the program uses the compressibility factor computed by the Redlich-Kwong equation of state. The liquid phase density was calculated by the Rackett technique. This method is discussed in detail by Deam (7) and predicts saturated liquid phase densities to \pm 2 per cent.

Figure 5 shows that surface tension of the system decreases with increasing pressure, which is equivalent to increasing the methane concentration. Experimental data of Deam at 76° F are shown in Figure 5 for comparison purposes.

Ethane-Nonane Experimental Results

Literature data on phase compositions and densities of the ethane-nonane system were not available. Phase compositions and vapor phase densities were calculated by the NGPA program. Liquid phase densities were calculated by the Rackett procedure.

Figure 6 shows that surface tension decreases as the pressure increases. Furthermore, surface tension of the system decreases with increasing temperatures - below the critical temperature of ethane. However, the effect of pressure on surface tension diminishes above the critical temperature of ethane.

Carbon Dioxide-Decane Experimental Results

Vapor-liquid equilibrium data of Reamer et al. (22)

for the carbon dioxide-decane system was utilized at 40° F and 160° F. Some interpolation was necessary at 40° F and 75 psia. No experimental data was reported at 0° F; the NGPA program was, therefore, used for phase compositions and vapor phase densities. Liquid densities were calculated by the Rackett Method.

As the pressure increases, surface tension is seen in Figure 7 to decrease. Crossovers are observed in the diagram; this is due in part to the pressure effect and in part to the fact that the solubility of carbon dioxide increases at lower temperatures, tending to lower the surface tension values. Like the ethane-nonane system, the carbon dioxide-decane system is less sensitive to pressure changes above the critical temperature of carbon dioxide than below it.

Hydrogen Sulfide-Decane Experimental Data

Equilibrium phase data of Sage and coworkers (26) was used. Interpolation was required in some cases. Vapor phase densities are not given in the range investigated in this work; these were determined, therefore, by the NGPA program. The same program was used at 160° F and 50 and 75 psia, which could not be interpolated for phase compositions. Liquid phase densities for these two points were determined by the Rackett technique.

Surface tension is seen to decrease as the pressure increases. Also, surface tension decreases as the

temperature increases.

Ethane-Butane-Decane Experimental Results

No experimental phase composition data were available for the ethane-butane-decane ternary system in the literature. The NGPA program was used to determine phase compositions and vapor phase densities. Liquid phase density was then determined by the Rackett equation.

One isotherm was determined for this system. This was at 170° F, above the critical temperature of ethane. The effect of pressure on surface tension is pronounced; as pressure is increased, surface tension decreased - linearly.

Methane-Carbon Dioxide-Decane Experimental Results

Equilibrium vapor-liquid data for the methane-carbon dioxide-decane ternary system were not available. In order to determine phase compositions, the NGPA program was used. Liquid densities were determined by the Rackett procedure.

Surface tension was measured along three composition parameters, 0.35, 0.52, and 0.68, at 32° F, and along one composition parameter, 0.40, at 76° F. Pressure range covered was from about 30 psia to approximately 1000 psia.

As seen from Figures 10 and 11 surface tension decreased as methane pressure was increased. Also, surface tension decreased as the carbon dioxide fraction, composition parameter, was increased. The four isothermal

lines are seen to be linear and approximately parallel.

Figure 12 may be used to estimate surface tension for this ternary in the outlined area.

CHAPTER VI

PARACHOR APPLICABILITY

Correlation of experimental data was attempted by two independent techniques. The excess surface tension function proposed by Deam (7) applies a correction to pure component surface tension, calculated by the Ferguson equation, when the mixture temperature is above the critical temperature of the gas; this is shown in Equation (11). The Katz method, Equation (10), employs the parachor, a rather constant quantity for every component, to predict surface tension of a mixture. Both methods were applied to the different systems investigated in this study. Values of the constants used in the correlations are presented in Appendix B.

The Katz relationship was used to correlate the experimental methane-nonane surface tension data. Katz' predictions show a positive bias with a maximum error of 12.87 percent and an average error of 8.44 percent. Deam's predictions show a maximum positive error of 7.27 percent, a maximum negative error of 3.20 percent, and an average absolute deviation of 3.08 percent. Table IX shows a comparison of the experimental data with values calculated

TABLE IX

COMPARISON OF PARACHOR AND EXCESS SURFACE
TENSION CORRELATIONS WITH EXPERIMENTAL
METHANE-NONANE DATA AT 70°F

| $\operatorname*{Temp}_{o_F}.$ | Press. psia | Surfa Ave.Exp. | ce Tens Katz | ion Deam | Per Cent Katz | Deviation Deam |
|-------------------------------|----------------|-------------------|-----------------|-------------|------------------|-------------------|
| 7 0 | 50 | 22.05 | 24.89 | 22.05 | 12.87 | -0.01 |
| | 100 | 21.70 | 24.11 | 21.05 | 11.10 | -3.01 |
| | 300 | 19.57 | 21.19 | 18.94 | 8.29 | -3.20 |
| | 500 | 17.14 | 18.54 | 17.14 | 8.15 | -0.02 |
| | 750 | 14.51 | 15.54 | 15.23 | 7.11 | 4.96 |
| | 1000 | 12,51 | 12.90 | 13.42 | 3.13 | 7.27 |

by the parachor and excess surface tension methods.

When applied to the ethane-nonane system, the Katz equation produced a positive bias, with a maximum deviation of 129.57 percent. The average deviation over the entire temperature and pressure range was 45.18 percent; above the critical temperature of ethane, however, the average error was 14.27 percent. Deam's equation gave a maximum positive error 81.86 percent, a maximum negative error of 4.64 percent. The overall, average absolute deviation for Deam's correlation was 13.29 percent; but above the ethane critical temperature the average absolute deviation was only 2.70 percent. A comparison of experimental and calculated values is presented in Table X.

The carbon dioxide-decane system is probably most nonideal, and this is reflected in higher average deviations as shown in Table XI. The parachor correlation gave a maximum positive error of 113.67 percent, a maximum negative error of 10.25 percent, and an average absolute error of 28.10 percent - over the temperature and pressure range investigated. Above the critical temperature of carbon dioxide, the average error was 7.79 percent.

Deam's correlation produced a maximum positive error of 76.84 percent, a maximum negative error of 12.71 percent and an average absolute error of 18.54 percent; but the average error was 19.21 percent above the critical temperature of carbon dioxide. Correlation of this system exhibits quite significant deviations from experimental

TABLE X

COMPARISON OF PARACHOR AND EXCESS SURFACE TENSION CORRELATIONS WITH EXPERIMENTAL ETHANE-NONANE DATA

| Temp. | Press. psia | Surfa Ave.Exp. | ace Ter Katz | | Per Cent Katz | Deviation Deam |
|-------|----------------|-------------------|-----------------|-------|------------------|-------------------|
| 0 | 50 | 21.34 | 25.80 | 21.60 | 20.89 | 0.78 |
| | 100 | 16.47 | 21.57 | 16.95 | 30.97 | 1.73 |
| | 200 | 10.33 | 20.23 | 15.94 | 95.88 | 52.23 |
| . 32 | 50 | 22.24 | 24.90 | 21.25 | 11.97 | -4.64 |
| | 100 | 18.53 | 2.2.05 | 18.12 | 19.00 | -2.64 |
| | 200 | 12.71 | 18.00 | 13,94 | 41.60 | 8.60 |
| | 300 | 7.59 | 17.42 | 13.94 | 129.57 | 81.86 |
| 58 | 320 | 8.12 | 11.13 | 7.68 | 37.09 | -6.74 |
| 130 | 320 | 11.39 | 13.59 | 11.45 | 19.29 | -3.10 |
| 170 | 75 | 15,86 | 18.08 | 16.17 | 14.02 | 1.47 |
| | 150 | 14.82 | 16.52 | 14.87 | 11.45 | -0.69 |
| | 300 | 12.28 | 13.48 | 12.40 | 9.74 | -1.37 |
| | 500 | 7.83 | 9.54 | 8.78 | 21.88 | 6.89 |

TABLE XI

COMPARISON OF PARACHOR AND EXCESS SURFACE TENSION
CORRELATIONS WITH EXPERIMENTAL
CARBON DIOXIDE-DECANE DATA

| Temp. | Press. psia | Surface Ave.Exp. | Tensi Katz | on Deam | Per Cent Katz | Deviation Deam |
|-------|----------------|---------------------|---------------|------------|------------------|-------------------|
| 0 | 50 | 27.31 | 48.55 | 25.36 | 77.78 | -7.15 |
| | 100 | 25.01 | 37.26 | 23.07 | 48.98 | -7.75 |
| | 300 | 9.89 | 21.13 | 18.10 | 113.67 | 82.99 |
| 32 | 34 | 23.50 | 23.76 | 24.07 | 1.11 | 2.41 |
| | 50 | 22.73 | 22.56 | 23.46 | -0.75 | 3.22 |
| | 100 | 21.34 | 19.01 | 21.58 | -10.93 | 1.12 |
| 40 | 75 | 22.43 | 24.68 | 23.49 | 10.02 | 4.72 |
| | 150 | 20.73 | 22.24 | 22.50 | 7.31 | 8.55 |
| | 300 | 16.51 | 18.16 | 18.75 | 9.96 | 13.57 |
| | 500 | 9.04 | 8.11 | 15.90 | -10.25 | 75.91 |
| 76 | 34 | 21.78 | 22.27 | 22.33 | 2.27 | 2.54 |
| 160 | 200 | 15.77 | 16.96 | 14.91 | 7.54 | -5.46 |
| | 400 | 13.40 | 14.99 | 11.01 | 11.85 | -17.84 |
| | 600 | 11.82 | 12.83 | 7.76 | 8.50 | -34.31 |
| | 800 | 10.24 | 10.58 | 5.20 | 3.28 | -49.25 |
| 170 | 50 | 14.10 | 15.04 | 13.92 | 6.65 | -1.30 |
| | | | | | | |

values. The untolerable errors are observed at higher pressures of every isotherm where carbon dioxide concentration in the liquid phase exceeds about 40 percent. For the 0°F isotherm, critical conditions were exhibited as soon as the pressure was raised beyond 300 psia; i.e., the liquid phase was lost. Critical conditions were observed around 550 psia for the 40°F isotherm. Therefore the large errors found at the three extreme pressures for this system have critical contributions as well as contributions due to the high concentration of carbon dioxide.

Table XII compares the predictions of the parachor correlation to experimental hydrogen sulfide-decane data. A positive bias is exhibited by the data. Maximum deviation is 17.66 percent; and average deviation is 6.70 percent. Deam's equation was not applied to this set of data. Ferguson equation constants for hydrogen sulfide are not available, and pure hydrogen sulfide surface tension data is not available to determine these constants. These data, however, are sub-critical; and therefore, provide no test for the excess surface tension function proposed by Deam.

The comparison of results for the ethane-butane-decane ternary system is presented in Table XIII. This is well above the critical temperature of ethane. The parachor equation again shows a positive bias with a maximum deviation of 17.77 percent and an average deviation of 14.01

TABLE XII

COMPARISON OF PARACHOR PREDICTIONS WITH HYDROGEN SULFIDE-DECANE DATA

| Temp. | Press. | Surface Tension | Per Cent |
|-------|--------|-----------------|-----------|
| | psia | Ave. Exp. Katz | Deviation |
| 40 | 50 | 21.60 24.13 | 11.71 |
| | 100 | 20.07 21.53 | 7.28 |
| | 115 | 19.56 20.66 | 5.64 |
| 100 | 30 | 20.40 20.85 | 2.18 |
| | 50 | 19.87 21.39 | 7.67 |
| | 100 | 18.82 20.22 | 7.44 |
| | 115 | 18.49 21.76 | 17.66 |
| 160 | 50 | 18.06 18.34 | 1.53 |
| | 75 | 17.61 17.81 | 1.14 |
| | 100 | 17.21 18.02 | 4.73 |

TABLE XIII

COMPARISON OF PARACHOR AND EXCESS SURFACE TENSION CORRELATIONS WITH ETHANE-BUTANE-DECANE DATA, C=0.38

| Temp. | Press. psia | Surfac Ave.Exp. | | | Per Cent Katz | Deviation Deam |
|-------|----------------|--------------------|--------------|-------|------------------|-------------------|
| | | . | , | | | |
| 170 | 5 0 | 14.10 | 15.04 | 13.92 | 6.65 | - 1.30 |
| | 100 | 13.22 | 14.96 | 14.19 | 13.13 | 6.82 |
| | 200 | 11.99 | 13.48 | 12.96 | 12.46 | 6.63 |
| | 300 | 10.15 | 11.83 | 11.29 | 16.51 | 8.67 |
| | 400 | 8.65 | 10.17 | 9.65 | 17.54 | 7.70 |
| | 500 | 7.21 | 8.49 | 8,70 | 17.77 | 15.29 |

percent. The excess surface tension function gave an average absolute deviation of 7.74 percent, a maximum positive deviation of 15.29 percent, and a maximum negative deviation of 1.30 percent.

For the methane-carbon dioxide-decane system, the two correlations are compared to experimental data in Table XIV. For the four composition parameters studied, the parachor equation yielded an average absolute error of only 4.37 percent, which is quite good, a maximum positive error of 3.08 percent, and a maximum negative error of 12.72 percent. The Deam equation averaged a mere 2.93 percent deviation, with a maximum positive error of 11.74 percent, and a maximum negative error of 4.03 percent Deam's predictions gave, on the average, positive bias.

TABLE, XIV

COMPARISON OF PARACHOR AND EXCESS SURFACE TENSION CORRELATIONS WITH EXPERIMENTAL METHANE-CARBON DIOXIDE-DECANE DATA

| Composition Parameter | Temp. | Press psia | . Surfac Ave.Exp | ce Tensi . Katz | ion Pe Deam | er Cent Katz | Deviation Deam |
|--------------------------|-------|---|--|----------------------------------|--|--|-------------------|
| .40 | 76 | 100 200 300 500 750 1000 | 21.20 20.17 18.86 16.24 14.26 12.22 | 19.99 18.75 16.46 13.84 | 21.30 20.49 19.29 17.49 15.11 13.65 | 0.32 -0.89 -0.56 1.32 -2.93 -5.43 | 7.70 5.99 |
| . 35 | 32 | 100 200 300 500 750 1000 | 22.59 21.33 20.35 17.52 15.20 12.74 | 21.47 20.05 17.38 14.36 | 22.82 21.87 19.53 17.87 15.22 13.02 | 0.65 -1.49 | 1.99 0.14 |
| .52 | 32 | 200 500 750 1000 | 20.76 17.57 14.32 12.60 | 16.88 13.69 | | 0.18 -3.93 -2.54 -9.82 | 5.52 |
| .68 | 32 | 200 300 500 750 | 20.16 19.25 17.11 14.52 | 17.38 15.21 | 19.76 17.37 | -8.17 -9.69 -11.13 -12.72 | |

CHAPTER VII

CONCLUSIONS AND RECOMMENDATIONS

Conclusions

This project set out to experimentally measure surface tension, by the pendant drop method, of a variety of hydrocarbon and related systems. Surface tension was determined for methane-nonane, ethane-nonane, carbon dioxidedecane, and hydrogen sulfide-decane binary systems, and for ethane-butane-decane and methane-carbon dioxide-decane ternary systems. In general, a range of temperature and pressure was investigated for each system.

Applicability of the Katz parachor technique was tested. Predictions of the parachor procedure were compared to experimental results for all the systems investigated. This method proved only moderately successful in correlating surface tension of the mixtures studied here.

The excess surface tension concept proved to be efficient in correlating the experimental data. This function accounts for the behavior of the super-critial, volatile component in the mixture. The light component behaves like a dissolved gas in the liquid when used above its critical temperature. A diagram developed by Deam (7)

to estimate surface tension of methane containing mixtures, on the basis of the dissolved gas behavior of methane, was successfull in predicting surface tension of other mixtures studied in this work.

Deam's diagram, discussed above, is reproduced in Figure 13. The data of this work are superimposed on the diagram. The agreement is quite good. This supports and reinforces the excess surface tension proposal as being generally applicable to a variety of systems over a wide range of conditions as long as they are reasonably removed from their critical region. Only the carbon dioxidedecane system diverges considerably on the diagram.

Recommendations

There is a range of temperature and pressure over which the unpredictable critical effects of the light component in a mixture are exhibited. At the present there is no method of estimating this range of conditions such that one feels assured he is operating outside this region. A systematic method of estimating this critical range should be a welcome contribution.

A reliable method for obtaining experimental liquid densities is needed and deserves attention in future studies. While the Rackett technique is powerful, it nevertheless, requires accurate phase composition information.

So far the excess surface tension function has been

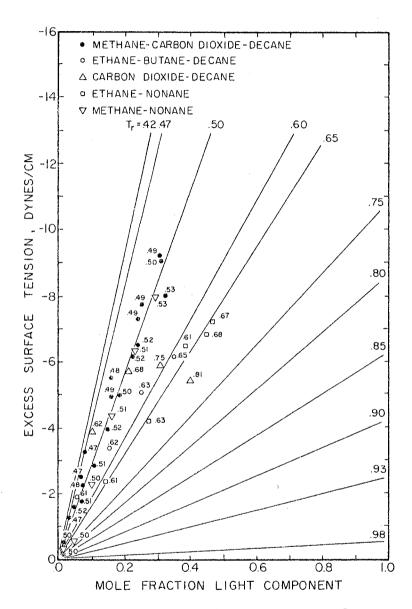


Figure 13. Deam's Excess Surface
Tension as a Function
of Light Component
Concentration and
Reduced Temperature

applied to ternary systems with only one component being super-critical. A more severe test would be a ternary mixture with two super-critical components; such systems could include, for example, methane-nitrogen-decane, methane-ethane-decane, and methane-carbon dioxide-decane mixtures.

NOMENCLATURE

English Letters

| | Ь | = | radius of curvature for a drop at its apex |
|---|-----------------|-----|---|
| | C | = | composition parameter |
| | d | = | density |
| | d _e | = | equatorial diameter of a drop |
| | d _n | -= | magnified diameter of tip |
| | ds | = | selected diameter |
| | g | = | acceleration of gravity |
| | Н | = | shape dependent parameter |
| | М | = | molecular weight |
| | n | = | exponent in van der Waals and Ferguson equations |
| | Р | . = | pressure |
| | | | pressure difference across a curved interface |
| | p | = | parachor |
| | R_1 and R_2 | = | radii of curvature for a drop |
| | S | = | experimentally measureable shapte factor |
| | T | = | absolute temperature |
| | V | = | volume |
| ` | × | = | mole fraction in liquid phase |
| • | Y | = | mole fraction in vapor phase |
| | Z | = | vertical co-ordinate measured from bottom of drop |

NOMENCLATURE (Continued)

z = compressibility factor

<u> Greek Letters</u>

 β = drop shape factor

γ = surface tension

y = excess surface tension

 γ_{O} = van der Waals equation constant

Subscripts

c = critical property

i = component number

L = liquid phase

m = mixture property

r = reduced property

V = vapor phase

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APPENDIX A

ERROR ANALYSIS

ERROR ANALYSIS

Deam (7) presented a detailed error analysis for surface tension values determined by the pendant drop method. Calculus is utilized to evaluate the error resulting rom the different, individual quantities used in the calculation. In the equation

$$\gamma = \frac{g (\Delta d) d_e^2}{H} \tag{14}$$

error in surface tension values can result from errors in the gravitational constant, density difference, equatorial diameter, and the selected plane diameter.

The error generated by error in the gravitational constant is

$$\gamma_{q} = \left(\frac{\partial \gamma}{\partial q}\right) \delta g = \left(\frac{\gamma}{q}\right) \delta g$$
 (15)

where &g is the error in the gravitational constant.

Errors in the density values used affect the calculated surface tension in the following manner

$$\gamma_{\Delta d} = (\frac{\partial \Delta d}{\partial \gamma}) \quad \delta \quad (\Delta d) = (\frac{\Delta d}{\gamma}) \quad \delta \quad (\Delta d). \tag{16}$$

The equatorial diameter, d_{e} , appears in two terms

$$\gamma_{d_{e}} = \left(\frac{\partial \mathbf{y}}{\partial d_{e}}\right) \delta \left(d_{e}\right) = \left[\frac{g(\Delta d)}{H} \quad 2 d_{e} + g(\Delta d) d_{e}^{2} \frac{\partial 1/H}{\partial d_{e}}\right] \delta \left(d_{e}\right)$$
(17)

but

$$1/H=f(S) = f(d_{s}/d_{e}).$$
 (18)

Therefore,

$$\frac{\partial 1/H}{\partial d_e} = -\frac{d_s}{d_e^2} \frac{\partial 1/H}{\partial s}$$
 (19)

Stegemeier (6) reported that

$$\frac{\partial 1/H}{\partial S} = -2.6444 (1/H) \frac{1}{S}$$
 (20)

Thus, from Equations (17), (19), and (20)

$$^{Y}_{d_{e}} = 4.6444 (\gamma / d_{e}) \delta d_{e}.$$
 (21)

The effect of error in the selected plane diameter is

$$\gamma_{d_s} = g \left(\Delta d \right) d_e^2 \frac{\partial 1/H}{\partial d_s}. \tag{22}$$

Considering Equation (20), the error in surface tension as a result of error in $\mathbf{d_s}$ is found to be

$$^{\gamma}d_{s} = -2.6444 \quad (\frac{\gamma}{d_{s}}) \quad \delta d_{s} .$$
 (23)

Then, the expected error in surface tension may be written as

$$\delta \gamma = \sqrt{\gamma_g^2 + \gamma_{\Delta d}^2 + \gamma_{d_e}^2 + \gamma_{d_s}^2}$$
 (24)

Typical data for the ethane-nonane system are as follows

 $d_e = 0.218$ cm.

 $d_s = 0.192$ cm

 $\Delta d = 0.6526 \text{ gm/ml}.$

 γ = 12.54 dynes/cm

$$\delta g = 0.$$

 $\delta \Delta d = 0.005 \text{ gm/m}1$

 $\delta d_e = 0.001 \text{ cm}.$

 $\delta d_s = 0.001$ cm.

From Equation (24) the probable error in the reported surface tension values is 0.33 dynes/cm., or

 $\gamma = 12.54 \pm 0.33$ dynes/cm.

APPENDIX B

DATA USED WITH CORRELATIONS

TABLE XV
CRITICAL CONSTANTS (20)

| Component | ^Z c | T _c , °R | V _c ,m1/g mole |
|------------------|----------------|---------------------|---------------------------|
| Methane | .289 | 344.0 | 99.0 |
| Ethane | .279 | 554.4 | 146.3 |
| propane | .276 | 665.3 | 199.6 |
| i-Butane | .275 | 734.6 | 256.0 |
| n-Butane | .273 | 765.4 | 254.0 |
| i-Pentane | .270 | 829.6 | 310.0 |
| n-Pentane | .268 | 846.5 | 311.0 |
| n-He xane | .264 | 914.2 | 368.0 |
| Cyclohexane | .272 | 995.8 | 309.0 |
| n-Heptane | .261 | 972.4 | 428.0 |
| n-Octane | .257 | 1024.9 | 488.0 |
| n-Nonane | .254 | 1071.0 | 552.0 |
| n-Decane | .251 | 1114.2 | 614.0 |
| Ethylene | .282 | 508.9 | 131.0 |
| Propylene | .278 | 654.7 | 182.2 |
| 1-Butene | .274 | 755.3 | 238.0 |
| 2-Butene | .276 | 770.4 | 236.0 |
| i-Butene | .276 | 752.4 | 240.0 |
| 1,3-Butadiene | .271 | 765.0 | 221.0 |
| Nitrogen | .289 | 227.2 | 89.5 |
| Carbon Dioxide | .274 | 546.3 | 93.2 |
| Hydrogen Sulfide | .285 | 672.5 | 89.3 |
| | | | |

TABLE XVI
PARACHOR VALUES USED (17)

| Component | Parachor |
|------------------|----------|
| Methane | 71.0 |
| Ethane | 111.0 |
| n-Butane | 191.0 |
| n-Nonane | 391.0 |
| n-Decane | 431.0 |
| Carbon Dioxide | 48.6 |
| Hydrogen Sulfide | 80.1 |

TABLE XVII
FERGUSON EQUATION CONSTANTS

| | | | |
|----------------|--------------|-------|----------------|
| Component | Y., | n | Source of Data |
| Methane | 39.05 | 1.221 | (7) |
| Ethane | 50.095 | 1.26 | * |
| Propane | 49.90 | 1.20 | (7) |
| Butane | 52.50 | 1.22 | (7) |
| Pentane | 52,90 | 1,22 | (3) |
| Heptane | 47.27 | 1.099 | (7) |
| Nonane | 51.60 | 1.22 | (3) |
| Decane | 51.60 | 1.22 | (3) |
| Ethylene | 51.80 | 1.25 | (7) |
| Nitrogen | 28.42 | 1.232 | (7) |
| Carbon Dioxide | 79.621 | 1.248 | ** |
| | | | |

^{*} Pure ethane surface tension from API Data Book (3) were used to determine Ferguson equation constants for ethane.

^{**} Carbon dioxide surface tension data reported by Quinn(19) were used to evaluate Ferguson equation constants for carbon dioxide.

APPENDIX C

SURFACE TENSION, DENSITY,

AND DROP MEASUREMENTS OF

EXPERIMENTAL RUNS

TABLE XVIII

SURFACE TENSION, DENSITY, AND DROP MEASUREMENTS FOR METHANE-NONANE RUNS

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | d _e | d _e | LIQUID DENSITY | VAPOR . DENSITY |
|-------|----------------|-------------------|----------------|----------------|----------------|-------------------|--------------------|
| 79 | 100 | 22.483 | 4.770 | 5.789 | 6.747 | 0.7305 | 0.0045 |
| 70 | 100 | 22.659 | 4.770 | 5.787 | ġ.,757 | 0.7305 | 0.0046 |
| . 70 | 100 | 22.752 | 4.770 | 5.763 | 6.747 | 0.7305 | 0.0046 |
| 70 | 120 | 22.581 | 4.770 | 5.784 | 6.750 | 0.7305 | 0.0046 |
| 70 | 100 | 22.653 | 4.770 | 5.777 | 6.750 | 0.7305 | 0.0046 |
| 70 | 100 | 22.622 | 4.770 | 5.777 | 6.748 | 0.7305 | 0.0046 |
| 70 | 100 | 22.252 | 4.770 | 5.792 | 6.734 | 0.7305 | 0.0046 |
| 70 | 300 | 20.307 | 4.770 | 5.638 | 6.545 | 0.7183 | 0.0142 |
| 79 | 300 | 20.342 | 4.770 | 5.648 | 6.554 | 0.7183 | 0.0142 |
| 70 | 300 | 20.302 | 4.770 | 5.631 | 6.540 | 0.7183 | 0.0142 |
| 70. | 500 | 17.643 | 4.770 | 5.509 | 6.309 | 0.7067 | 0.0243 ' |
| 70 | 500 | 18.113 | 4.770 | 5.494 | 6.335 | 0.7067 | 0.0243 |
| 70 | 500 | 17.729 | 4.770 | 5.505 | 6.313 | 0.7067 | 0.0243 |
| 70 | 500 | 17.918 | 4.770 | 5.515 | 6.334 | C.7067 | 0.0243 |
| 70 | 500 | 17-737 | 4.770 | 5.524 | 6.326 | 0.7067 | 0.0243 |
| 70. | 500 | 17.601 | 4.770 | 5.494 | 6.296 | 0.7067 | 0.0243 |
| 70 | 5 2 0 | 17.747 | 4.770 | 5.506 | 6.315 | 0.7067 | 0.0243 |
| 70 | 500 | 17.440 | 4.770 | 5.507 | 6.292 | 0.7067 | 0.0243 |
| 70 | 500 | 17.459 | 4.770 | 5.514 | 6.298 | 0.7067 | 0.0243 |
| 70 | 750 | 14.808 | 4.770 | 5.318 | 6.007 | 0.6928 | 0.0376 |
| 70 | 750 | 14.798 | 4.770 | 5.349 | 6.026 | 0.6928 | 0.0376 |
| 70 | 750 | 14.979 | 4.770 | 5.309 | 6.016 | 0.6928 | 0.0376 |
| 70 | 750 | 15.000 | 4.770 | 5.331 | 6.032 | 0.6928 | 0.0376 |
| 70 | 750 | 14.931 | 4.770 | 5.320 | 6.019 | 0.6923 | 0.0376 |
| 70 | 750 | 14.943 | 4,770 | 5.337 | 6.031 | 0.6928 | 0.0376 |
| 70 | 750 | 14.977 | 4.770 | 5.303 | 6.012 | 0.6928 | 0.0376 |
| 70 | 750 | 14.926 | 4.770 | 5.344 | 6.034 | 0.6928 | 0.0376 |
| 70 | 750 | 14.939 | 4.770 | 5.336 | 6.030 | 0.6928 | 0.0375 |
| 70 | 750 | 14.943 | 4.770 | 5.320 | 6.020 | 0.6928 | 0.0375 |
| 70 | 750 | 14.918 | 4.770 | 5.342 | 6.032 | 0.6928 | 0.0375 |
| 70 | 750 | 14.938 | 4.770 | 5.344 | 6.035 | 0.6928 | 0.0376 |
| 70 | 750 | 14.949 | 4.779 | 5.313 | 6.016 | 0.6928 | 0.0376 |
| 70 | 750 | 14.972 | 4.770 | 5.327 | 6.027 | 0.6928 | 0.0376 |
| 70 | 1000 | 12.902 | 4.770 | 5.164 | 5.787 | 0.6798 | 0.0517 |
| 7 č | 1000 | 12.869 | 4.770 | 5.191 | 5.801 | 0.6798 | 0.051-7 |
| 70 | 1000 | 13.941 | 4.770 | 5.151 | 5.792 | 0.6798 | 0.0517 |
| . 70 | 1000 | 12.398 | 4.770 | 5.174 | 5.793 | 0.6798 | 0.0517 |
| 70 | 1000 | 12.974 | 4.770 | 5.186 | 5.808 | 0.6798 | 0.0517 |
| 76 | 75 | 21.620 | 4.886 | 5.862 | 6.850 | 0.7091 | 0.0035 |
| 76 | 75 | 21.640 | 4.886 | 5.890 | 6.870 | 0.7091 | 0.0035 |
| 76 | 75 | 21.821 | 4.886 | 5.837 | 6.847 | 0.7091 | 0.0035 |
| 76 | 75 | 21.989 | 4.886 | 5.847 | 6.865 | 0.7091 | 0.0035 |
| 75. | 75 | 21.876 | 4.886 | 5.827 | 6.844 | 0.7091 | 0.0035 |
| 76 | 150 | 20.562 | 4.885 | 5.703 | 6.683 | 0.7065 | 0.0067 |
| - 76 | 150 | 20.548 | 4.886 | 5.831 | 6.767 | 0.7065 | 0.0067 |
| 75 | 150 | 20.524 | 4.836 | 5.725 | 6.695 | 0.7065 | 0.0067 |
| 76 | 150 | 20.383 | 4.886 | 5.632 | 6.623 | 0.7065 | 0.0067 |
| 76 | 150 | 20.413 | 4.980 | 5.747 | 6.757 | 0.7065 | 0.0067 |
| 76 | 150 | 20.811 | 4.980 | 5.714 | 6.763 | 0.7065 | 0.0067 |

TABLE XVIII (Continued)

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | a _n | d _s | ್ಕೆ | LIQUID DENSITY | VAPOR DENSITY |
|-------|----------------|-------------------|----------------|----------------|-------|-------------------|------------------|
| 76 | 150 | 20.402 | 4.980 | 5.778 | 6.777 | 0.7065 | 0.0067 |
| 76 | 150 | 20.750 | 4.980 | 5.710 | 6.756 | 0.7065 | 0.0067 |
| 76 | 150 | 20.531 | 4.980 | 5.727 | 6.752 | 0.7065 | 0.0067 |
| 76 | 150 | 20.356 | 4.980 | 5.756 | 6.759 | 0.7065 | 0.0067 |
| 76 | 150 | 20.492 | 4.980 | 5.881 | 6.852 | 0.7065 | 0.0067 |

TABLE XIX

SURFACE TENSION, DENSITY, AND DROP MEASUREMENTS FOR ETHANE-NONANE RUNS

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | d _s | , đ _e | LIQUID DENSITY | VAPOR DENSITY |
|----------|----------------|-------------------|----------------|----------------|------------------|-------------------|------------------|
| | | | | | | . 7050 | 2 225 |
| 0 | 50 | 21.412 | 4.429 | 5.223 | 6.090 | 0.7358 | 0.0051 |
| o | 50 | 21.570 | 4.429 | 5.207 | 6.089 | 0.7358 | 0.005 |
| . 0 | 50 | 21.440 | 4.429 | 5.240 | 6.103 | 0.7358 | 0.0051 |
| 0 | 50 | 20.948 | 4.429 | 5.215 | 6.055 | 0.7358 | 0.005 |
| 0 | 100 | 16.328 | 4.429 | 4.952 | 5,687 | 0.6962 | 0.010 |
| 0 | 100 | 16.290 | 4.429 | 4.890 | 5.607 | 0.6962 | 0.010 |
| <u> </u> | 100 | 16.281 | 4.429 | 4.865 | 5.590 | 0.6962 | 0.010 |
| 0 | 200 | 10.327 | 4.469 | 4.428 | 4.844 | 0.6860 | 0.014 |
| 32 | 50 | 22.145 | 4.291 | 5.030 | 5.928 | 0.7324 | 0.004 |
| 32 | 50 | 22.178 | 4.291 | 5.045 | 5.940 | 0.7324 | 0.004 |
| 32 | 50 | 22.150 | 4.291 | 5.040 | 5.935 | 0.7324 | 0.0048 |
| 32 | 50 | 22.292 | 4.291 | 5.010 | 5,923 | 0.7324 | 0.004 |
| 32 | 50 | 22.190 | 4.291 | 5.044 | 5.940 | C.7324 | 0.0046 |
| 32 | 50 | 22.500 | 4.291 | 5.025 | 5.945 | 0.7324 | 0.0048 |
| 3.2 | 100 | 18.819 | 4.291 | 4.899 | 5,687 | 0.7090 | 0.0098 |
| 32 | . 100 | 18.595 | 4.291 | 4.941 | 5.700 | 0.7090 | 0.0099 |
| 32 | 100 | 18.565 | 4.291 | 4.947 | 5.702 | 0.7090 | 0.0099 |
| 32 | 100 | 18.370 | 4.291 | 4.886 | 5.649 | 0.7090 | 0.0099 |
| 32 | 190 | 18.417 | 4.291 | 4.845 | 5.625 | 0.7090 | 0.009 |
| 32 | 100 | 18.419 | 4.291 | 4.869 | 5.641 | 0.7090 | 0.009 |
| 32 | 200 | 12.643 | 4.291 | 4.632 | 5.132 | 0.6710 | 0.018 |
| 32 | 200 | 12.543 | 4.291 | 4.638 | 5.127 | 0.6710 | 0.013 |
| 32 | 200 | 13.008 | 4.291 | 4.617 | 5.154 | 0.6710 | 0.0184 |
| 32 | 200 | 12.592 | 4.291 | 4.620 | 5,120 | 0.6710 | 0.0184 |
| 32 | 2 90 | 12.931 | 4.291 | 4.611 | 5.135 | 0.6710 | 0.0194 |
| 32 | 200 | 12.603 | 4.291 | 4.491 | 5.039 | 0.6710 | 0.0184 |
| 32 | 200 | 12.541 | 4.291 | 4.504 | 5.042 | 0.6710 | 0.0184 |
| 32 | 200 | 13.031 | 4.291 | 4.492 | 5.076 | 0.6710 | 0.0184 |
| 32 | 230 | 12.788 | 4.291 | 4.510 | 5,067 | 0.6710 | 0.0184 |
| 32 | 300 | 12.520 | 4.291 | 4.467 | 5.024 | 0.6710 | 0.0229 |
| 32 | 300 | 7.662 | 4.291 | 3.858 | 4.158 | 0.6710 | 0.0229 |
| 32 | 300 | 7.529 | 4.291 | 4.128 | 4.305 | 0.6710 | 0.022 |
| - 32 | 300 | 7.584 | 4.291 | 4.038 | 4.258 | 0.6710 | 0.022 |
| 58 | 320. | 8.329 | 4.752 | 4.879 | 5.225 | 0.5945 | 0.035 |
| 56 | 320 | 8.017 | 4.762 | 4.839 | 5.158 | 0.5945 | 0.035 |
| 56 | 320 | 7.972 | 4.762 | 4.856 | 5.148 | 0.5945 | 0.035 |
| 58 | 320 | 9.259 | 5.055 | 5.003 | 5.433 | 0.5945 | 0.035 |
| 58 | 320 | 8.228 | 5.065 | 5.033 | 5.447 | C.5945 | 0.035 |
| 58 | 320 | 8.267 | 5.065 | 4.836 | 5.330 | 0.5945 | 0.035 |
| 58 | . 320 | 7.896 | 5.065 | 4.940 | 5.342 | 0.5945 | 0.035 |
| . 58 | 320 | 8.326 | 5.065 | 4.777 | 5.301 | 0.5945 | 0.0355 |
| 58 | 320 | 8,015 | 5.065 | 4.872 | 5.317 | 0.5945 | 0.035 |
| 58 | 320 | 8.362 | 5.065 | 4.858 | 5.357 | 0.5945 | 0.035 |
| 58 | 322 | 8.037 | 5.065 | 4.731 | 5.232 | 0.5945 | 0.0359 |
| 58 | . 320 . | 7.951 | 5.065 | 4.832 | 5.283 | 0.5945 | 0.035 |
| 58 | 320 | 7.905 | 5.065 | 4.788 | 5.249 | 0.5945 | 0.035 |
| 58 | 320 | 8.010 | 5.065 | 4.928 | 5.351 | 0.5945 | 0.035 |
| 58 | 320 | 8.146 | 5.065 | 4.772 | 5.273 | 0.5945 | 0.0359 |

TABLE XIX (Continued)

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | đ _s | đ _e | LIQUID DENSITY | VAPOR DENSITY |
|-------|----------------|-------------------|----------------|----------------|----------------|-------------------|------------------|
| - 0 | | | 5.015 | | 5 040 | | 2 2255 |
| 58 | 3.20 | 8.204 | 5.065 | 4.866 | 5.340 | 0.5945 | 0.0355 |
| 58 | 329 | 8.382 | 5.065 | 4.876 | 5.371 | 0.5945 0.5945 | |
| 58 | 320 | 8.156 | 5.065 | 4.800 | 5.292 | 0.5945 | 0.0355 0.0355 |
| 58 | 320 | 8.022 | 5.065 | 4.755 | 5.245 | | |
| 130 | 320 | 11.449 | 4.840 | 5.229 5.076 | 5.736 | 0.6465 | 0.0285 |
| 130- | 320 | 11.554 | 4.840 | | 5.651 | 0.6465 | 0.0285 |
| 130 | 320 | 11.374 | 4.840 | 5.065 | 5.625 | 0.6465 | 0.0285 |
| 130 | 320 | 11.102 | 4.840 | 5.075 | 5.602 | 0.6465 | 0.0285 |
| 130 | 320 | 11.404 | 4.840 | 5.060 | 5.625 | 0.6455 | 0.0285 |
| 130 | 320 | 11.257 | 4.840 | 5.039 | 5.596 | 0.6465 | 0.0285 |
| _1.30 | 320 | 11.154 | 4.840 | 5.205 | 5.689 | 0.6465 | 0.0285 |
| 130 | 320 | 11.574 | 4.840 | 5.057 | 5.641 | 0.6465 | 0.0285 |
| _130 | 320 | 11.604 | 4.640 | 5.112 | 5,679 | 0.6465 | 0.0235 |
| 170 | 75 . | 16.124 | 5.279 | 5.906 | 6.741 | 0.6808 | 0.0058 |
| 170 | 75 | 15.798 | 5.279 | 5.836 | 6.666 | 0.6803 | 0.0058 |
| 170 | 75 | 15.868 | 5.279 | 5.811 | 6.656 | 0.6808 | 0.0058 |
| 170 | 75 | 15.752 | 5.279 | 5,801 | 6.639 | 0.6808 | 2.0058 |
| 170 | 75 | 15.814 | 5.279 | 5.748 | 6.610 | 0.6808 | 0.0058 |
| 170 | 75 | 16.032 | 5.279 | 5.819 | 6,676 | 0.6808 | 0.0059 |
| 170 | 7 5 | 15.748 | 5.279 | 5.754 | 6.608 | 0.6808 | 0.0058 |
| 170 | 7.5 | 15.731 | 5.279 | 5.787 | 6,628 | 0.6808 | 0.0058 |
| 170 | 150 | 15.082 | 5.279 | 5.697 | 6.545 | 0.6700 | 0.0117 |
| 170 | 150 | 14.809 | 5.279 | 5.715 | 6.531 | 0.6700 | 0.0117 |
| 170 | 150 | 14.648 | 5.279 | 5.717 | 6.517 | 0.6700 | 0.0117 |
| 1.70 | 150 | 14.732 | 5.279 | 5.697 | 6.512 | 0.6700 | 0.0117 |
| 170 | 150 | 14.831 | 5.279 | 5.724 | 6.539 | 0.6700 | 0.0117 |
| 170 | 150 | 15.167 | 5.279 | 5.694 | 6.551 | 0.6700 | 0.0117 |
| 170 | 150 | 14.763 | 5.279 | 5.737 | 6.541 | 0.6700 | 0.0117 |
| 170 | 150 | 14.535 | 5.279 | 5.726 | 6.512 | 0.6700 | 0.0117 |
| 170 | 150 | 14.843 | 5.279 | 5.730 | 6.544 | 0.6700 | 0.0117 |
| 170 | 300 | 12.223 | 5.279 | 5.547 | 6.237 | 0.6464 | 0.0245 |
| 170 | 300 | 12.288 | 5.279 | 5.614 | 5.287 | 0.6464 | 0.0245 |
| 170 | 300 | 12.258 | 5.279 | 5.530 | 6.230 | 0.6464 | 0.0245 |
| 170 | 300 | 12.208 | 5.279 | 5.484 | 6.195 | 0.6464 | 0.0245 |
| 170 | 300 | 12.410 | 5.279 | 5.509 | 6.233 | 0.6464 | 0.0245 |
| 170 | 500 | 7.671 | 5.279 | 5.136 | 5.515 | 0.6083 | 0.0445 |
| 170 | 500 | 7.809 | 5.279 | 5.214 | 5.584 | 0.6083 | 0.0445 |
| 170 | 500 | 7.886 | 5.279 | 5.221 | 5.600 | 0.6083 | 0.0445 |
| 170 | 500 | 7.947 | 5.279 | 5.113 | 5.543 | 0.6083 | 0.0445 |

TABLE XX
SURFACE TENSION, DENSITY, AND DROP MEASUREMENTS FOR CARBON DIOXIDE-DECANE RUNS

| TEMP. °F | PRESS. PSIA | GAMMA DYNES/CM | d _n | d _s | đ _e | LIQUID DENSITY | VAPOR DENSITY |
|-------------|----------------|-------------------|----------------|----------------|----------------|-------------------|------------------|
| | | | | | | | |
| 0 | 50 | 27.378 | 4.650 | 5.597 | 6.531 | 0.9010 | 0.0074 |
| C | 50 | 27.277 | 4.650 | 5.632 | 6.549 | 0.9010 | 0.0074 |
| 0 | 50 | 27.281 | 4.650 | 5.671 | 6.575 | 0.9010 | 0.0074 |
| 0 | 100 | 24.536 | 4.650 | 5.433 | 6.318 | 0.3786 | 0.0150 |
| Ō | 100 | 25.051 | 4.650 | 5.410 | 6.331 | 0.8786 | 0.0150 |
| 0 | 100 | 25.143 | 4.650 | 5.434 | 6.352 | 0.8786 | 0.0150 |
| 0 | 1 20 | 25.272 | 4.650 | 5.452 | 6.371 | 0.8786 | 0.0150 |
| 0 | 100 | 25.078 | 4.650 | 5.477 | 6.377 | 0.8786 | 0.0150 |
| ō | 100 | 24.956 | 4.650 | 5.478 | 6.371 | 0.8786 | 0.0150 |
| 0 | 300 | 10.013 | 4.650 | 4.419 | 4.692 | 0.8478 | 0.0350 |
| ō | 300 | 9.996 | 4.650 | 4.520 | 4.751 | 0.8478 | 0.0350 |
| 0 | 300 | 9.641 | 4.650 | 4.491 | 4.697 | 0.8473 | 0.0350 |
| õ | 300 | 9.898 | 4.650 | 4.510 | 4.735 | 0.8478 | 0.0350 |
| 40 | 75 | 22.413 | 4.824 | 5.771 | 6.740 | 0.7478 | 9.0102 |
| 40 | . 75 | 22.320 | 4.824 | 5.771 | 6.734 | 0.7478 | 0.0102 |
| 40 | 75 | 22.299 | 4.824 | 5.716 | 6.696 | 0.7478 | 0.0102 |
| 40 | 75 | 22.729 | 4.824 | 5.757 | 6.751 | 0.7478 | 0.0102 |
| 40 | 75 | 22.408 | 4.824 | 5.767 | 6.737 | 0.7478 | 0.0102 |
| 40 | 150 | 20.619 | 4.824 | 5.666 | 6.565 | 0.7518 | 0.0214 |
| 40 | 159 | 20.892 . | 4.824 | 5.662 | 6.581 | 0.7518 | 0.0214 |
| 40 | 150 | 20.951 | 4.824 | 5.665 | 6.587 | 0.7518 | 0.0214 |
| 40 | 150 | 20.307 | 4.824 | 5.644 | 6.529 | 0.7518 | 0.0214 |
| 40 | 150 | 20.458 | 4.824 | 5.695 | 6.573 | 0.7518 | 0.0214 |
| 40 | 150 | 20.961 | 4.824 | 5,661 | 6.585 | 0.7518 | 0.0214 |
| 40 | 150 | 20.947 | 4.824 | 5.676 | 6,594 | 0.7518 | 0.0214 |
| 40 | 300 | 16.227 | 4.824 | 5,373 | 6.073 | 0.7641 | 0.0469 |
| 40 | 300 | 16.469 | 4.824 | 5.391 | 6.104 | 0.7641 | 0.0469 |
| 40 | 300 | 16-437 | 4.824 | 5.333 | 6.064 | 0.7641 | 0.0469 |
| 40 | 300 | 16.627 | 4.824 | 5.336 | 6.061 | 0.7641 | 0.0469 |
| 40 | 300 | 16.776 | 4.824 | 5.266 | 6.047 | 0.7641 | 0.0469 |
| 40 | 500 | 8.963 | 4.824 | 4.810 | 5.009 | 0.8146 | 0.0914 |
| 40 | 500 | 8.951 | 4.824 | 4.804 | 5.004 | 0.8146 | 0.0914 |
| 40 | 500 | 9.032 | 4.824 | 4.719 | 4.963 | 0.8146 | 0.0914 |
| 40 | - 500 | 9.058 | 4.824 | 4.729 | 4.972 | 0.8146 | 0.0914 |
| 40 | 500 | 8.918 | 4.824 | 4.732 | 4.987 | 0.8146 | 0.0914 |
| 40 | 500 | 9.153 | 4.824 | 4.742 | 4.991 | 0.8146 | 0.0914 |
| 40 | 500 | 9.156 | 4.824 | 4.566 | 4.885 | 0.8146 | 0.0914 |
| 40 | 500 | 9.103 | 4.824 | 4.632 | 4.919 | 0.8146 | 0.0914 |
| 40 | 500 | 8.979 | 4.824 | 4.575 | 4.870 | 0.8146 | 0.0914 |
| 160 | 200 | 16.046 | 4.639 | 5.214 | 5.941 | 0.6957 | 0.0249 |
| 160 | 200 | 15.462 | 4.639 | 5.157 | 5.857 | 0.6957 | 0.0243 |
| 160 | 200 | 15.462 | 4.639 | 5.105 | 5.837 | 0.6957 | 0.0248 |
| 160 | 200 | 15.439 | 4.639 | 5.063 | 5.794 | 0.6957 | 0.0248 |
| 160 | 200 | 10.435 | 4.639 | 5.156 | 5.904 | 0.6957 | 0.0248 |
| | | 15.612 | 4.639 | 5.109 | 5.838 | 0.6957 | 0.0249 |
| 160 160 | 200 200 | 15.012 | 4.639 | 5.161 | 5.912 | 0.6957 | 0.0248 |
| | 400 400 | 13.243 | 4.639 | 4.928 | 5.553 | 0.7023 | 0.0246 |
| 160 | | | 4.639 | 4.928 | 5.563 | 0.7023 | 0.0496 |
| 160 | . 400 | 13.354 | 4.057 | 4.740 | 2.002 | 0.1025 | 0.0470 |

TABLE XX (Continued)

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | ₫s | ₫e | LIQUID DENSITY | VAPOR DENSITY |
|-------|----------------|-------------------|----------------|-------|-------|-------------------|------------------|
| 160 | 400 | 13.239 | 4.639 | 4.885 | 5.525 | 0.7023 | 0.0496 |
| 160 | 400 | 13.547 | 4.639 | 4.937 | 5.586 | . 0.7023 | 0.0496 |
| 160 | 400 | 13.605 | 4.639 | 5.104 | 5.698 | 0.7023 | 0.0496 |
| 160 | 600 | 11.787 | 4.639 | 4.923 | 5.450 | 0.7065 . | 0.0745 |
| 160 | 600 | 11,927 | 4.639 | 4.838 | 5.410 | 0.7065 | 0.0745 |
| 160 | 600 | 11.651 | 4.639 | 4.870 | 5,403 | 0.7065 | 0.0745 |
| 160 | 600 | 11.363 | 4.639 | 4.507 | 5.334 | 0.7065 | 0.0745 |
| 160 | 500 | 11,379 | 4.639 | 4.803 | 5.383 | 0.7065 | 0.0745 |
| 160 | 600 | 11.809 | 4.639 | 4.795 | 5.371 | 0.7065 | 0.0745 |
| 160 | 800 | 10.229 | 4.639 | 4.571 | 5.115 | 0.7116 | 0.1064 |
| 160 | 800 | 9.989 | 4.639 | 4.628 | 5.125 | 0.7116 | 0.1064 |
| 160 | 800 | 10.549 | 4.639 | 4.560 | 5.142 | 0.7116 | 0.1064 |
| 160 | 800 | 10.011 | 4.639 | 4.550 | 5.078 | 0.7116 | 0.1064 |
| 160 | ccs | 10.405 | 4.639 | 4.433 | 5.045 | 0.7116 | 0.1064 |

TABLE XXI
SURFACE TENSION, DENSITY, AND DROP MEASUREMENTS FOR HYDROGEN SULFIDE-DECANE RUNS

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | ₫ _S | đe | LIQUID DENSITY | VAPOR DENSITY |
|--------------|----------------|-------------------|----------------|------------------|---------|-------------------|------------------|
| | | | | | | | |
| · 4 0 | 50 | 21.449 | 4.586 | 5.386 | 6.277 | 0.7449 | 0.0053 |
| 40 | 50 | 21.435 | 4.586 | 5.419 | 6.298 | 0.7449 | 0.0053 |
| 40 | 50 | 21.953 | 4.586 | 5.468 | 6.363 | 0.7449 | 0.0053 |
| 40 | 50 | 21.549 | 4.586 | 5.354 | 0.262 | 0.7449 | 0.005 |
| 40 | 100 | 20.549 | 4.586 | . 5 .3 52 | 6.204 | 0.7466 | 0.0109 |
| 40 | 100 | 19.593 | 4.586 | 5.226 | 6.058 | 0.7466 | 0.0109 |
| 40 | 115 | 19.558 | 4.586 | 5.226 | 6.050 | 0.7501 | 0.0112 |
| 100 | 30 | 20.180 | 4.073 | 4.811 | 5.573 | 0.7103 | . 0.002 |
| 100 | 30 | 20.792 | 4.073 | 4.802 | 5.603 | 0.7103 | 0.002 |
| 100 | 30 | 20.489 | 4.073 | 4.828 | 5.602 | 0.7103 | 0.002 |
| 100 | 30 | 20.411 | 4.073 | 4.816 | . 5.590 | 0.7103 | 0.002 |
| 100 | 30 . | 20.132 | 4.073 | 4.829 | 5.582 | 0.7103 | 0.002 |
| 100 | 50 | 19.921 | 4.073 | 4.823 | 5.555 | 0.7184 | 0.0046 |
| 100 | 50 | 20.054 | 4.073 | 4.817 | 5.559 | C.7194 | 0.004 |
| 100 | 50 | 20.166 | 4.073 | 4.319 | 5.5c7 | 0.7184 | 0.0046 |
| 100 | 50 | 19.957 | 4.073 | 4.835 | 5.565 | 0.7184 | 0.0046 |
| 100 | 50 | 19.521 | 4.073 | 4.834 | 5.538 | 0.7184 | 0.0046 |
| 100 | 50 | 19.664 | 4.073 | 4.807 | 5.529 | 0.7154 | 0.0046 |
| 100 | 50 | 19.792 | 4.073 | 4.812 | 5.540 | 0.7184 | 0.0046 |
| 100 | 100 | 18.766 | 4.073 | 4.735 | 5,435 | 0.7184 | 0.0096 |
| 100 | 100 | 18.727 | 4.073 | 4.748 | 5.441 | 0.7184 | 0.0096 |
| 100 | 100 | 18.886 | 4.073 | 4745 | 5.449 | 0.7184 | 0.0096 |
| 100 | 100 | 16.917 | 4.073 | 4.762 | 5.462 | 0.7184 | 0.0096 |
| 100 | 100 | 18.892 | 4.073 | 4.772 | 5.467 | 0.7184 | 0.0096 |
| 100 | 100 | 18.980 | 4.073 | 4.764 | 5.461 | 0.7184 | 0.0096 |
| 100 | 100 | 18.756 | 4.073 | 4.762 | 5.452 | 0.7184 | 0.0096 |
| 100 | 100 | 18.753 | 4.073 | 4770 | 5.457 | 0.7184 | 0.0096 |
| 100 | 115 | 18.619 | 4.073 | 4.770 | 5.424 | 0.7349 | 0.0110 |
| 100 | 115 | 18.368 | 4.073 | 4.776 | 5.412 | 0.7349 | 0.0110 |
| 100 | 115 | 18.480 | 4.073 | 4.782 | 5.423 | 0.7349 | 0.0110 |
| 100 | 115 | 18.326 | 4.073 | 4.791 | 5.419 | 0.7349 | 0.0110 |
| 100 | 115 | 18.530 | 4.073 | 4.788 | 5.430 | 0.7349 | 0.0110 |
| 100 | 115 | 18.581 | 4.073 | 4.766 | 5.419 | 0.7349 | 0.0110 |
| 100 | 115 | 18.357 | 4.073 | 4.774 | 5.410 | 0.7349 | 0.0110 |
| 100 | 115 | 18.650 | 4.073 | 4.798 | 5.444 | 0.7349 | . 0.0110 |
| 160 | 50 | 17.934 | 4.134 | 4.782 | 5.487 | 0.6896 | 0.0043 |
| 160 | 50 | 18.048 | 4.134 | 4.766 | 5.484 | 0.6896 | 0.0043 |
| 150 | 50 | 17.911 | 4.134 | 4.769 | 5.477 | 0.6896 | 0.0043 |
| 150 | 50 | 18.328 | 4.134 | 4.752 | 5.493 | 0.6896 | 0.0043 |
| 160 | 75 | 17.591 | 4.134 | 4.752 | 5,451 | 0.6880 | 0.0064 |
| 160 | 75 | 17.874 | 4.134 | 4.728 | 5.454 | 0.6380 | 0.0064 |
| 160 | 75 | 17.649 | 4.134 | 4.766 | 5.464 | 0.6980 | 0.0064 |
| 160 | 75 | 17.501 | 4.134 | 4.749 | 5.443 | 0.6980 | 0.0064 |
| 150 | 75 | 17.456 | 4.134 | 4.752 | 5.442 | 0.6880 | 0.0064 |
| 160 | 100 | 17.346 | 4.134 | 4.633 | 5.351 | 0.6936 | 0.0036 |
| 160 | 100 | 17.056 | 4,134 | 4.741 | 5.402 | 0.6936 | 0.0086 |
| 160 | 100 | 17.233 | 4.134 | 4.698 | 5.386 | 0.6936 | 0.0086 |

TABLE XXII

SURFACE TENSION, DENSITY, AND DROP MEASUREMENTS FOR ETHANE-BUTANE-DECANE RUNS

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | ďg | ₫e | LIQUID DENSITY | VAPOR DENSITY |
|-------|----------------|-------------------|----------------|---------|-------|-------------------|------------------|
| 170 | 50 | 13.884 | 5.469 | 5.887 | 6.693 | 0.6466 | 0.0072 |
| 170 | 50 、 | 14.242 | 5.469 | 5.829 | 6.692 | 0.6466 | 0.0072 |
| 170 | 50 | 13.996 | 5.469 | 5 • 843 | 6.676 | 0.6466 | 0.0072 |
| 170 | 50 | 14.256 | 5.469 | 5.922 | 6.754 | 0.6466 | 0.0072 |
| 170 | 50 | 14.138 | 5.469 | 5.879 | 6.714 | 0.6466 | 0.0072 |
| 170 | 100 | 13.158 | 5.469 | 5.649 | 6.460 | 0.6509 | 0.0104 |
| 170 | 100 | 13.239 | 5.469 | 5.759 | 6.540 | 0.6509 | .0.0104 |
| 170 | 100 | 13.262 | 5.469 | 5.828 | 6.587 | 0.6509 | 0.0104 |
| 170 | 200 | 12.179 | 5,459 | 5.810 | 6.495 | 0.6410 | 0.0182 |
| 170 | 200 | 11.930 | 5.469 | 5.620 | 6.345 | 0.6410 | 0.0182 |
| 170 | 200 | 12.162 | 5.469 | 5.490 | 6.287 | 0.6410 | 0.01.82 |
| 170 | 200 | 11.950 | 5.469 | 5.817 | 6.473 | 0.6410 | 0.0182 |
| 170 | 200 | 11.904 | 5.469 | 5.794 | 6.453 | 0.6410 | 0.0182 |
| 170 | 200 | 11.956 | 5.469 | 5.720 | 6.412 | 0.6410 | 0.0182 |
| 170 | 200 | 11.842 | 5.469 | 5.689 | 6.379 | 0.6410 | 0.0182 |
| 170 | 300 | 10.197 | 5.469 | 5.562 | 6.146 | 0.6277 | 0.0272 |
| 170 | 300 | 10.042 | 5.469 | 5.620 | 6.162 | 0.6277 | 0.0272 |
| 170 | 300 | 9.975 | 5.469 | 5.647 | 6.170 | 0.6277 | 0.0272 |
| 170 | 300 | 10.390 | 5.469 | 5.452 | 6.101 | 0.6277 | 0.0272 |
| 170 | 400 | 8.336 | 5.469 | 5.481 | 5.890 | 0.6122 | 0.0368 |
| 170 | 400 | 8.339 | 5.469 | 5.546 | 5.930 | 0.6122 | 0.0369 |
| 170 | 400 | 8.899 | 5.469 | 5.222 | 5.811 | 0.6122 | 0.0369 |
| 170 | 400 | 8.633 | 5.469 | 5.477 | 5.932 | 0-6122 | 0.0368 |
| 170 | 400 | 8.916 | 5.469 | 5.264 | 5-84C | 0.6122 | 0.0368 |
| 170 | 400 | 6.539 | 5.469 | 5.354 | 5.842 | 0.6122 | 0.0368 |
| 170 | 400 | 8.937 | 5.469 | 5.283 | 5.855 | 0.6122 | 0.0368 |
| 170 | 400 | 8.573 | 5.469 | 5.333 | 5.834 | 0.6122 | 0.0368 |
| 170 | 500 | 7.356 | 5.469 | 5.174 | 5.610 | 0.5941 | 0.0475 |
| 170 | 500 | 7.102 | 5.469 | 5.189 | 5.577 | 0.5941 | 0.0475 |
| 170 | 500 | 7.104 | 5.469 | 5.133 | 5.543 | 0.5941 | 0.0475 |
| 170 | 500 | 7.284 | 5.469 | 5.080 | 5,540 | 0.5941 | 0.0475 |
| 170 | 500 | 7.316 | 5.469 | 5.123 | 5.572 | 0.5941 | 0.0475 |
| 170 | 500 | 7.121 | 5.469 | 5.130 | 5.544 | 0.5941 | 0.0475 |
| 170 | 500 | 7.189 | 5.469 | 5.052 | 5.507 | 0.5941 | 0.0475 |

TABLE XXIII

SURFACE TENSION, DENSITY, AND DROP MEASUREMENTS FOR METHANE-CARBON DIOXIDE-DECANE RUNS

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | đ _s | đ _e | L I QUI D DENSITY | VAPOR DENSITY |
|------------|----------------|-------------------|----------------|----------------|----------------|----------------------|------------------|
| 76 | 34 | 21.645 | 4.584 | 5.551 | 6.434 | 0.7243 | 0.0042 |
| 76 | 34 | 21.906 | 4.584 | 5.538 | 6.442 | 0.7243 | 0.0042 |
| 76 | 34 | 21.634 | 4.584 | 5.543 | 6.428 | 0.7243 | 0.0042 |
| 76 | 34 | 21.349 | 4.534 | 5.545 | 6.443 | 0.7243 | 0.0042 |
| 76 | 34 | 21.549 | 4.584 | 5.565 | 6.459 | 0.7243 | 0.0042 |
| 76 | 34 | 21.744 | 4.584 | 5.549 | 6.439 | 0.7243 | 0.0042 |
| 76 | 34 | 21.651 | 4.584 | 5.552 | 6.435 | 0.7243 | 0.0042 |
| 76 | 34 | 21.850 | 4.534 | 5.560 | 6.453 | 0.7243 | 0.0042 |
| . 76 | 34 | 21.359 | 4.584 | 5.541 | 6.441 | 0.7243 | 0.0042 |
| 76 | 100 | 21.287 | 4.584 | 5.490 | 6.385 | 0.7202 | 0.0075 |
| 76 | 100 | 21.057 | 4.584 | 5.502 | 6.378 | 0.7202 | 0.0075 |
| 75 | 100 | 21.333 | 4.594 | 5.484 | 6.384 | 0.7202 | 0.0075 |
| 76 | 100 | 21.102 | 4.584 | 5.496 | 6.377 | 0.7202 | 0.40075 |
| 76 | 100 | 21.397 | 4.584 | 5.508 | 6.404 | 0.7202 | 0.0075 |
| 76 | 100 | 21.230 | 4.584 | 5.494 | 6.384 | 0.7202 | 0.0075 |
| 76 | 100 | 21.297 | 4.584 | 5.486 | 6.383 | 0.7202 | 0.0075 |
| 76 | 1.00 | 21.040 | 4.534 | 5.490 | 6.369 | 0.7202 | 0.0075 |
| 76 | 100 | 20.963 | 4.584 | 5.487 | 6.362 | 0.7202 | 0.0075 |
| 76 | 100 | 21.193 | 4.584 | 5.469 | 6.365 | 0.7202 | 0.0075 |
| 76 | 1.00 | 21.276 | 4.584 | 5.488 | 6.383 | 0.7202 | 0.0075 |
| 76 | 200 | 20.251 | 4.584 | 5.417 | 6.288 | 0.7148 | 0.0122 |
| 76 | 200 | 20.221 | 4.584 | 5.420 | 6.268 | 0.7148 | 0.0122 |
| 76 | 200 | 20.394 | 4.584 | 5.433 | 6.288 | 0.7148 | 0.0122 |
| 76 | 200 | 20.030 | 4.584 | 5.438 | 6.287 | 0.7148 | 0.0122 |
| 76 | 200 | 19.991 | 4.584 | 5.445 | 6.289 | 0.7148 | 0.0122 |
| 76 | 200 | 20.185 | 4.584 | 5.404 | 6.275 | 0.7148 | 0.0122 |
| 76 | 200 | 20.431 | 4.584 | 5.417 | 6.300 | 0.7148 | 0.0122 |
| 76 | 300 | 19.055 | 4.584 | 5.317 | 0.160 | 0.7094 | 0.0170 |
| 76 | 300 | 18.677 | 4.584 | 5.333 | 6.144 | 0.7094 | 0.0170 |
| 76 | 300 | 19.089 | 4.534 | 5.321 | 6.165 | 0.7094 | 0.0170 |
| 76 | 300 | 18.682 | 4.584 | 5.258 | 6.095 | 0.7094 | 0.0170 |
| 76 | 300 | 18.737 | 4.584 | 5.287 | 6.118 | 0.7094 | 0.0170 |
| 7 6 | 300 | 13.740 | 4.584 | 5.264 | 6.103 | 0.7094 | 0.0173 |
| 76. | 500 | 16.364 | 4.584 | 5.155 | 5.895 | 0.6991 | 0.0270 |
| 7ó | 500 | 16.234 | 4.584 | 5.172 | 5.896 | 0.6991 | 0.0270 |
| 76 | 500 | 16.343 | 4.584 | 5.116 | 5.868 | 0.6991 | 0.0270 |
| 76 | 500 | 16.102 | 4.584 | 5.168 | 5.883 | 0.6991 | 0.0270 |
| 76 | 750 | 14.304 | 4.584 | 4.984 | 5.555 | 0.6866 | 0.0402 |
| . 76 | 750 | 14.187 | 4.584 | 4.998 | 5.664 | 0.6865 | 0.0402 |
| 76 | 7 50 | 14.290 | 4.534 | 5.006 | 5.678 | 0.5866 | . 0.9402 |
| 76 | 1000 | 12.217 | 4.584 | 4.923 | 5.485 | 0.6748 | 0.0539 |
| 32 | 34 | 23.374 | 4.414 | 5.400 | 6.307 | 0.7400 | 0.0046 |
| 32 32 | 34 | 23.570 | 4.414 | 5.401 | 6.319 | 0.7400 | 0.0046 |
| | 34 | 23.454 | 4.414 | 5.402 | 6.313 | 0.7400 | 0.0046 |
| 3.2 | 34 | 23.610 | 4.414 | 5.384 | 6.310 | 0.7400 | 0.0046 |
| 32 | 100 | 22.610 | 4.414 | 5.350 | 6.236 | 0.7392 | 0.0077 |
| 32 | 100 | 22.554 | 4.414 | 5.349 | 6.232 | 0.7392 | 0.0077 |
| 32 | . 100 | 22.661 | 4.414 | 5.353 | 6.241 | 0.7392 | 0.0077 |
| 32 | 100 | 22.497 | 4.414 | 5.318 | 6.208 | 0.7392 | 0.0077 |

TABLE XXIII (Continued)

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | d _n | ₫ s | đ _e | LIQUID DENSITY | VAPOR DENSITY |
|-------|----------------|-------------------|----------------|------------|----------------|-------------------|------------------|
| | | | | | | | |
| 32 | 100 | 22.486 | 4.414 | 5.328 | 6.214 | C.7392 | 0.0077 |
| 32 | 100 | 22.717 | 4.414 | 5.342 | 6.237 | 0.7392 | 0.0077 |
| 3.2 | 200 | 21.407 | 4.414 | 5.237 | 6.114 | 0.7303 | 0.0128 |
| 32 | 2.00 | 21.248 | 4.414 | 5.282 | 6.134 | 0.7303 | 0.0128 |
| 32 | 200 | 21.105 | 4.414 | 5.223 | 6.086 | 0.7303 | 0.0129 |
| 32 | 200 | 21.631 | 4.414 | 5.227 | 6.121 | 0.7303 | 0.0128 |
| 32 | 200 | 21.262 | 4.414 | 5.240 | 6.107 | 0.7303 | 0.0129 |
| 32 | 300 | 20.073 | 4.414 | 5.186 | 6.017 | 0.7242 | 0.0181 |
| 32 | 300 | 20.610 | 4.414 | 5.163 | 6.036 | 0.7242 | 0.0181 |
| 32 | 3 00 | 20.261 | 4.414 | 5.210 | 6.045 | 0.7242 | 0.0181 |
| 32 | 300 | 20.076 | 4.414 | 5,163 | 6.002 | 0.7242 | 0.0181 |
| 32 | 300 | 20.530 | 4.414 | 5.121 | 6.003 | 0.7242 | 0.0191 |
| 32 | 300 | 20.563 | 4.414 | 5.187 | 6.049 | 0.7242 | 0.0181 |
| 32 | 500 | 17.342 | 4.414 | 5.013 | 5.760 | 0.7125 | 0.0294 |
| _32 | 500 | 17.433 | 4.414 | 5.026 | 5,775 | 0.7125 | 0.0294 |
| -32 | 500 | 17.513 | 4.414 | 5.080 | 5.816 | 0.7125 | 0.0294 |
| 32 | 500 | 17.429 | 4.414 | 5.054 | 5.793 | 0.7125 | 0.0294 |
| 32 | 500 | 17.389 | 4.414 | 5.043 | 5.783 | 0.7125 | 0.0294 |
| 32 | 500 | 17.499 | 4.414 | 5.054 | 5.798 | 0.7125 | 0.0294 |
| 32 | 500 | 17.449 | 4.414 | 5.035 | 5.782 | 0.7125 | .0.0294 |
| . 32 | 500 | 17.626 | 4.414 | 5.031 | 5.792 | 0.7125 | 0.0294 |
| 32 | 500 | 17.625 | 4.414 | 5.077 | 5.822 | 0.7125 | 0.0294 |
| 32 | 5.00 | 17.786 | 4.414 | 5.058 | 5.821 | 0.7125 | 0.0294 |
| 32 | 5 00 | 17.692 | 4.414 | 5.028 | 5.794 | 0.7125 | 0.0294 |
| 32 | 750 | 15.263 | 4.414 | 4.916 | 5.594 | 0.6986 | 0.0446 |
| 32 | . 7 50 | 15.197 | 4.414 | 4.938 | 5,603 | 0.6986 | 0.0446 |
| 32 | 750 | 15.127 | 4.414 | 4.942 | 5.600 | 0.6986 | 0.0446 |
| 32 | 7.50 | 15.349 | 4.414 | 4.921 | 5.604 | 0.6986 | 0.0446 |
| 32 | 750 | 15.045 | 4.414 | 4.898 | 5.565 | 0.6986 | 0.0446 |
| 32 | 750 | 15.013 | 4.414 | 4.922 | 5.578 | 0.6986 | 0.0446 |
| 32 | 7 50 | 15.474 | 4.414 | 4 886 | 5.591 | 0.6986 | 0.0446 |
| 32 | 750 | 15.107 | 4.414 | 4.912 | 5.579 | 0.6986 | 0.0446 |
| 32 | 1000 | 12.951 | 4.414 | 4.761 | 5.346 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.662 | 4.414 | 4.758 | 5.327 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.715 | 4.414 | 4.752 | 5.328 | 0.6556 | 0.0611 |
| 32 | 1000 | 12.885 | 4.414 | 4.786 | 5.365 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.758 | 4.414 | 4.782 | 5.351 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.905 | 4.414 | 4.791 | 5.370 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.689 | 4.414 | 4.740 | 5.318 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.877 | 4.414 | 4.748 | 5.340 | 0.6856 | 0.0611 |
| .32 | 1000 | 12.703 | 4.414 | 4.749 | 5.325 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.537 | 4.414 | 4.735 | 5.301 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.788 | 4.414 | 4.762 | 5.341 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.326 | 4.414 | 4.763 | 5.345 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.918 | 4.414 | 4.761 | 5.343 | 0.4856 | 0.0611 |
| 32 | 1000 | 12.616 | 4.414 | 4.766 | 5.328 | 0.6856 | 0.0611 |
| 32 | 1000 | 12.513 | 4.414 | 4.740 | 5.302 | 0.6856 | 0.0611 |
| 32 | 50 | 22.249 | 4.364 | 5.274 | 6.138 | 0.7361 | 0.0069 |
| 32 | 50 | 22.966 | 4.364 | 5.247 | 6.162 | 0.7361 | 0.0069 |

TABLE XXIII (Continued)

| TEMP. | PRESS. PSIA | GAMMA DYNES/CM | đ _n | đ _g | đe | LIQUID DENSITY | VAPOR |
|-------|----------------|-------------------|----------------|----------------|-------|-------------------|-----------|
| | PJIA | UINL37CH | | | | DENSITY | , SENSITI |
| 32 | 50 A | 22.966 | 4.364 | 5.253 | 6.166 | 0.7361 | 0.0069 |
| 32 | 200 | 20.971 | 4.364 | 5.121 | 5.986 | 0.7283 | 0.0139 |
| 32 | 200 | 20.675 | 4.364 | 5.132 | 5.975 | 0.7283 | 0.0139 |
| 32 | 200 | 20.637 | 4.364 | 5.122 | 5.966 | 0.7283 | 0.0139 |
| 32 | 500 | 17.721 | 4.364 | 4.923 | 5.704 | 0.7111 | 0.0306 |
| 32 | 500 | 17.500 | 4.364 | 4.919 | 5.686 | 0.7111 | 0.0306 |
| 32 | 500 | 17.484 | 4.364 | 4.901 | 5.673 | 0.7111 | 0.0306 |
| 32 | 750 | 14.269 | 4.364 | 4.746 | 5.382 | 0.6974 | 0.045 |
| 32 | 750 | 14.380 | 4.364 | 4.777 | 5.411 | 0.6974 | 0.0459 |
| 32 | 1000 | 12.396 | 4.364 | 4.679 | 5.231 | 0.6847 | 0.962 |
| 32 | 1000 | 12.663 | 4.364 | 4.647 | 5.235 | 0.6847 | 0.062 |
| 32 | 1000 | 12.739 | 4.364 | 4.600 | 5.211 | 0.6847 | 0.062 |
| 32 | 100 | 21.128 | 4.322 | 5.200 | 6.031 | 0.7239 | 0.013 |
| 32 | 100 | 21.160 | 4.322 | 5.197 | 6.031 | 0.7239 | 0.013 |
| 32 | 100 | 21.547 | 4.322 | 5.136 | 6.014 | 0.7239 | 0.013 |
| . 32 | 100 | 21.301 | 4.322 | 5.181 | 6.029 | 0.7239 | 0.013 |
| 32 | 100 | 21.580 | 4.322 | 5.148 | 6.024 | 0.7239 | 0.013 |
| 32 | 200 | 20.257 | 4.322 | 5.080 | 5.910 | 0.7212 | 0.018 |
| 32 | 200 | 19.940 | 4.322 | 5.121 | 5.917 | 0.7212 | 0.018 |
| 32 | 200 | 20.314 | 4.322 | 5.055 | 5.897 | 0.7212 | 0.019 |
| 32 | 200 | 19.955 | 4.322 | 5.068 | 5.883 | 0.7212 | 0.018 |
| 32 | 200 | 20.348 | 4.322 | 5.091 | 5.923 | 0.7212 | 0.018 |
| 32 | 300 | 19.319 | 4.322 | 4.991 | 5.810 | 0.7161 | 0.023 |
| 32 | 300 | 19.095 | 4.322 | 5.048 | 5.833 | 0.7161 | 0.023 |
| 32 | 300 | 19.171 | 4.322 | 5.045 | 5.836 | 0.7161 | 0.023 |
| 32 | 300 | 19.285 | 4.322 | 5.008 | 5.819 | 0.7161 | 0.023 |
| 32 | 300 | 19.132 | 4.322 | 5.017 | 5.815 | 0.7161 | 0.023 |
| 32 | 300 | 19.384 | 4,322 | 5.033 | 5.842 | 0.7161 | 0.023 |
| 32 | 300 | 19.401 | 4.322 | 5.045 | 5.851 | 0.7161 | 0.023 |
| 32 | 300 | 19.422 | 4.322 | 5.055 | 5.859 | 0.7161 | 0.023 |
| 32 | 300 | 19.326 | 4.322 | 5.010 | 5.823 | 0.7161 | 0.023 |
| 32 | 300 | 19.276 | 4.322 | 5.068 | 5.858 | 0.7161 | 0.023 |
| 32 | 500 | 17.439 | 4.322 | 4.850 | 5.633 | 0.7059 | 0.034 |
| 32 | 500 | 17.591 | 4.322 | 4.853 | 5.642 | 0.7059 | 0.034 |
| 32 | 500 | 17.363 | 4.322 | 4.883 | 5.646 | 0.7059 | 0.034 |
| 32 | 500 | 16,999 | 4.322 | 4,933 | 5.653 | 0.7059 | 0.034 |
| 32 | 500 | 17.036 | 4.322 | 4.839 | 5.594 | 0.7059 | 0.034 |
| 32 | 500 | 17.104 | 4.322 | 4.809 | 5.579 | 0.7059 | 0.034 |
| 32 | 750 | 14.564 | 4.322 | 4.721 | 5.382 | 0.6934 | 0.050 |
| 32 | 750 | 14.602 | 4.322 | 4.724 | 5.387 | 0.6934 | 0.050 |
| 32 | 750 | 14.410 | 4.322 | 4.726 | 5.373 | 0.6934 | 0.050 |

APPENDIX D

TERNARY SYSTEMS COMPOSITIONS

TABLE XXIV

SYSTEM COMPOSITION FOR ETHANEBUTANE-DECANE RUNS

| Temp. | Composition Parameter | Press. psia | | Moles in Butane | System* Decane |
|-------|--------------------------|----------------|-------|--------------------|-------------------|
| 170 | 0.38 | 50 | 0.0 | 1.96 | 3.10 |
| | • • • • | 100 | 1.45 | 1.96 | 3.10 |
| | | 200 | 5.11 | 1.96 | 3.10 |
| | | 300 | 9.09 | 1,96 | 3.10 |
| | | 400 | 13.42 | 1.96 | 3.10 |
| | | 500 | 18.20 | 1,96 | 3.10 |

^{*} Number of moles in the experimental system were multiplied by 1000 to arrive at the numbers presented here.

TABLE XXV

SYSTEM COMPOSITION FOR METHANECARBON DIOXIDE-DECANE RUNS

| ${\mathop{\text{Temp}}_{o}}_{F}.$ | Composition Parameter | Press. psia | | oles in Syst bon Dioxide | |
|-----------------------------------|--------------------------|--|---|--|--|
| 76 | 0.40 | 34 100 200 300 500 750 1000 | 0.0 2.21 5.90 9.67 17.52 27.80 38.50 | 1.40 1.40 1.40 1.40 1.40 1.40 | 2.06 2.06 2.06 2.06 2.06 2.06 2.06 |
| 32 | 0.35 | 34 100 200 300 500 750 1000 | 0.0 2.95 7.37 11.98 21.70 34.70 49.00 | 1.40 1.40 1.40 1.40 1.40 1.40 | 2.58 2.58 2.58 2.58 2.58 2.58 2.58 |
| | 0.52 | 50 200 500 750 1000 100 200 300 500 750 | 0.0 6.81 21.14 34.14 48.44 0.0 4.85 9.46 19.18 32.18 | 1.96 1.96 1.96 1.96 1.96 3.92 3.92 3.92 3.92 3.92 | 1.80 1.80 1.80 1.80 1.80 1.85 1.85 1.85 |

^{*} Number of moles in the experimental system were multiplied by 1000 to arrive at the numbers presented here.

VITA *

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